

Setting μ PAC-7186EG's and I-7188EG/XG 's COM3 or COM2 as Modbus RTU slave port

ANS:

μ PAC-7186EG and I-7188EG/XG can install X5xx expansion board to have a COM3. COM2/COM3 of μ PAC7186EG and I-7188EG/XG supports one port for Modbus RUT slave protocol by user define since the μ PAC-718EG driver version of 1.02, I-7188EG driver version of 3.03 & I-7188XG driver version of 3.03.

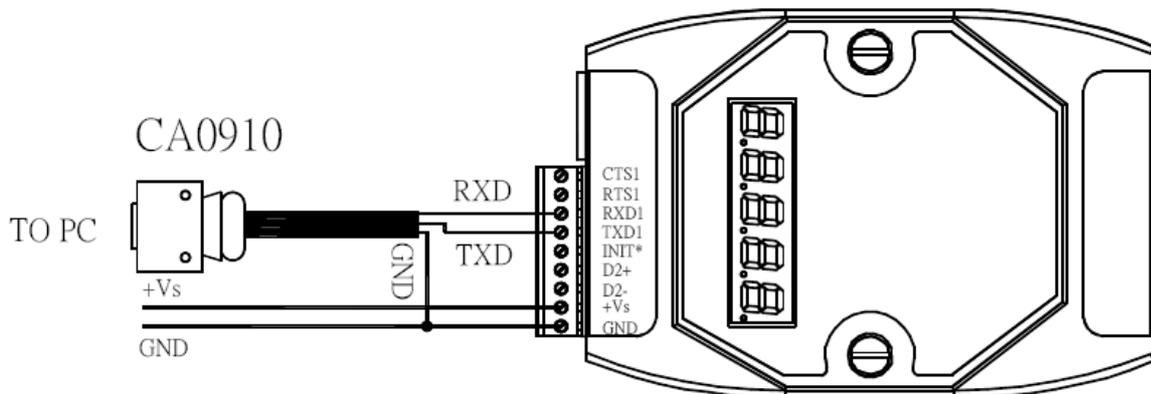
Note: μ PAC-7186EG & I-7188EG/XG must install X5xx expansion board for more COM port.

Please visit the web-site to get the controller new driver version.

Web-site: <http://www.icpdas.com/products/PAC/i-8000/isagraf.htm>

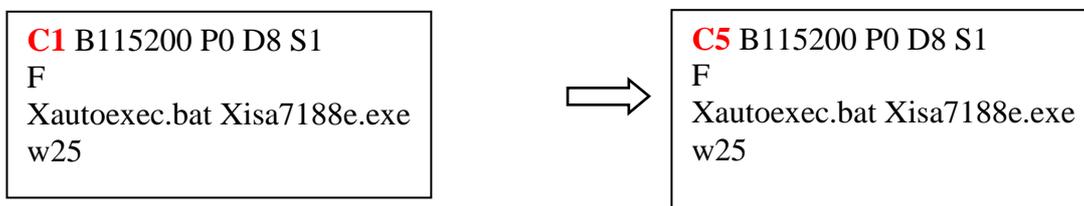
***We use I-7188EG as an example:

1. Create a file folder named "7188" in your hard drive. For example: "c:\7188".
2. Copy \Napdos\ISaGRAF\7188EG\Driver\7188xw.exe, 7188xw.ini from the CD_ROM into your "7188" folder.
3. Run "\7188\7188xw.exe" in your hard drive. A "7188xw" screen will appear.
4. Link from COM1 or COM2 of your PC to COM1 of the I-7188EG controller by a RS232 cable.



If your computer has no COM1/COM2 or you use other COM (like COM5) to link the I-7188EG, you change the "C number" in the first line of "7188xw.ini" file.

EX: Using computer's COM5 to link to I-7188EG



5. Power off the I-7188EG controller, connect pin "INIT*" to "GND", and then power it up.
6. If the connection is Ok, "i7188E >" messages will appear on the 7188xw screen.
7. Type "isa7188e *x=PB", to set COM2 or COM3 as Modbus RTU slave port.
'P' means port number, P: 2 or 3. 'B' means baud rate, B: 0 ~ 9.
Setting COM2 Baud rate and defined as Modbus RTU, 'PB' = 20~29,
Setting COM3 Baud rate and defined as Modbus RTU, 'PB' = 30~39,

COM2/COM3 default value is not Modbus RTU

isa7188e *x=PB (for i-7188EG)

isa7188 *x=PB (for i-7188XG)

isa7186e *x=PB (for μ PAC-7186EG)

The "B" is for setting baud rate, following is the settings:

1=2400, 2=4800, 3=9600, 4=19200, 5=38400,
6=57600, 7=115200, 8=300, 9=600, 0=1200

8. Type "isa7188e *x=f" to free the COM2/COM3 of I-7188EG.

isa7188e *x=f (for i-7188EG)

isa7188 *x=f (for i-7188XG)

isa7186e *x=f (for μ PAC-7186EG)

9. Press ALT_X to exit "7188xw" and close the DOS SHELL, or COM1/COM2 of the PC will be occupied.

10. Remove the connection between "INIT*" - "GND", reset the I-7188EG controller.

EX:

```
ICP_DAS Minios7 for I-7188E Ver. 2.01 build 001,Sep 15 2006 17:04:53
SRAM:512K, FLASH MEMORY:512K
ICPU=RDC 8820-DJ
Serial number= 01 91 04 A8 08 00 00 34
```

```
i7188E>isa7188e *x=24
```

```
Com2 is defined as Modbus RTU
```

```
ICP_DAS Minios7 for I-7188E Ver. 2.01 build 001,Sep 15 2006 17:04:53
SRAM:512K, FLASH MEMORY:512K
ICPU=RDC 8820-DJ
Serial number= 01 91 04 A8 08 00 00 34
```

```
i7188E>isa7188e *x=f
```

```
COM2/COM3 port is not as Modbus Slave port
```