

Why my I-8417/8817/8437/8837 or I-7188EG/XG stop running ?

There are some major reasons may cause ISaGRAF program stop running or reset.

1. Integer or floating value divided by 0
2. Using negative value inside log()
3. The "**int_real**(L1)" function may cause controller un-stable if the parameter "L1" is not generated by a previous "**L1 := real_int**(R1)" command.
4. Program enter in an infinite loop.

If the controller is always reset, please delete the ISaGRAF program inside the controller.

isa7188e *d= (for 7188EG, at INIT mode)

isa7188 *d= (for 7188XG, at INIT mode)

(please refer to 1.3.7 for I-8417/8817/8437/8837)