Release Two C-Function-Blocks To Read Max. 24 Words Or 384 Bits From Modbus RTU / ASCII Devices

The uPAC-7186EG, iPAC-8xx7, WP-8xx7, VP-25W7/23W7, XP-8xx7-CE6 and W-8xx7 support "Mbus24r" and "Mbus24r1" to read max. 24 words or 384 bits from Modbus RTU / ASCII devices since the following PAC driver version. (The WP-8xx7, VP-2xW7, XP-8xx7-CE6 and W-8xx7 also support "Mbus_XR" and "Mbus_XR1" to read max. 120 words. Refer to www.icpdas.com>FAQ > Software > ISaGRAF > 101)

uPAC-7186EG: Ver.1.03   **W-8xx7**: Ver. 4.03   **VP-25W7/23W7** : Ver. 1.02
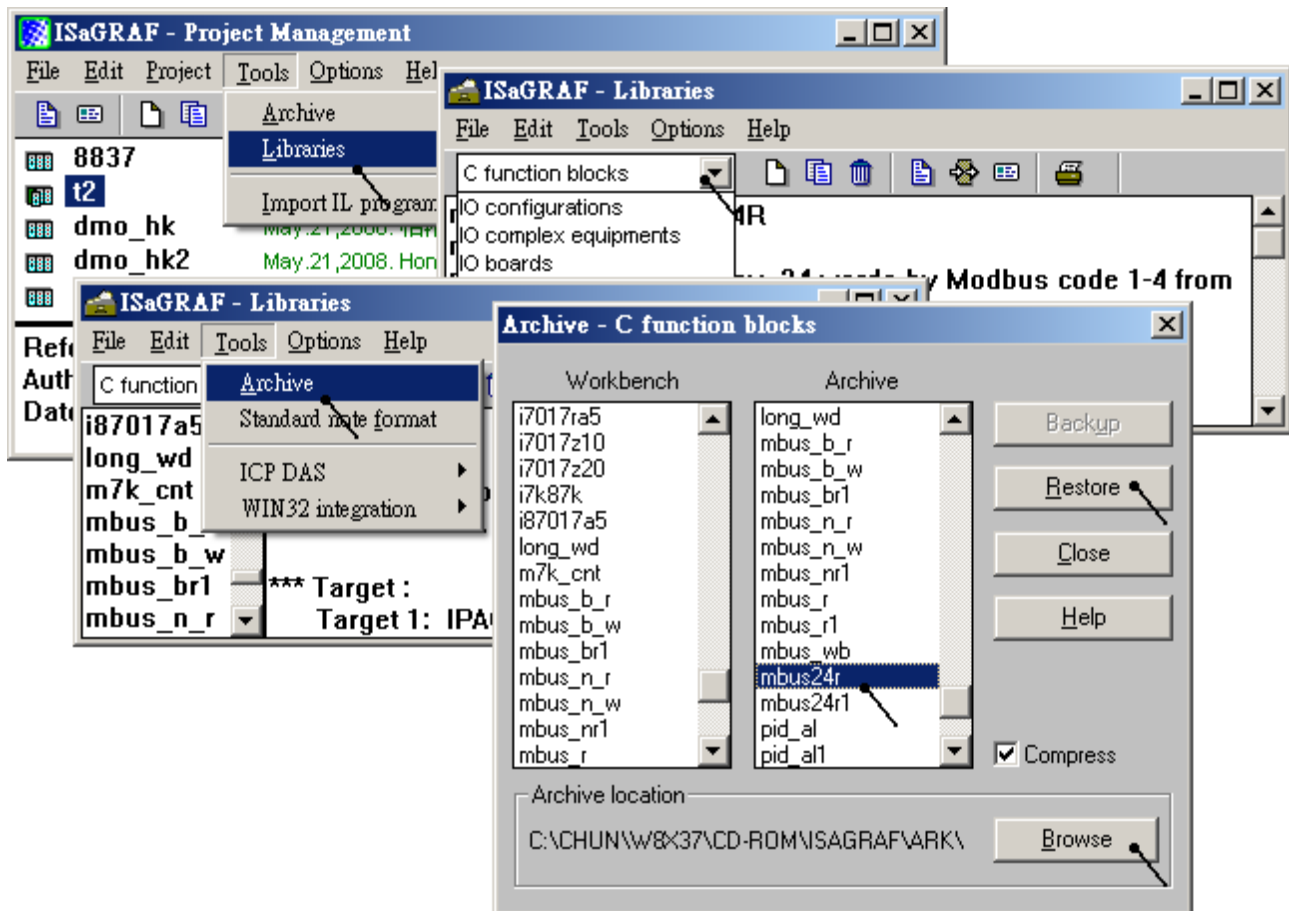**WP-8xx7**: since released.   **iPAC-8x47**: since released.   **XP-8xx7-CE6** : since released

User can download the new released driver at www.icpdas.com > ISaGRAF SoftLogic PAC > Driver.

Then please make sure if your PC / ISaGRAF has installed the "Mbus24r" and "Mbus24r1" c-function-block library. The library file "mbus24r.fia" and "mbus24r1.fia" can be download at www.icpdas.com > FAQ > Software > ISaGRAF > 096 (Inside the "faq096_demo.zip" or "faq096_demo_chinese.zip"). Then install them as the below figure.

Then program the "Mbus24r" and "Mbus24r1" in the Ladder or Function Block program. Its usage is similar as the "mbus_r" and "Mbus_r1". Please refer to the Chapter 8 of "ISaGRAF User's Manual" or the "user_manual_i_8xx7.pdf" and "user_manual_i_8xx7_appendix.pdf" at the following location.
        I-8000 CD-ROM: \napdos\isagraf\8000\english_manu\   or
        WP-8xx7 CD-ROM: \napdos\isagraf\wp-8xx7\english_manu\   or
        www.icpdas.com > ISaGRAF SoftLogic PAC > Manual