The Wincon-8x47 Supports Max. 32 Modbus TCP/IP Connections Since Its Driver Version 4.03

If the controller is Wincon-8347 / 8747 (Wincon with 2 ethernet ports), the OS image of the W-8x47 must use the version released at Jul.01,2008, or its Ethernet communication will not work correctly.
(Please refer to www.icpdas.com > FAQ > Software > ISaGRAF > 094)

The W-8347 / 8747 / 8346 / 8747 supports Max. 32 Modbus TCP/IP connections since its driver version 4.03 . For example, if each PC / HMI / SCADA is using two Modbus TCP/IP connections to connect the W-8x47, then max. 16 PC / HMI / SCADA can connect to this W-8x47 at the same time. If each PC / HMI / SCADA is using four Modbus TCP/IP connections to connect the W-8x47, then max. 8 PC / HMI / SCADA can connect to this W-8xx7 at the same time. If each PC / HMI / SCADA is using only one Modbus TCP/IP connections to connect the W-8x47, then max. 32 PC / HMI / SCADA can connect to this W-8x47 at the same time.

Please obtain the new released ISaGRAF Driver, Manual , FAQ and Data Sheet at the following web.

Driver: www.icpdas.com > ISaGRAF SoftLogic PAC > Driver
Manual: www.icpdas.com > ISaGRAF SoftLogic PAC > Manual
FAQ: www.icpdas.com > ISaGRAF SoftLogic PAC > FAQ
Data Sheet: www.icpdas.com > ISaGRAF SoftLogic PAC > Data Sheet