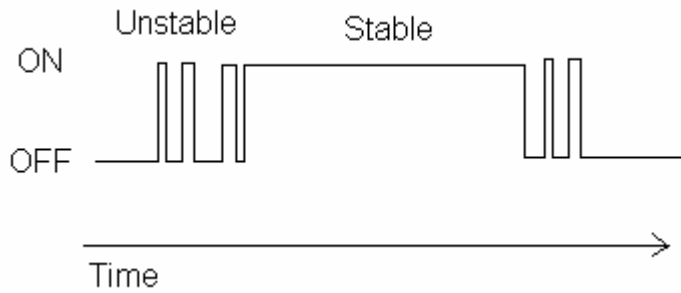


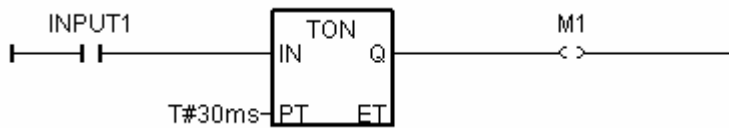
How to determine a D/I if it has bouncing problem?

Some Digital Input devices have bouncing problem. They act similar as below.



To determine the stable status of this D/I. User can write LD program as below.

Assume 30ms to be seen as True.



Then M1 is the stable status of Input1.

