

I-8014W and I-8014CW

User Manual

Version 1.0.3/ Dec 2015



I-8014W

250 KS/s, 16-bit, 16/8-channel
Analog Input Module



I-8014CW

250 KS/s, 16-bit, 8-channel
Analog Input Module

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Preface

The I-8014W is a high speed isolated analog input module providing 16 single-ended or 8 differential analog input channels at 16-bit resolution. Besides including basic usage instructions and details of the SDK interface, this manual also introduces the Magic Scan function incorporated in the I-8014W that can be used for scanning multi-channel systems.

The information contained in this manual is divided into the following topics:

- [Chapter 1, “Hardware”](#) – This chapter provides information related to the hardware, such as the specifications, the jumper settings details and wiring information.
- [Chapter 2, “Quick Start”](#) – This chapter provides information on how to get started, an overview of the location of the demo programs, a “Getting Started Guide”, and an outline of the calibration process.
- [Chapter 3, “Magic Scan”](#) – This chapter introduces the attributes related to the Magic Scan function, the programming procedures, and demo programs.
- [Chapter 4, “API”](#) – This chapter describes the functions provided in the I-8014W library together with an explanation of the differences in the naming rules used for the MiniOS7 and Windows platforms.
- [Chapter 5, “Troubleshooting”](#) – This chapter provides some troubleshooting solutions should you encounter any problems while operating the I-8014W.

Chapter 1. Hardware

1.1. Introductions

The I-8014W/I-8014CW are high performance analog input module. I-8014W Up to 16-channel single-ended or 8-channel differential inputs. I-8014CW Up to 8-channel differential inputs. they feature 16-bit resolution, 250Ks/s sampling rates, and 4K-sample FIFO. they provide isolation protection of 2500 Vrms.

The I-8014W/I-8014CW (Hereinafter referred to as I-8014W) contain an impressive scan function called Magic Scan, which are able to improve many of the functions and meets the demands of high-end users. The Magic Scan mechanism not only scans the different input channels at vastly different rates, but also at different gains.

Even in a multi-channel scan, the sampling rates can be maintained at 250KS/s.

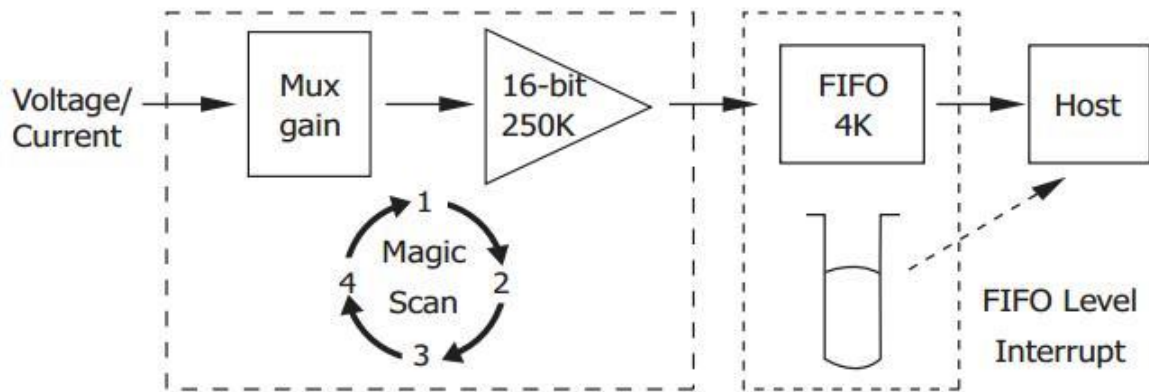
The I-8014W contain two types of Magic Scan. One is a standard Scan and the other is a virtual Sample and hold function. Almost all AI Cards are expensive if they provide a sample and hold function, but ICP DAS can now provide you with a low-cost alternative.

The I-8014W module includes a 4K sample onboard FIFO buffer for A/D conversion. The new FIFO technology users a trigger interrupt signal, meaning that if the sampled counter is higher than the pre-defined FIFO level, an interrupt signal will notify the host.

With the Magic Scan function and 4K FIFO, the I-8014W can easily implement high-speed and time-critical data acquisition applications.

The differences between I-8014W and I-8014CW are as below:

	I-8014W	I-8014CW
Input Range	+/- 10 V, +/- 5 V, +/- 2.5 V, +/- 1.25 V and +/- 20 mA	+/- 20 mA only
Select Input Type	Differential or Single-ended Mode	Differential Mode only
Wire Connection	Need external 125 ohm resistor for measurement current	Do not need external 125 ohm resistor for measurement current
Calibration Parameter	8 channels AI using 1 calibration parameter	8 channels AI using independent calibration parameter

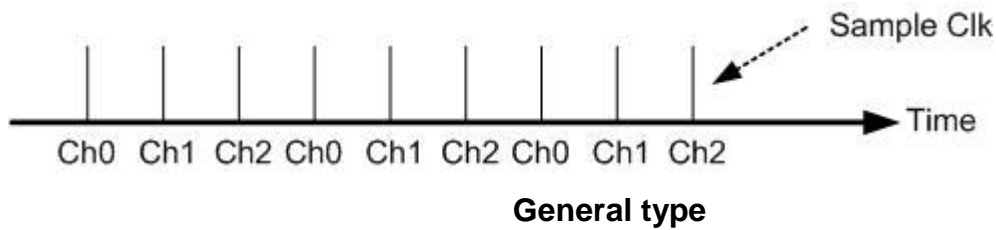


Block diagram

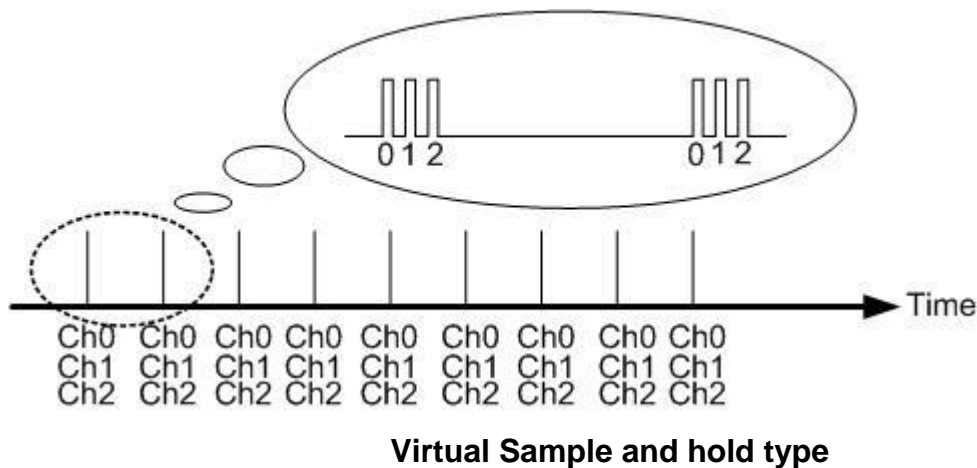
1.2. Features

- **I-8014W**
 - 16 single-ended/8 differential inputs (jumper selectable)
 - Input Range : +/- 10V, +/- 5V, +/- 2.5V, +/- 1.25V, +/- 20mA
- **I-8014CW**
 - 8 differential inputs
 - Input Range : +/- 20mA
- 16-bit 250KHz ADC converter
- 4K-samples FIFO buffer
- External trigger mode : post-trigge
- Internal/external trigger start
- Magic Scan Type

- ◆ Type 1: General
Each Sample clock only samples a single.



- ◆ Type 2: virtual Sample and hold
Each sample clock will to sample all scan channels that have been set.



1.3. Specifications

I/O Specifications

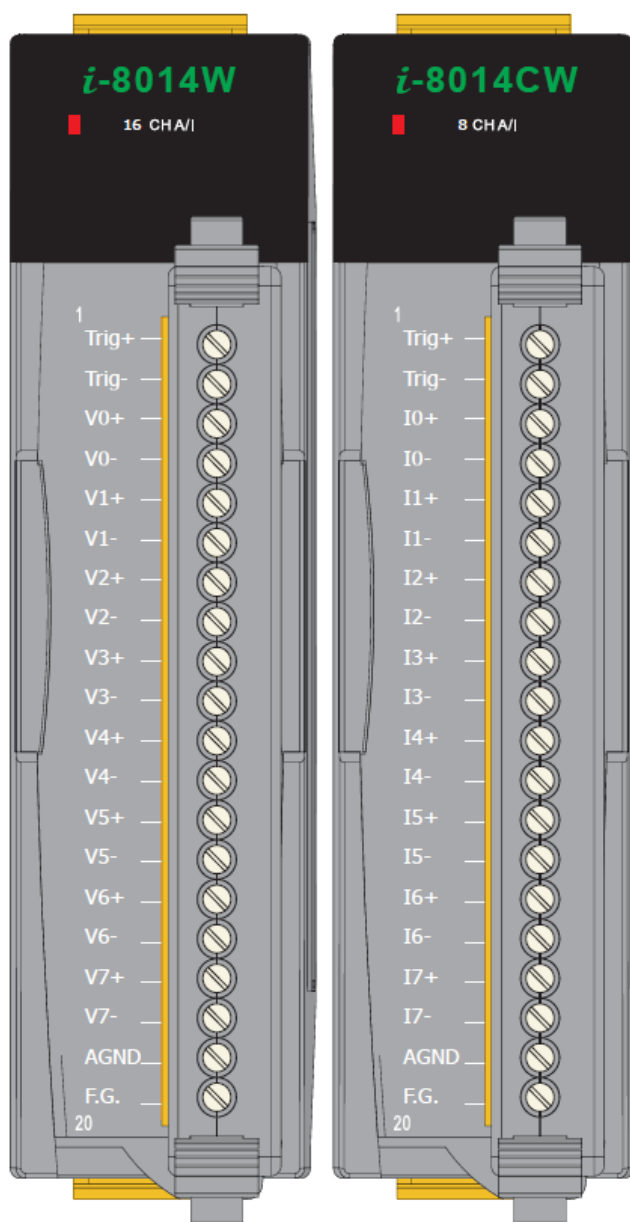
Model	I-8014W	I-8014CW
Analog Input		
Input Channels	16-ch Single-ended/8-ch Differential	8-ch Differential
Input Range	±10 V, ±5 V, ±2.5 V, ±1.25 V -20 mA ~ +20 mA (Requires Optional External 125 Ω Resistor)	-20 mA ~ +20 mA
Resolution	16-bit	
Sample Rate	Single Channel Polling Mode :250K S/s	
FIFO	4 K Words	
Accuracy	0.05% of FSR	
Scan Mode	Polling , Pacer	
Scan Function	Magic Scan Type 1, Magic Scan Type 2	
Oversvoltage protection	+60 V ~ -45 V	
Intra-module Isolation, Field to Logic	2500 Vrms	

System Specifications

Model	I-8014W	I-8014CW
LED Display		
System LED Indicator	1 LED as Power Indicator	
Power		
Power Consumption	2.5 W Max.	
Mechanical		
Dimensions (W x L x H)	30 mm x 102 mm x 115 mm	
Environment		
Operating Temperature	-25 ~ +75°C	
Storage Temperature	-30 ~ +80°C	
Humidity	5 ~ 95% RH, Non-condensing	

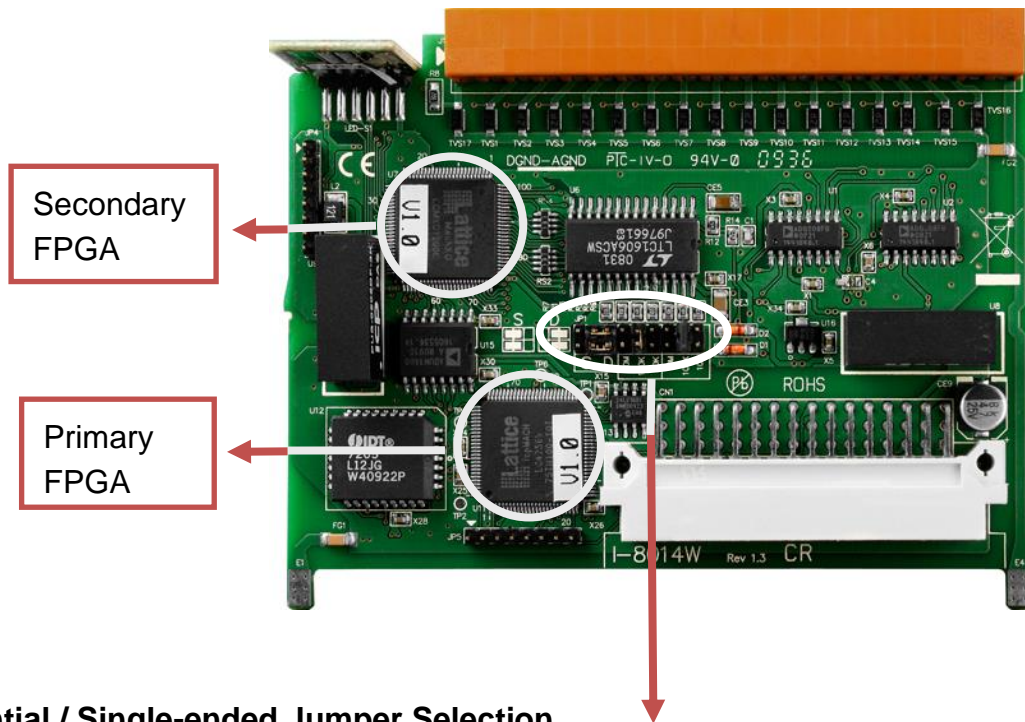
1.4. Pin Assignments

Pin Assignments

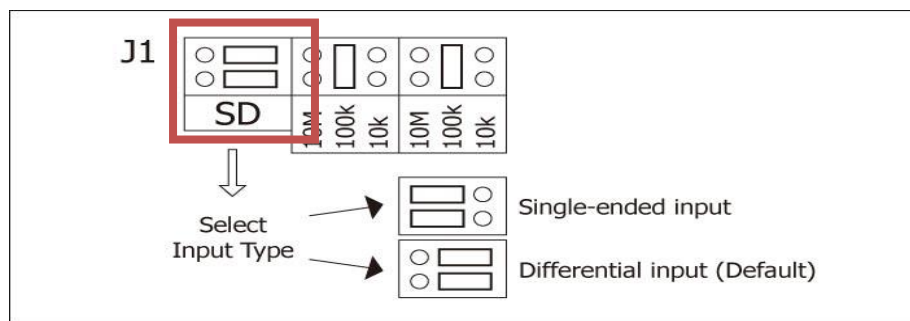


Terminal No.	Pin Assignment	
	I-8014W	I-8014CW
01	Trig+	Trig+
02	Trig-	Trig-
03	V0+	I0+
04	V0-	I0-
05	V1+	I1+
06	V1-	I1-
07	V2+	I2+
08	V2-	I2-
09	V3+	I3+
10	V3-	I3-
11	V4+	I4+
12	V4-	I4-
13	V5+	I5+
14	V5-	I5-
15	V6+	I6+
16	V6-	I6-
17	V7+	I7+
18	V7-	I7-
19	AGND	AGND
20	F.G.	F.G.

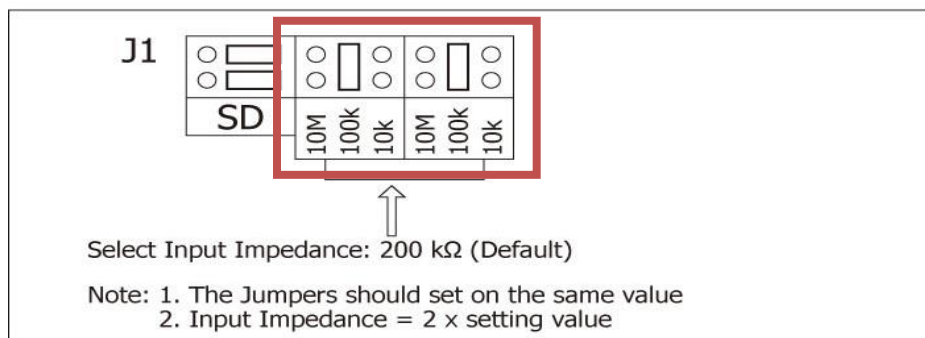
1.5. Jumper Settings



Differential / Single-ended Jumper Selection



Input impedance Jumper Selection

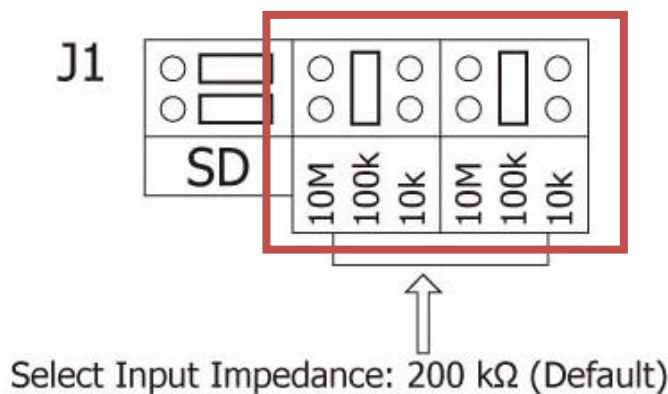


Note : I-8014CW do not have those Jumper, it is only with Differential Mode and Input impedance 20 KΩ

Adjusting the Input impedance

The I-8014W allows three input impedance options, including 20 k Ω , 200 k Ω (default setting) and 20 M Ω to meet system requirements. In most cases, 200 k Ω is sufficient.

Note that each time the input impedance is adjusted on a calibrated module, the module must be recalibrated. Refer to the [Calibration](#) section on [page 23](#) if you are using an I-8000 or iPAC-8000 (MiniOS7 platform controller), or refer to [page 39](#) for details of the calibration process if you are using a module based on the WinCE or WES platform.



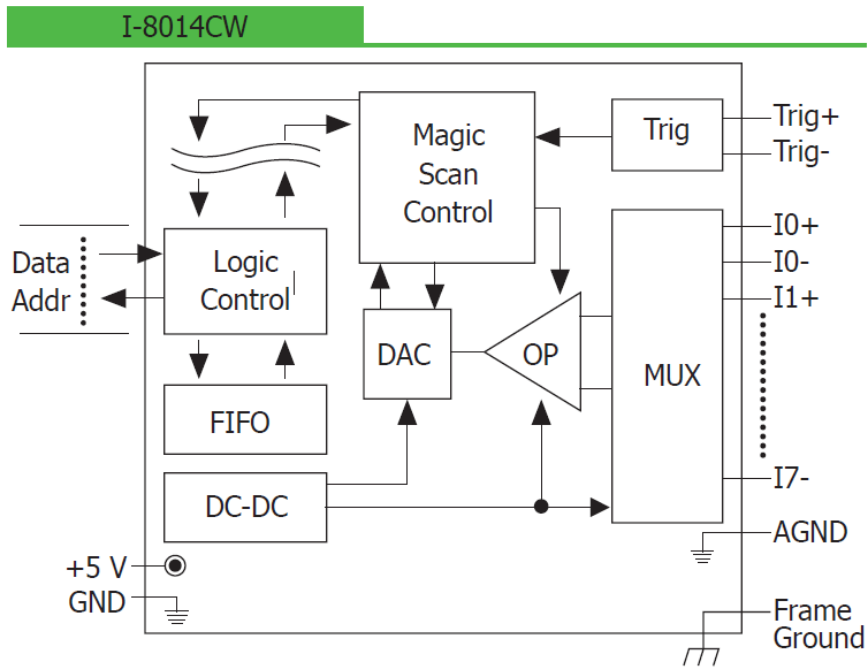
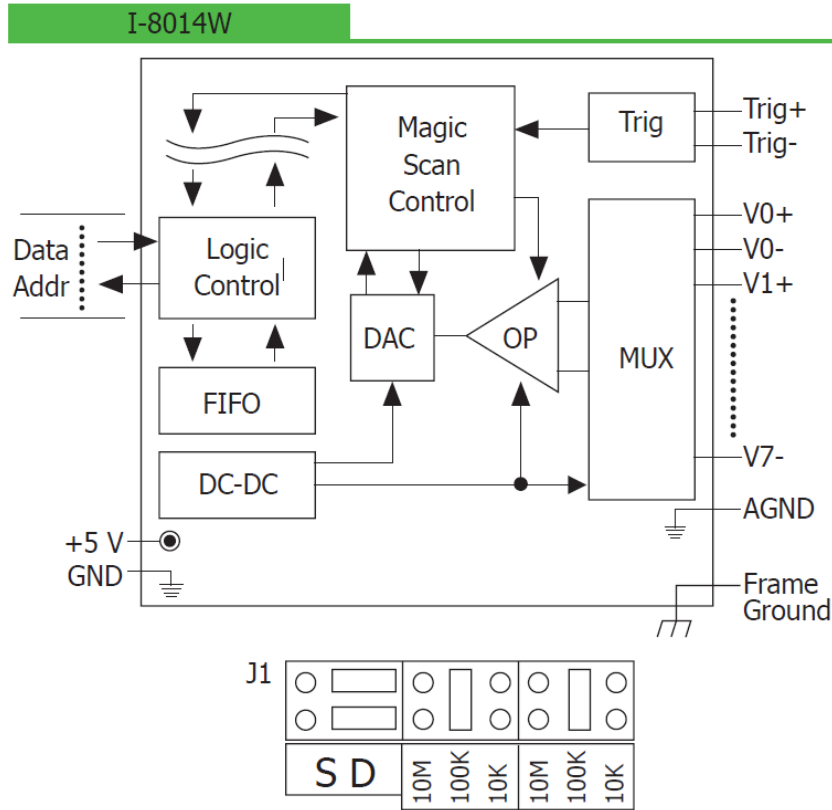
- Select Input Impedance: 200 k Ω (Default)
- Note: 1. The Jumpers should set on the same value
2. Input Impedance = 2 x setting value

1.6. Wire Connections

I-8014W	
Input Type	Differential
Voltage Input Wiring	
Current Input Wiring	
Input Type	Single-ended
Voltage Input Wiring	
Current Input Wiring	

I-8014CW	
Input Type	Differential
Current Input Wiring	

1.7. Block Diagram



1.8. Location of the Demo Programs

ICP DAS provides a range of demo programs for different platforms that can be used to verify the functions of the I-8014W. The source code contained in these programs can also be reused in your own custom programs if needed. The following is a list of the locations where both the demo programs and associated libraries can be found on either the ICP DAS web site or the enclosed CD.

Both I-8014W and I-8014CW use the same library, but demo. The I-8014W demo is located at 8014w folder and I-8014CW is located at 8014cw folder. .

For example:

I-8014W demo for I-8000 is located at

ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/io_in_slot/8014w/

I-8014CW demo for I-8000 is located at

ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/io_in_slot/8014cw/

Platform	Location
For I-8000 on Web	
Library	ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/lib/
Demo	ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/io_in_slot/
For I-8000 on CD	
Library	CD:\Napdos\8000\841x881x\demo\Lib
Demo	CD:\Napdos\8000\841x881x\demo\IO_in_Slot
For iPAC-8000 on Web	
Library	ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/ip-84x1_ip-88x1/lib/
Demo	ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/ip-84x1_ip-88x1/io_in_slot/
For iPAC-8000 on CD	

Library	CD:\Napdos\iPAC8000\Demo\Basic\iP-84x1_iP-88x1\Lib
Demo	CD:\Napdos\iPAC8000\Demo\Basic\iP-84x1_iP-88x1\IO_in_Slot
For Windows CE5 on Web	
Library	ftp://ftp.icpdas.com/pub/cd/winpac/napdos/wp-8x4x_ce50/sdk/io_modules/
Demo	ftp://ftp.icpdas.com/pub/cd/winpac/napdos/wp-8x4x_ce50/demo/winpac/evc/pac_io/local/ (eVC demo) ftp://ftp.icpdas.com/pub/cd/winpac/napdos/wp-8x4x_ce50/demo/winpac/dotnet/c%23.net/pac_io/local/ (C# demo)

Platform	Location
For the Windows CE5 Platform on the CD	
Library	CD:\napdos\wp-8x4x_ce50\sdks\IO_Modules
Demo (eVC & C#)	CD:\napdos\wp-8x4x_ce50\Demo\WinPAC\VC\IO\Local CD:\napdos\wp-8x4x_ce50\Demo\WinPAC\DOTNET\C#.NET\IO\Local
For the Windows CE6 Platform on the Web	
XP-8000-CE6	ftp://ftp.icpdas.com/pub/cd/xp-8000-ce6/sdk/special_io/ ftp://ftp.icpdas.com/pub/cd/xp-8000-ce6/demo/xpac/vc2008/io/local/ ftp://ftp.icpdas.com/pub/cd/xp-8000-ce6/demo/xpac/c%23io/local/
XP-8000-Atom-CE6	ftp://ftp.icpdas.com/pub/cd/xpac-atom-ce6/sdk/special_io/ ftp://ftp.icpdas.com/pub/cd/xpac-atom-ce6/demo/xpac/vc2008/io/local/ ftp://ftp.icpdas.com/pub/cd/xpac-atom-ce6/demo/xpac/c%23io/local/
For the Windows CE6 Platform on the CD	
XP-8000-CE6	CD:\SDK\Special_IO CD:\Demo\XPAC\VC2008\IO\Local CD:\Demo\XPAC\C#\IO\Local
XP-8000-Atom-CE6	CD:\SDK\Special_IO CD:\Demo\XPAC\VC2008\IO\Local CD:\Demo\XPAC\C#\IO\Local
For the Windows Embedded Standard (WES) Platform on the Web	

XP-8000	ftp://ftp.icpdas.com/pub/cd/xp-8000/sdk/io/ ftp://ftp.icpdas.com/pub/cd/xp-8000/demo/specialized_io/
XP-8000-Atom	ftp://ftp.icpdas.com/pub/cd/xpac-atom/sdk/io/ ftp://ftp.icpdas.com/pub/cd/xpac-atom/demo/specialized_io/
For the Windows Embedded Standard (WES) Platform on the CD	
XP-8000	CD:\SDK\IO CD:\Demo\Specialized_IO
XP-8000-Atom	CD:\SDK\IO CD:\Demo\Specialized_IO

Chapter 2. Quick Start

This section provides a **Getting Started** guide and details of the calibration process when using the I-8014W module on either the MiniOS7 or Windows platforms.

This section contains a **Getting Started** guide and details of the calibration process when using the I-8014W:

- For [MiniOS7-based Controllers](#), see [page 19](#) (i-8000 and iPAC-8000 modules)
- For [Windows-based Controllers](#), see [page 36](#) (WinCE and WES modules)

2.1. MiniOS7-based Controllers

This section contains:

- [Getting Started Guide, page 37](#)
- [Calibration, page 23](#)

2.1.1. Getting Started Guide

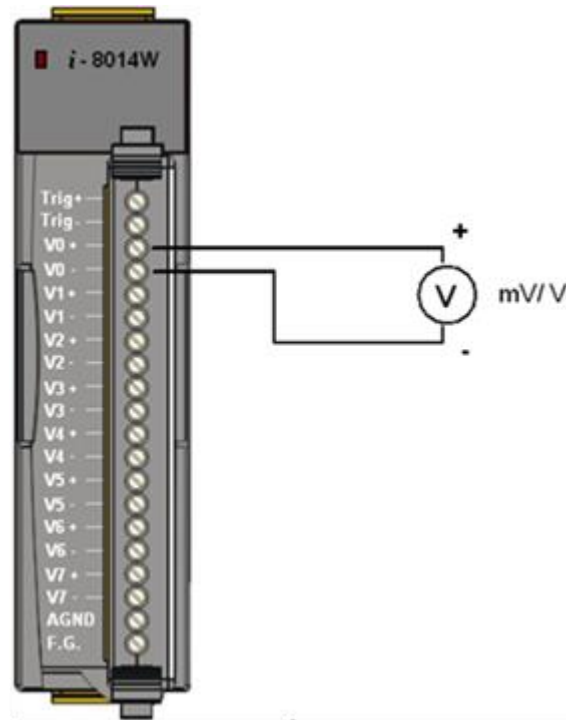
The AI_INFO.EXE executable file, which is located in the basic_info folder of the I-8014W demo programs, can be used to retrieve the basic configuration information related to the I-8014W and to verify the AI read functions. The basic configuration information includes:

- The Version number and the published date of the library.
- The FPGA version
- The single-ended/differential jumper settings
- The gain and offset values for each input range
- The data read on each channel

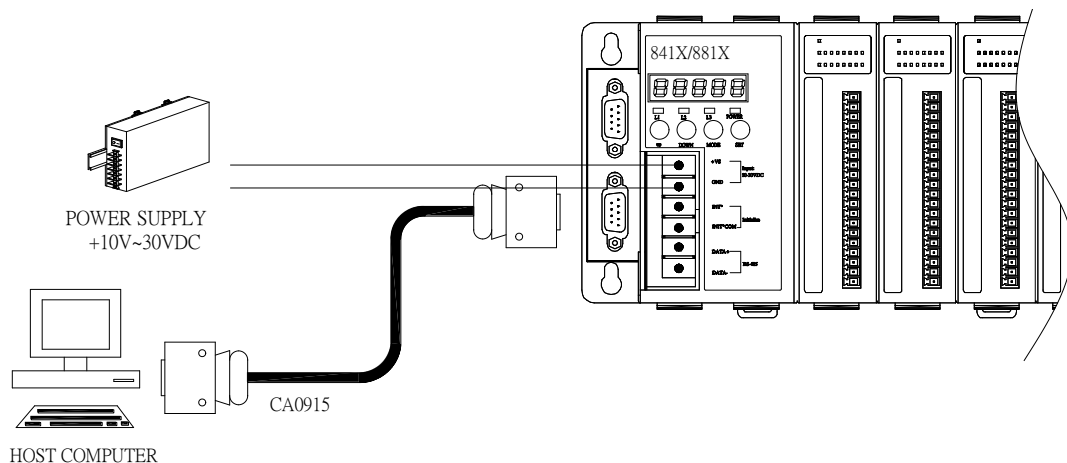
(See the [Location of the Demo Programs](#) section on [page 15](#) for details of where to find the AI_INFO.EXE in the I-8014W demo programs folder)

Step 1. Refer to the [Jumper Settings](#) section on [page 11](#). Ensure that the Differential/Single-ended selection jumper is in the differential position.

Step 2. Connect a stable signal source (e.g., a battery output) to the I-8014W using the differential wiring method, as illustrated below.



Step 3. Connect the power supply to the unit, and connect the control unit to the Host PC using an RS-232 cable.



Step 4. Launch the AI_INFO.EXE executable on the Host PC, and then verify that the basic information and the AI data from each channel is correct, as indicated in the diagram below:

Tips & Warnings



Unused channels should be connected to GND to avoid floating.

```
This demo show how to use i8014W_ReadAI to read hex and float format analog input data.
There is an i8014 at slot 0

*****
Primary FPGA Version =: 0001
Secondary FPGA Version =: 0002
Library Version =: 1005
Build Date =: Jul 20 2010
*****
i8014W Input Mode=Differential

Select 0 : +/-10V
Select 1 : +/-5V
Select 2 : +/-2.5V
Select 3 : +/-1.25V
Select 4 : +/-20mA
Select Gain (0~4):0
Select Gain[0]=+/-10V ,the Calibrated Gain= 32833, Calibrated Offset= -39

[00]=[2.6645]
[01]=[2.6642]
[02]=[2.6639]
[03]=[2.6639]
[04]=[2.6642]
[05]=[2.6639]
[06]=[2.6642]
[07]=[2.6642]
```

The Library and FPGA version information
The single-ended/differential jumper position.

The gain value is around 33000. If this value varies significantly from 33000, it means that the value is incorrect.

Verify the AI data from each channel.

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

2.1.2. Calibration

Each I-8014W module is factory calibrated and well verified before shipment, so it is usually unnecessary to calibrate the module again, unless the input impedance is changed on a calibrated module or the accuracy is lost.

To calibrate the I-8014W, in addition to inserting the I-8014W into a controller slot, the following items are required:

- A single stable calibration source, such as a 3 1/2 digit power supply (or better) or a battery output.
- A single 4 1/2 digit voltage meter (15-bit resolution or better)
- A Calibration Program. See [page 15](#) for the [Location of the Demo Programs](#) contained in the I-8014W demo programs folder.

Tips & Warnings



1. An unstable calibration source will cause calibration errors and will affect the accuracy of the data acquisition.
 2. If you wish to perform calibration using ± 20 mA, select ± 2.5 V instead as both types use the same gain and offset values.
 3. The calibration program uses channel 0 to accept the calibration source only.
-

This section contains:

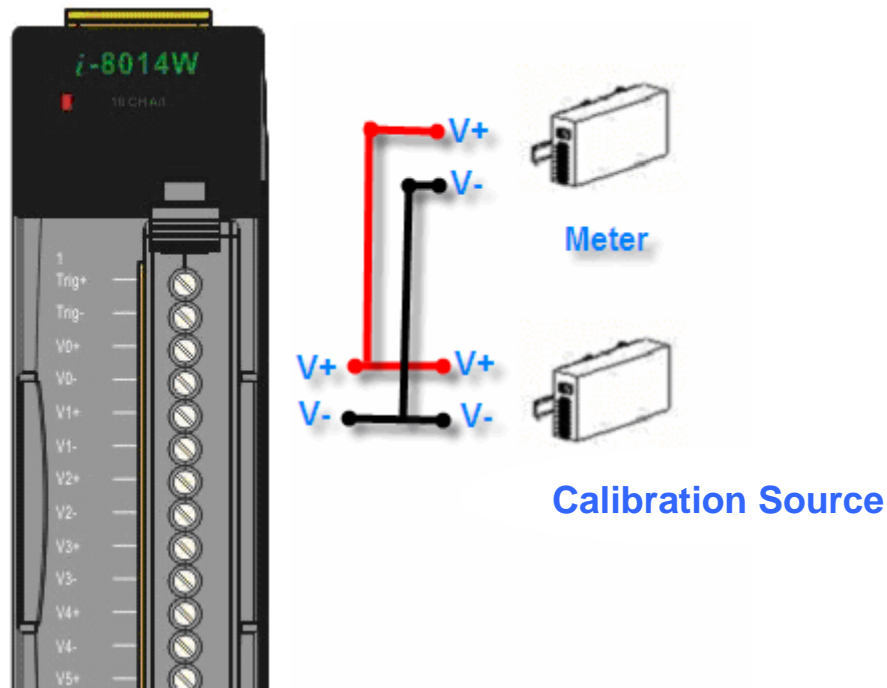
- [Calibrating the I-8014W on i-8000 and iPAC-8000 Units, page 25](#)
- [Verifying the Calibration, page 34](#)

- [Restoring the Default Calibration Settings, page 35](#)

2.1.2.1. Calibrating the I-8014W on i-8000 and iPAC-8000 Units

Step 1. Repeat Steps 1 to 3 as described in the [Quick Start](#) guide on [page 18](#).

- a. Attach the power supply to the control unit and then connect the control unit to the Host PC.
- b. Set the Differential/Single-ended jumper to the differential position and connect the calibration source to channel 0 using the differential wiring method.
- c. Connect the meter, as illustrated in the following figure.
- d. Turn on the control unit.



Step 2. Launch the MiniOS7 Utility on the Host PC. Upload the calibration program to the control unit and execute it.

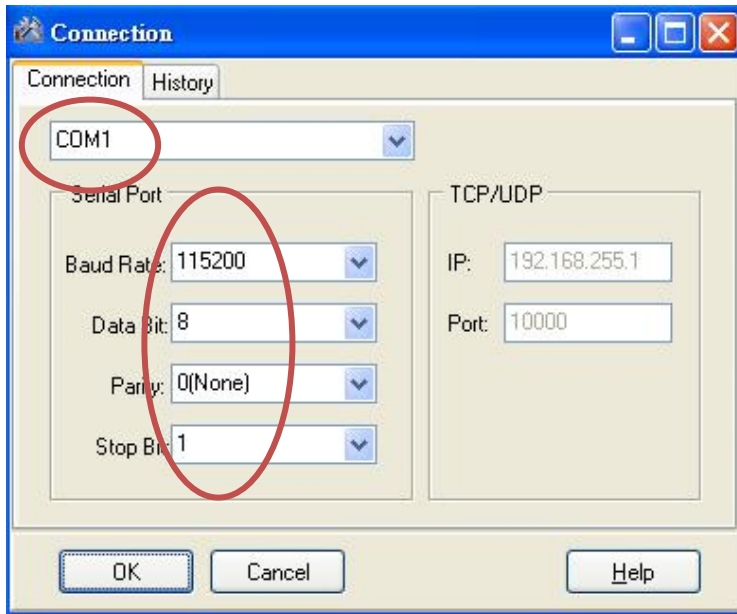
The MiniOS7 Utility can be downloaded from the web site shown below. Select the appropriate calibration program for your controller.

- MiniOS7 Utility: <http://www.icpdas.com/download/minios7.htm>
- 8014cal.exe: This is the calibration program for I-8000 units, which is located in the same folder as the I-8014W demo programs. (See the [Location of the Demo Programs](#) section on [page 15](#))
- iP_8014cal.exe: This is the calibration program for iP-8000 units, which is located in the same folder as the I-8014W demo programs. (See the [Location of the Demo Programs](#) section on [page 15](#))

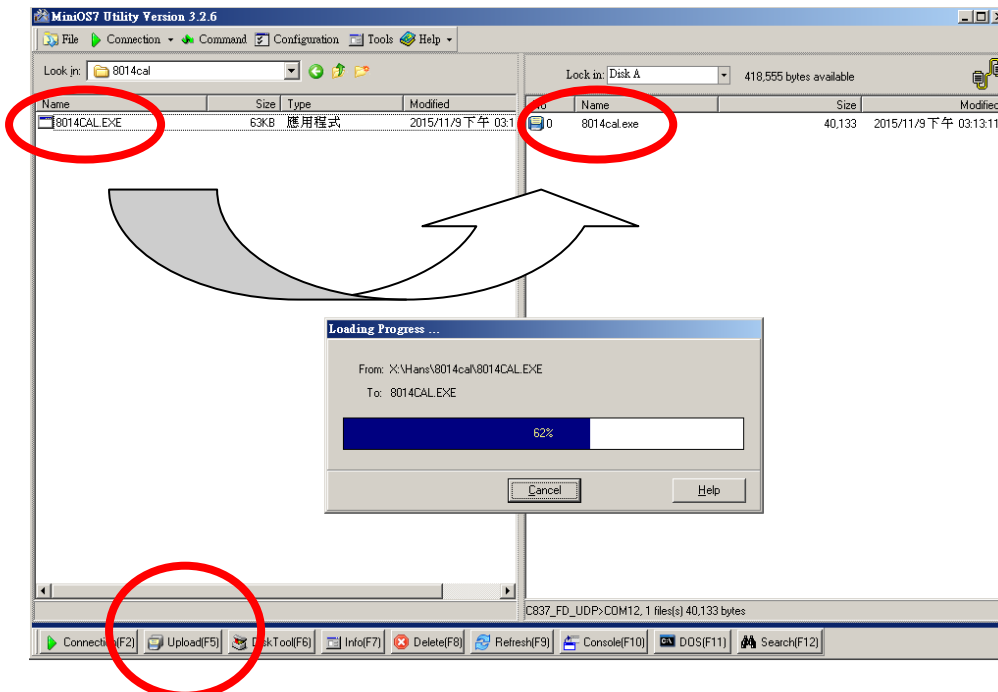
a. Launch the MiniOS7 Utility on the Host PC, and then choose **New connection** from the **Connection** menu, or press **F2**.

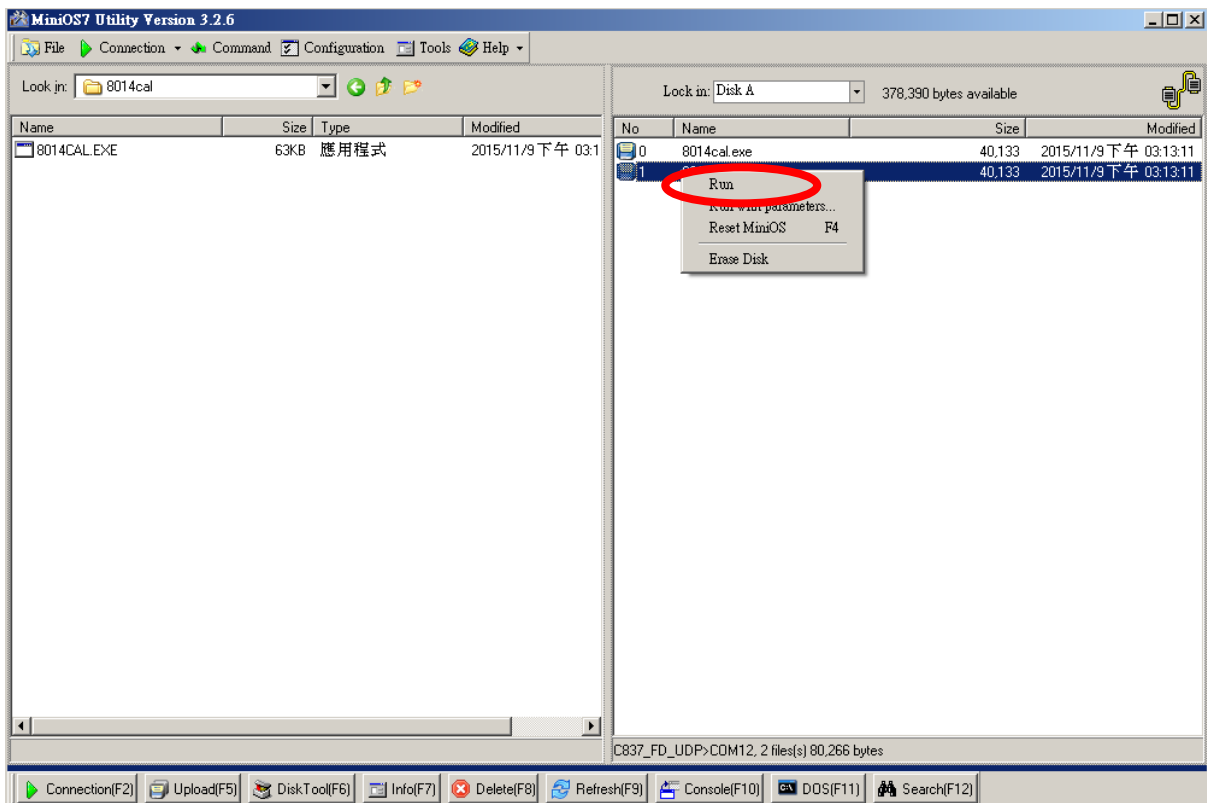


- b. From the drop-down list, select the COM port for the Host PC that is connected to the control unit, configure the communication parameters to match those indicated below, and then click the **OK** button.



- c. Select the name of the calibration program and then click the **Upload** button (or press **F5**) to upload the program to the I-8014 serial module.





- d. Once the file has been uploaded, right-click the name of the updated calibration file and choose Run.

The calibration program will be executed on the control unit and 7188xw.exe will be executed on the Host PC to provide a command line interface.

Calibration for I-8014W as below :

```
7188XW 1.31 [COM12:115200,N,8,1],FC=0,CTS=1, DIR=X:\Hans\8014cal
8014 Found in slot7
*****
* Calibration porgram for 8014W *
* *
* First CPLD Lattice Firmware Uersion = 17 *
* Second CPLD Lattice Firmware Uersion = 2 *
* Please connect a voltage signal *
* to ch0 of the 8014W first. *
* ver 1.0.1 _ Oct 21 2011 by Martin *
*****
* (0)Calibrate Gain_0 -10.00U to +10.00U *
* (1)Calibrate Gain_1 - 5.00U to + 5.00U *
* (2)Calibrate Gain_2 - 2.50U to + 2.50U *
* (3)Calibrate Gain_3 - 1.25U to + 1.25U *
* (r)Recover default calibration settings *
* (t)Read calibrated AI value of Ch0 *
* (s)Show calibrated Gain/Offset parameters *
* (q)quit *
*****
Please choose (0~3,r,t,s,q):
```

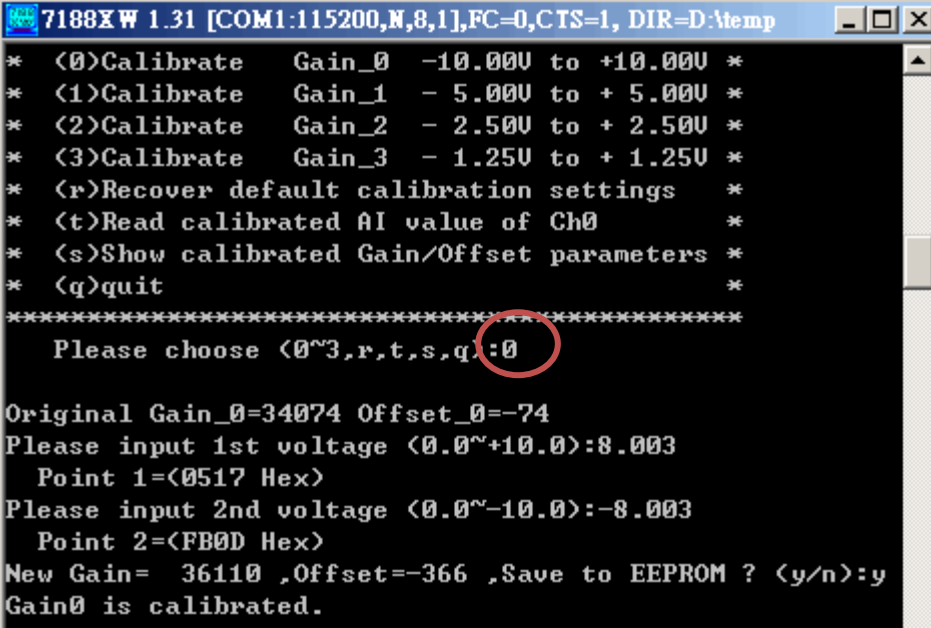
Calibration for I-8014CW as below :

```
7188XW 1.31 [COM12:115200,N,8,1],FC=0,CTS=1, DIR=X:\Hans\8014cal
8014 Not in Slot 1
8014 Not in Slot 2
8014 Not in Slot 3
8014 Not in Slot 4
8014 Not in Slot 5
8014 Not in Slot 6
8014 Found in slot7
*****
* Calibration porgram for 8014CW *
* *
* First CPLD Lattice Firmware Uersion = 1 *
* Second CPLD Lattice Firmware Uersion = 2 *
* Please connect a voltage signal *
* to ch0 of the 8014CW first. *
* ver 1.0.2 _ Nov 06 2015 by Hans *
*****
* (4)Calibrate Gain_4 - 20 mA to + 20 mA *
* (r)Recover default calibration settings *
* (t)Read calibrated AI value of Ch0 *
* (s)Show calibrated Gain/Offset parameters *
* (q)quit *
*****
Please choose (0~3,r,t,s,q):
```

Note: I-8014CW only can select +/- 20 mA Input Range

Step 3. Calibrate the I-8014 serial module using the following procedure.

- a. Select the required input type by typing an option from 0 to 3, and then press **Enter**.



```
7188X W 1.31 [COM1:115200,N,8,1],FC=0,CTS=1, DIR=D:\temp
* <0>Calibrate Gain_0 -10.00V to +10.00V *
* <1>Calibrate Gain_1 - 5.00V to + 5.00V *
* <2>Calibrate Gain_2 - 2.50V to + 2.50V *
* <3>Calibrate Gain_3 - 1.25V to + 1.25V *
* <r>Recover default calibration settings *
* <t>Read calibrated AI value of Ch0 *
* <s>Show calibrated Gain/Offset parameters *
* <q>quit *
*****
Please choose <0~3,r,t,s,q>:0

Original Gain_0=34074 Offset_0=-74
Please input 1st voltage <0.0~+10.0>:8.003
Point 1=<0517 Hex>
Please input 2nd voltage <0.0~-10.0>:-8.003
Point 2=<FB0D Hex>
New Gain= 36110 ,Offset=-366 ,Save to EEPROM ? <y/n>:y
Gain0 is calibrated.
```

- b. Determine two values (points) within the range of the input type selected for the calibration process.

For example, after selecting option 0 (-10 V - +10 V), +8 V and -8 V can be used as the two calibration points.

- c. Set the calibration source output to one of the two points (e.g., 8 V



I-8014W and I-8014CW User Manual
service@icpdas.com

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in this example)

- d. At the input 1st voltage prompt on the console, type the value displayed on the meter and then press **Enter**.

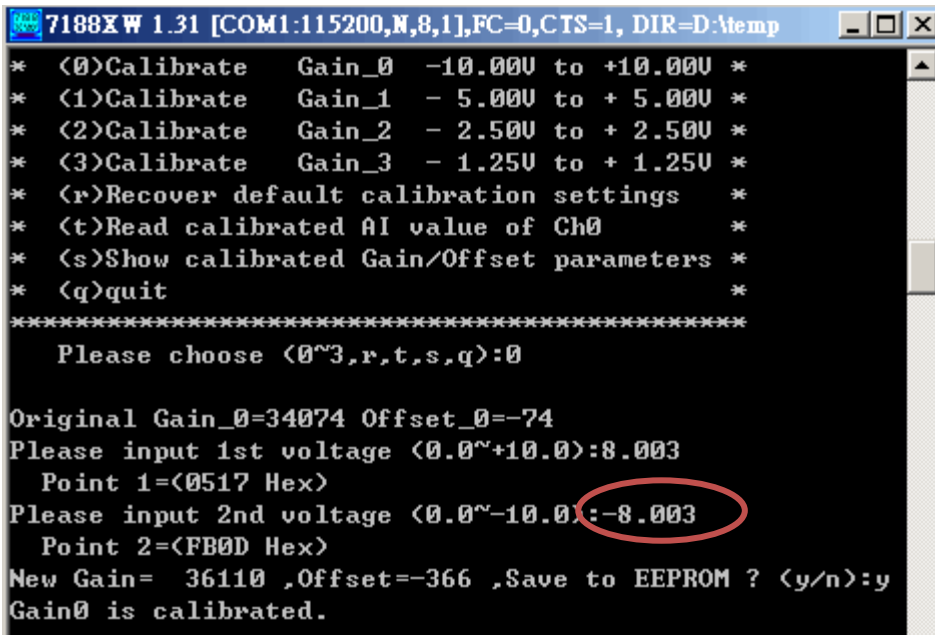


```
7188XW 1.31 [COM1:115200,N,8,1] 0,CTS=1, DIR=D:\temp
* <0>Calibrate Gain_0 -10.000V to +10.000V *
* <1>Calibrate Gain_1 -5.000V to + 5.000V *
* <2>Calibrate Gain_2 - 2.500V to + 2.500V *
* <3>Calibrate Gain_3 - 1.250V to + 1.250V *
* <r>Recover default calibration settings *
* <t>Read calibrated AI value of Ch0 *
* <s>Show calibrated Gain/Offset parameters *
* <q>quit *
*****
Please choose <0~3,r,t,s,q>:0

Original Gain_0=34074 Offset_0 = 74
Please input 1st voltage <0.0~+10.0>:8.003
Point 1=<0517 Hex>
Please input 2nd voltage <0.0~-10.0>:-8.003
Point 2=<FB0D Hex>
New Gain= 36110 ,Offset=-366 ,Save to EEPROM ? <y/n>:y
Gain0 is calibrated.
```

- e. Set the calibration source output to the other point (e.g., - 8 V in this example).

- f. At the input 2nd voltage prompt, type the value displayed on the meter and then press **Enter**



```
7188X W 1.31 [COM1:115200,N,8,1],FC=0,CTS=1, DIR=D:\temp
* <0>Calibrate Gain_0 -10.00V to +10.00V *
* <1>Calibrate Gain_1 - 5.00V to + 5.00V *
* <2>Calibrate Gain_2 - 2.50V to + 2.50V *
* <3>Calibrate Gain_3 - 1.25V to + 1.25V *
* <r>Recover default calibration settings *
* <t>Read calibrated AI value of Ch0 *
* <s>Show calibrated Gain/Offset parameters *
* <q>quit *
*****
Please choose <0~3,r,t,s,q>:0

Original Gain_0=34074 Offset_0=-74
Please input 1st voltage <0.0~+10.0>:8.003
Point 1=<0517 Hex>
Please input 2nd voltage <0.0~-10.0>:-8.003
Point 2=<FB0D Hex>
New Gain= 36110 ,Offset=-366 ,Save to EEPROM ? <y/n>:y
Gain0 is calibrated.
```

The new gain and offset values for this calibration will then be displayed on the console as:

New Gain= 3xxxx, Offset= nnn, Save to EEPROM? (y/n):

- g. Type y and press ENTER to accept the values and save the settings to EEPROM.

The calibration for the -10 V - +10 V input range is now complete.

2.1.2.2. Verifying the Calibration

Step 1. Set the calibration source to output a voltage to channel 0 on the I-8014W module. For example, -2 V.

Step 2. In the same calibration program console window, type t (Read the calibrated AI value for Ch0), and then select the input type that was just calibrated (e.g., 0, -10 V -10 V).

Step 3. Confirm that the values displayed for channel 0 are correct.

```
7188XW 1.31 [COM1:115200,N,8,1],FC=0,CTS=1, DIR=D:\temp
*****
Please choose (0~3,r,t,s,q):t
*****
* (0)Read Gain_0 -10.000 to +10.000 *
* (1)Read Gain_1 - 5.000 to + 5.000 *
* (2)Read Gain_2 - 2.500 to + 2.500 *
* (3)Read Gain_3 - 1.250 to + 1.250 *
* (q)quit *
*****
Please choose (0~3,q):0
Please input voltage source (-10.0~+10.0)
Press any key continue, 'q' quit.....
AI value=-2.0027
AI value=-2.0028
AI value=-2.0028
AI value=-2.0030
```

2.1.2.3. Restoring the Default Calibration Settings

When using the default input impedance of 200 k Ω , the calibration program provides a **Recover Default Calibration Settings (r)** function that can be used to restore the gain and offset values to the factory default settings.

```
7188X W 1.31 [COM1:115200,N,8,1],FC=0,CTS=1, DIR=C:\Program...
+/- 10U      Gain =34074 Offset =-74
+/- 5U       Gain =34072 Offset =-76
+/- 2.5U     Gain =34069 Offset =-84
+/- 1.25U    Gain =34054 Offset =-79
+/- 20mA     Gain =34069 Offset =-84

Gain/Offset parameters which in using
+/- 10U      Gain =31383 Offset =-64
+/- 5U       Gain =31359 Offset =-68
+/- 2.5U     Gain =34069 Offset =-84
+/- 1.25U    Gain =34054 Offset =-79
+/- 20mA     Gain =34069 Offset =-84

*****
* (0)Calibrate  Gain_0  -10.00U to +10.00U *
* (1)Calibrate  Gain_1   -5.00U to + 5.00U *
* (2)Calibrate  Gain_2   -2.50U to + 2.50U *
* (3)Calibrate  Gain_3   -1.25U to + 1.25U *
* (r)Recover default calibration settings *
* (t)Read calibrated AI value of Ch0 *
* (s)Show calibrated Gain/Offset parameters *
* (q)quit *
*****
Please choose (0~3,r,t,s,q):r

Backup default Gain/Offset parameters settings for 100k
+/- 10U      Gain =34074 Offset =-74
+/- 5U       Gain =34072 Offset =-76
+/- 2.5U     Gain =34069 Offset =-84
+/- 1.25U    Gain =34054 Offset =-79
+/- 20mA     Gain =34069 Offset =-84

Gain/Offset parameters which in using
+/- 10U      Gain =34074 Offset =-74
+/- 5U       Gain =34072 Offset =-76
+/- 2.5U     Gain =34069 Offset =-84
+/- 1.25U    Gain =34054 Offset =-79
```

2.2. Windows-based Controllers

This section contains:

- [Getting Started Guide, page 37](#)
- [Calibration, page 39](#)

2.2.1. Getting Started Guide

The pac_i8014W_BasicInfo.exe executable file, which is located in the BasicInfo folder of the I-8014W demo programs, can be used to retrieve the basic configuration information related to the I-8014W and to verify the AI read functions. The basic configuration information includes:

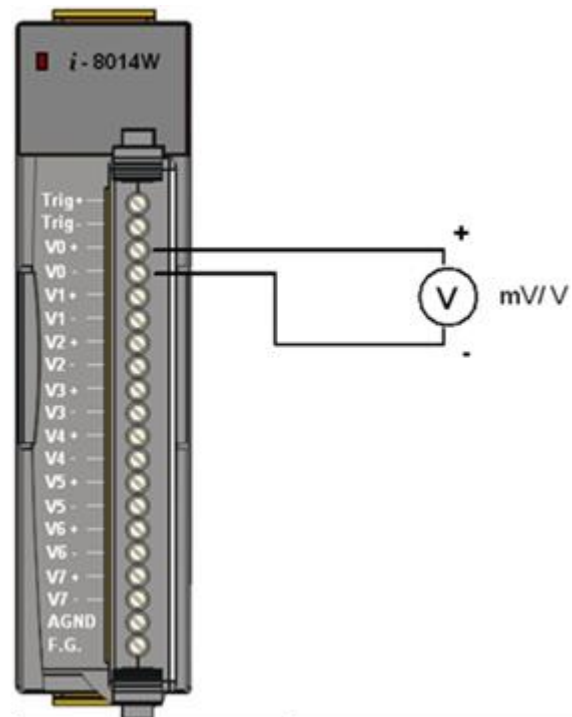
- The Version number and the published date of the library.
- The FPGA version
- The single-ended/differential jumper settings
- The gain and offset values for each input range
- The data read on each channel

(See the [Location of the Demo Programs](#) section on [page 15](#) for details of where to find the pac_i8014W_BasicInfo.exe in the I-8014W demo programs folder)

Step 1. Refer to the [Jumper Settings](#) section on [page 11](#). Ensure that the Differential/Single-ended selection jumper is in the differential position.

Step 2. Connect a stable signal source (e.g., a battery output) to the I-8014W using the differential iring method.

Step 3. Insert the I-8014W into a vacant slot in the control unit and power on the controller.



Step 4. Launch the pac_i8014W_BasicInfo.exe executable file on the controller, and verify that the basic information and the AI data read from each channel is correct, as indicated in the diagram below:

Tips & Warnings



Unused channels should be connected to GND to avoid floating.

Library and FPGA version information
Single-ended/differential jumper position.

Form1

I-8014W slot Index: Slot 0 Firmware 1 1 Firmware 2 2

Library Version 1007 Single-Ended/ Differential Differential

+/- 10.0 V Gain Value 32833 Offset Value -39

CH:0	Gain[1] 2.664	CH:8	
CH:1	Gain[1] 2.664	CH:9	
CH:2	Gain[1] 2.664	CH:10	
CH:3	Gain[1] 2.664	CH:11	
CH:4	Gain[1] 2.663	CH:12	
CH:5	Gain[1] 2.664	CH:13	
CH:6	Gain[1] 2.664	CH:14	
CH:7	Gain[1] 2.664	CH:15	

The gain value is around 33000. If this value varies significantly from 33000, it means that the value is incorrect.

Verify the AI data from each channel.

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

2.2.2. Calibration

Each I-8014W is factory calibrated and well verified before shipment, so it is usually unnecessary to calibrate the module again, unless the input impedance is changed on a calibrated module, or the accuracy is lost.

To calibrate the I-8014W, in addition to inserting the I-8014W into a controller slot, the following items are required:

- A single stable calibration source, such as a 3 1/2 digit power supplier (or better), or a battery output.
- A single 4 1/2 digit voltage meter (15-bit resolution or better)
- A Calibration Program. See [page 15](#) for the [Location of the Demo Programs](#) contained in the I-8014W demo programs folder.

Tips & Warnings



1. An unstable calibration source will cause calibration errors and affect the accuracy of the data acquisition.
2. If you wish to perform calibration using ± 20 mA, select ± 2.5 V instead as both types use the same gain and offset values.
3. The calibration program uses channel 0 to accept the calibration source only.

This section contains:

- [Calibrating the I-8014W on WinCE and WES units, page 41](#)
- [Verifying the Calibration, page 46](#)
- [Restoring the Default Calibration Settings, page 47](#)

2.2.2.1. Calibrating the I-8014W on WinCE and WES units

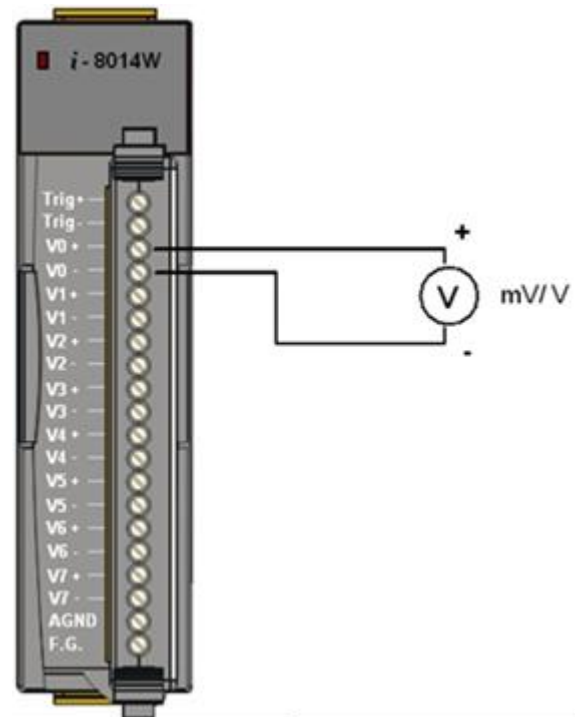
Step 1. Refer to the [Jumper Settings](#)

section on [page 11](#). Ensure that the Differential/Single-ended selection jumper is in the differential position.

Step 2. Connect your calibration source to channel 0 of the I-8014W using the differential wiring method, as illustrated.

Step 3. Insert the I-8014W into a vacant slot on the controller and power on the controller.

Step 4. Launch the `pac_i8014W_Calibration.exe` executable file on the controller to display the Calibration dialog box.



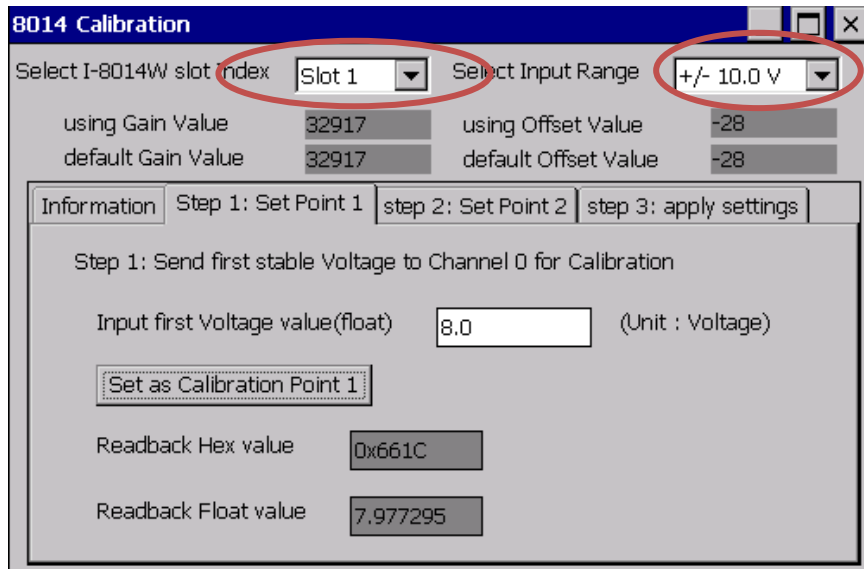
(See the [Location of the Demo Programs](#) section on [page 15](#) for details of where to find the `c#` demos for the I-8014W)

Tips & Warnings



Only channel 0 can be used to perform calibration.

Step 5. In the upper section of the Calibration dialog box, select the I-8014W slot number and input range from the respective drop-down lists.



Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

Step 6. Determine two values (points) within the range of the input type selected for the calibration process.

For example, after selecting -10 V - +10 V as the input range, +8 V and -8 V can be used as the two calibration points:

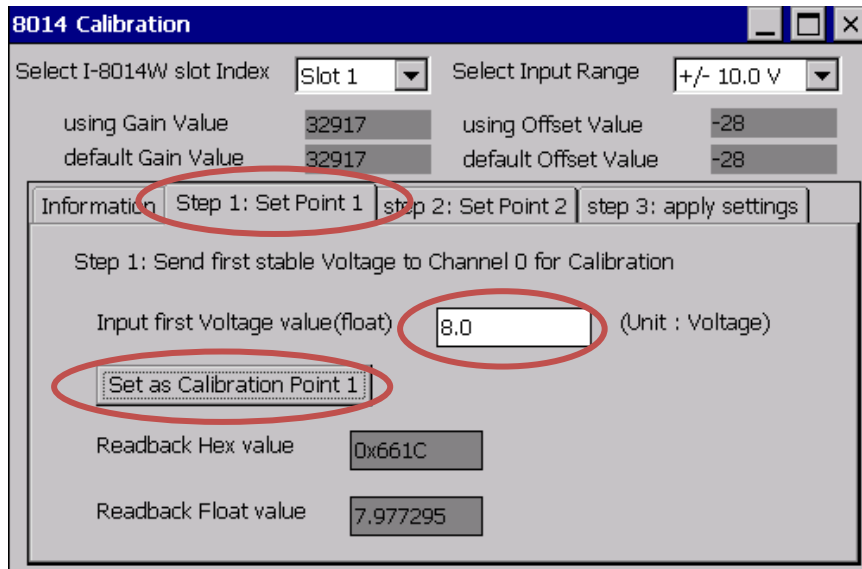
Step 7. Set the calibration source output to one of the two points (e.g., 8 V)



I-8014W a
service@icpdas.com

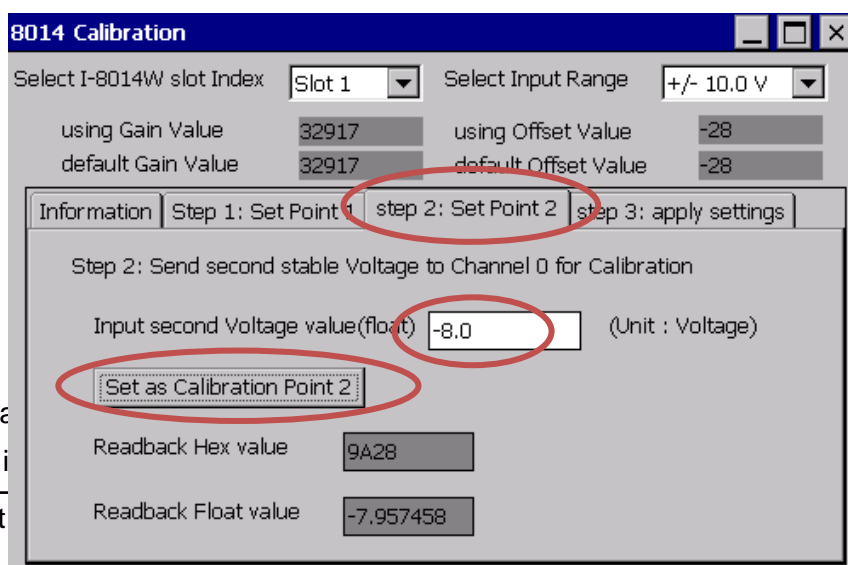
E-mail:

Step 8. Click the **Step 1: Set Point 1** tab and type the value displayed on the meter (e.g., 8.0) in the Input First Voltage Value text box, and click the **Set as Calibration Point 1** button.

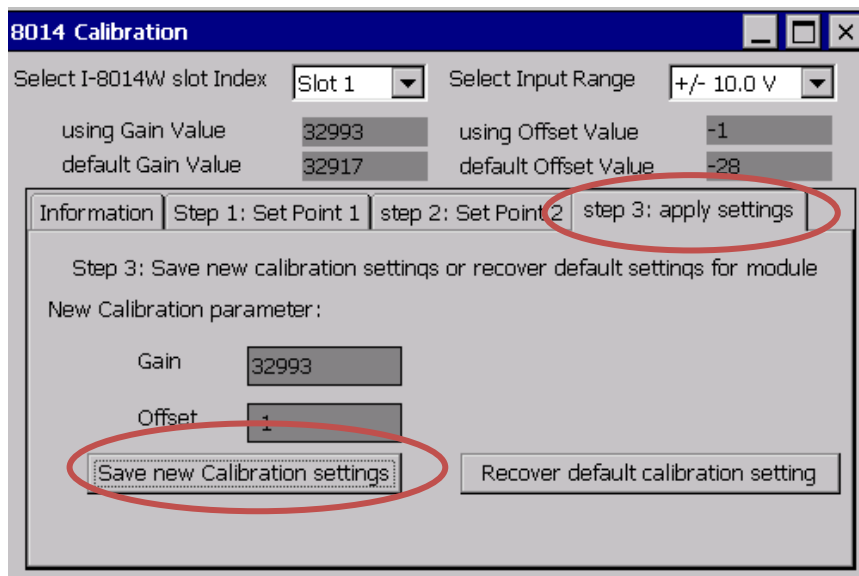


Step 9. Set the calibration source output to the other value (e.g., - 8 V in this example)

Step 10. Click the **Step 2: Set Point 2** tab and type the value displayed on the meter (e.g., - 8.0) in the Input Second Voltage Value text box, and click the **Set as Calibration Point 2** button.



Step 11. Click the **Step 3: Apply Settings** tab, and then check that the calibration parameters are correct. Click the **Save New Calibration Settings** button to save the calibration settings.

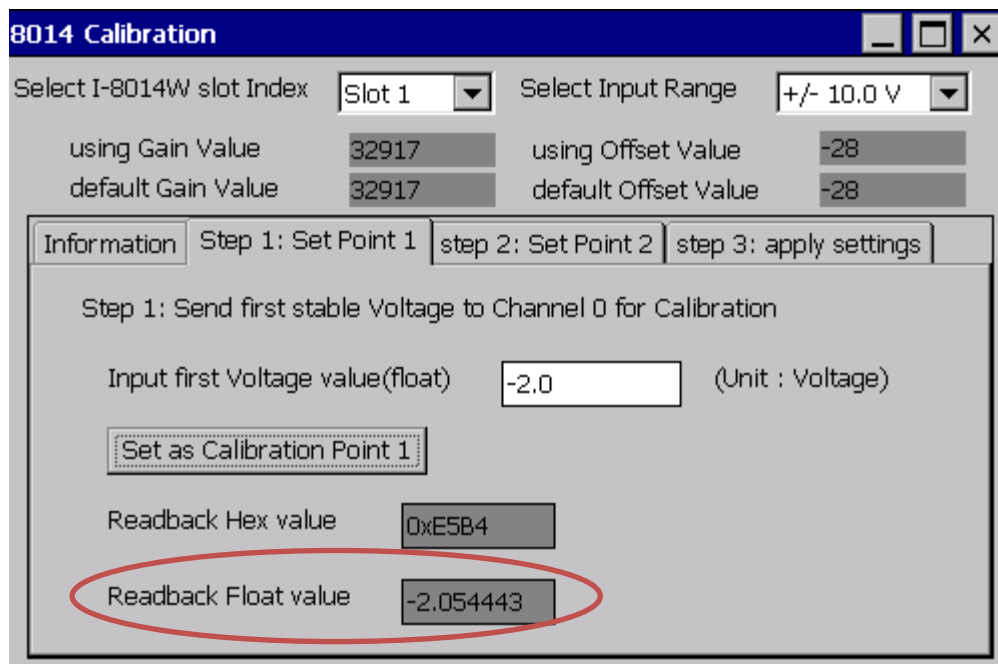


The calibration for the -10 V - +10 V input range is now complete.

2.2.2.2. Verifying the Calibration

Step 1. Set the calibration source to output a voltage to channel 0 on the I-8014W module. For example, -2 V.

Step 2. In the Calibration dialog box, click the **Step 1: Set Point 1** tab and confirm that the AI Readback Float value is as illustrated in the image below:

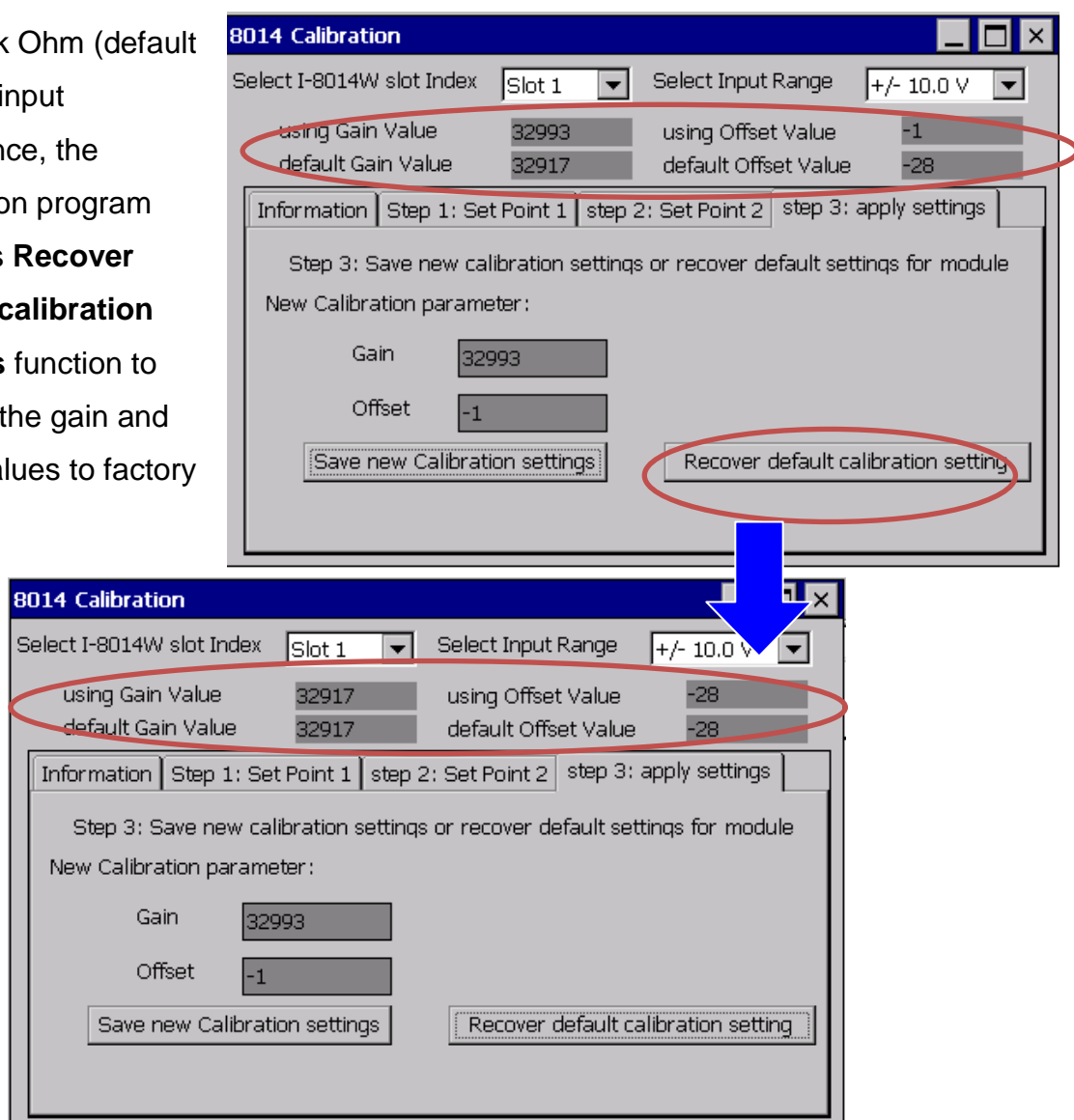


2.2.2.3. Restoring the Default Calibration Settings

When using the default input impedance of 200 k Ω , the calibration program includes a Recover Default Calibration Settings function that can be used to restore the gain and offset values to the factory default values:

Click the **Step 3: Apply Settings** tab, and then click the **Recover Default Calibration Settings** button. The gain and offset settings will be restored to the factory default values and will be displayed in the upper section of the Calibration dialog box.

For 200k Ohm (default setting) input impedance, the calibration program provides **Recover default calibration settings** function to recover the gain and offset values to factory default:



Chapter 3. Magic Scan

This chapter provides details related to Magic Scan, which is a key function included on the I-8014W for multi-channel analog data acquisition at high sampling rates.

Two demo programs that can be used to implement Magic Scan functionality are included at the end of this chapter. Either Magic Scan mode or the trigger method can be selected for use in the two programs, and the only difference is that Magic Scan mode uses polling to transfer data and the trigger method transfers data using interrupts.

This chapter contains:

- [Magic Scan Mode, page 49](#)
- [Trigger Methods, page 52](#)
- [FIFO, page 56](#)
- [Magic Scan Procedure, page 57](#)
- [Magic Scan Example, page 58](#) -- which describes the two data transfer modes used with Magic Scan.
- [Case Study, page 68](#)

3.1. Magic Scan Mode

For multi-channel high speed data acquisition systems, the I-8014W provides sampling rates of up to 250 kHz and a 4k-sample FIFO that reduces the loading of the CPU and enhances the performance of your system.

The following is an overview of the Magic Scan specifications:

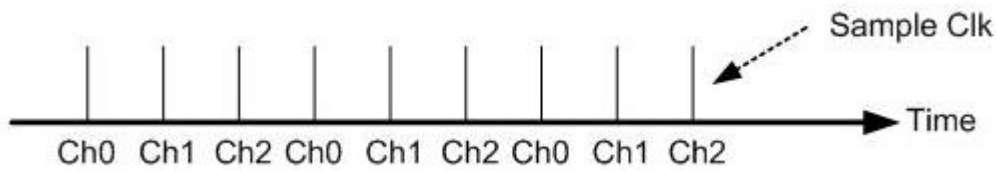
Max. Channel	16
Sampling Rate	2 Hz – 250 kHz
FIFO	4 k samples
Sampling Mode	- standard - virtual sample and hold
Trigger Method	- software - internal hardware - external hardware
Data Transfer Mode	- polling - interrupt

This section describes the two Magic Scan modes that can be used on the I-8014W:

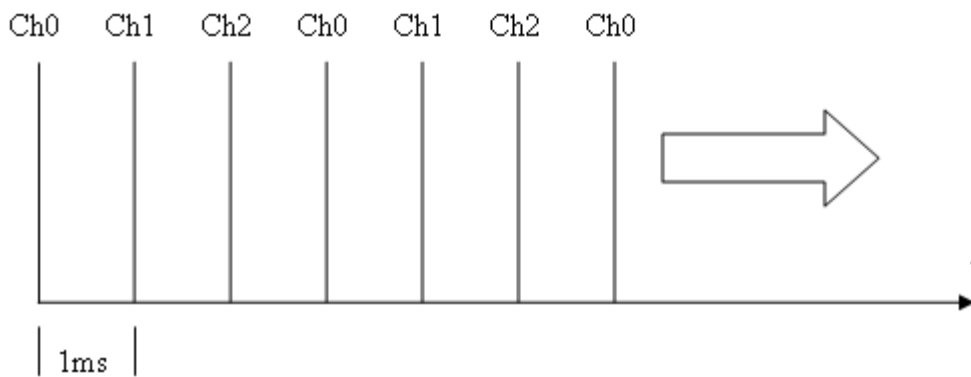
- [Standard Mode, page 50](#)
- [Virtual Sample and Hold Mode, page 51](#)

3.1.1. Standard Mode

In standard mode, the I-8014W converts data from a single channel in each sampling interval.

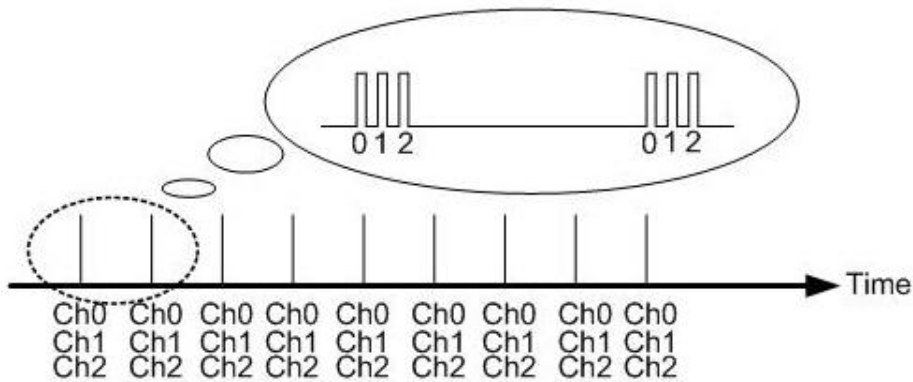


For example, if Ch0, Ch1 and Ch2 are configured to perform the scan function, and the sampling rate is set to 1 kHz, the interval between each sampling operation is 1 ms, so the scanning time for a single cycle (from Ch0 to Ch1 to Ch2) is 3ms, as illustrated below:



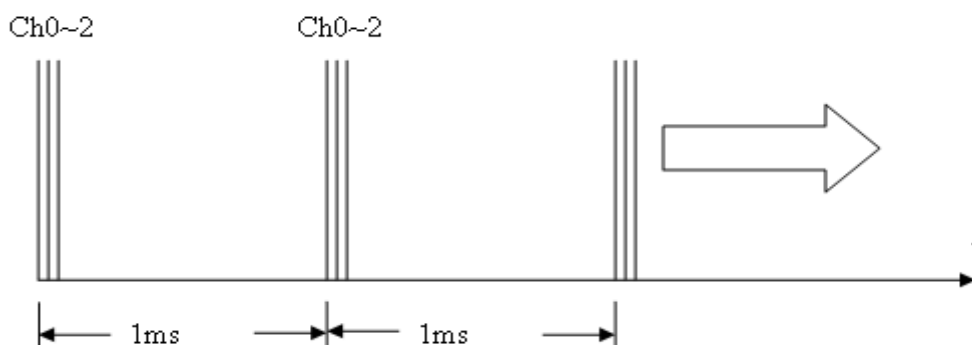
3.1.2. Virtual Sample and Hold Mode

Virtual sample and hold mode operates such that several channels can be configured to perform scanning functions and are sampled at the same time. The sampling rate is set to 250 kHz by default, and the scan cycle time is the interval that is set in the



Magic Scan function.

For example, if the sampling rate is set to 1 kHz and Ch0, Ch1, and Ch2 are configured to perform the scanning functions, the sampling rate for scanning Ch0 to Ch2 is 250 kHz, and the frequency of the scan cycle is 1 kHz, the interval between one scan cycle and the next is 1 ms.



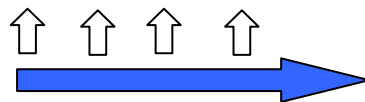
3.2. Trigger Methods

This section contains:

- [Software Trigger Method, page 53](#)
- [Internal Hardware Trigger Method, page 54](#)
- [External Hardware Trigger Method, page 55](#)

3.2.1. Software Trigger Method

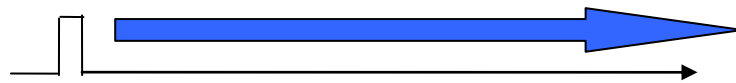
The API provides a trigger instruction that initiates Magic Scan. If you have two or more modules, you need to configure the Magic Scan parameters for each module and execute the Magic Scan instructions for the modules individually.



Execute Magic Scan on the first module and then repeat for the subsequent modules using software instructions.

3.2.2. Internal Hardware Trigger Method

If you wish to simultaneously initiate the Magic Scan function on two or more modules, set the internal hardware signal as the trigger source in your program, and then the internal trigger signal will trigger the Magic Scan operation for the individual modules at almost the same time.



Trigger Magic Scan for each module using an internal hardware signal.

3.2.3. External Hardware Trigger Method

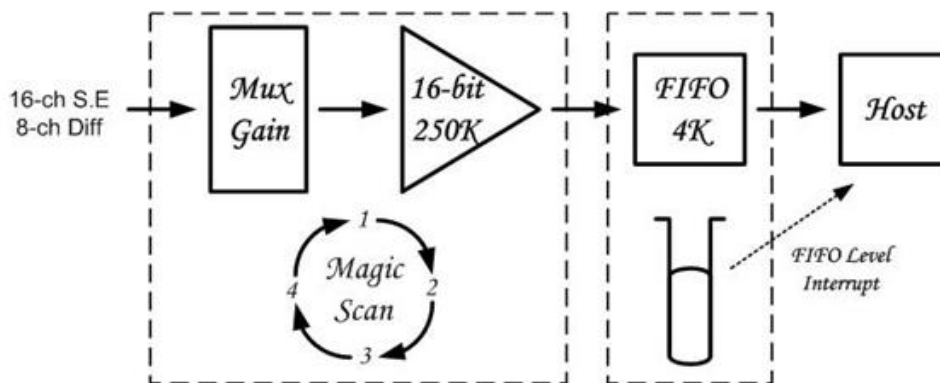
The Magic Scan function is also able to accept an external trigger source from the first two terminals, using this method, the trigger can be set as either rising edge or falling edge triggered. After setting the external trigger source and the triggering conditions, execute Magic Scan in your program. The I-8014W will wait until it receives the external signal from the Trig+ and Trig- terminals and will then execute Magic Scan.



Terminal No.	Pin Assignment	
	Differential	Single-ended
01	Trig+	Trig
02	Trig-	AGND

3.3. FIFO

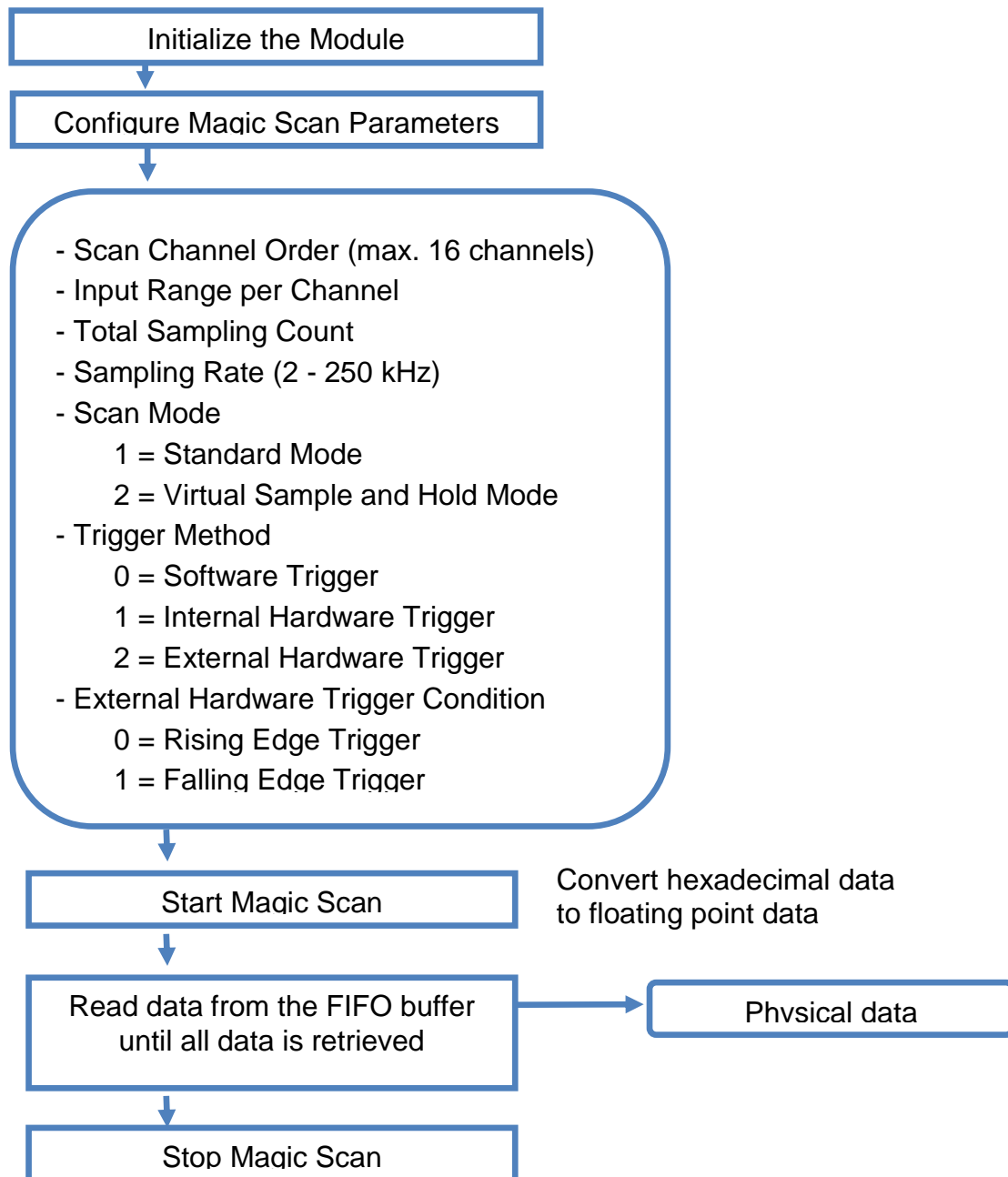
The I-8014W is equipped with a 4 k-sample FIFO buffer, which may be used to store 4096 data samples from Magic Scan to ensure that no data is lost. The acquisition data is sequentially saved to the FIFO buffer during the scan process. To prevent the FIFO buffer from being filled, the data needs to be read from the FIFO buffer within a specific timeframe. If the FIFO buffer is filled, data can no longer be saved until a command is executed that clears the FIFO buffer. In contrast, if data is read from the FIFO buffer too frequently, CPU resources will be wasted and performance will be affected. To achieve the optimum balance, two modes for transferring data from the FIFO are provided, polling mode and interrupt mode.



Note: I-8014CW only can select max 8 channels Differential Mode and +/- 20 mA Input Range

3.4. Magic Scan Procedure

The following is an illustration of the Magic Scan program procedure:



Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

3.5. Magic Scan Example

This section includes information related to the two Magic Scan demo programs that are provided for different data transfer modes. See the [Location of the Demo Programs](#) section on [page 15](#) for details of how to locate the demo program for your controller.

- [Magic.exe, page 59](#) – for transferring data using the polling method
- [Mag_ISR.exe, page 66](#) – for transferring data using the interrupt method

3.5.1. Magic.exe

This section describes the parameters that should be set in Magic.exe, and separates the description for MiniOS7 and Windows platforms.

This section contains:

- [Demo Program for MiniOS7, page 60](#)
- [Demo Program on the Windows Platform, page 62](#)

3.5.1.1. Demo Program for MiniOS7

The following figure shows the interface and parameters that should be set in Magic.exe for the MiniOS7 platform.

```

This Demo will show how to use magic scan function to read analog input
Search I-8014W ....
  There is an i8014 at slot 0
  i8014W Input Mode=Differential and can have maximum 8 analog input

Input all i8014W_ConfigMagicScan parameters :

Step 1: Define scanned channel counts for magic scan:
Input scanned channel counts (1~16) :4
Now we have scanned channel counts = 4

Step 2: Define 4 elements for channel and gain array
The Gain definition of I-8014W
  Select 0 : +/-10U
  Select 1 : +/-5U
  Select 2 : +/-2.5U
  Select 3 : +/-1.25U
  Select 4 : +/-20mA

Differential Mode range : channel 0 ~ 7
Select which Channel of Arr[0] (0~7) :0
Select which Gain of Arr[0](0~4):0
Select which Channel of Arr[1] (0~7) :1
Select which Gain of Arr[1](0~4):0
Select which Channel of Arr[2] (0~7) :2
Select which Gain of Arr[2](0~4):0
Select which Channel of Arr[3] (0~7) :3
Select which Gain of Arr[3](0~4):0

Step 3: Define Sample Rate of I-8014W
Input Sample rate of 8014W (1~2500000) :200
Note: the real sample rate may not the same as user input
the function i8014W_ConfigMagicScan return code is the
real sample rate accepted by I-8014W

Step 4:Select Scan Mode of I-8014W:
  Scan Mode 1= M1 Standart Mode
  Scan Mode 2= M2 Sample and Hold Mode
Input Scan Mode of 8014W (1 or 2) :1

Step 5: Select Trigger Source of I-8014W.
I-8014W can have 3 types of trigger source
  trigger source 0= Software Command
  trigger source 1= Internal Interrupt Signal
  trigger source 2= External Tigger Signal
Input trigger source of 8014W (0~2) :0

Step6: Select Trigger State of I-8014W if select external
  Not external trigger source, trigger state is 0

The Magic Scan Configurations of I-8014W are:
  Scan channel count = 4
  CH[0]= 0      Gain[0]= 0 ( +/-10U )
  CH[1]= 1      Gain[1]= 0 ( +/-10U )
  CH[2]= 2      Gain[2]= 0 ( +/-10U )
  CH[3]= 3      Gain[3]= 0 ( +/-10U )
  Scan Mode = 1 ( Standard Mode )
  Trigger Source = 0 ( Software Command )
  Trigger State = 0 ( No need for External Trigger )
  Set Sample Rate = 200.000 Real Sample Rate = 200.000

Press any key to Start magic scan
  
```

Step1. Enter the total number of the scanning channels. (form 1 to 16)

Step2. Set the channel number and the input range for the channel.
Note that the channel sequence entered determines the scan order.

Step3. Enter the sampling rate

Step4. Enter the scanning rate.

Step5. Select the trigger method.

Step6. Set the trigger conditions if an external trigger is selected in step 5.

The configured parameters.

After the Magic Scan parameters have been set, press any Key to Start Magic Scan, as shown in the figure below.


If the scan mode is set to standard mode, the total spend time will be equal to [1000] multiplied by the [sampling period]. (1000 is the total sample count defined in the demo program)

```
Press any Key to Start magic scan
Wait for Magic Scan .....

Stop magic scan and FIFO data amount = 1000
Magic scan total spend time = 4999 ms

Press 's' or 'S' to Show AI, others to next step
Start to Print all data:

Arr[0]=F[2.6645]   Arr[1]=F[2.6642]   Arr[2]=F[2.6645]   Arr[3]=F[2.6645]
Arr[0]=F[2.6642]   Arr[1]=F[2.6645]   Arr[2]=F[2.6645]   Arr[3]=F[2.6642]
Arr[0]=F[2.6642]   Arr[1]=F[2.6645]   Arr[2]=F[2.6642]   Arr[3]=F[2.6642]
Arr[0]=F[2.6642]   Arr[1]=F[2.6639]   Arr[2]=F[2.6645]   Arr[3]=F[2.6642]
Arr[0]=F[2.6639]   Arr[1]=F[2.6645]   Arr[2]=F[2.6645]   Arr[3]=F[2.6642]
Arr[0]=F[2.6645]   Arr[1]=F[2.6645]   Arr[2]=F[2.6645]   Arr[3]=F[2.6642]
Arr[0]=F[2.6642]   Arr[1]=F[2.6642]   Arr[2]=F[2.6642]   Arr[3]=F[2.6645]
Arr[0]=F[2.6642]   Arr[1]=F[2.6642]   Arr[2]=F[2.6642]   Arr[3]=F[2.6642]
Arr[0]=F[2.6642]   Arr[1]=F[2.6642]   Arr[2]=F[2.6642]   Arr[3]=F[2.6645]
```



Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

3.5.1.2. Demo Program on the Windows Platform

The following figure illustrates the interface and parameters that need be set when using Magic.exe on a Windows platform.

Step1. Select the slot and the scan channel count. (From 1 to 16)

Step2. Select the trigger source and enter the input sampling rate. If an external trigger source is selected, also select the trigger state.

Step3. Select the scan mode.

Step4. Select the channel scan order and the type for each channel.

Step5: Press the **Set** button.

Step6. Click the **Start Magic Scan** tab, and press the **Start Magic Scan** button.

The data will be displayed in the right frame for each channel.

Viewing the Results for Standard Scan Mode

To view the results of the scan in Standard Scan Mode, click the **Start Magic Scan** tab. When the sampling rate is set to 200 Hz, the sampling period will be $1/200 * 1000 = 5$ ms. The spend time equals the [total sample count] multiplied by the [sampling period].

In this example, the spend time is 5004 ms, which is equal to about 1000 (the total sample count defined in the code) multiplied by 5 (the sampling period).

The screenshot shows a software window titled 'Form1' with two tabs: 'Configure Magic Scan' and 'Start Magic Scan'. The 'Start Magic Scan' tab is selected. Below the tabs are several controls: a 'Start Magic Scan' button, a 'Save Data to file' button, and two input fields. The first input field is labeled 'Total Scanned' and contains the value '1000' with the unit 'Samples' to its right. The second input field is labeled 'Spend Time' and contains the value '5004' with the unit 'ms' to its right. To the right of these fields is an 'Exit' button. Below the controls is a large text area displaying scan configuration and results. The configuration text includes: 'Selected Magic Scan Channel Gain Array[0] C = 0 G = 0', 'Selected Magic Scan Channel Gain Array[1] C = 1 G = 0', 'Selected Magic Scan Channel Gain Array[2] C = 2 G = 0', 'Selected Magic Scan Channel Gain Array[3] C = 3 G = 0', 'The Magic Scan Configurations of I-8014W are:', 'Scan channel count = 4, Total sample count = 1000', 'CH[0]= 0 Gain[0]= 0 (+/-10V)', 'CH[1]= 1 Gain[1]= 0 (+/-10V)', 'CH[2]= 2 Gain[2]= 0 (+/-10V)', 'CH[3]= 3 Gain[3]= 0 (+/-10V)', 'Scan Mode = 1 (M1:Standard)', 'Trigger Source = 0 (Software Command)', 'Trigger State = 0 (No need for External Trigger Signal)', and 'Set Sample Rate = 200 Real Sample Rate = 200'. The results list shows values for CH[0], CH[1], CH[2], and CH[3] across multiple samples. The 'Scan Mode = 1 (M1:Standard)' line is circled in red. The 'Total Scanned' and 'Spend Time' input fields are also circled in red.

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

Viewing the Results for Virtual Sample and Hold Mode

To view the results of the scan in Virtual Sample and Hold Mode, click the **Start Magic Scan** tab. When the sampling rate is set to 200 Hz, the period for one scan cycle is $1/200 * 1000 = 5$ ms.

The number of scan cycles = [Total sample count] / [Total number of scanning channels].

In this example, the spend time 1254 ms = $(1000 / 4) * 5$

(Spend time = [number of scan cycles] * [scan cycle period])

The spend time can be used to verify the sampling rate on the I-8014W.

The screenshot shows a software window titled "Form1" with two tabs: "Configure Magic Scan" and "Start Magic Scan". The "Start Magic Scan" tab is active. It contains a "Start Magic Scan" button, a "Save Data to file" button, and an "Exit" button. Two input fields are visible: "Total Scanned" with the value "1000" and "Samples", and "Spend Time" with the value "1254" and "ms". Below these fields is a text area displaying the following information:

```
Selected Magic Scan Channel Gain Array[0] C = 0 G = 0 CH[0]= 2.599792
Selected Magic Scan Channel Gain Array[1] C = 1 G = 0 CH[1]= 2.600403
Selected Magic Scan Channel Gain Array[2] C = 2 G = 0 CH[2]= -2.601624
Selected Magic Scan Channel Gain Array[3] C = 3 G = 0 CH[3]= 2.598267
The Magic Scan Configurations of I-8014W are:
Scan channel count = 4, Total sample count =1000 CH[0]= 2.600403
CH[0]= 0 Gain[0]= 0 (+/-10V ) CH[1]= 2.602234
CH[1]= 1 Gain[1]= 0 (+/-10V ) CH[2]= -2.601929
CH[2]= 2 Gain[2]= 0 (+/-10V ) CH[3]= 2.596741
CH[3]= 3 Gain[3]= 0 (+/-10V ) CH[0]= 2.600098
Scan Mode = 2 ( M2:Sample and Hold ) CH[1]= 2.600403
Trigger Source = 0 ( Software Command ) CH[2]= -2.601318
Trigger State = 0 ( No need for External Trigger Signal ) CH[3]= 2.599487
Set Sample Rate = 200 Real Sample Rate = 200 CH[0]= 2.600098
CH[1]= 2.600403
CH[2]= -2.601318
CH[3]= 2.598572
CH[0]= 2.600403
CH[1]= 2.602234
CH[2]= -2.602539
```

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

3.5.2. Mag_ISR.exe

Mag_ISR.exe demonstrates how to transfer data using interrupts. When using this method, the Magic Scan parameter settings are identical to those used for Magic.exe. See the [Magic Scan Procedure](#) section on [page 57](#) and the [Magic.exe](#) section on [page 59](#) for more details. The only difference is that an interrupt service routine (ISR) must be installed before starting Magic Scan. This is achieved by adding the following code to your program:

```
i8014W_InstallMagicScanISR(slotIndex,Slot_ISR,triggerLevel);  
i8014W_StartMagicScan(slotIndex);
```

The installed ISR will process any interrupt tasks when an interrupt signal is detected from the FIFO, and the parameter triggerLevel is used to configure the interrupt conditions, as indicated in the following table:

triggerLevel	Data Count
0	8
1	16
2	32
3	64
4	128
5	256
6	512
7	2048

Once the amount of data in the FIFO buffer meets the level that was set via the `triggerLevel` parameter, an interrupt signal will be generated, and the code in the installed ISR will be processed. Note that you need to ensure that the interrupt function in the ISR is cleared, otherwise any subsequent interrupt requests will not be processed.

Using interrupts to transfer data helps to reduce CPU usage time which could be wasted when used for polling and waiting for data from the FIFO buffer.

3.6. Case Study

The requirements in this case are:

1. Measure four differential signals ranging from -10 V to +10V.
2. The sampling rate per channel is 200 Hz, and sampling time interval from one channel to the next channel is less than 10 μ s.
3. Once 2000 data samples have been collected, transfer the data via the Ethernet to a data center or a remote data storage disk.

Use the following procedure to meet the requirements:

Step 1. Set the jumper on the I-8014W to differential input mode.

Step 2. Set the input channels as ch0 - ch3, and set the input range for each channel to -10 - +10 V. (Gain = 0)

Step 3. Set the sampling rate to 200 Hz, and set the scan mode to Mode2: Virtual Sample and Hold Mode. With Virtual Sample and Hold Mode, the sampling time interval between one channel and another channel is 4 μ s.

Step 4. Collect 2000 samples, which means collecting 500 samples per channel. (i.e., 2000 divided by four channels). The elapsed time will be $500 * (1/200 \text{ Hz}) = 2500 \text{ ms}$.

Step 5. If the system uses the MiniOS7 platform, converting the data from hexadecimal format to floating point format and then transferring it via the Ethernet will add to the CPU load. It is recommended that the hexadecimal data is first transferred to a PC client and then converted to floating point data on the PC.

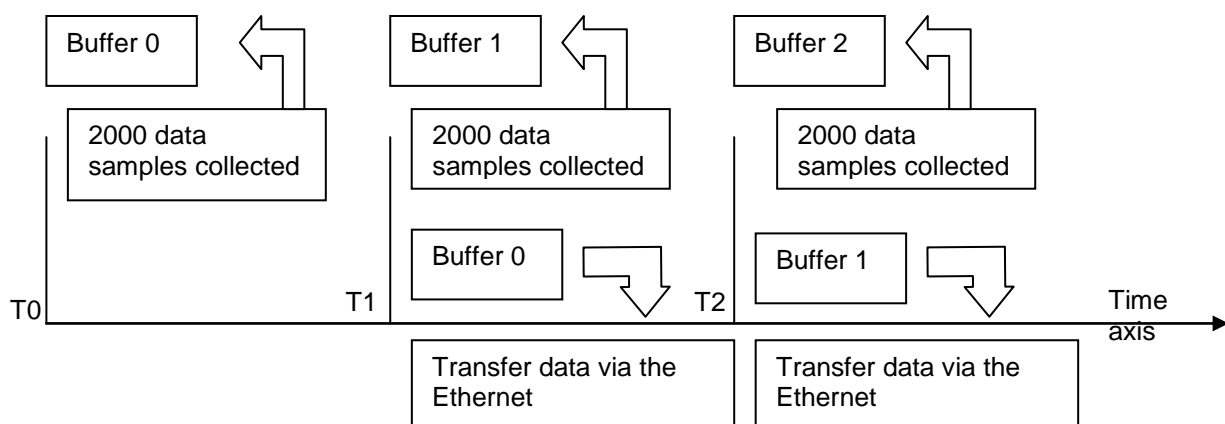
Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

If the system uses the Windows platform, converting data from hexadecimal format to floating point format will not affect the CPU load. The data can be converted to floating point format locally and then transferred via the Ethernet.

Tips & Warnings



It is recommended that several buffers are created to process the data obtained from the FIFO, which can then be reused in the processing flow, as illustrated in the figure below. This allows the system time to convert the data, and then save and transfer it.



Chapter 4. API References

ICP DAS provides APIs, libraries and demo programs, including the source code, for easy integration of the I-8014W into the platforms indicated in the table below. The APIs and programming procedures are similar on both the MiniOS7 and Windows platforms, with the only difference being the prefix characters added to the name of the functions in the library (APIs). For the MiniOS7 and Linux platforms, “i8014W_” is prefixed to the function name, and for the Windows platform, “pac_i8014W_” is prefixed to the function name.

In this document, the function name relevant to the MiniOS7 platform is used in the examples and as the title of the section for each function.

The following table gives an overview of the relationship between the platforms and the product series, together with the respective prefix for the function name.

Platform	Product included	API Prefix
Windows CE5 Windows CE6	WP-8000 series WP-2000 series XP-8000-CE6 series	“pac_i8014W_”+ function name
Windows Embedded Standard (WES)	XP-8000 series	“pac_i8014W_”+ function name
MiniOS7	I-8000 series iPAC-8000 series VP-2000 series	“i8014W_” + function name
Linux	LinPAC-8000 series	“i8014W_” + function name

4.1. Function List

The following is a list of the functions provided in the 8014W.lib for the MiniOS7 platform.

Function	Description
i8014W_Init	Initializes the driver and confirms the hardware ID.
i8014W_GetFirmwareVer_L1	Retrieves the version number for the primary FPGA firmware for troubleshooting purposes.
i8014W_GetFirmwareVer_L2	Retrieves the version number for the secondary FPGA firmware for troubleshooting purposes.
i8014W_GetLibVersion	Retrieves the version number for the 8014W.lib.
i8014W_GetLibDate	Retrieves the release date for the 8014W.lib.
i8014W_GetSingleEndJumper	Retrieves the single-ended/differential jumper position set on the I-8014W.
i8014W_ReadGainOffset	Obtains the gain and offset values for each input type.
i8014W_ReadAI	Reads a floating point input from one specified channel.
i8014W_ReadAIHex	Reads a hexadecimal input from one specified channel.
i8014W_ConfigMagicScan	Configures all the required parameters when using Magic Scan.
i8014W_StartMagicScan	Starts Magic Scan. The data acquired will be saved into the FIFO buffer. If an external trigger source is selected, after the function is called, Magic Scan will wait until a trigger signal is received.

i8014W_StopMagicScan	Stops Magic Scan. This function also stops data being saved to the FIFO buffer.
i8014W_ReadFIFO	Reads a specified amount of data from the FIFO buffer.
i8014W_CalibrateData	Calibrates the raw data read by Magic Scan and converts it to a floating point value.
i8014W_CalibrateDataHex	Calibrates the raw data read by Magic Scan.
i8014W_UnLockFIFO	Unlocks the FIFO buffer if it has been locked because the FIFO is filled with data. If the FIFO is locked, the UnlockFIFO and ClearFIFO commands must be executed before the next scan can begin.
i8014W_ClearFIFO	Clears the FIFO buffer after the UnlockFIFO function has been executed.
i8014W_InstallMagicScanISR	Installs ISR for interrupt events from the FIFO buffer.
i8014W_UnInstallMagicScanISR	Uninstalls the Magic Scan ISR.
i8014W_ClearInt	Clears the status of the interrupts in order to wait for the next interrupt event.

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

4.1.1. i8014W_Init

This function is used to initialize the driver and confirm the hardware ID.

Prototype

For MiniOS7

```
short i8014W_Init(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_Init(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

0 = the module in the slot is an I-8014W.

-1 = there is no I-8014W module in this slot.

For other return values, see the [Error Code List on page 111](#).

Note

Before executing any functions on the I-8014W, the ***i8014W_Init*** function needs to be called once for each I-8014W. If there are two or more I-8014W modules, you need call the ***i8014W_Init*** function for each I-8014W module individually by passing the slot number that the I-8014W module is plugged into.

Example

[C/C++]

```
int slotIndex,err;
err=i8014W_Init(slotIndex);
if(err==0)
{
    Print("There is an I-8014W module in slot %d\n",slotIndex);
}
else
{
    Print("There is no I-8014W module in slot %d\n",slotIndex);
}
```

4.1.2. i8014W_GetFirmwareVer_L1

This function is used to retrieve the version number of the primary FPGA firmware for a module. The function is only used for troubleshooting or recording purposes.

Prototype

For MiniOS7

```
short i8014W_GetFirmwareVer_L1(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_GetFirmwareVer_L1(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

The version number of the primary FPGA firmware for the I-8014W module.

Example

[C++]

```
short ver_L1=0, slot=0;  
  
ver_L1= i8014W_GetFirmwareVer_L1 (slot);  
  
Print( "\nPrimary FPGA Version =: %04X",i8014W_GetFirmwareVer_L1(slot) );
```

4.1.3. i8014W_GetFirmwareVer_L2

This function is used to retrieve the version number of the secondary FPGA firmware for a module. The function is only used for troubleshooting or recording purposes.

Prototype

For MiniOS7

```
short i8014W_GetFirmwareVer_L2(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_GetFirmwareVer_L2(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

The version number of the secondary FPGA firmware for the I-8014W module.

Example

[C++]

```
short ver_L2=0, slot=0;

ver_L2= i8014W_GetFirmwareVer_L2 (slot);

Print( "\nSecondary FPGA Version =:
%04X",i8014W_GetFirmwareVer_L2(slot) );
```

4.1.4. i8014W_GetLibVersion

This function is used to retrieve the version number of the 8014W.lib. The function is only used for troubleshooting or recording purposes.

Prototype

For MiniOS7

```
short i8014W_GetLibVersion(void);
```

For Windows (CE and WES)

```
short pac_i8014W_GetLibVersion(void);
```

Parameters

None

Return

The version number of the 8014W.lib.

Example

[C++]

```
short version;  
version = i8014W_GetLibVersion();  
Print("\nLibrary Version =: %04X",i8014W_GetLibVersion());
```

4.1.5. i8014W_GetLibDate

This function is used to retrieve the release date of the 8014W.lib. The function is only used for troubleshooting or recording purposes.

Prototype

For MiniOS7

```
void i8014W_GetLibDate(char *LibDate);
```

For Windows (CE and WES)

```
void pac_i8014W_GetLibDate(char libDate[]);
```

Parameters

*libDate: **[Output]** the release date of the 8014W.lib.

Return

None

Example

[C++]

```
char libDate [32];  
  
i8014W_GetLibDate(libDate);  
Print("\nBuild Date =: %s",libDate);
```

4.1.6. i8014W_GetSingleEndJumper

This function is used to retrieve the single-ended/differential jumper position settings on the I-8014W. If you wish to use 8-channel differential input, the jumper needs to be put in differential position; similarly, the jumper needs be set to the single-ended position before 16-channel single-ended input will works correctly.

Prototype

For MiniOS7

```
short i8014W_GetSingleEndJumper(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_GetSingleEndJumper(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

0: The jumper is in the differential position.

1: The jumper is in the single-ended position.

Example

[C++]

```
short jumper=0, maxCh=0;

jumper = i8014W_GetSingleEndJumper(slot);
if(jumper)
{
    maxCh=16;
    Print("i8014W Input Mode=Single-End\n\r");
}
else
{
    maxCh=8;
    Print("i8014W Input Mode=Differential\n\r");
}
```


4.1.7. i8014W_ReadGainOffset

This function is used to obtain the gain and offset values on each input type for I-8014W.I-8014CW can use i8014W_Read_mA_GainOffset function. Please refer chapter 4.1.8.

Prototype

For MiniOS7

```
void i8014W_ReadGainOffset  
(  
    int slot, int gain, unsigned short* gainValue, short* offsetValue  
);
```

For Windows (CE and WES)

```
void pac_i8014W_ReadGainOffset  
(  
    int slot,short gain,unsigned short* gainValue, short* offsetValue  
);
```

Parameters

slot: specifies the slot number (0 - 7).

gain: specifies the input type (0 - 4), where:

0: +/-10 V, **1:** +/-5 V, **2:** +/-2.5 V, **3:** +/-1.25 V, **4:** +/-20 mA

*gainValue: **[Output]** the gain value for the input range.

*offsetValue: **[Output]** the offset value for the input range.

Return

I-8014W and I-8014CW User Manual, v 1.0.3, Dec 2015
service@icpdas.com

E-mail:

None

Example

[C++]

```
unsigned short gVal=0;
short oVal=0;
i8014W_ReadGainOffset(slot,gain,&gVal,&oVal);
Print("\nThe Gain and Offset values for Calibration are:
Gain=%u; Offset=%d",ch,gVal,oVal);
```

4.1.8. i8014W_Read_mA_GainOffset

This function is used to obtain the gain and offset values on each input type for I-8014CW. I-8014W can use i8014W_ReadGainOffset function. Please refer chapter 4.1.7.

Prototype

For MiniOS7

```
void i8014W_Read_mA_GainOffset  
(  
    int slot, int channel, unsigned short* gainValue, short* offsetValue  
);
```

For Windows (CE and WES)

```
void pac_ i8014W_Read_mA_GainOffset  
(  
    int slot, int channel, unsigned short* gainValue, short* offsetValue  
);
```

Parameters

slot: specifies the slot number (0 - 7).

channel: specifies the channel (0 - 7), for +/-20 mA

*gainValue: **[Output]** the gain value for the input range.

*offsetValue: **[Output]** the offset value for the input range.

Return

I-8014W and I-8014CW User Manual, v 1.0.3, Dec 2015
service@icpdas.com

E-mail:

None

Example

[C++]

```
unsigned short gVal=0;
short oVal=0;
i8014W_Read_mA_GainOffset (slot,ch,&gVal,&oVal);
Print("\nThe channel and Offset values for Calibration are:
Gain=%u; Offset=%d",ch,gVal,oVal);
```

4.1.9. i8014W_ReadAI

This function is used to read a floating point input (calibrated) from one specified channel.

Prototype

For MiniOS7

```
short i8014W_ReadAI(int slot, int ch, int gain, float* fVal);
```

For Windows (CE and WES)

```
short pac_i8014W_ReadAI(int slot, short ch, short gain, float* fVal);
```

Parameters

slot: specifies the slot number (0 - 7).

ch: specifies the channel number, 0 - 7 for differential input, or 0 - 15 for single-ended input.

gain: specifies the input type (0 - 4), where:

0: +/-10 V, **1:** +/-5 V, **2:** +/-2.5 V, **3:** +/-1.25 V, **4:** +/-20 mA

*fVal: **[Output]** the floating-point data.

Return

0 = No Error

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
int slot,ch,gain;
float fVal=0.0;

slot = 0;
gain = 0; // "+/-10V"
for(ch=0;ch<8;ch++)
{
    i8014W_ReadAI( slot, ch, gain, & fVal);
    Print("\n[%02d]= [ %05.4f ]",ch,,fVal);
}
```

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

4.1.10. i8014W_ReadAIHex

This function is used to read a hexadecimal input (calibrated) from a single specified channel.

Prototype

For MiniOS7

```
short i8014W_ReadAIHex(int slot, int ch, int gain, short* hVal);
```

For Windows (CE and WES)

```
short pac_i8014W_ReadAIHex(int slot, short ch, short gain, short* hVal);
```

Parameters

slot: specifies the slot number (0 - 7).

ch: specifies the channel number, 0 - 7 for differential input, or 0 - 15 for single-ended input.

gain: specifies the input type (0 - 4), where:

0: +/-10 V, **1:** +/-5 V, **2:** +/-2.5 V, **3:** +/-1.25 V, **4:** +/-20 mA

*hVal: **[Output]** the hexadecimal data.

Return

0 = No Error

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
int slot,ch,gain;
short hVal=0.0;

slot = 0;
gain = 0; // "+/-10V"
for(ch=0;ch<8;ch++)
{
    i8014W_ReadAIHex( slot, ch, gain, & hVal);
    Print("\n[%02d]= [ %04X ] ",ch,,hVal);
}
```

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

4.1.11. i8014W_ConfigMagicScan

This function is used to configure all the parameters needed when using Magic Scan, and should be called before executing any Magic Scan instructions.

Prototype

For MiniOS7

```
void i8014W_ConfigMagicScan  
(  
    int slot, int chArr[], int gainArr[], int scanChCount,  
    float sampleRate, int scanMode, int triggerSource,  
    int triggerState , float* realSampleRate  
);
```

For Windows (CE and WES)

```
void pac_i8014W_ConfigMagicScan  
(  
    int slot, short chArr[], short gainArr[], short scanChCount,  
    float sampleRate, short scanMode, short triggerSource,  
    short triggerState, float* realSampleRate  
);
```

Parameters

slot: specifies the slot number (0 - 7)

chArr[]: creates an array that is used to set the channels to be scanned. The channel indices define the scanning order; the maximum number of channels is 16.

gainArr[]: creates an array that is used to set the input type for the corresponding channel with the same index as that stored in chArr[], where:

0: +/-10 V, **1:** +/-5 V, **2:** +/-2.5 V, **3:** +/-1.25 V, **4:** +/-20 mA

scanChCount: a count of the channels, that have been added to chArr[].

sampleRate: the total sampling rate, 2 - 250 kHz.

scanMode:

1: Standard mode

2: Virtual Sample and Hold mode

triggerSource:

0: Software trigger

1: Internal hardware trigger

2: External hardware trigger

triggerState:

0: Rising edge trigger. This is only valid when using an external hardware trigger.

1: Falling edge trigger. This is only valid when using an external hardware trigger.

*realSampleRate: **[Output]** the real sampling rate that was used by the I-8014W.

Return

None

Example

[C++]

```
int slot, chArr[16], gainArr[16], scanChCount;
float sampleRate, realsampleRate;
int scanMode, triggerSource, triggerState;
slot = 0;
chArr[0]=0; // element 0 assigned to channel 0
chArr[1]=1;
...
chArr[15]=15; // element 15 assigned to channel 15
gainArr[0]=0; // element 0 assigned to input type 0
gainArr[1]=1; // element 1 assigned to input type 1
...
gainArr[15]=4; // element 15 assigned to input range 4
scanChCount=1; //only sample chArr[0] (channel 0)
sampleRate=25000.0; //set the sample rate to 25 KHz
scanMode=1; // use M1 standard mode
triggerSource=1; // use internal interrupt signal Mode
triggerState=0;

realsampleRate=i8014W_ConfigMagicScan(slotIndex,chArr,gainArr,scanChCount,
sampleRate, scanMode,triggerSource,triggerState);
Print ("Set Sample Rate = %6.3f   Real Sample Rate = %6.3f \n",sampleRate,
realsampleRate);

i8014W_StartMagicScan(slot);
...
i8014W_ReadFIFO();
```

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

4.1.12. i8014W_StartMagicScan

This function is used to start Magic Scan. Once Magic scan starts, the converted data is immediately saved to the FIFO buffer. When an external hardware trigger is selected, after this function is executed, the I-8014W will wait until it receives a trigger signal.

If you wish to simultaneously initial Magic Scan on two or more I-8014W modules using an internal hardware trigger source, configure each module and then execute the **StartMagicScan** function only once. The slot number can be any of the slots that contain an I-8014W modules.

Prototype

For MiniOS7

```
short i804W_StartMagicScan(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_StartMagicScan(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

0 = No Error

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
int slot;  
slot=0;  
i804W_StartMagicScan(slot);
```

4.1.13. i8014W_StopMagicScan

This function is used to stop Magic Scan. All operations for saving data to the FIFO buffer are also stopped because no further data will be converted.

Prototype

For MiniOS7

```
short i804W_StopMagicScan(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_StopMagicScan(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

0 = No Error

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
int slot;  
slot = 0;  
i804W_StopMagicScan (slot);
```

4.1.14. i8014W_ReadFIFO

This function is used to read data from the FIFO buffer after the Magic Scan function has been triggered. If the amount of data in the FIFO buffer is less than the value set using the readCount parameter, the function will read all the data and return it immediately. You will then need to reset the hexData [] and readCount parameters and continue to call this function until all the data required is obtained and then stop Magic Scan.

Prototype

For MiniOS7

```
short i804W_ReadFIFO  
(  
    int slot, short hexData[], short readCount,  
    short* dataCountFromFIFO  
);
```

For Windows (CE and WES)

```
short pac_i8014W_ReadFIFO  
(  
    int slot, short hexData[], short readCount,  
    short* dataCountFromFIFO  
);
```

Parameters

slot: specifies the slot number (0 - 7).

hexData []: specifies the starting address of the data array used to store the data

that is read in hexadecimal format..

readCount: specifies the amount of data required.

* dataCountFromFIFO: **[Output]** the amount of data read in this process.

Return

0 = No Error

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
int slot;
short hexData[8192];
long readCnt=0;
short totalScaned=0;
short TargetCnt=1000;
slot = 0;
i8014W_ReadFIFO(slot,hexData+totalScaned,
TargetCnt-totalScaned,&readCnt);
if(readCnt>0)
totalScaned+=readCnt;
if(readCnt==MAX_FIFO || totalScaned>=TargetCnt)
{
i8014W_StopMagicScan(slot);
i8014W_UnLockFIFO(slot);
i8014W_ClearFIFO(slot);
}
```


4.1.15. i8014W_CalibrateData

This function is used to calibrate the raw data read during the Magic Scan process and to convert the data to a floating point value.

Prototype

For MiniOS7

```
void i8014W_CalibrateData  
(  
    int slot, short iGain, short dataFromFIFO, float* calibratedAI  
);
```

For Windows (CE and WES)

```
void pac_i8014W_CalibrateData  
(  
    int slot, short iGain, short dataFromFIFO, float* calibratedAI  
);
```

Parameters

slot: specifies the slot number (0 - 7).

iGain: specifies the input type (0 - 4), where:

0: +/-10 V, **1:** +/-5 V, **2:** +/-2.5 V, **3:** +/-1.25 V, **4:** +/-20 mA

dataFromFIFO: the raw data read from the FIFO buffer.

* calibratedAI: **[Output]** the floating point value.

Return

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service@icpdas.com

E-mail:

None

Example

[C++]

```
int slot;
int i;
float calibratedAI=0;
printf("Start printing all the data:\n\n\r");
for(i=0;i<totalScaned;i++);
{
    slot = 0;
    i8014W_CalibrateData(slotIndex,
    gainArr[i %scanChCount],hexData[i], & calibratedAI);
    printf("Arr[%d]=[%5.4f]\t",i%scanChCount,calibratedAI);
}
```

4.1.16. i8014W_CalibrateDataHex

This function is used to calibrate the raw data read in Magic Scan process.

Prototype

For MiniOS7

```
void i8014W_CalibrateDataHex  
(  
    int slot, short iGain, short dataFromFIFO, short* calibratedAI  
);
```

For Windows (CE and WES)

```
void pac_i8014W_CalibrateDataHex  
(  
    int slot, short iGain, short dataFromFIFO, short* calibratedAI  
);
```

Parameters

slot: specifies the slot number (0 - 7).

iGain: specifies the input type (0 - 4), where:

0: +/-10 V, **1:** +/-5 V, **2:** +/-2.5 V, **3:** +/-1.25 V, **4:** +/-20 mA

dataFromFIFO: the raw data read from the FIFO buffer.

* calibratedAI : **[Output]** the calibrated hexadecimal value.

Return

None

Example

[C++]

```
int slot;
int i;
float calibratedAI=0;
printf("Start printing all the data:\n\n\r");
for(i=0;i<totalScaned;i++)
{
    slot = 0;
    i8014W_CalibrateDataHex (slotIndex,
    gainArr[i %scanChCount],hexData[i], & calibratedAI);
    printf("Arr[%d]=[%#x]\t",i%scanChCount,calibratedAI);
}
```

4.1.17. i8014W_UnLockFIFO

This function is used to unlock the FIFO buffer when it is locked after being filled. Ensure that the FIFO buffer is unlocked and cleared before starting the next Magic Scan process.

Prototype

For MiniOS7

```
void i804W_UnLockFIFO (int slot);
```

For Windows (CE and WES)

```
void pac_i8014W_UnLockFIFO(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

None

Example

[C++]

```
int slot;  
slot = 0;  
i804W_UnLockFIFO (slot);
```


4.1.18. i8014W_ClearFIFO

This function is used to clear the FIFO buffer after the UnlockFIFO function has been executed. Ensure that the FIFO buffer is unlocked and cleared before starting the next Magic Scan process.

Prototype

For MiniOS7

```
void i804W_ClearFIFO (int slot);
```

For Windows (CE and WES)

```
void pac_i8014W_ClearFIFO(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

None

Example

[C++]

```
int slot;  
slot = 0;  
i804W_ClearFIFO (slot);
```

4.1.19. i8014W_InstallMagicScanISR

This function is used to install the ISR to control to control interrupt events form the FIFO buffer. When the amount of data in the FIFO buffer is greater than the value defined by the triggerLevel parameter (as per the table below), an interrupt event will occurs and the ISR will be executed to handle the event. In the ISR, use the **ReadFIFO** to transfer data from the FIFO buffer and then **ClearInt** to restart the status of the interrupt.

Prototype

For MiniOS7

```
short i804W_InstallMagicScanISR  
(  
    int slot, void (*isr)(int slot), int triggerLevel  
);
```

For Windows (CE and WES)

```
short pac_i8014W_InstallMagicScanISR  
(  
    int slot, void(*isr)(int slot), short triggerLevel  
);
```


Parameters

slot: specifies the slot number (0 - 7).

*isr (int slot): the function pointer passed for the ISR.

triggerLevel: specifies the interrupt trigger condition (0 - 7) based on the amount of data in the FIFO buffer. If the value is set to greater than 7, it will be automatically forced to 7.

If the amount of data in the FIFO buffer is greater than the value defined by the triggerLevel parameter, the interrupt will be triggered and the ISR will be executed to handle the interrupt event.

The following is a definition of the triggerLevel values table lists the definition of triggerLevel and associated Data Count values:

triggerLevel	Data Count
0	8
1	16
2	32
3	64
4	128
5	256
6	512
7	2048

Return

0 = No Error

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service@icpdas.com

E-mail:

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
void main()
{
int slot,TrgLevel;
slot = 0;
TrgLevel=100;
i8014W_Install_MagicScanISR(slot,ISRFUN, TrgLevel);
i8014W_ConfigMagicScan(...);

i8014W_StartMagicScan(slot);
...
while(1)
{
if(IntCnt>1)
{
i8014W_UnInstall_MagicScanISR(slot);
break;
}
}
...
}
void ISRFUN(int slot);
{
Int IntCnt=0;
IntCnt++;
ret=i8014W_ReadFIFO(slot, hexData+totalScaned,
TargetCnt-totalScaned,&readCnt);
if(readCnt >0)
{
totalScaned+=readCnt;
printCom1("TotalScaned= %d\n\r",totalScaned);
totalRead+=readCnt;
}
i8014W_ClearInt(slot);
```

}

4.1.20. i8014W_UnInstallMagicScanISR

This function is used to uninstall the Magic Scan ISR.

Prototype

For MiniOS7

```
short i804W_UnInstallMagicScanISR(int slot);
```

For Windows (CE and WES)

```
short pac_i8014W_UnInstallMagicScanISR(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

0 = No Error

For other return values, see the [Error Code List on page 111](#).

Example

[C++]

```
int slot;  
slot = 0;  
i804W_UnInstallMagicScanISR (slot);
```

4.1.21. i8014W_ClearInt

This function is used to clear the status of the Magic Scan interrupts. When using ISR, this function should be called to clear the status of any interrupts that have been triggered in order to continue processing future interrupt events.

Prototype

For MiniOS7

```
void i804W_ClearInt (int slot);
```

For Windows (CE and WES)

```
void pac_i8014W_ClearInt(int slot);
```

Parameters

slot: specifies the slot number (0 - 7).

Return

None

Example

[C++]

```
int slot;  
slot = 0;  
i804W_StopMagicScan (slot);
```


4.2. Error Code List

Error Code	Definition	Description
0	NoError	This indicates that there have been no errors
-1	ID_ERROR	There was a problem with the module ID
-2	SLOT_ERROR	There was a Slot index error (0 - 7)
-3	CHANNEL_ERROR	There was a Channel index error (0 - 15)
-4	GAIN_ERROR	There was a Gain error (0 - 4)
-5	FIFO_EMPTY	There is no data in the FIFO buffer
-6	FIFO_LATCHED	The FIFO buffer is full and has been latched
-7	FIFO_OVERFLOW	The FIFO buffer is full
-8	TX_NOTREADY	There was an error between the primary FPGA and the secondary FPGA

Chapter 5. Troubleshooting

This chapter discusses how to solve any problems you may encounter.

This chapter contains:

- [How to verify the AI function on a WinCE or WES unit \(See page 113\)](#)
- [Service/Request Requirements \(See page 117\)](#)
- [What to do when the data read from I-8014W seems unstable \(See page 118\)](#)
- [How to solve the FIFO LATCHED error \(-6\) \(See page 119\)](#)

5.1. How to verify the AI function on a WinCE or WES unit

If the data read from the I-8014W is inconsistent with the input signal, and you would like to confirm the input function, `pac_i8014W_Utility.exe` may be helpful. The utility can only be used with I-8014W module for the WinCE and WES platform controller and is located in the I-8014W C # demo program folder for the controller. (See the [Location of the Demo Programs](#) section on [page 15](#))

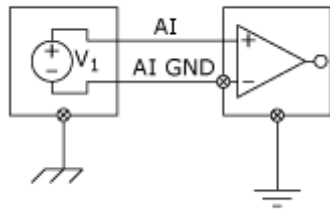
Step1. Connect a stable signal to the I-8014W module.

- a. Connect your input signal according whether differential or single-ended Jumper settings are used. (See the [Jumper Settings](#) section on [page 11](#))
- b. The input range can be from +10 V to -10 V.
- c. Insert the I-8014W into a slot in a Windows platform controller and then turn on the controller.

Tips & Warnings



1. A battery output should provide a stable enough signal.
2. A 125 Ohm resistor is required when measuring current input.
3. When measuring the voltage using differential input type, if the result is not as stable as the input signal, it is recommended that an additional is connected between the Vn- and the AGND (analog ground pin) to enhance the accuracy. When measuring current input, this method has no benefit in enhancing accuracy.



Step2. Launch the pac_i8014W_Utility.exe

Step3: Read the information from the I-8014W module

- a. Form the I-8014W slot index drop-down list, select the slot that the I-8014W is connected to.
- b. Click the **Basic Information** tab.

The Basic Information page includes:

- The version numbers for the 8014W.lib, the primary FPGA firmware (Firmware 1) and the secondary FPGA firmware (Firmware 2)
- The current position of the single-ended/ differential jumper
- The gain and offset values for each input type

Click the **Save** button to save all the information to **Slot1_8014W_Info.txt file**.
The information is useful for troubleshooting when service is requested.

Form1

I-8014W slot Index Slot 1

Basic Information AI Test

Library Version 1007 Refresh

Firmware 1 1

Firmware 2 2 Save

Single-Ended/ Differential Differential

+/- 10V	Gain	32833	Offset	-39
+/- 5V	Gain	32831	Offset	-43
+/- 2.5V	Gain	32826	Offset	-52
+/- 1.25V	Gain	32665	Offset	-51
+/- 20mA	Gain	32826	Offset	-52

Verifying the Gain and Offset Values

In a normal situation, the gain value should be around 33000. If the value is greatly different from 33000, it means that the value is incorrect. To correct this situation, try the following:

- Press **Refresh** to retrieve the gain values again and confirm whether or not they are correct.
- Relocate the I-8014W to a different slot, and then repeat Steps 2 and 3 to confirm whether or not the gain values are correct.

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

Step4. Test the input function.

- a. Click the **AI test** tab, and then select the required input range from the Gain drop-down list.
- b. Enter the required sample count, and choose the data format from the format drop-down list.
- c. Click the **Start** button.

The screenshot shows a software window titled "Form1" for "I-8014W slot Index" with "Slot 1" selected. The "AI Test" tab is active. Configuration parameters include Gain: +/- 10.0 V, Count: 1000, and Format: Float. A data table is shown with columns: First Data, Min Data, Max Data, Delta, and channel labels (C0-C15). Channels C0-C7 have data populated, while C8-C15 are empty. A "Time Ticks" field is set to 39. "Start" and "Save" buttons are at the bottom.

	First Data	Min Data	Max Data	Delta		First Data	Min Data	Max Data	Delta
C0	02.6645	02.6636	02.6651	00.0015	C8				
C1	02.6642	02.6636	02.6651	00.0015	C9				
C2	02.6642	02.6639	02.6648	00.0009	C10				
C3	02.6642	02.6639	02.6651	00.0012	C11				
C4	02.6642	02.6636	02.6651	00.0015	C12				
C5	02.6642	02.6639	02.6648	00.0009	C13				
C6	02.6642	02.6636	02.6651	00.0015	C14				
C7	02.6642	02.6639	02.6651	00.0012	C15				

Note: I-8014CW only can select max 8 channels and +/- 20 mA Input Range

After the sampling process is completed, the data will be displayed in the respective columns for each channel.

- d. If necessary, click the **Save** button to save the data and the sampling time to the **SampleData_Hex_mm_dd_hh_mim_sec.csv** file.

5.2. Service/Request Requirements

If you are using a stable signal source such as a battery to output a signal to the I-8014W module and are getting incorrect or unstable data, prepare the following three items and e-mail them to service@icpdas.com .

- The image of the physical wiring
- The file saved from the Basic Information tab (See [page 114, step 3](#))
- The file saved from the AI Test tab (See [page 116, step 4](#))

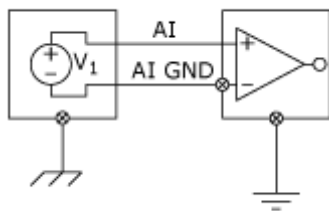
5.3. What to do when the data read from I-8014W seems unstable

If the voltage can be measured correctly when testing using a battery, but not when using the real signal source, the error may be caused by any or all of the following factors:

- A noise-corrupted signal source
- Instability in the signal source
- A floating signal source that is not referenced to a system ground (earth or building ground)

Because of the high-speed data acquisition function of the I-8014W, any noise coupled to a signal or any change in voltage on an unstable source is also captured. In this situation, signal filtering or isolation should be considered in order to enhance the quality of the signal.

It is recommended that the V- pin is connected to the AGND (system ground) pin when measuring differential signals, as shown in the figure.



5.4. How to solve the FIFO LATCHED error (-6)

After the **StartMagicScan** instruction is executed, it will continue scanning the channels and converting data unless the **StopMagicScan** command is executed. Consequently, the converted data is continuously saved to the FIFO buffer. If the Magic Scan is not stopped after obtaining the required data, or the data is not read from the FIFO buffer within the required time frame, the FIFO buffer will be filled and then locked. When the FIFO buffer is locked, the FIFO LATCHED error (-6) will occur and any new data will not be able to be saved to the FIFO buffer.

To solve this error, execute the following instructions:

1. Stop Magic Scan using the **StopMagicScan** function.
2. Read the remaining data in the FIFO buffer using the **ReadFIFO** function, or clear it using the **ClearFIFO** function.
3. Unlock the FIFO buffer using the **UnLockFIFO** function.
4. Restart Magic Scan using the **StartMagicScan** function.