EtherCAT Master Software Manual

English Ver. 1.0.0, OCT. 2018

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SUPPORT

ECAT-M801-8AX

ECAT-M801-16AX

ECAT-M801-32AX

ECAT-M801-8AX/S

ECAT-M801-16AX/S

ECAT-M801-32AX/S

Contents

1. Introduction 12
 1.1. Version update information 12
2. Software Installation 14
 2.1. Obtaining the Driver Installer Package 14
 2.2. Driver Installing Procedure 15
 2.3. Uninstalling the Driver 22
 2.4. Driver Installing Manually 24
  2.4.1. Step1 24
  2.4.2. Step2 27
  2.4.3. Step3 28
 2.5. Installing the Linux driver 32
  2.5.1. Installing the Linux driver 32
  2.5.2. Uninstalling the Linux driver 34
 2.6. Update FirmWare 35
3. EcatUtility 36
 3.1. Device Operation Toolbar 37
  3.1.1. Device Initialization Steps 37
  3.1.2. Network Information Edit Steps 39
  3.1.3. Network Information Edit Steps (PDO mapping) 42
  3.1.4. Network Information Edit Steps (PDO mapping for CiA402) 45
  3.1.5. Start/Stop the EtherCAT Operation Task Steps 47
 3.2. Message Panel 48
 3.3. Device Network Status 48
 3.4. Slave Operation Page 50
  3.4.1. Basic Slave Operation Steps 51
  3.4.2. Slave PDO and DI/DO LED Operation Steps 51
  3.4.3. Slave PDO Analysis(Firmware Ver 1.0.15 or above) 53
 3.5. Motion Control Initialization Toolbar 55
  3.5.1. Motion Control Parameter File Editing Steps 55
  3.5.2. Motion Control Initialization Steps 59
 3.6. Motion Control Page 60
  3.6.1. Single-Axis Motion Control Page 60
  3.6.2. Group Motion Control Page 64
  3.6.3. Show Position Page 68
  3.6.4. 3D Show Position Page 70

3.7. Device I/O Operation Page ... 72
3.7.1. Device DO control operation step ... 73
3.7.2. Device DI control operation step ... 73
3.8. PID Control Page ... 74
3.8.1. PID Control Page ... 74
3.9. EtherCAT Diagnostic ... 77
3.9.1. EtherCAT Diagnostic Page ... 77
3.9.1. Hardware Diagnostic Procedure ... 78
4. Function Overview ... 81
4.1. Device Operation Flow ... 81
4.2. Slave Operation Flow ... 83
4.3. Motion Control Flow ... 84
4.3.1. Motion Control Initialization ... 84
4.3.2. Axis Motion Control ... 86
4.3.3. Axis Homing ... 88
4.3.4. Axis Error Process ... 90
4.3.5. Group Moving ... 92
4.4. Use motion Library in Windows ... 94
4.4.1. For Visual Studio ... 94
5. Device Operation Functions ... 96
5.1. ECAT_GetDeviceCnt ... 96
5.2. ECAT_OpenDevice ... 98
5.3. ECAT_CloseDevice ... 100
5.4. ECAT_GetDeviceSerialNo ... 102
5.5. ECAT_GetDeviceDI ... 104
5.6. ECAT_GetDeviceDIBit ... 106
5.7. ECAT_GetDeviceDO ... 108
5.8. ECAT_GetDeviceDOBit ... 110
5.9. ECAT_SetDeviceDO ... 112
5.10. ECAT_SetDeviceDOBit ... 114
5.11. ECAT_SetDeviceEncProperty ... 116
5.12. ECAT_GetDeviceEncProperty ... 118
5.13. ECAT_GetDeviceEncCount ... 120
5.14. ECAT_ResetDeviceEncCount ... 122
5.15. ECAT_SetDeviceCmpTrigProperty ... 124
5.16. ECAT_GetDeviceCmpTrigProperty ... 126
5.17. ECAT_SetDeviceCmpTrigData ... 128
5.18. ECAT_SetDeviceContCmpTrigData ... 130

5.19. ECAT_SetDeviceEmg 132
5.20. ECAT_GetDeviceEmg 134
5.21. ECAT_GetDeviceEmgStatus 136
5.22. ECAT_SetDeviceEmgSoftSig 138
5.23. ECAT_SetDeviceMPG 140
5.24. ECAT_GetDeviceMPG 143
5.25. ECAT_GetDeviceState 145
5.26. ECAT_StartDeviceOpTask 148
5.27. ECAT_StopDeviceOpTask 151
5.28. ECAT_SetTimer 153
5.29. ECAT_SetTimerStop 155
5.30. ECAT_WaitforTimer 157
5.31. ECAT_GetProcessTime 159
5.32. ECAT_SetHeartBeat 161
5.33. ECAT_SetHeartBeatStatus 163
6. Slave Operation Functions 165
6.1. ECAT_SetSlaveNoType 165
6.2. ECAT_GetSlaveNoType 168
6.3. ECAT_GetSlaveInfo 171
6.4. ECAT_GetSlaveSdoObject 174
6.5. ECAT_SetSlaveSdoObject 176
6.6. ECAT_SetSlaveRxPdoData 178
6.7. ECAT_GetSlaveRxPdoData 181
6.8. ECAT_GetSlaveTxPdoData 184
6.9. ECAT_GetSlaveDI 187
6.10. ECAT_GetSlaveDIBit 189
6.11. ECAT_GetSlaveDO 191
6.12. ECAT_GetSlaveDOBit 193
6.13. ECAT_SetSlaveDO 195
6.14. ECAT_SetSlaveDOBit 197
6.15. ECAT_SetSlaveAoProperty 199
6.16. ECAT_GetSlaveAoProperty 201
6.17. ECAT_SetSlaveAoRawData 203
6.18. ECAT_GetSlaveAoRawData 205
6.19. ECAT_SetSlaveAoVoltData 207
6.20. ECAT_GetSlaveAoVoltData 209
6.21. ECAT_SetSlaveAiProperty 211
6.22. ECAT_GetSlaveAiProperty 213

6.23. ECAT_GetSlaveAiRawData 215
6.24. ECAT_GetSlaveAiVoltData 217
6.25. ECAT_GetSlaveAimAData 219
6.26. ECAT_Set_ECAT2016_AiProperty 221
6.27. ECAT_Get_ECAT2016_AiProperty 223
6.28. ECAT_Get_ECAT2016_AiRawData 225
6.29. ECAT_Get_ECAT2016_AiVoltData 227
6.30. ECAT_SetSlaveEncProperty 229
6.31. ECAT_GetSlaveEncProperty 231
6.32. ECAT_GetSlaveEncCount 233
6.33. ECAT_ResetSlaveEncCount 235
6.34. ECAT_SetSlaveEncCount 237
6.35. ECAT_SetSlaveEncIdxLatchProperty 239
6.36. ECAT_GetSlaveEncIdxLatchProperty 241
6.37. ECAT_GetSlaveEncIdxLatchCnt 243
6.38. ECAT_ResetSlaveEncIdxLatchCnt 245
6.39. ECAT_SetSlaveEncExtLatchProperty 247
6.40. ECAT_GetSlaveEncExtLatchProperty 249
6.41. ECAT_GetSlaveEncExtLatchCnt 251
6.42. ECAT_ResetSlaveEncExtLatchCnt 253
6.43. ECAT_SetSlaveCmpTrigProperty 255
6.44. ECAT_GetSlaveCmpTrigProperty 257
6.45. ECAT_SetSlaveCmpTrigData 259
6.46. ECAT_SetSlaveContCmpTrigData 261
6.47. ECAT_SetTxPdoBufParam 263
6.48. ECAT_GetTxPdoBufParam 265
6.49. ECAT_SetTxPdoBufEnable 267
6.50. ECAT_GetTxPdoBufEnable 269
6.51. ECAT_GetTxPdoBufValue 271
6.52. ECAT_SetAiFilterParam 273
6.53. ECAT_GetAiFilterParam 275
6.54. ECAT_SetAiFilterEnable 277
6.55. ECAT_GetAiFilterEnable 279
6.56. ECAT_SetAiFilterFreq 281
6.57. ECAT_GetAiFilterFreq 284
6.58. ECAT_GetAiFilterOutput 286
6.59. ECAT_SetPdoInToOutParam 289
6.60. ECAT_GetPdoInToOutParam 291

6.61. ECAT_SetPdoInToOutCoeff 293
6.62. ECAT_GetPdoInToOutCoeff 295
6.63. ECAT_SetPdoInToOutEnable 298
6.64. ECAT_GetPdoInToOutEnable 300
7. Motion Control Functions 302
7.1. Motion Control Initialization 302
7.1.1. ECAT_McInit 302
7.2. Axis Parameter Settings 305
7.2.1. ECAT_McSetAxisServoOn 305
7.2.2. ECAT_McSetAxisPPU 307
7.2.3. ECAT_McGetAxisPPU 309
7.2.4. ECAT_McSetProfileData 311
7.2.5. ECAT_McGetProfileData 313
7.2.6. ECAT_McSetProfileInterval 315
7.2.7. ECAT_McSetProfileCSV 317
7.2.8. ECAT_McGetProfileCSV 320
7.2.9. ECAT_McSetAxisAccTime 323
7.2.10. ECAT_McGetAxisAccTime 325
7.2.11. ECAT_McSetAxisAccDecType 327
7.2.12. ECAT_McGetAxisAccDecType 329
7.2.13. ECAT_McSetAxisEncoderPPR 331
7.2.14. ECAT_McGetAxisEncoderPPR 333
7.2.15. ECAT_McSetAxisMotorPPR 335
7.2.16. ECAT_McGetAxisMotorPPR 337
7.2.17. ECAT_McSetEcamTable 339
7.2.18. ECAT_McGetEcamTable 344
7.2.19. ECAT_McConfigEcamTable 346
7.2.20. ECAT_McSetAxisTouchProbeProperty 348
7.2.21. ECAT_McGetAxisTouchProbeProperty 350
7.2.22. ECAT_McGetAxisTouchProbeValue 352
7.2.23. ECAT_McSetAxisVelocityFeedForwardGain 354
7.2.24. ECAT_McGetAxisVelocityFeedForwardGain 357
7.2.25. ECAT_McSetAxisPosSoftwareLimit 359
7.2.26. ECAT_McGetAxisPosSoftwareLimit 361
7.2.27. ECAT_McSetAxisPosSoftwareLimitStatus 363
7.2.28. ECAT_McGetAxisPosSoftwareLimitStatus 366
7.2.29. ECAT_OpenMotionConfig 368
7.2.30. ECAT_McSetAxisMaxVelocity 371

7.2.31. ECAT_McGetAxisMaxVelocity 373
7.3. Axis Status 375
7.3.1. ECAT_McGetAxisActualPos 375
7.3.2. ECAT_McGetAxisCommandPos 377
7.3.3. ECAT_McGetAxisActualVel 379
7.3.4. ECAT_McGetAxisActualPosVel 381
7.3.5. ECAT_McGetAxisState 384
7.3.6. ECAT_McGetAxisLastError 387
7.3.7. ECAT_McGetAxisDriveError 389
7.3.8. ECAT_McGetAxisDI 392
7.3.9. ECAT_McGetAxisHomeState 395
7.4. Axis Homing 397
7.4.1. ECAT_McSetAxisHomeMethod 397
7.4.2. ECAT_McGetAxisHomeMethod 400
7.4.3. ECAT_McSetAxisHomeSpeed 402
7.4.4. ECAT_McGetAxisHomeSpeed 404
7.4.5. ECAT_McSetAxisHomeAcc 406
7.4.6. ECAT_McGetAxisHomeAcc 408
7.4.7. ECAT_McSetAxisHomeOffset 410
7.4.8. ECAT_McGetAxisHomeOffset 412
7.4.9. ECAT_McSetAxisHomeTorque 414
7.4.10. ECAT_McGetAxisHomeTorque 416
7.4.11. ECAT_McAxisHome 418
7.4.12. ECAT_McAxisHomeEx 421
7.5. Axis Moving 424
7.5.1. ECAT_McAxisErrorReset 424
7.5.2. ECAT_McAxisMoveAbs 426
7.5.3. ECAT_McAxisMoveRel 429
7.5.4. ECAT_McAxisMoveAbs_P2P 432
7.5.5. ECAT_McAxisMoveRel_P2P 435
7.5.6. ECAT_McAxisChangePos 438
7.5.7. ECAT_McAxisChangeVel 441
7.5.8. ECAT_McAxisMoveSuperimposed 445
7.5.9. ECAT_McAxisHaltSuperimposed 449
7.5.10. ECAT_McAxisMoveVel 452
7.5.11. ECAT_McAxisMoveVelByPos 454
7.5.12. ECAT_McAxisGearIn 456
7.5.13. ECAT_McAxisGearOut 459

7.5.14. ECAT_McAxisMoveProfile 461
7.5.15. ECAT_McAxisMoveProfileCSV 463
7.5.16. ECAT_McAxisCamIn 465
7.5.17. ECAT_McAxisCamPhaseShift 469
7.5.18. ECAT_McAxisCamOut 474
7.5.19. ECAT_McAxisTangentInGroup 476
7.5.20. ECAT_McAxisGantryIn 486
7.5.21. ECAT_McAxisGantryMaxPosDiff 489
7.5.22. ECAT_McAxisGantryMaxPosDiffStatus 492
7.5.1. ECAT_McAxisGantryGain 495
7.5.2. ECAT_McAxisMoveAbsAdv 499
7.5.3. ECAT_McAxisMoveRelAdv 503
7.5.1. ECAT_McAxisMove_CiA402_PP 507
7.5.1. ECAT_McAxisMove_CiA402_PV 510
7.5.1. ECAT_McAxisMove_CiA402_PT 513
7.5.2. ECAT_McAxisStop 516
7.5.3. ECAT_McAxisQuickStop 519
7.6. Group Parameter Setting 522
7.6.1. ECAT_McAddAxisToGroup 522
7.6.2. ECAT_McRemoveAxisFromGroup 524
7.6.3. ECAT_McUngroupAllAxes 526
7.6.4. ECAT_McSetGroupCmdMode 528
7.6.5. ECAT_McSetGroupCmdModeEx 531
7.6.6. ECAT_McGetGroupCmdMode 534
7.6.7. ECAT_McSetGroupAccTime 536
7.6.8. ECAT_McSetGroupAccTimeEx 538
7.6.9. ECAT_McGetGroupAccTime 540
7.6.10. ECAT_McSetGroupAccDecType 542
7.6.11. ECAT_McGetGroupAccDecType 544
7.6.12. ECAT_McSetGroupBlendingPercent 546
7.6.13. ECAT_McSetGroupBlendingPercentEx 549
7.6.1. ECAT_McSetGroupPvtDecEnable 553
7.6.2. ECAT_McGetGroupPvtDecEnable 555
7.7. Group Status 557
7.7.1. ECAT_McGetGroupState 557
7.7.2. ECAT_McGetGroupCmdBuffer 560
7.7.3. ECAT_McSetGroupVelLimitStatus 562
7.7.4. ECAT_McGetGroupVelLimitStatus 564

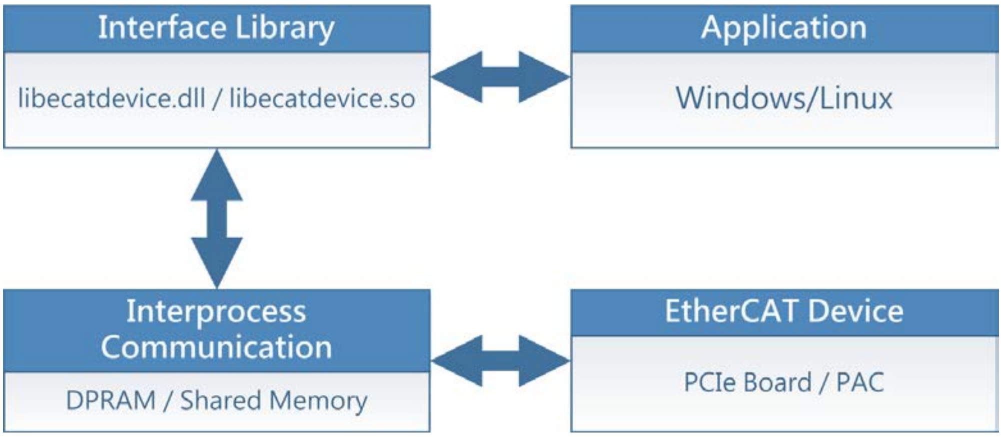
7.7.5. ECAT_McSetGroupVelLimitValue 566
7.7.6. ECAT_McGetGroupVelLimitValue 568
7.8. Group Moving 570
7.8.1. ECAT_McGroupMoveLineAbs 570
7.8.2. ECAT_McGroupMoveLineRel 574
7.8.3. ECAT_McGroupMoveLineAbs_PT 578
7.8.4. ECAT_McGroupMoveLineRel_PT 581
7.8.5. ECAT_McGroupMoveLineAbs_PVT 584
7.8.6. ECAT_McGroupMoveLineRel_PVT 588
7.8.7. ECAT_McGroupMoveLineAbs_P2P 592
7.8.8. ECAT_McGroupMoveLineRel_P2P 595
7.8.1. ECAT_McGroupMoveLineAbs_PTexT 598
7.8.2. ECAT_McGroupMoveLineRel_PTexT 602
7.8.1. ECAT_McGroupMoveLineAbs_PPT 606
7.8.2. ECAT_McGroupMoveLineRel_PPT 609
7.8.3. ECAT_McGroupMoveCircularAbs_CP_Angle 612
7.8.4. ECAT_McGroupMoveCircularRel_CP_Angle 616
7.8.5. ECAT_McGroupMoveCircularAbs_CP_EP 619
7.8.6. ECAT_McGroupMoveCircularRel_CP_EP 623
7.8.7. ECAT_McGroupMoveCircularAbs_BP_EP 626
7.8.8. ECAT_McGroupMoveCircularRel_BP_EP 630
7.8.9. ECAT_McGroupMove3DCircularAbs_CP_Angle 633
7.8.10. ECAT_McGroupMove3DCircularRel_CP_Angle 637
7.8.11. ECAT_McGroupMove3DCircularAbs_CP_EP 640
7.8.12. ECAT_McGroupMove3DCircularRel_CP_EP 644
7.8.13. ECAT_McGroupMove3DCircularAbs_BP_EP 647
7.8.14. ECAT_McGroupMove3DCircularRel_BP_EP 651
7.8.15. ECAT_McGroupMoveHelicalAbs 654
7.8.16. ECAT_McGroupMoveHelicalRel 659
7.8.17. ECAT_McGroupMove3DHelicalAbs_CP_Angle 662
7.8.18. ECAT_McGroupMove3DHelicalRel_CP_Angle 667
7.8.19. ECAT_McGroupMoveConicalHelixAbs 670
7.8.20. ECAT_McGroupMoveConicalHelixRel 674
7.8.21. ECAT_McGroupMove3DConicalHelixAbs_CP_Angle 677
7.8.22. ECAT_McGroupMove3DConicalHelixRel_CP_Angle 681
7.8.23. ECAT_McGroupMoveProfile 684
7.8.24. ECAT_McGroupMoveProfileCSV 687
7.8.25. ECAT_McGroupMoveDwell 690

7.8.26. ECAT_McGroupMoveDO ... 694
7.8.27. ECAT_McGroupMoveAO ... 698
7.8.28. ECAT_McGroupMoveBlendingSync ... 702
7.8.29. ECAT_McGroupStop ... 706
7.8.30. ECAT_McGroupQuickStop ... 709
7.8.31. ECAT_McSetGroupHold ... 712
7.8.32. ECAT_McSetGroupPause ... 716
7.8.33. ECAT_McAddPathData ... 720
7.8.34. ECAT_McSetPathData ... 729
7.8.35. ECAT_McGetPathData ... 732
7.8.36. ECAT_McClearPathData ... 733
7.8.37. ECAT_McGetPathDataSize ... 736
7.8.38. ECAT_McGroupMovePath ... 738
7.8.39. ECAT_McGroupMoveLineAbsAdv ... 741
7.8.40. ECAT_McGroupMoveLineRelAdv ... 746
7.8.41. ECAT_McGroupMoveShaker ... 752
7.9. PID Controller ... 755
7.9.1. ECAT_PidGetSetPointValue ... 756
7.9.2. ECAT_PidSetSetPointValue ... 758
7.9.3. ECAT_PidGetProcessVariable ... 760
7.9.4. ECAT_PidGetSampleTime ... 763
7.9.5. ECAT_PidSetSampleTime ... 765
7.9.6. ECAT_PidGetStatus ... 767
7.9.7. ECAT_PidSetStatus ... 769
7.9.8. ECAT_PidGetSimulateMode ... 771
7.9.9. ECAT_PidSetSimulateMode ... 773
7.9.10. ECAT_PidGetParameter ... 775
7.9.11. ECAT_PidSetParameter ... 777
7.9.12. ECAT_PidGetProcessVariableModule ... 779
7.9.13. ECAT_PidSetProcessVariableModule ... 781
7.9.14. ECAT_PidGetControlOutputModule ... 784
7.9.15. ECAT_PidSetControlOutputModule ... 786
7.9.16. ECAT_PidGetControlOutputValue ... 789
7.9.17. ECAT_PidGetSimulateFeedback ... 792
7.9.18. ECAT_PidGet_Sp_Err_Op_Pv ... 795
7.10. Stewart Platform ... 798
7.10.1. ECAT_McSetStewartPlatform_M1 ... 800
7.10.2. ECAT_McSetStewartPlatform_M1 ... 803

7.10.3. ECAT_McSetStewartPlatform_M2 806
7.10.4. ECAT_McGetStewartPlatform_M2 809
7.10.5. ECAT_McStwartPlatformMoveAbs_PT 812
7.11. Motion Data Recorder 816
7.11.1. ECAT_McSetMotionRecord 816
7.11.2. ECAT_McGetMotionRecordState 818
7.11.3. ECAT_McClearMotionRecord 820
7.11.4. ECAT_McSetMotionRecordParam 822
7.11.5. ECAT_McGetMotionRecordParam 824
7.11.6. ECAT_McGetMotionRecordValue 826
7.11.7. ECAT_McGetMotionRecordValueEx 830
7.12. Event 833
7.12.1. ECAT_EvEnableEvent 834
7.12.2. ECAT_EvDisableEvent 836
7.12.3. ECAT_WaitforEvent 838
7.12.4. ECAT_EvSetComparePositionParameters 840
7.12.5. ECAT_EvSetCompareCmdPositionParameters 842
7.12.6. ECAT_EvSetCompareDIBitParameters 844
7.12.7. ECAT_EvSetCompareDIParameters 846
7.12.8. ECAT_EvSetCompareAxisStateParameters 848
7.12.1. ECAT_EvSetMotionCompleteParameters 850
7.12.1. ECAT_EvSetMotionCompleteParameters_Grp 854
7.12.2. ECAT_EvSetCompareAxisVelStateParameters 858
7.12.3. ECAT_EvSetCompareAiParameters 863
8. Appendix 867
8.1. Error Codes 867
8.2. SDO Abort messages 870
8.3. Revision History 871

1. Introduction

For developing applications on EtherCAT Master series cards, ICP DAS provides users with a shared library libecatdevice (.dll) to support the use in Windows operating systems. It provides powerful, easy-to-use functions for developing applications and speed-up the developing process . The library architecture is shown in the following figure. The user programs are developed on PC. PC is communicated with ECAT-M801 via APIs which use DRPRM (dual-port RAM) as the bridge.



Chapter 2 is about installing software in a PC.

Chapter 3 introduces how to use utility for configuring the system and do some function tests.

Chapter 4 introduces some application developing concepts and settings for Visual studio.

Chapter 5 talking about how to open/close card and how to start an EtherCAT system and get its connection status. Local I/O operations are also mentioned.

Chapter 6 is about how to read/write objects of a slave. Both SDO and PDO communication methods are addressed. For simple I/O slaves, some simple APIs are provided. For complex slaves, such as AI/AO and Encoder interface modules, more functions are provided for configuration.

Chapter 7 includes a lot of functions. There are single axis motion functions, homing and group motion functions. Other functions are also provided here, such as PID control loops, Steward Platform Controller, motion data logger. A very power Event method in this system is also described here. Use Event method can let the PC loading reduce dramatically, and let the system respond faster.

1.1. Version update information

Function modification	Version

1. Cam Utility available	V1.0.08 or above
1. Fixed the bug that when using ECAT2610, it is possible to enter the OP but not operate the PDO 2. Support Multi-axes driver 3. Support CiA402 Profile motion mode (PP, PV, PT) 4. Supports three second-order software filters (low-pass, high-pass, and notch) 5. Support Slave to Slave communication(topology independent)	V1.0.15 or above
1. Modify the PVT algorithm 2. Added PVT deceleration stop 3. Support Motion Done Event 4. Supports Slave operation with Alias 5. Modify Gantry to cross-coupled control Gantry	V1.0.16 or above
1. Advanced PDO Editing available 2. CiA402 Mapping Mode: “User Define” available	V1.0.17 or above

2. Software Installation

This chapter shows where to get and how to install the driver package and utility.

2.1. Obtaining the Driver Installer Package

The driver installer package can be found on the supplied CD-ROM, or can be downloaded from ether ICP DAS FTP or web site. The location and addresses are in the table below:

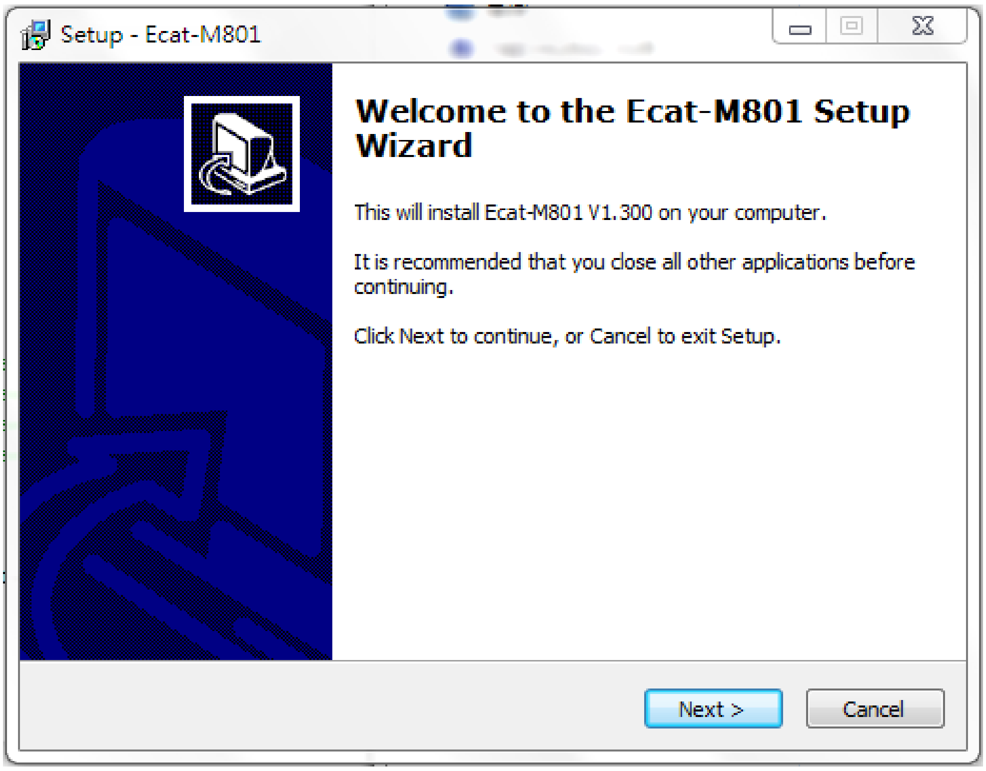
	http://ftp.icpdas.com/pub/cd/fieldbus_cd/ethercat/master/ecat-m801/software/driver/
	ftp://ftp.icpdas.com/pub/cd/fieldbus_cd/ethercat/master/ecat-m801/software/driver/

2.2. Driver Installing Procedure

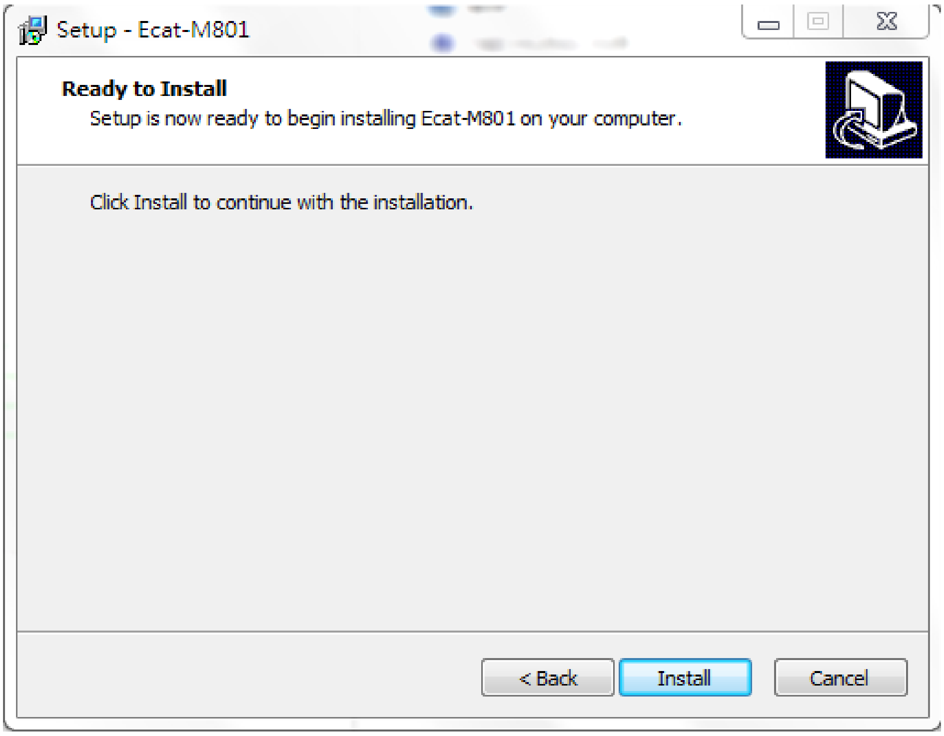
To install drivers, follow the procedure described below:

1. Double-Click "ECAT-M801_vx.xx.xx_setup.exe" to install driver.

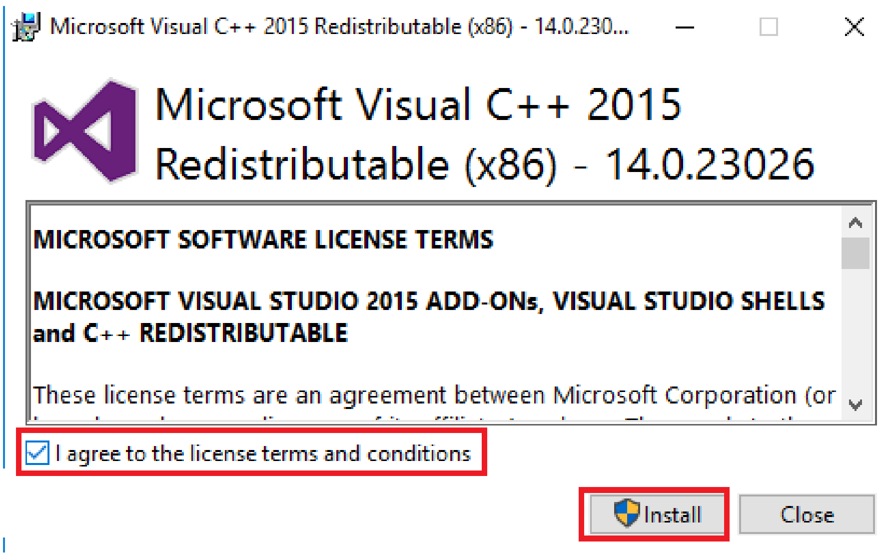
2. Click the “Next >” button.



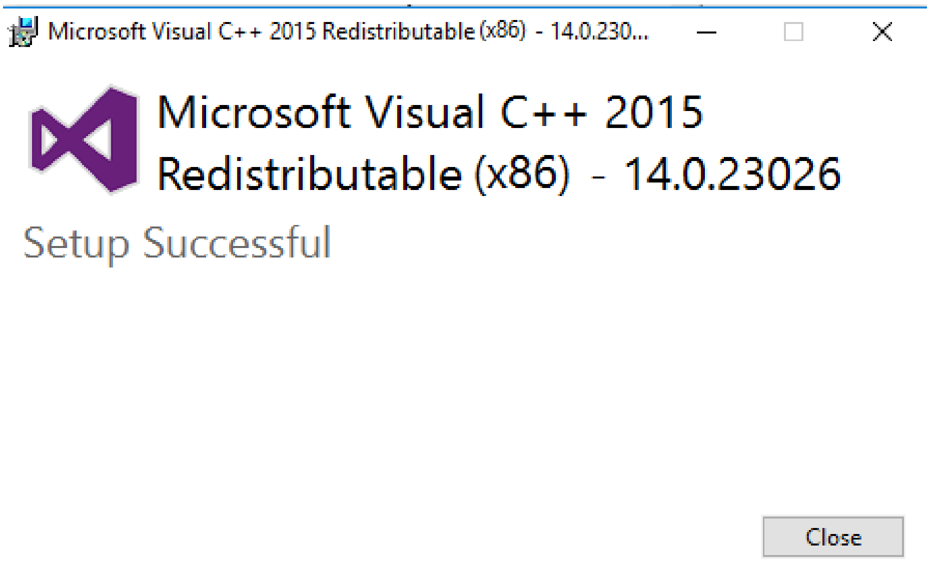
3. Select the installation folder, the default path is C:\icpdas\Ecat-M801, Click the "Install" button to continue.



4. Check "I agree to the license terms and conditions", then click the "Install" button to continue.

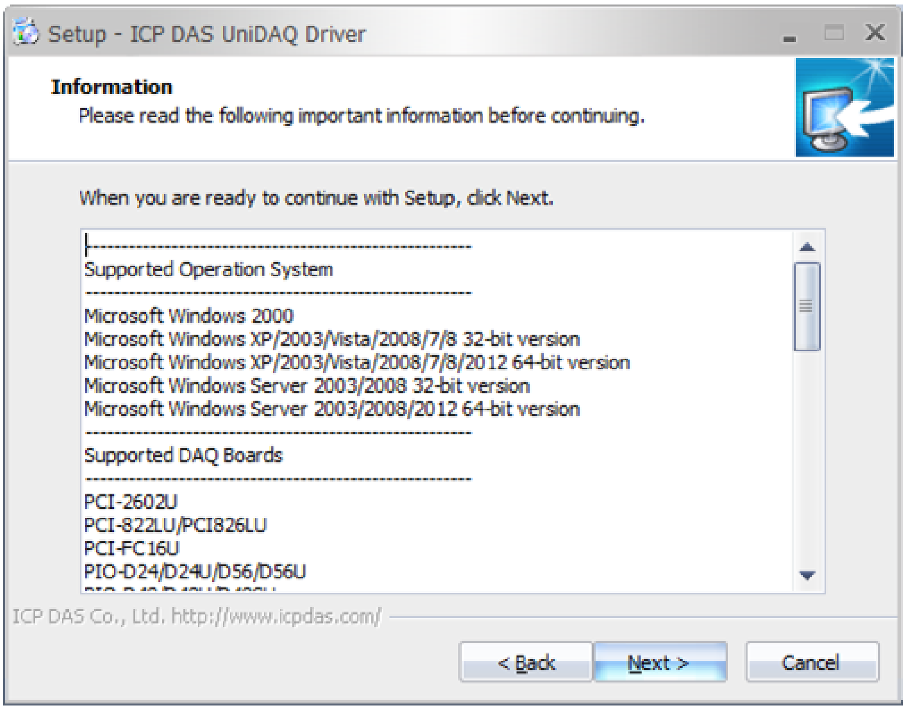


5. Click the “Close” button to continue.

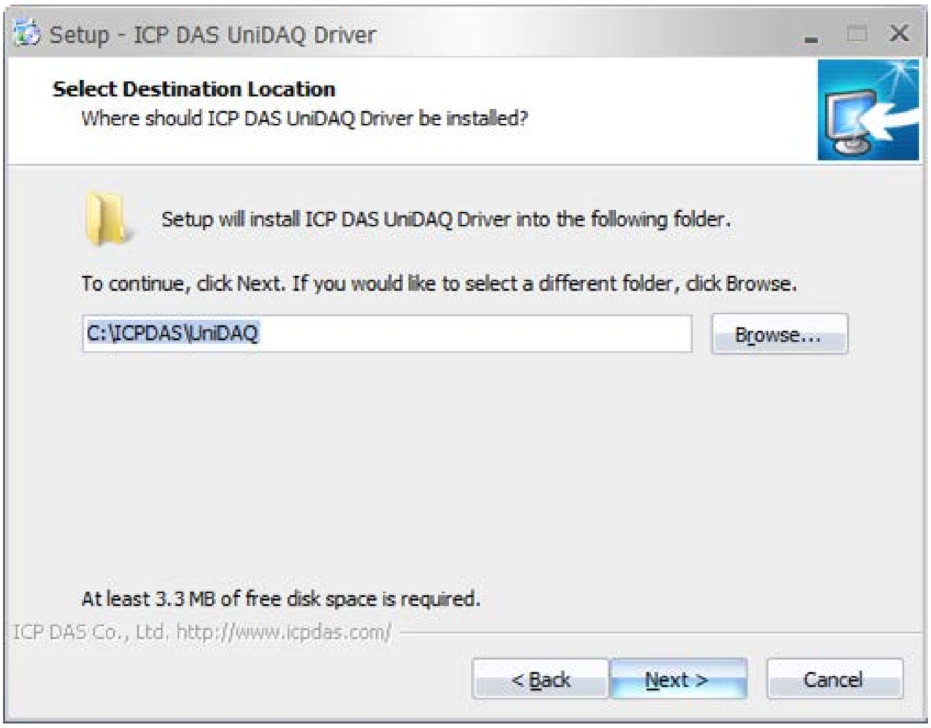


6. Click "Next >"

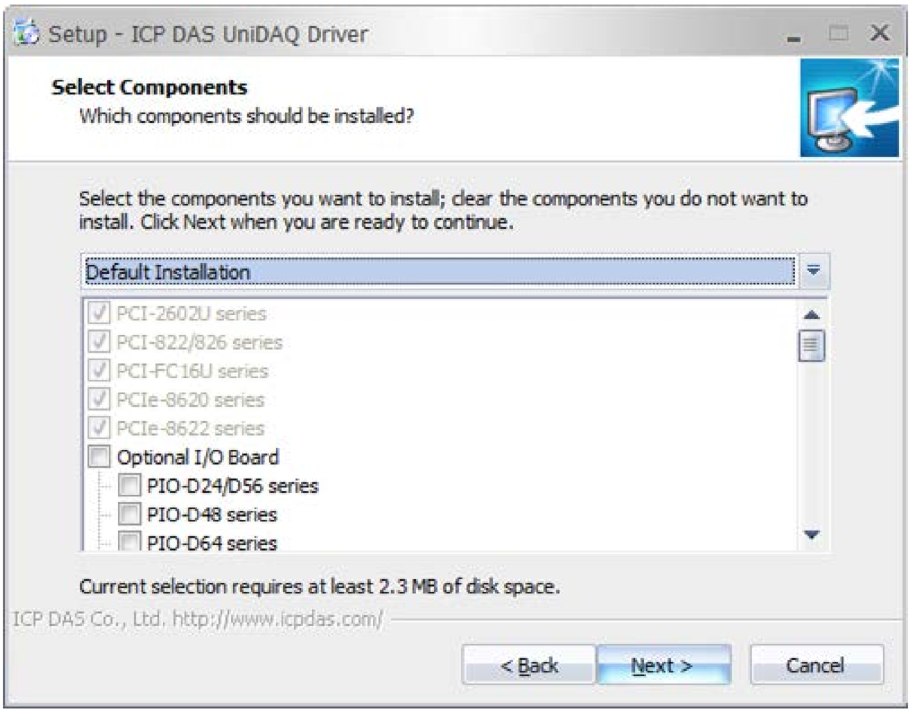
7. Click "Next >"



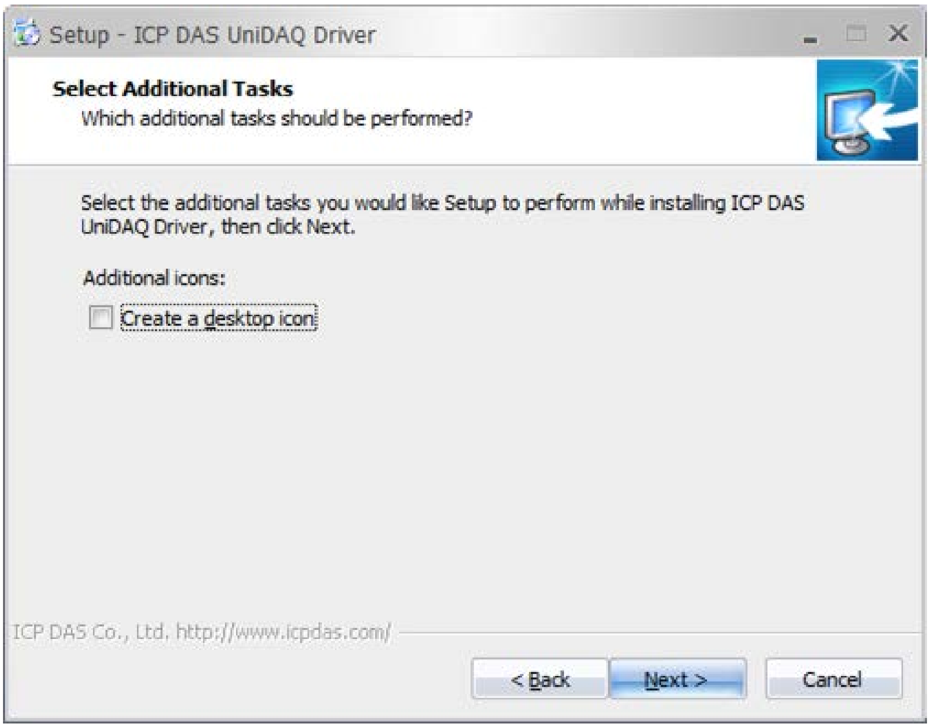
8. Click "Next >"

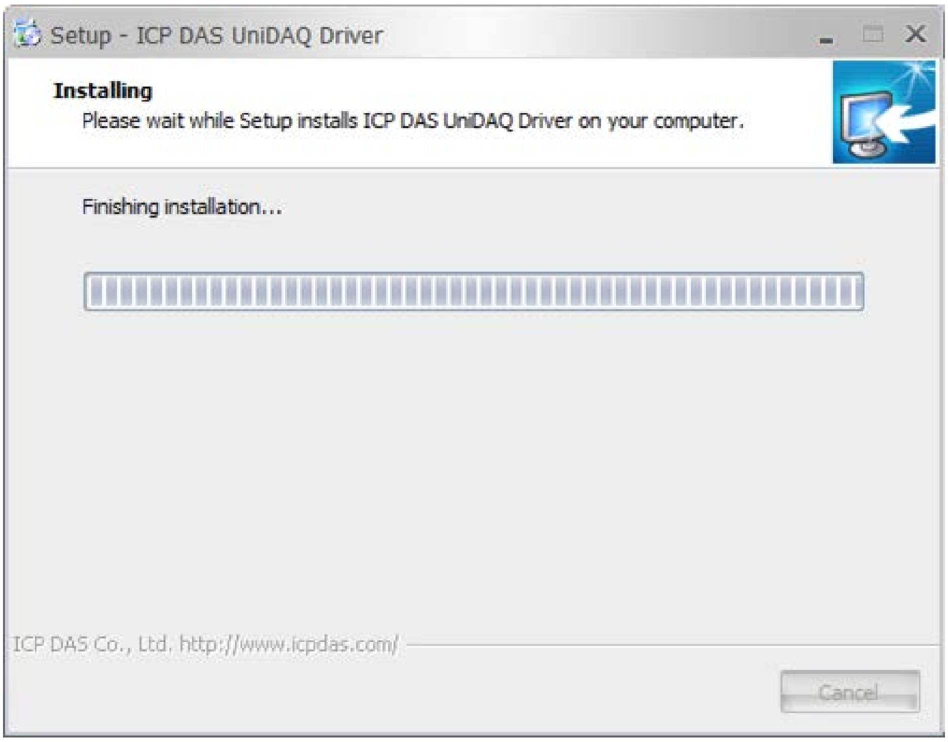


9. Click "Next >"

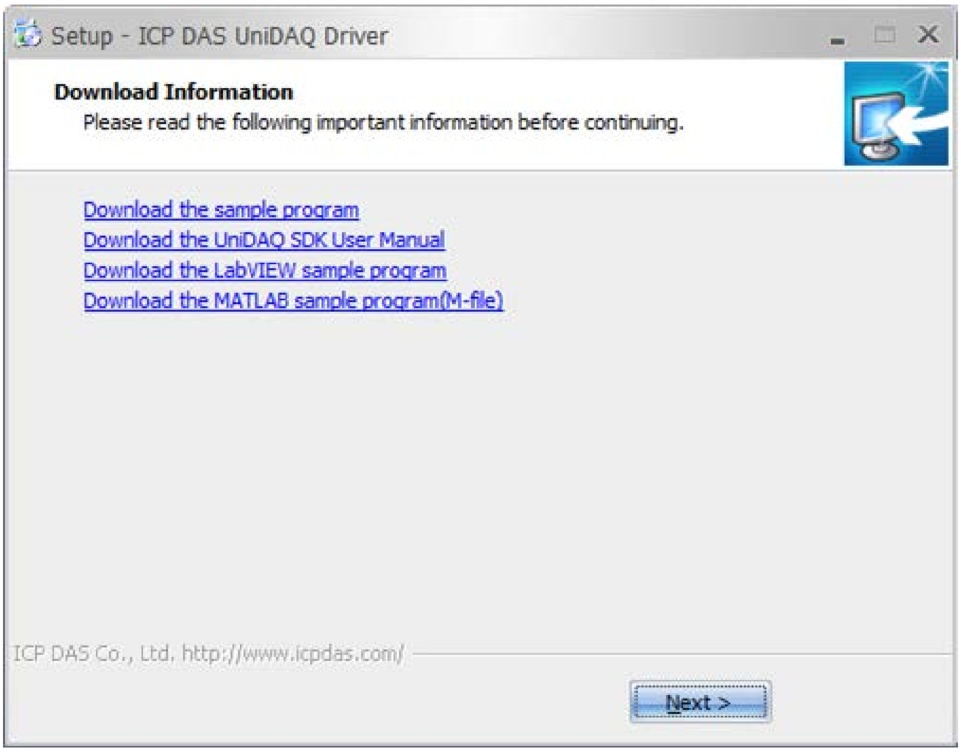


10. Click "Next >"



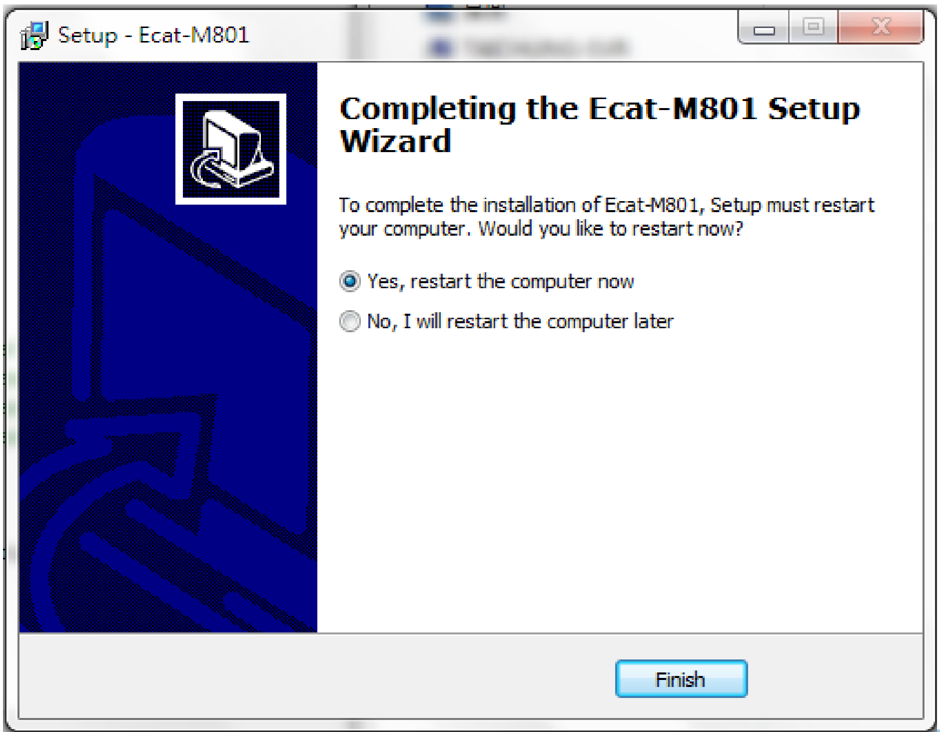


11. Click "Next >"



12. Click "Finish"

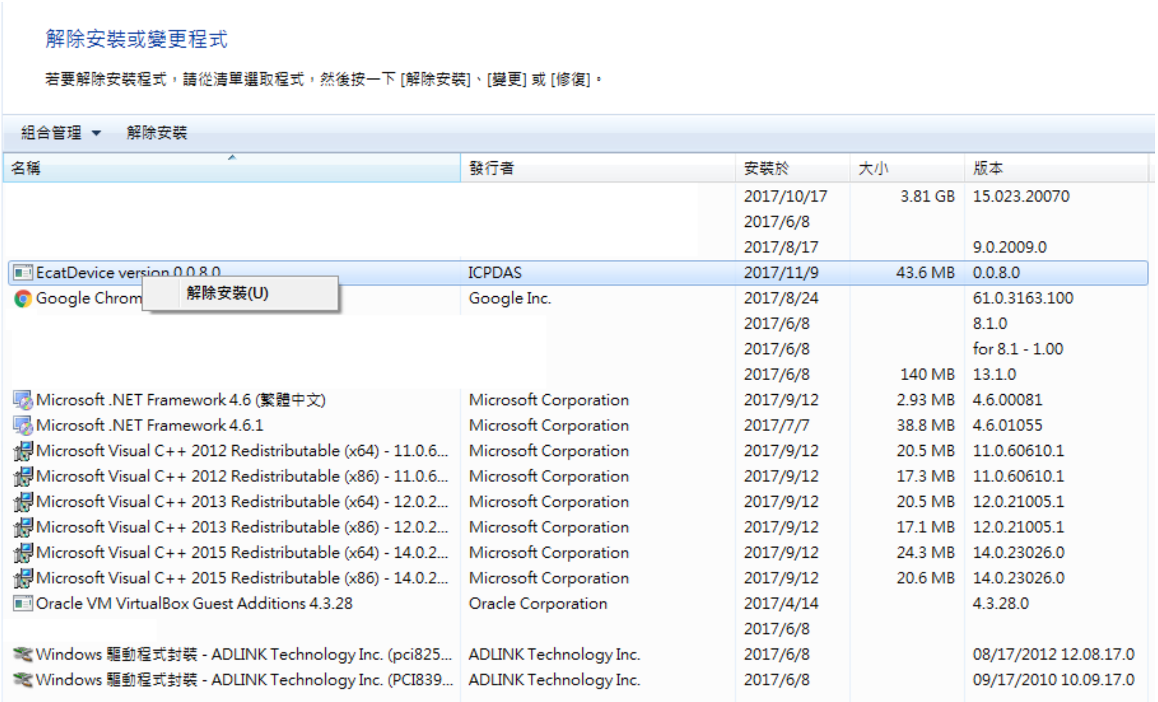
13. Click the "Finish" button and restart the computer.



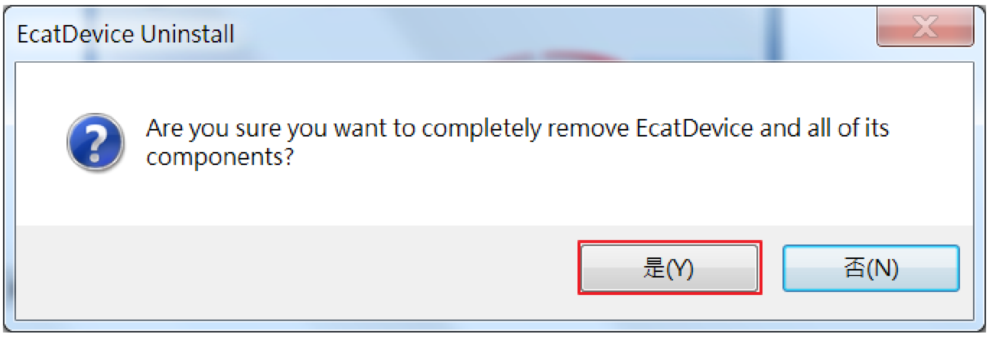
2.3. Uninstalling the Driver

ICPDAS driver includes an uninstall utility to help users remove the software from your computer. To uninstall the software, complete the following procedures:

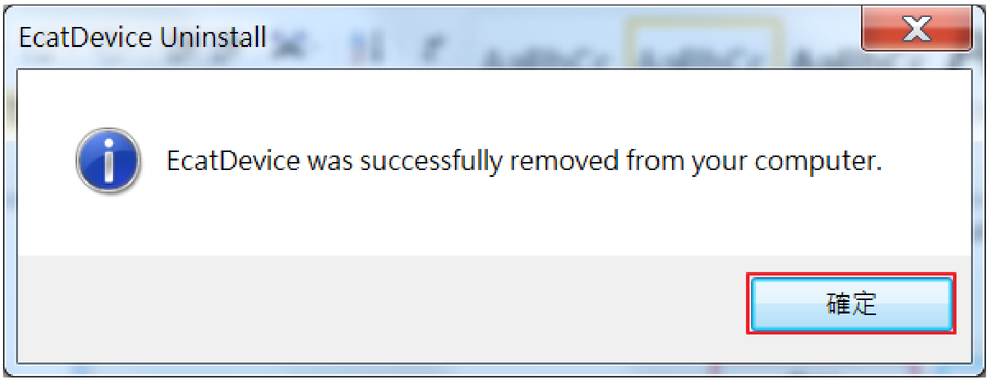
1. Select **Control Panel >> Add/Remove Programs** from the Windows **Start** menu.
2. Click the **Install/Uninstall tab** and highlight the item EcatDevice Windows Driver and then click the remove button.



3. When the message box loads, click the Yes(Y) button to uninstall the software.



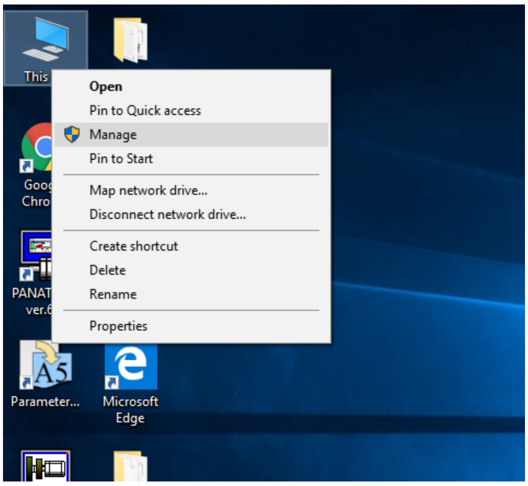
4. After the uninstall process is complete, a dialog box will be displayed to you that the driver was successfully removed. Click the "OK" button to finish the uninstall process.



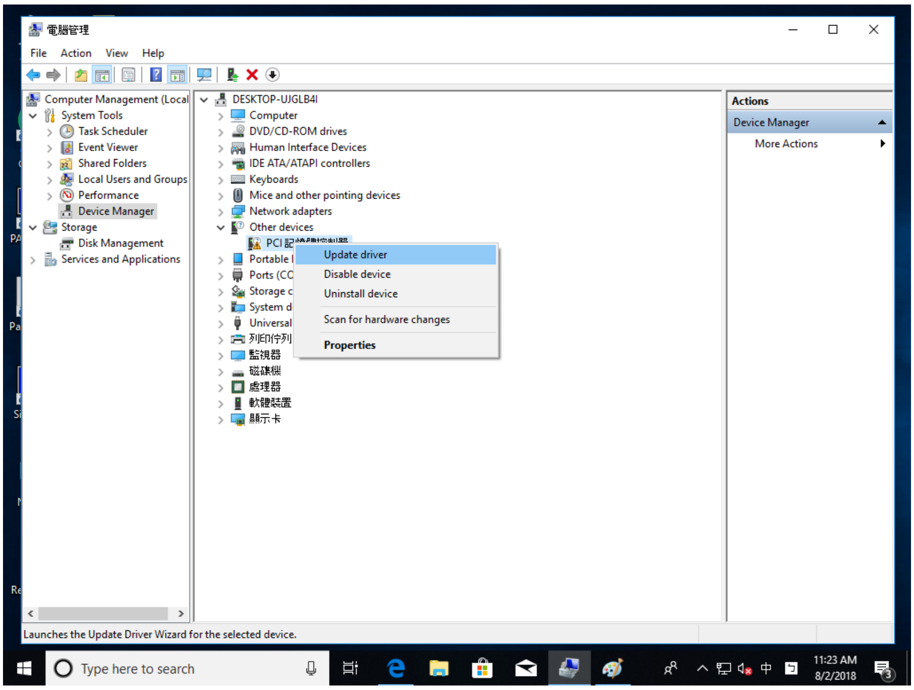
2.4. Driver Installing Manually

2.4.1. Step1

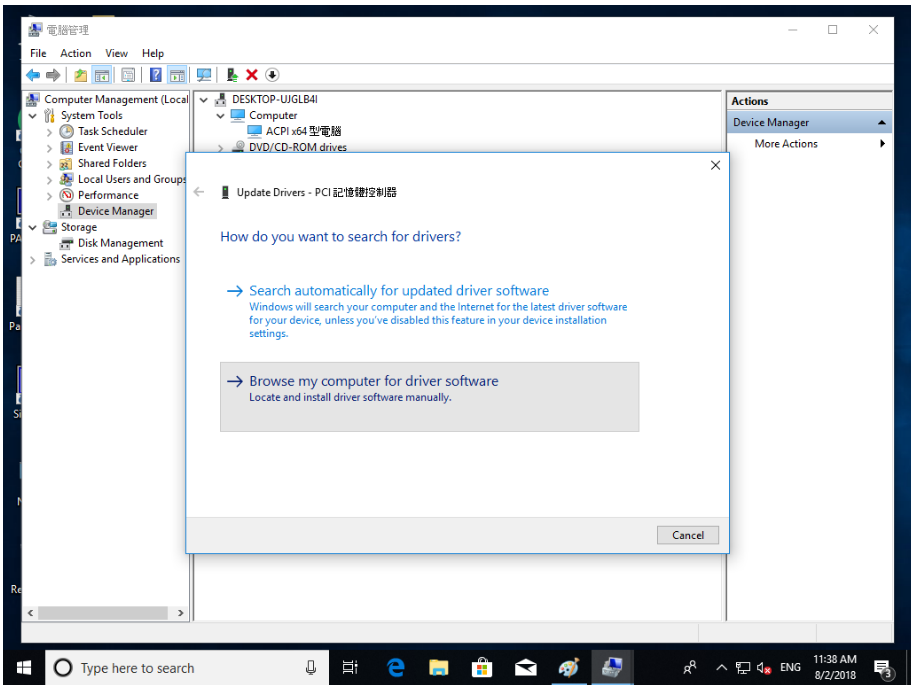
1. Right-click **This PC** (or Computer) and click Manage.



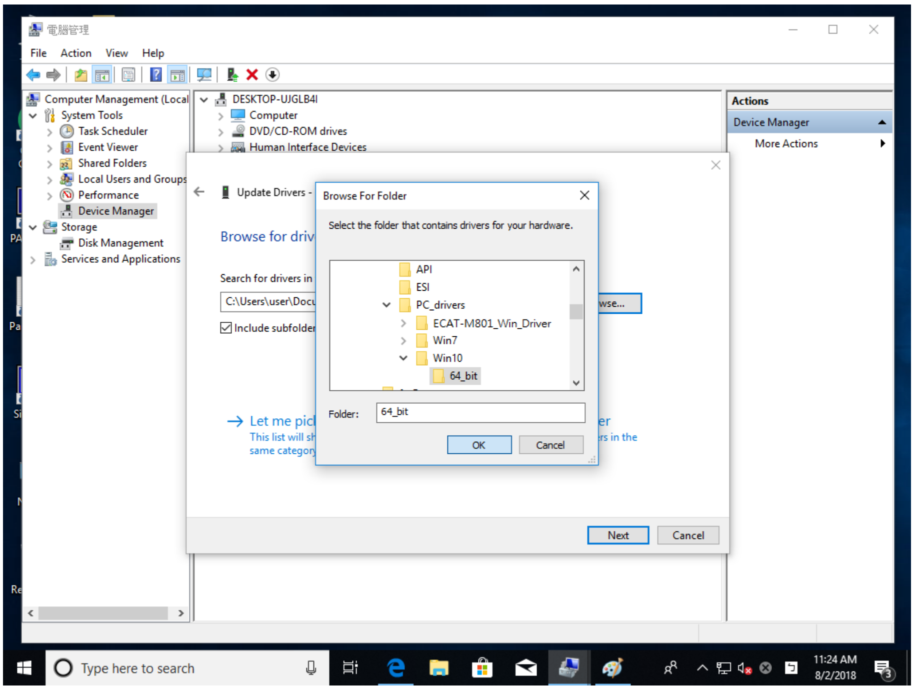
2. In the Computer Management window, on the left-hand side, click Device Manager.
3. Right-click the device and select Update Driver.



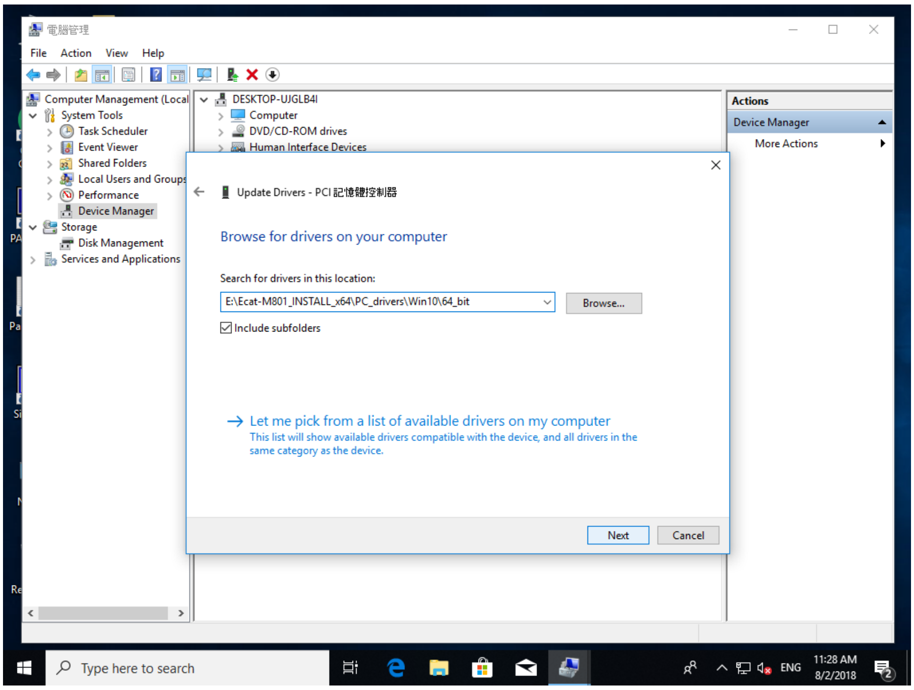
4. In the Update Driver Software window, select Browse my computer for driver software.

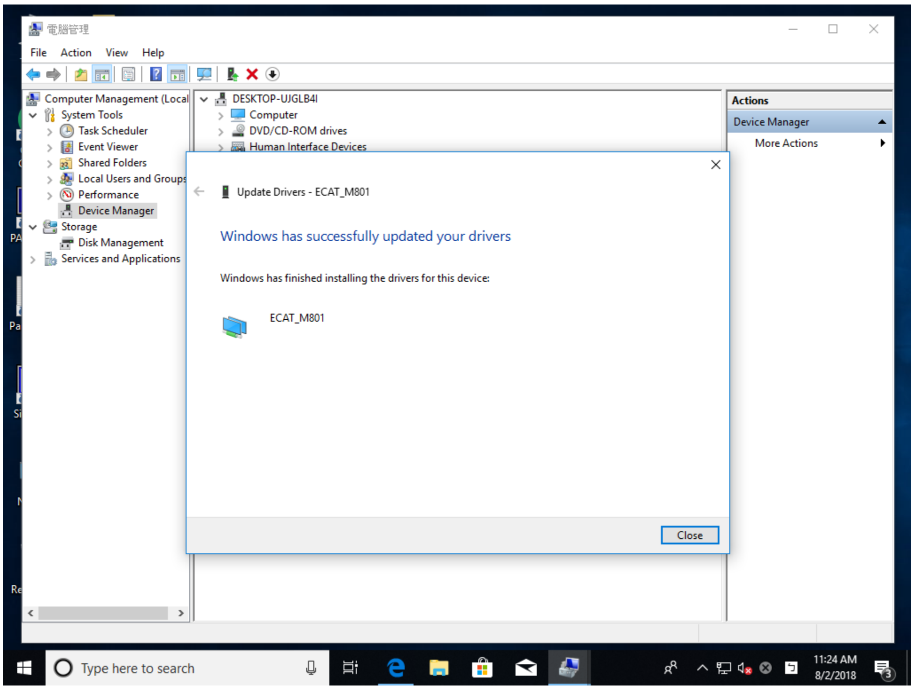


5. Click Browse and navigate to the folder that named 「Ecat-M801_INSTALL_x64\PC_drivers\Win10\64bit」. Click OK when this folder is selected.



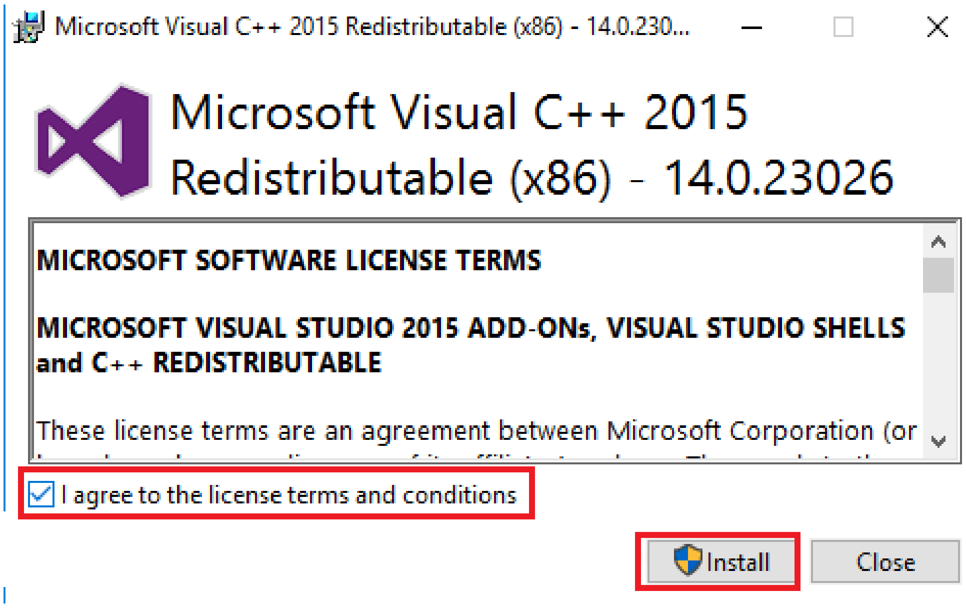
6. Back in the Update Driver Software window, click Next. Windows will search for the driver and install it automatically. When done, click Close.



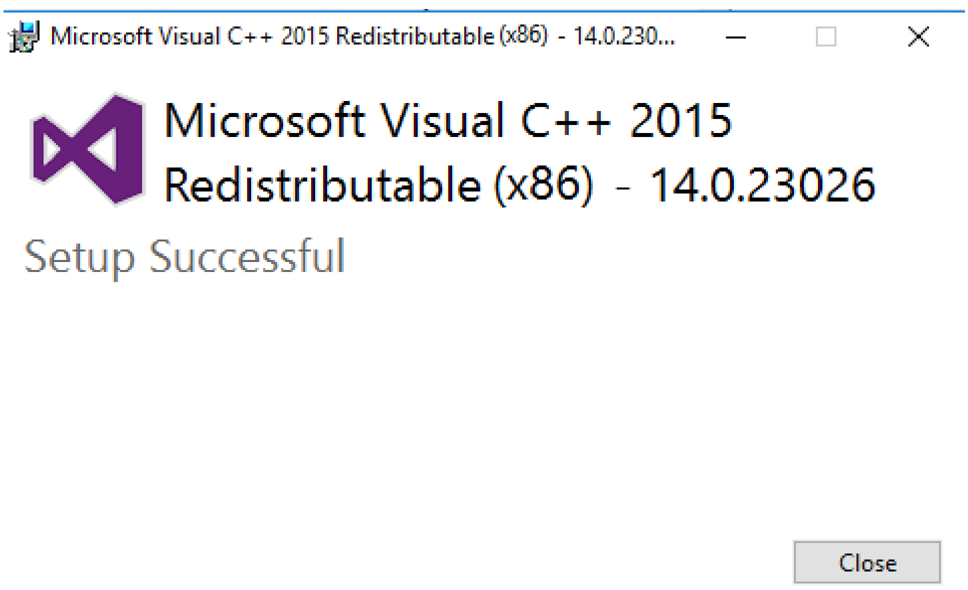


2.4.2. Step2

1. Install vc_redist.x86_2015.exe, the file is in folder which named 「Ecat-M801_INSTALL_x64\PC_drivers」, check I agree to the license terms and conditions, and Click the **Install** to continue.



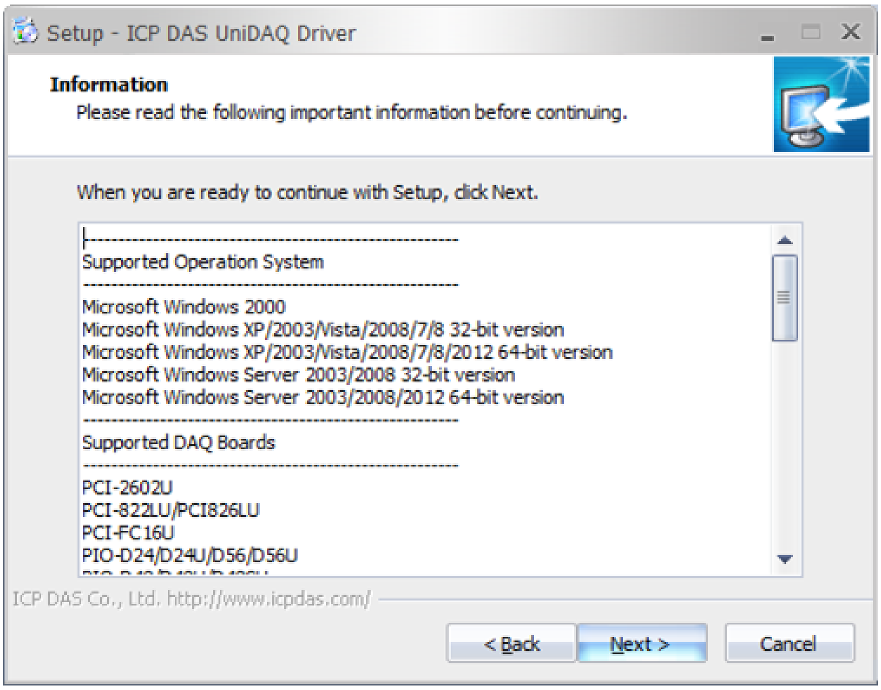
2. Click the **Close** to continue.



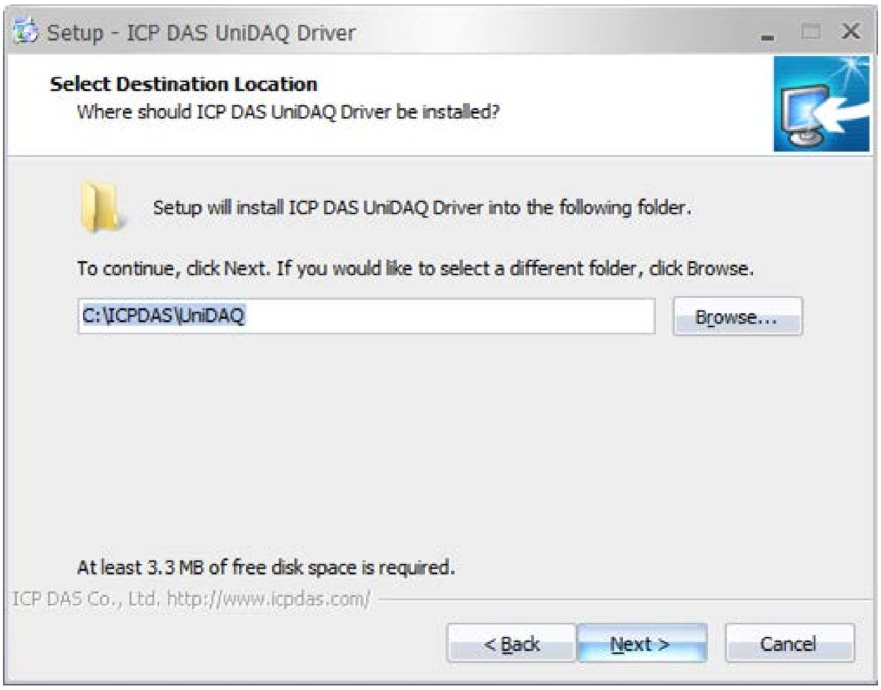
2.4.3. Step3

1． Install UniDAQ_Win_Setup_1.3.2.0_0807.exe, the file is in folder which name 「Ecat-M801_INSTALL_x64\PC_drivers」, click "Next >"

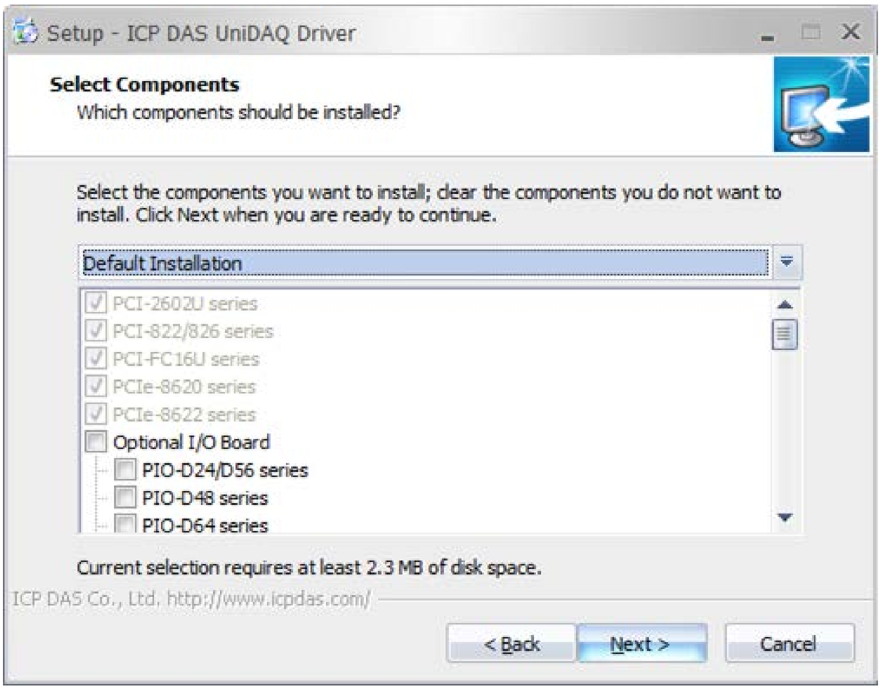
2． Click "Next >"



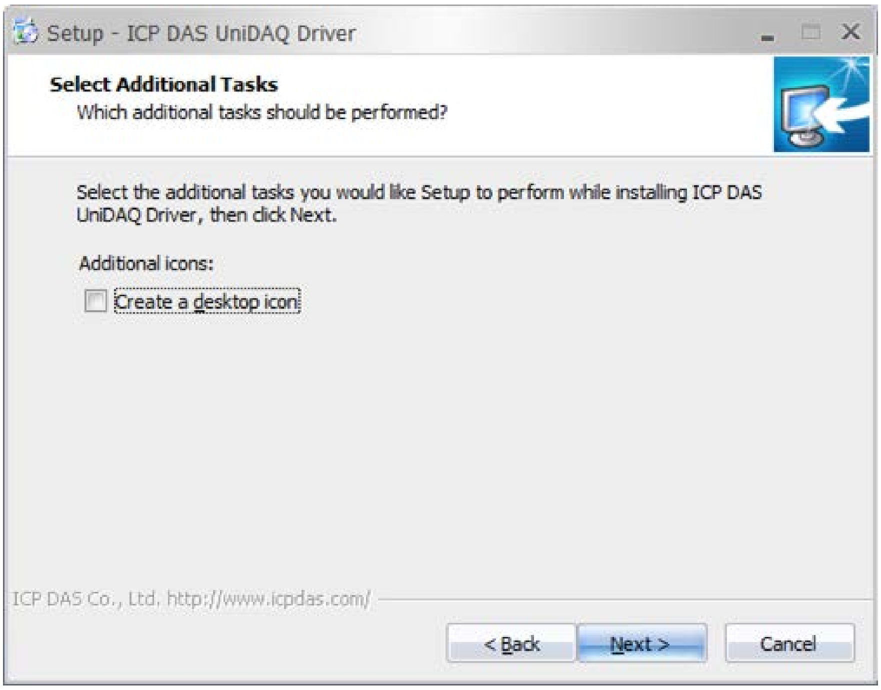
3. Click Next>

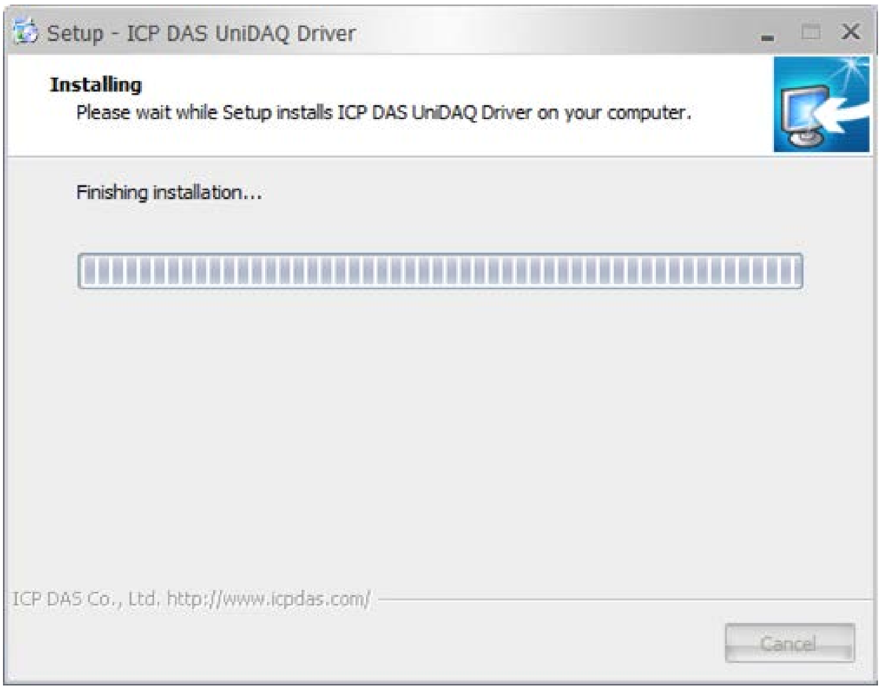


4. Click "Next >"



5. Click "Next >"


Setup - ICP DAS UniDAQ Driver
Select Additional Tasks
Which additional tasks should be performed?
Select the additional tasks you would like Setup to perform while installing ICP DAS UniDAQ Driver, then click Next.
Additional icons:
Create a desktop icon
ICP DAS Co., Ltd. http://www.icpdas.com/
< Back
Next >
Cancel


Setup - ICP DAS UniDAQ Driver
Installing
Please wait while Setup installs ICP DAS UniDAQ Driver on your computer.
Finishing installation...
ICP DAS Co., Ltd. http://www.icpdas.com/
Cancel

6. Click "Finish" to finish the installation.

2.5. Installing the Linux driver

2.5.1. Installing the Linux driver

1. Extract the “ecat_m801_linux_setup_vx.xx.xx.tar.gz ” file.

```
bryan@icpdas-mint-ibpc:~/workspace/gg$ tar xvf ecat_m801_linux_setup_v1.0.15.tar.gz
./ecat_m801_linux_setup/
./ecat_m801_linux_setup/libtool
./ecat_m801_linux_setup/.cproject
./ecat_m801_linux_setup/Makefile.am
./ecat_m801_linux_setup/drivers/
./ecat_m801_linux_setup/drivers/_ecat.c
./ecat_m801_linux_setup/drivers/Makefile.am
./ecat_m801_linux_setup/drivers/Makefile
./ecat_m801_linux_setup/drivers/ixecat.remove
./ecat_m801_linux_setup/drivers/ixecat.inst
./ecat_m801_linux_setup/drivers/Makefile.in
./ecat_m801_linux_setup/drivers/_proc.c
./ecat_m801_linux_setup/drivers/Kbuild
./ecat_m801_linux_setup/drivers/_pciecat.c
./ecat_m801_linux_setup/drivers/Kbuild.in
./ecat_m801_linux_setup/Makefile
./ecat_m801_linux_setup/COPYING
./ecat_m801_linux_setup/m4/
./ecat_m801_linux_setup/m4/ltversion.m4
./ecat_m801_linux_setup/m4/ltoptions.m4
./ecat_m801_linux_setup/m4/lt~obsolete.m4
./ecat_m801_linux_setup/m4/ltsugar.m4
./ecat_m801_linux_setup/m4/libtool.m4
./ecat_m801_linux_setup/aclocal.m4
./ecat_m801_linux_setup/README
./ecat_m801_linux_setup/.settings/
./ecat_m801_linux_setup/.settings/language.settings.xml
./ecat_m801_linux_setup/autom4te.cache/
```

2. Enter “configure” in the terminal.

```
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ ./configure
checking for a BSD-compatible install... /usr/bin/install -c
checking whether build environment is sane... yes
checking for a thread-safe mkdir -p... /bin/mkdir -p
checking for gawk... gawk
checking whether make sets $(MAKE)... yes
checking whether make supports nested variables... yes
checking for gcc... gcc
checking whether the C compiler works... yes
checking for C compiler default output file name... a.out
checking for suffix of executables...
checking whether we are cross compiling... no
checking for suffix of object files... o
checking whether we are using the GNU C compiler... yes
checking whether gcc accepts -g... yes
checking for gcc option to accept ISO C89... none needed
checking whether gcc understands -c and -o together... yes
checking for style of include used by make... GNU
checking dependency style of gcc... gcc3
checking for g++... g++
checking whether we are using the GNU C++ compiler... yes
checking whether g++ accepts -g... yes
checking dependency style of g++... gcc3
checking for ar... ar
checking the archiver (ar) interface... ar
checking build system type... x86_64-unknown-linux-gnu
checking host system type... x86_64-unknown-linux-gnu
checking how to print strings... printf
checking for a sed that does not truncate output... /bin/sed
```

3. Enter "make modules" again in the terminal.

```
config.status: creating script/remove
config.status: creating script/Makefile
config.status: creating drivers/Kbuild
config.status: creating drivers/Makefile
config.status: creating include/Makefile
config.status: creating lib/Makefile
config.status: creating config.h
config.status: config.h is unchanged
config.status: executing depfiles commands
config.status: executing libtool commands
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ make modules
make -C "/lib/modules/`uname -r`/build" M="/home/bryan/workspace/gg/ecat_m801_linux_setup" m
odules
make[1]: Entering directory '/usr/src/linux-headers-4.15.0-20-generic'
Makefile:976: "Cannot use CONFIG_STACK_VALIDATION=y, please install libelf-dev, libelf-devel
 or elfutils-libelf-devel"
  CC [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/_ecat.o
  CC [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/_proc.o
  LD [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/ixecat.o
  CC [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/_pciecat.o
  LD [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/ixpciecat.o
  Building modules, stage 2.
  MODPOST 2 modules
  CC      /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/ixecat.mod.o
  LD [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/ixecat.ko
  CC      /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/ixpciecat.mod.o
  LD [M]  /home/bryan/workspace/gg/ecat_m801_linux_setup/drivers/ixpciecat.ko
make[1]: Leaving directory '/usr/src/linux-headers-4.15.0-20-generic'
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$
```

4. Finally enter "sudo make install" to install, the default installation path is in the "/opt/icpdas/ecat_m801" directory.

```
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ sudo make install
[sudo] password for bryan:
Making install in script
make[1]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/script'
make[2]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/script'
make[2]: Nothing to be done for 'install-exec-am'.
 /bin/mkdir -p '/opt/icpdas/ecat_m801/share/script'
 /usr/bin/install -c ecat_m801 ecat_m801.conf remove '/opt/icpdas/ecat_m801/share/script'
make  install-data-hook
make[3]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/script'
cp /opt/icpdas/ecat_m801/share/script/ecat_m801 /etc/init.d/
update-rc.d ecat_m801 defaults
cp /opt/icpdas/ecat_m801/share/script/ecat_m801.conf /etc/ld.so.conf.d/
make[3]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/script'
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/script'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/script'
Making install in drivers
make[1]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/drivers'
make  install-am
make[2]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/drivers'
make[3]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/drivers'
make[3]: Nothing to be done for 'install-exec-am'.
 /bin/mkdir -p '/opt/icpdas/ecat_m801/drivers'
 /usr/bin/install -c -m 644 ixecat.ko ixpciecat.ko '/opt/icpdas/ecat_m801/drivers'
 /bin/mkdir -p '/opt/icpdas/ecat_m801/drivers'
 /usr/bin/install -c ixecat.inst ixecat.remove '/opt/icpdas/ecat_m801/drivers'
make[3]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/drivers'
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/drivers'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/drivers'
```


2.5.2. Uninstalling the Linux driver

1. Go to the "share/script" directory in the installation path.

```
more information, such as the ld(1) and ld.so(8) manual pages.
----------------------------------------------------------------------
make  install-exec-hook
make[3]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/lib'
ldconfig
make[3]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/lib'
make[2]: Nothing to be done for 'install-data-am'.
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/lib'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/lib'
Making install in include
make[1]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[2]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[2]: Nothing to be done for 'install-exec-am'.
 /bin/mkdir -p '/opt/icpdas/ecat_m801/include'
 /usr/bin/install -c -m 644 EcatDeviceAPI.h '/opt/icpdas/ecat_m801/include'
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[1]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
make[2]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
make[2]: Nothing to be done for 'install-exec-am'.
make[2]: Nothing to be done for 'install-data-am'.
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ cd /opt/icpdas/ecat_m801/share/sc
ript/^C
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ ^C
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ ^C
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ cd /home/
bryan@icpdas-mint-ibpc:/home$ cd /opt/icpdas/ecat_m801/share/script/
```

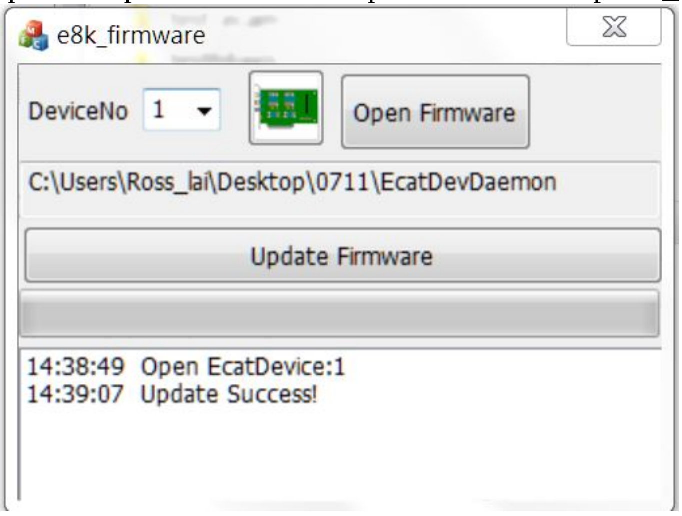
2. Enter "sudo ./remove" in terminal to remove the driver and library. If there are no errors, the installation is successful.

```
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/lib'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/lib'
Making install in include
make[1]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[2]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[2]: Nothing to be done for 'install-exec-am'.
 /bin/mkdir -p '/opt/icpdas/ecat_m801/include'
 /usr/bin/install -c -m 644 EcatDeviceAPI.h '/opt/icpdas/ecat_m801/include'
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup/include'
make[1]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
make[2]: Entering directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
make[2]: Nothing to be done for 'install-exec-am'.
make[2]: Nothing to be done for 'install-data-am'.
make[2]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
make[1]: Leaving directory '/home/bryan/workspace/gg/ecat_m801_linux_setup'
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ cd /opt/icpdas/ecat_m801/share/sc
ript/^C
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ ^C
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ ^C
bryan@icpdas-mint-ibpc:~/workspace/gg/ecat_m801_linux_setup$ cd /home/
bryan@icpdas-mint-ibpc:/home$ cd /opt/icpdas/ecat_m801/share/script/
bryan@icpdas-mint-ibpc:/opt/icpdas/ecat_m801/share/script$ sudo remove
[sudo] password for bryan:
sudo: remove: command not found
bryan@icpdas-mint-ibpc:/opt/icpdas/ecat_m801/share/script$ sudo ./remove
bryan@icpdas-mint-ibpc:/opt/icpdas/ecat_m801/share/script$ ls
bryan@icpdas-mint-ibpc:/opt/icpdas/ecat_m801/share/script$ ls /opt/icpdas/
bryan@icpdas-mint-ibpc:/opt/icpdas/ecat_m801/share/script$
```

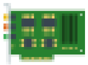
2.6. Update FirmWare

(1) Install windows driver

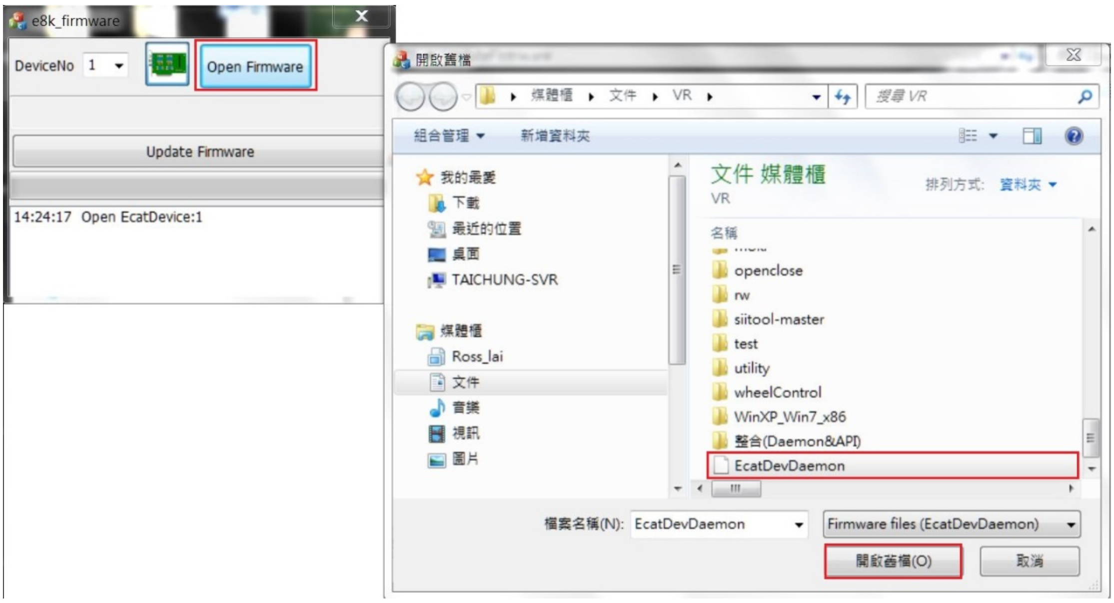
(2) Open C:\icpdas\Ecat-M801\UpdateFirmware\Update_firmware.exe



(2) Select Device 

, Clicked  to connect the device

(3) Clicked ”Open Firmware”, choose ”EcatDevDaemon”, Clicked ”open file”

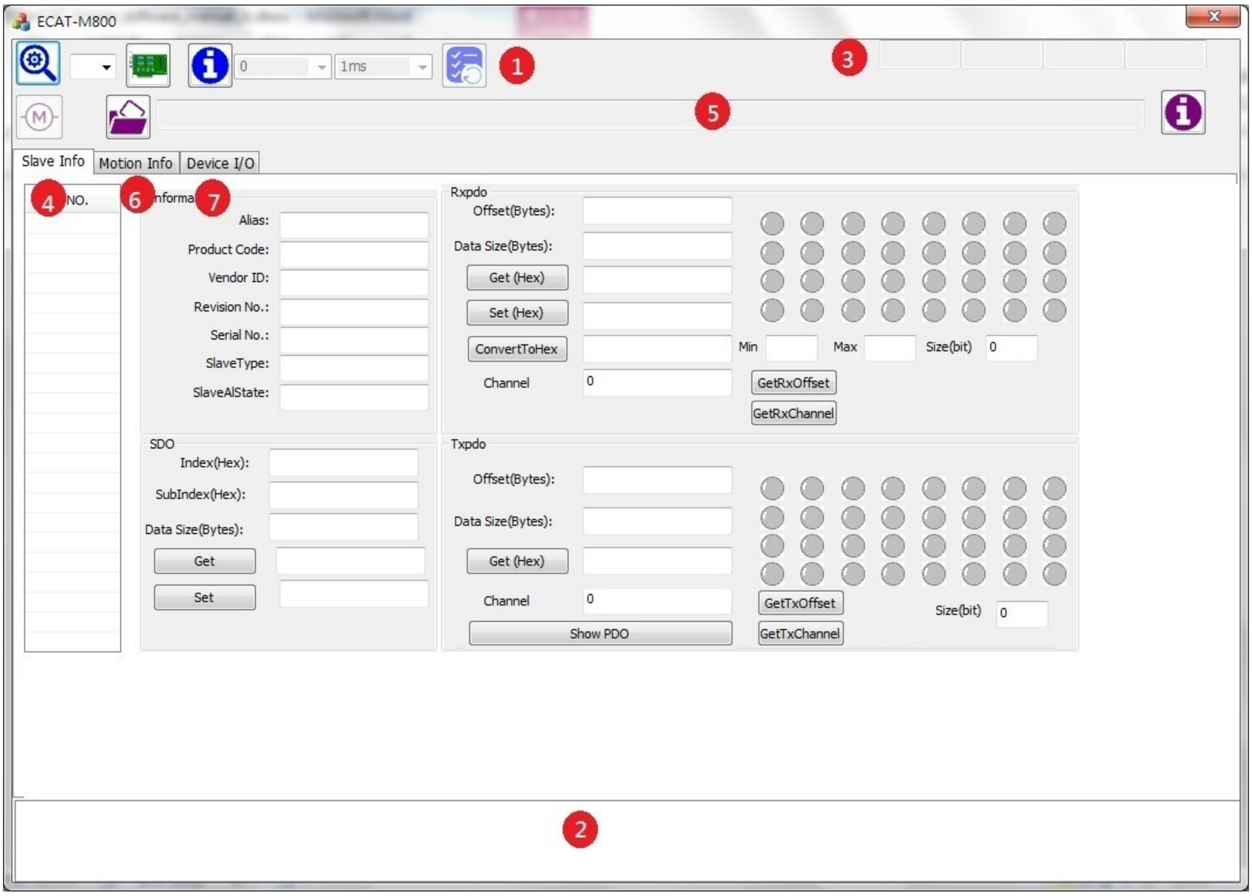


(4) Clicked ”Update Firmware”, update success

3. EcatUtility

Installed while installing driver.path: C:\icpdas\Ecat-M801\Utility\Utility.exe

EcatUtility is a software tool for users to use ECAT-M801 card on EtherCAT applications. It allows users to edit the device network information, to test slave modules, and to do motion control function tests. This software tool contains several parts shown in the following figure and table.

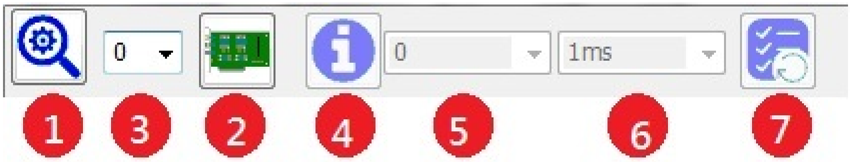


Item	Description
(1)	Device operation toolbar
(2)	Message panel
(3)	Device network status
(4)	Slave Operation page
(5)	Toolbar for the initialization of Motion Control

(6)	Motion control page
(7)	Device I/O operation page

3.1. Device Operation Toolbar

The device operation toolbar is show below, and the description of each control item is shown in its following table.



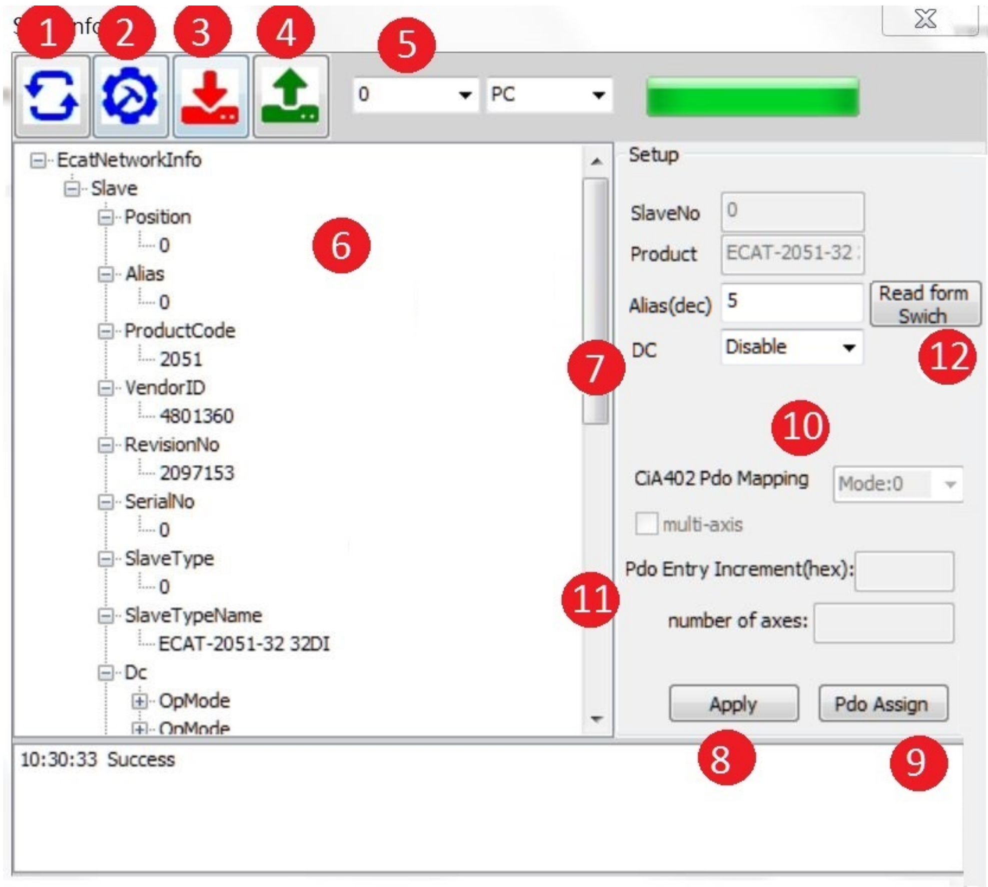
Item	Description
(1)	Get all the number of available devices and shown them in (3)
(2)	Open or Close device which is chosen in (3)
(3) 0	Device number list (shown the chosen card number here)
(4)	Network information edit page (for configuring slaves)
(5) 0	Network information number list. The chosen file number will be used to store network information for downloading into ECAT-M801 card.
(6) 1000000	Cycle time list. Unit is in micro-seconds. The chosen cycle time is used for cyclic communication when EtherCAT system goes into OP state.
(7)	Start or Stop the device EtherCAT operation task

3.1.1. Device Initialization Steps

1. Click to get the number of devices (i.e. control cards) and shown them in (3).
2. Select the device number (i.e. card number) from the device number list, and click to open the specified device communication operation.
3. If is clicked again, it will turn off device communication.

3.1.2. Network Information Edit Steps

Click on the device operation toolbar to enter the network information edit page. The descriptions of control items are shown in the following figure and table.

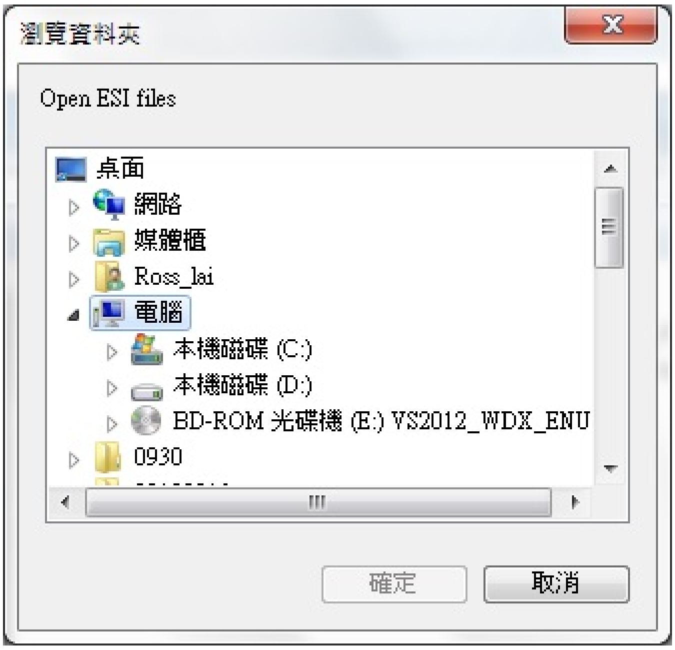


Item	Description
(1)	Scan EtherCAT network for finding slaves.
(2)	Build network information from ESI files
(3)	Send the network information into ECAT-M801 card. The network information file number is closed in (5).
(4)	Retrieve network information from ECAT-M801 card. The network information file number is chose in (5).
(5) 0	The file number (file name) of network information for sending and retrieving.

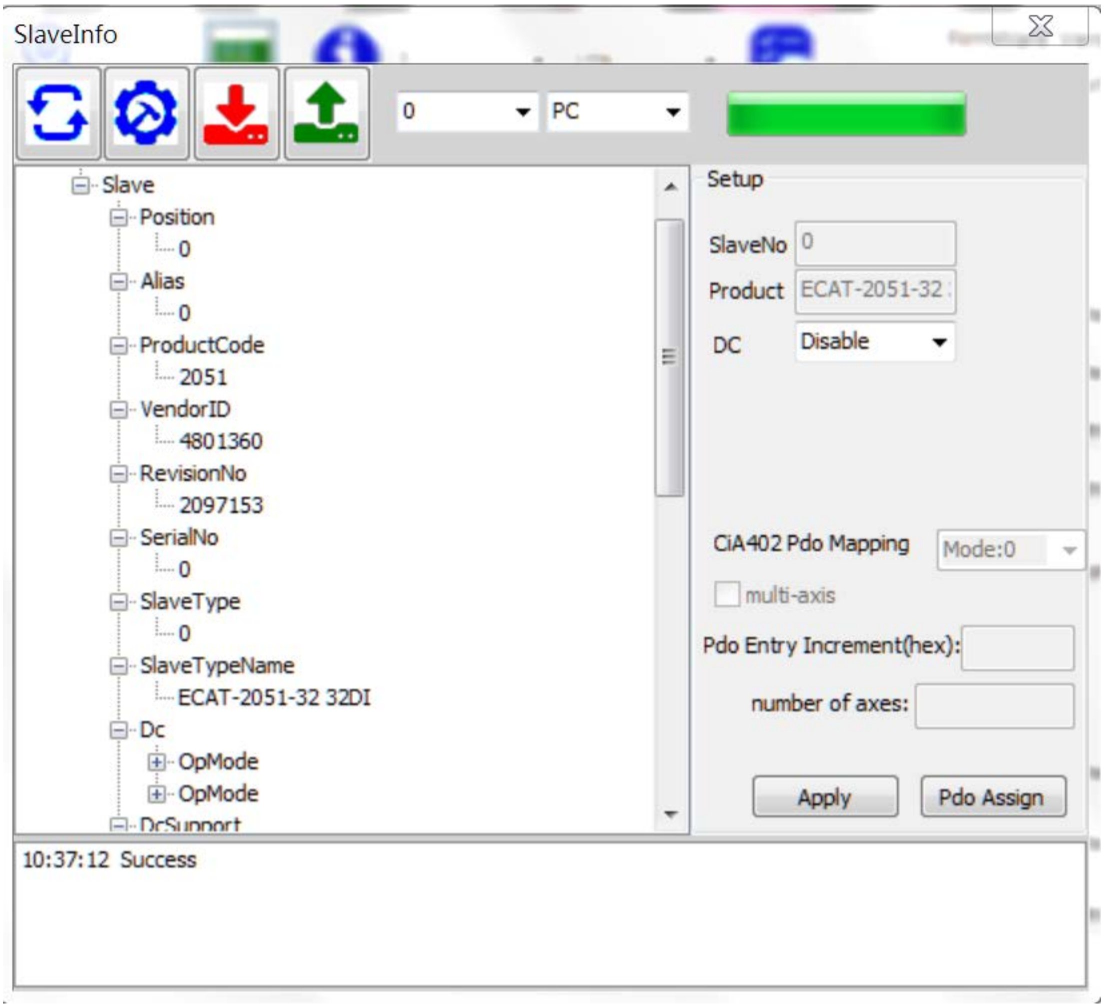
(6)	Network information panel
(7) DC Enable	DC setting of the selected slave. If the slave is capable of DC communication and meets the system cycle time setting, it can be set to **Enable**.
(8) Apply	Apply the configuration change of this slave. It must be apply before switching to edit other slaves; otherwise, system does not accept the change.
(9) Pdo Assign	Do PDO assignment. If users are familiar with EtherCAT technology and know how to do that, it is for them to change the default PDO assignment.
(10) CiA402 Pdo Mapping Mode:0	Do PDO assignment of CiA402 Model.
(11) multi-axis Pdo Entry Increment(hex): number of axes:	Do multi-axis settings of CiA402 Model. Parameter Description: Pdo Entry Increment: Increment of each Pdo Entry, Explain with Controlword Index of Controlword of first axis is 6040h While Index of Controlword of second axis is 6840h, then set to 800 While Index of Controlword of second axis is7040h, then set to 1000 number of axes: Number of axes supported by the module
(12) Read form Swich	Read the alias setting from rotary switch on the module. Note: (1) After adjusting a rotary switch, you need to power off、power on the module and then you can read alias. (2) After reading the alias, you need to press Apply to apply settings .

Descriptions:

1. Click to scan all the connected slaves.
2. After click , users must choose an ESI File Directory for utility program to search related ESI files.



Then the utility program will retrieve detailed slave information and show them on the info panel.



3. Click Slave to select a slave. User can select its DC setting on the right-hand side. Click Apply to apply the setting before switching to edit other slaves.
4. Click Slave to select a slave. User can select its Alias setting on the right-hand side, If you want to operate the slave with Alias, range of Alias is from 1 to 65534 and the alias of slaves cannot be repeated .Click Apply to apply the setting before switching to edit other slaves.
5. After setting all slaves, select a preferred network information number from the network information list and click to send it into the device (ECAT-M801 control card).
6. If needed, a previous configuration file in the device can be retrieved by clicking .

3.1.3. Network Information Edit Steps (PDO mapping)

Objects must be mapped for communications with process data objects (PDOs) to exchange information in realtime with a fixed period. The above operations will use the module's default PDO. If you only need to use the default PDO (such as general I / O), you can skip this chapter.

Click Slave to select a slave and Pdo Assign provide user to assign PDO mapping. The descriptions of control items are shown in the following figure and table.

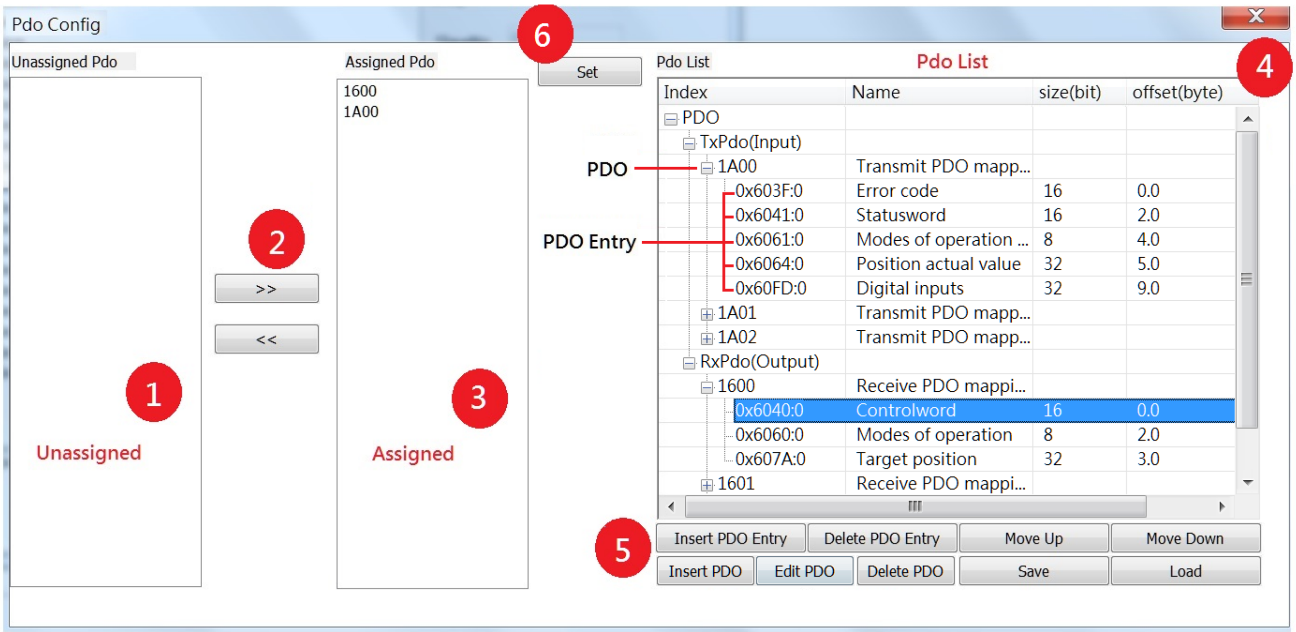


Figure 3.1

Table 3.1

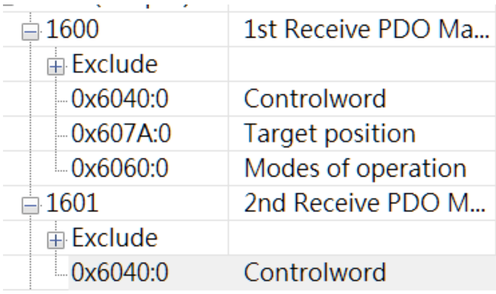
Item	Description
(1)	Unassigned Pdos
(2)	Assign Button
>>	Assign Pdo
<<	Unassign Pdo
(3)	Assigned Pdos
(4)	Pdo List
(5)	Function Button
Insert PDO Entry	Insert a PDO Entry

Copy PDO Entry	Copy a PDO Entry
Delete PDO Entry	Delete a PDO Entry
Move Up	Move up a PDO Entry
Move Down	Move down a PDO Entry
Insert PDO	Insert a PDO
Edit PDO	Edit a PDO
Delete PDO	Delete a PDO
Save	Save Pdo List
Load	Load Pdo List
(6)	Set Button

1. Select the PDO to be configured in the "Unassigned Pdo" and "Assigned Pdo" areas, and click >> or << to configure. The PDOs assigned to the "Assigned Pdo" area will be assigned to the module in order, and click “Set” to complete the setting of the module. After completing the setting, click .
2. Before clicking the Set button, you can edit the content of the PDO. In the PDO List area, click the PDO or PDO Entry to be edited, and then click the "Function Button" to operate the selected PDO/PDO Entry.
3. After editing the PDO List, you can click Save to save the edited PDO List. When you need to edit the PDO List again next time, you can click Load to read the edited PDO List and edit the PDO List, or use it for other same kind of modules.

Notice:

1. If there is a display (Mandatory) or (Fixed) behind the PDO, the PDO cannot be edited, for example: 1A01(Fixed)
2. Multiple PDOs are configured, please make sure that there is no duplicate PDO Entry in PDOs, otherwise you may not be able to enter Operatino Mode or work abnormally. The following figure is an example.



If 1600 and 1601 are configured in "Assigned Pdo", it can be found that 6040: 0 in 1600 and 6040: 0 in 1601 overlap, which may cause errors.

3. When adding PDO or PDO Entry, please make sure that the module supports the PDO / POD Entry added by the user
4. When adding a PDO Entry, please confirm that the PDO Entry belongs to TxPDO (input) or RxPDO (output)

3.1.4. Network Information Edit Steps (PDO mapping for CiA402)

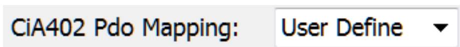
1. Provide 4 sets of PDO Mapping mode for CiA402 module. The default value is mode 0. Please refer to Table 3.2 for the definition of each mode.
2. If you need to configure the PDO of the CiA402 module, click the module you want to change  , and then click  to configure it, and click  to confirm the change of the settings.
3. When the module is configured to unsupported PDO Entries, it may cause the module not to enter Operatino Mode or work abnormally. Please make sure that the module supports all PDO Entries in the selected PDO Mapping mode.If the module does not support the currently selected PDO Mapping Mode, please change to another PDO Mapping Mode, or change to  and follow "Network Information Edit Steps (PDO mapping)" for advanced configuration.
4. When changing to, you must include the PDO Entries in Table 3.2; otherwise you will not be able to enter Operatino Mode.

Table 3.2

RxPdo Entries		TxPdo Entries	
6040	Controlword	6041	Statusword
6060	Modes of operation	6061	Modes of operation display
607A	Target Position	6064	Position actual value

		60FD	Digital inputs

5. If the module is a multi-axis CiA402 motor driver, make the following settings.

click ⊞ Slave , check ☑ multi-axis , enter Pdo Incremen 、 Pdo Entry Increment and

number of axes

Parameter Description:

- Pdo Increment: Increment of each Pdo,
  Index of first axis is 1A00h
  While Index of second axis is 1A10h, then set to 10
  While Index of second axis is 1A20h, then set to 20
- Pdo Entry Increment: Increment of each Pdo Entry, Explain with Controlword
  Index of Controlword of first axis is 6040h
  While Index of Controlword of second axis is 6840h, then set to 800
  While Index of Controlword of second axis is7040h, then set to 1000
- number of axes: Number of axes supported by the module

Table 3.3

	RxPDO		TxPDO	
Mode0	6040	Controlword	6041	Statusword
	6060	Modes of operation	603F	Error code
	607A	Target Position	6061	Modes of operation display
	60FF	Target Velocity	6064	Position actual value
	~~6071~~	~~Target Torque~~	606C	Velocity actual value
	60B8	Touch probe function	60FD	Digital inputs
	~~60B0~~	~~Position offset~~	~~6077~~	~~Torque actual value~~
	60B1	Velocity offset		
	~~60B2~~	~~Torque offset~~		
Mode1	6040	Controlword	6041	Statusword

	6060	Modes of operation	603F	Error code
	607A	Target Position	6061	Modes of operation display
	~~60FF~~	~~Target Velocity~~	6064	Position actual value
	~~6071~~	~~Target Torque~~	606C	Velocity actual value
	~~60B8~~	~~Touch probe function~~	60FD	Digital inputs
	~~60B0~~	~~Position offset~~	~~6077~~	~~Torque actual value~~
	~~60B1~~	~~Velocity offset~~		
	~~60B2~~	~~Torque offset~~		
Mode2	6040	Controlword	6041	Statusword
	6060	Modes of operation	603F	Error code
	607A	Target Position	6061	Modes of operation display
	60FF	Target Velocity	6064	Position actual value
	6071	Target Torque	606C	Velocity actual value
	60B8	Touch probe function	60FD	Digital inputs
	60B0	Position offset	6077	Torque actual value
	60B1	Velocity offset		
	60B2	Torque offset		
Mode3	6040	Controlword	6041	Statusword
	6060	Modes of operation	603F	Error code
	607A	Target Position	6061	Modes of operation display
	60FF	Target Velocity	6064	Position actual value
	~~6071~~	~~Target Torque~~	606C	Velocity actual value
	~~60B8~~	~~Touch probe function~~	60FD	Digital inputs
	~~60B0~~	~~Position offset~~	~~6077~~	~~Torque actual value~~
	~~60B1~~	~~Velocity offset~~		
	~~60B2~~	~~Torque offset~~		

3.1.5. Start/Stop the EtherCAT Operation Task Steps

1. After the user completes the steps of editing network information, he can select a network information number from the device operation toolbar.
2. Choose a suitable communication cycle time in the cycle list.

3. Click to start EtherCAT operation task. If there is no error message appeared, wait for device network status to change to OP. Then, users can start the related EtherCAT operation.
4. If is clicked again, it will stop the EtherCAT operation task.

3.2. Message Panel

As shown below, when any software operation error occurs, the message panel will show the error message, occurred time and error code. To clear all information in this panel, please move the mouse curser on the Message panel, click the right mouse button, and then choose "Clear" in the right-click menu.

3.3. Device Network Status

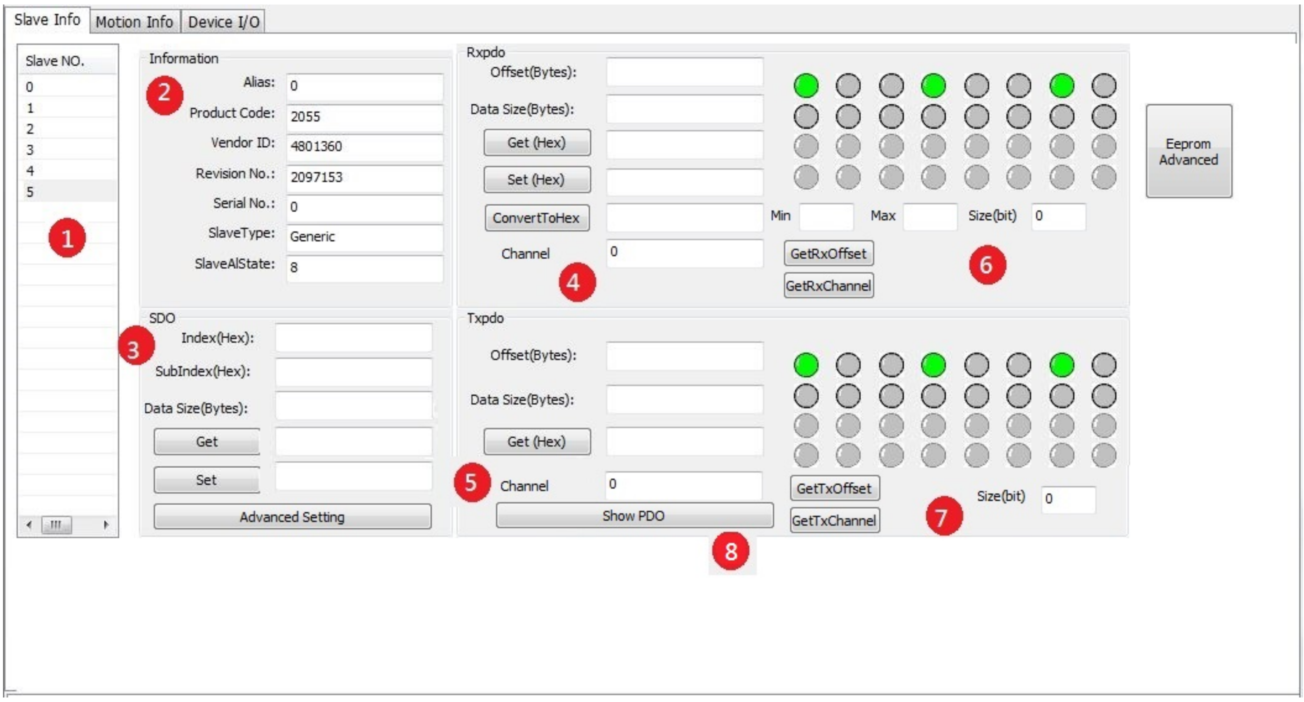
As shown below, when the device communication operation is enabled, the device network statuses are updated continuously. The description of each status is in the following table.

Item	Description
(1)	The total number of responding slaves
(2)	EtherCAT AL states of all slaves (EtherCAT states: INIT, PREOP, SAFEOP, OP)
(3)	EtherCAT working counter value It provides an indication for communication status.
(4)	Network link status of EtherCAT

	It indicates a good wire connection or not. Down: Link Down Up: Link Up

3.4. Slave Operation Page

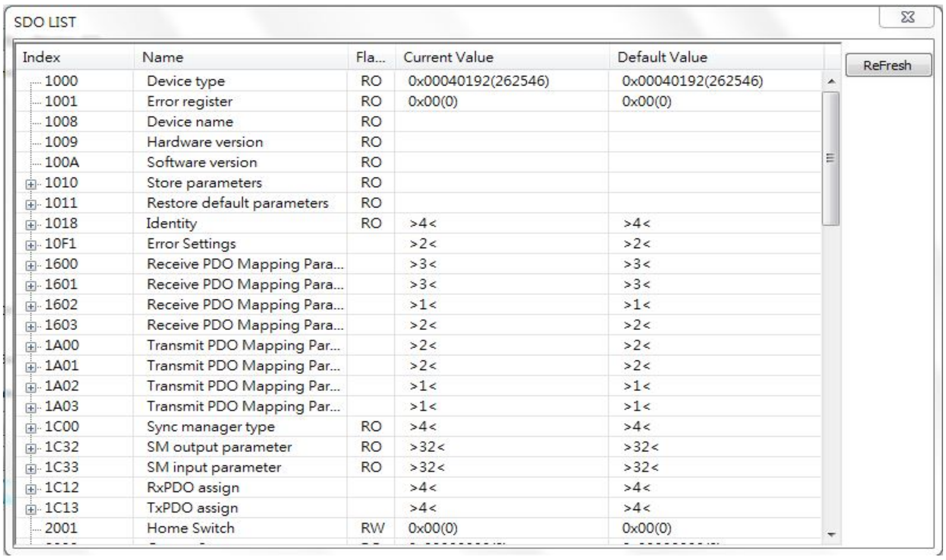
The following page is for Slave operation. The descriptions are in the table.

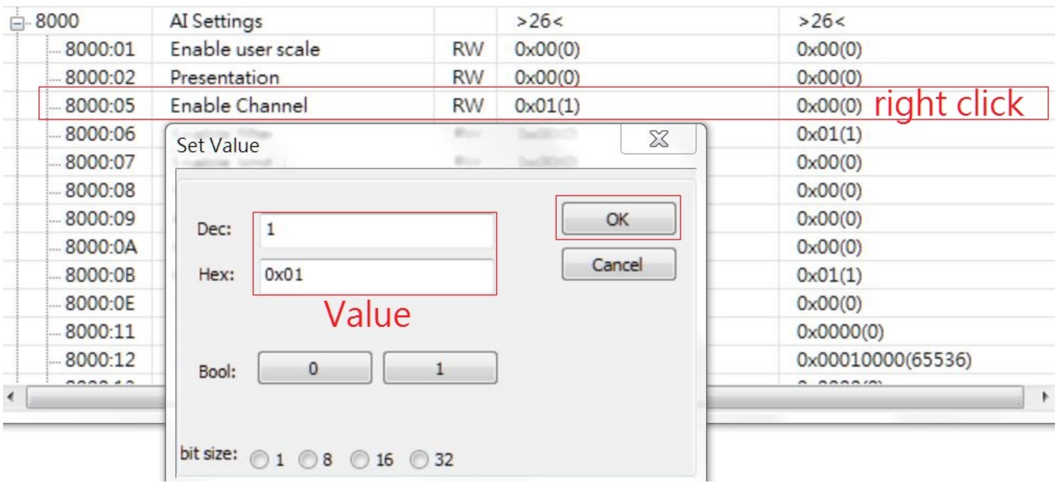


Item	Description
(1)	Slave list (all the scanned slaves are listed here)
(2)	Slave information of the selected slave
(3)	SDO read/write for the selected slave
(4)	Read/Write output objects (RxPDO) of the selected slave
(5)	Read input objects (TxPDO) of the selected slave
(6)	Control digital outputs and display the DO status of the selected slave
(7)	Display the digital input status of the selected slave
(8)	Show PDO It can used to show all defined objects.

3.4.1. Basic Slave Operation Steps

1. After executing the device initialization steps, the user can select a slave from the list of slaves. The related slave information will be displayed in the slave information group box.
2. User can read/write SDO objects by entering the Index, SubIndex and Data Size in SDO read/write group box, and clicking "Get/Set" to read/write Object value.
3. The Advance Setting button provides users with easy access to read and write SDO. Press the ReFresh button to update the data.
   Right click on sdo list to do write access.





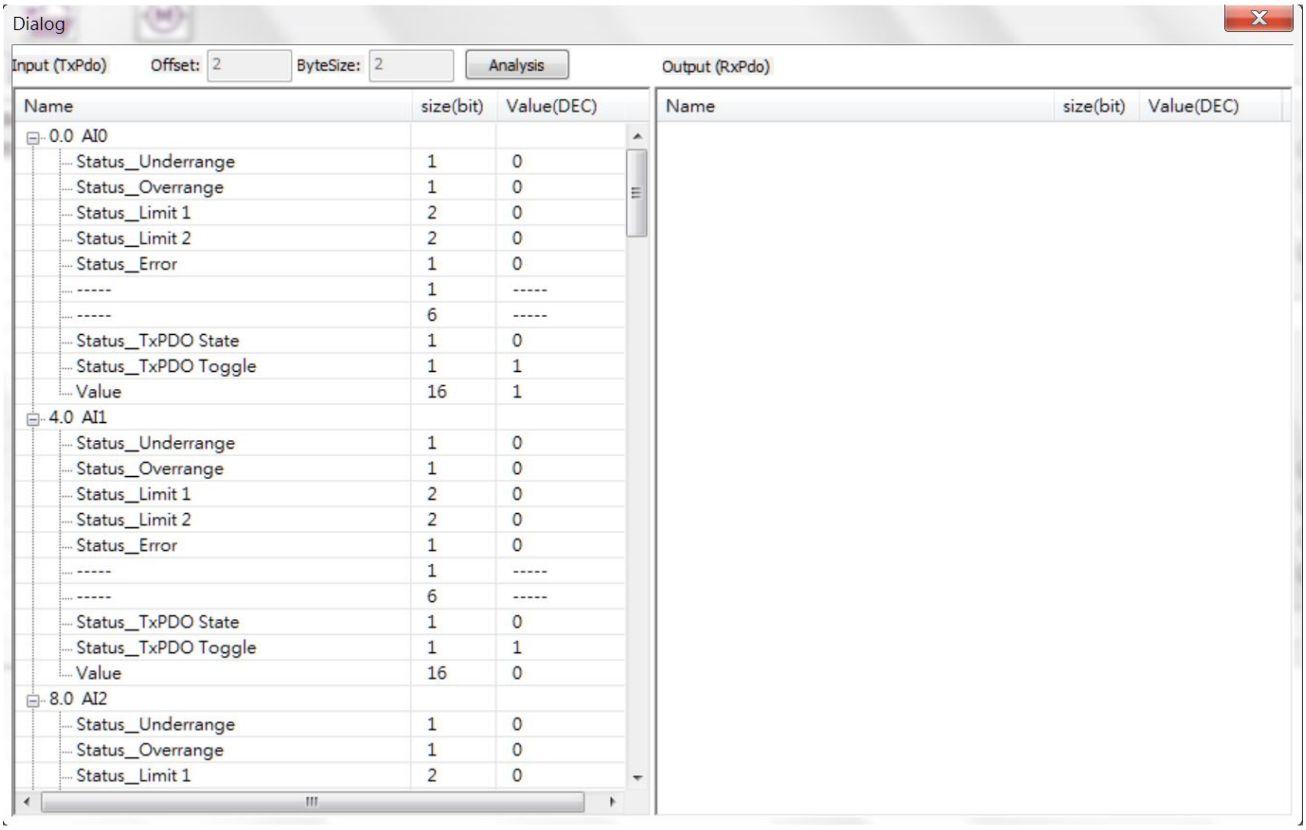
3.4.2. Slave PDO and DI/DO LED Operation Steps

1. After the user completes the start EtherCAT operation task steps, he can access PDO

by entering the Offset and Data Size in the PDO read/write group box and then clicking "Get/Set" to read/write the slave PDO data. The data to be access are composed of bytes; and all the bytes are separated by commas. For example, writing 2-byte data, 0x02FF, the user has to enter a string **FF,02** to the write text box. It means that the first data to be written is 0xFF and the second byte is 0x02. If data is a double word, 0x12345678, please take the little-endian expression as 78,56,34,12.

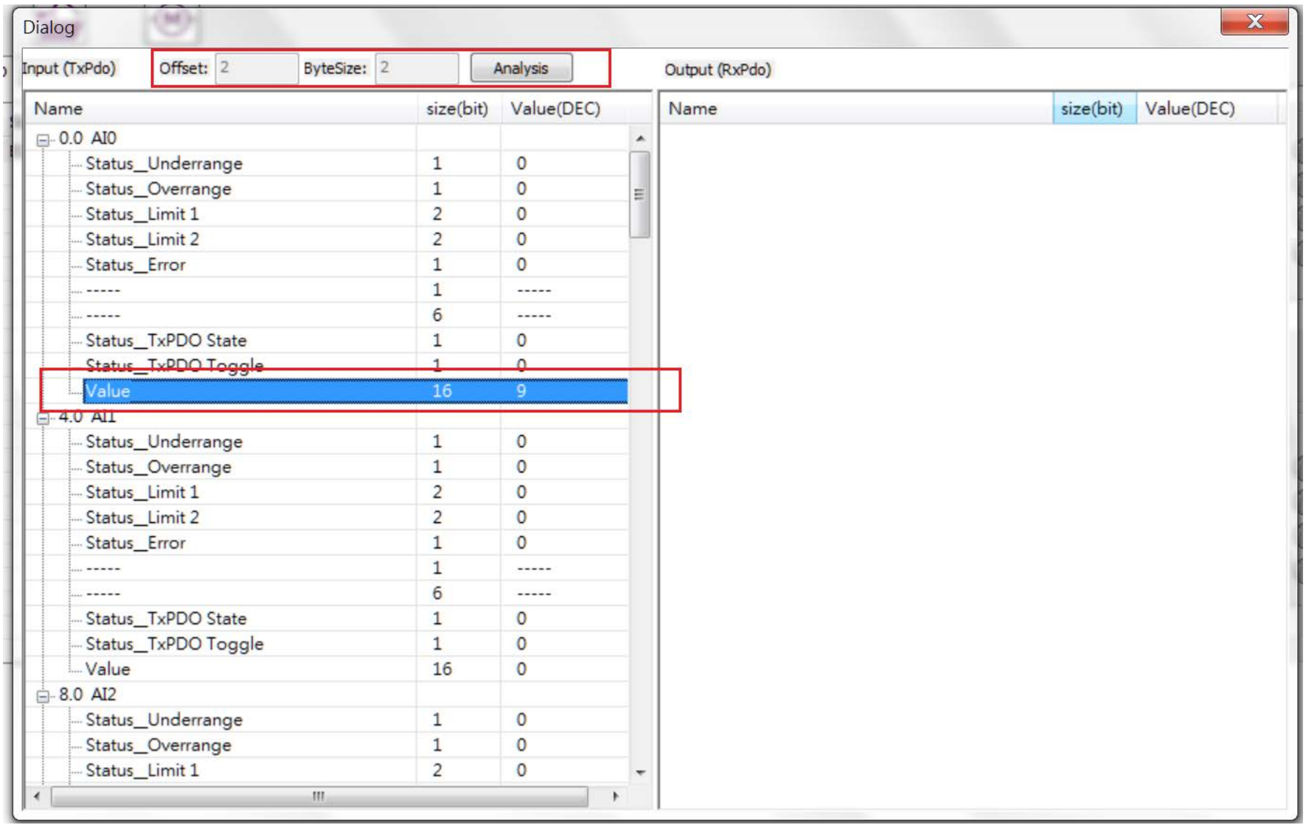
2. DO/DI LED operations include some further processing on RxPDO and TxPDO data and show the status on LED display. A DO slave module has RxPDO objects mapping to digital outputs. A DI slave module has TxPDO objects mapping to digital inputs. Users can change digital outputs by writing data to RxPDO objects and get their values by reading them. In the same way, user can get the values of digital inputs by reading TxPDO objects.
3. If users would like to know how many channels the module has, they can use GetRxChannel or GetTxChannel to obtain the number and size of the channels.
4. If the module has multiple channels, users can enter channel and size, then press GetRxOffset or GetTxOffset to get the offset of the channel.
5. ConvertToHex button function: Enter the decimal value you want to convert to a hexadecimal number. The MIN and MAX define the range of that decimal value; and Size (bit) defines the range of the hexadecimal value. Note: here this hexadecimal value is a signed value.

   EX: We want to send a 10 voltages output command to an analog output module. If the AO output range is 0V to 10V; and the resolution of the AO channel is 8-bit. Here, a value to be converted will be: 10; the range will be MIN: 0 and MAX: 10; and the output Size (bit) is 8. The result of the converted value is going to be **7F. Use 7F as input to an analog output channel will produce a 10 Voltages output.**
6. Show PDO button function: Show RxPDO and TxPDO objects.



3.4.3. Slave PDO Analysis(Firmware Ver 1.0.15 or above)

1. Click on the data to be analyzed, and the Offset and ByteSize of the data are displayed above. If it is not displayed, the data cannot be analyzed. Click Analysis to start the analysis.



2.

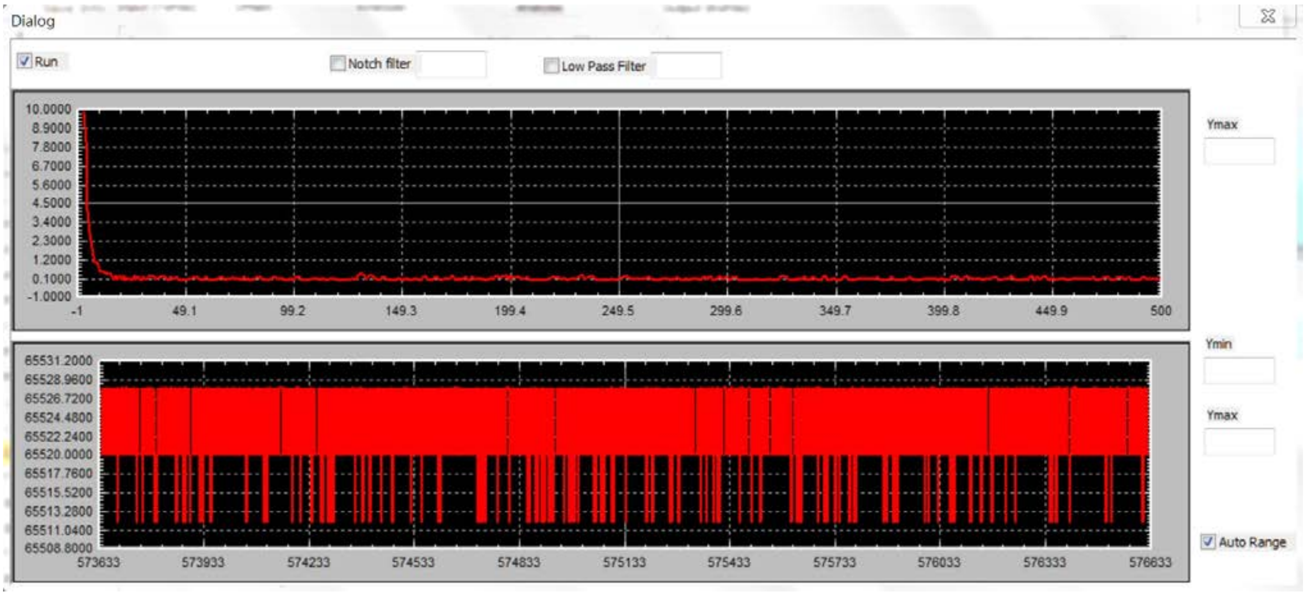
The figure below shows the results of PDO analysis. The frequency domain is shown at the top and the time domain is shown below.

- Can be used to analyze whether the data has a specific noise frequency and noise intensity
- Software filter can be set to reduce noise interference
- Software filter uses the following API

➢ int32_t ECAT_SetAiFilterFreq(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t FilterType, double Frequency)

➢ int32_t ECAT_SetAiFilterParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, uint16_t Enable)

- Notch filter: Reduces noise at specific frequencies. Such as: 60hz noise.
- Low Pass filter: Reduces high frequency noise.



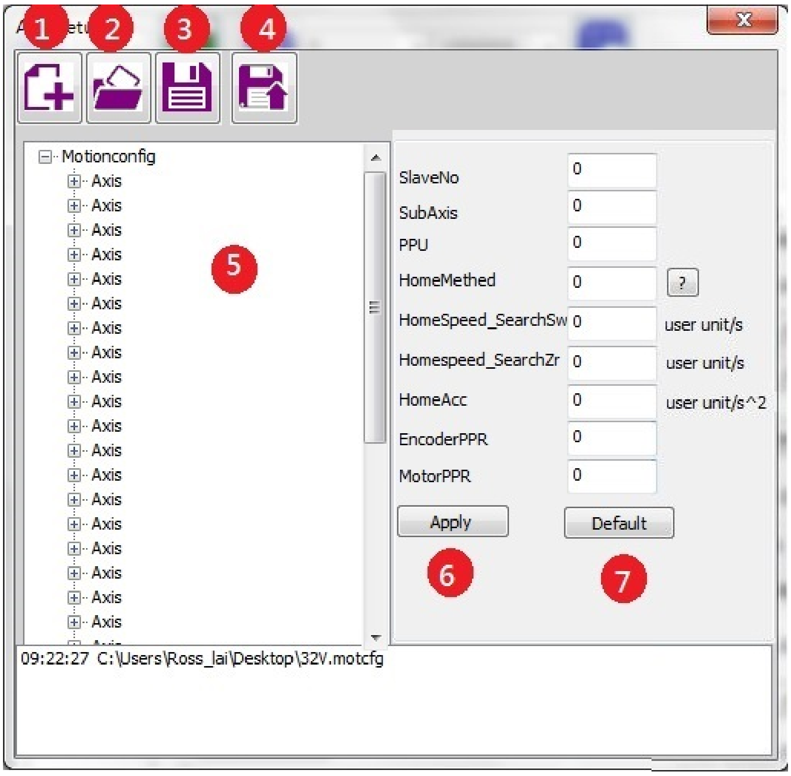
3.5. Motion Control Initialization Toolbar

For motion control applications, this basic configuration is necessary. Parameters for defining axes must be initialized before starting motion control. The motion control initialization toolbar is shown below, and the descriptions are shown in the following table.

Item	Description
(1)	Open the edit page of motion control parameter file
(2)	Open the file dialog for selecting a parameter file
(3)	Start to initialize axes for motion control according to a file selected by (2).
(4)	Path information of the parameter file is shown here.

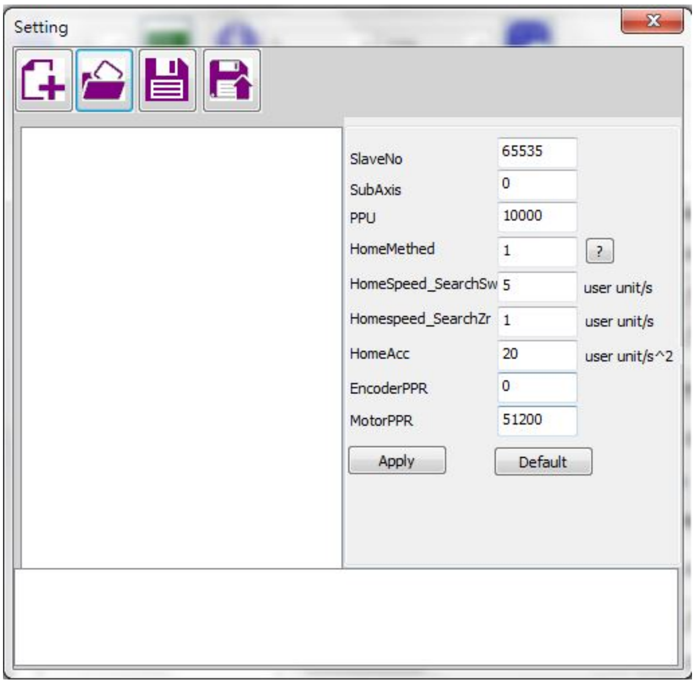
3.5.1. Motion Control Parameter File Editing Steps

After clicking on the Motion Control Initialization Toolbar, the Control Parameter Edit page is opened as follows. The description of each control item is shown in the following table.

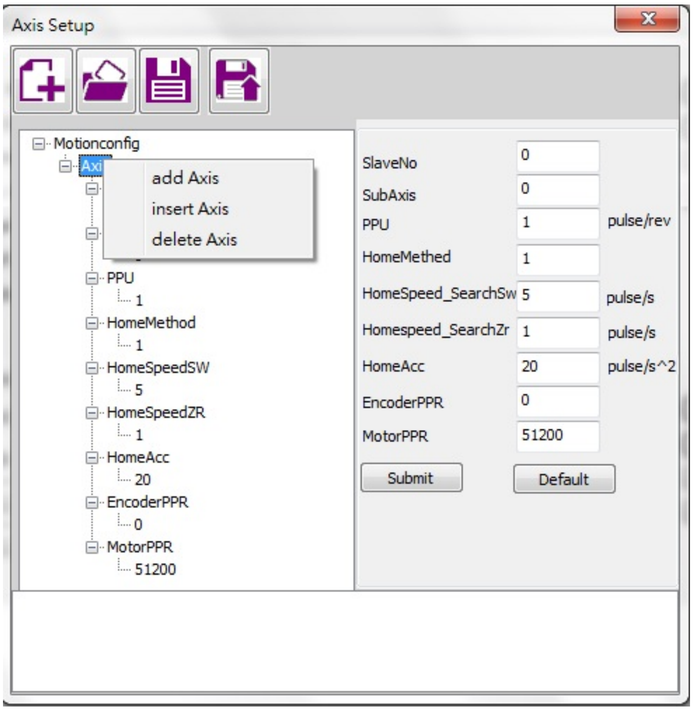


Item	Description
(1)	Create a new parameter file
(2)	Open an existed parameter file
(3)	Save the current parameter file
(4)	Save as another parameter file
(5)	Parameter information panel
(6)	Submit (apply) selected axis settings. **If you need these changes, do click it before switching to edit any other axis.**
(7)	Get the default values for the selected axis

1. Click to create a new parameter file. An axis is created automatically.

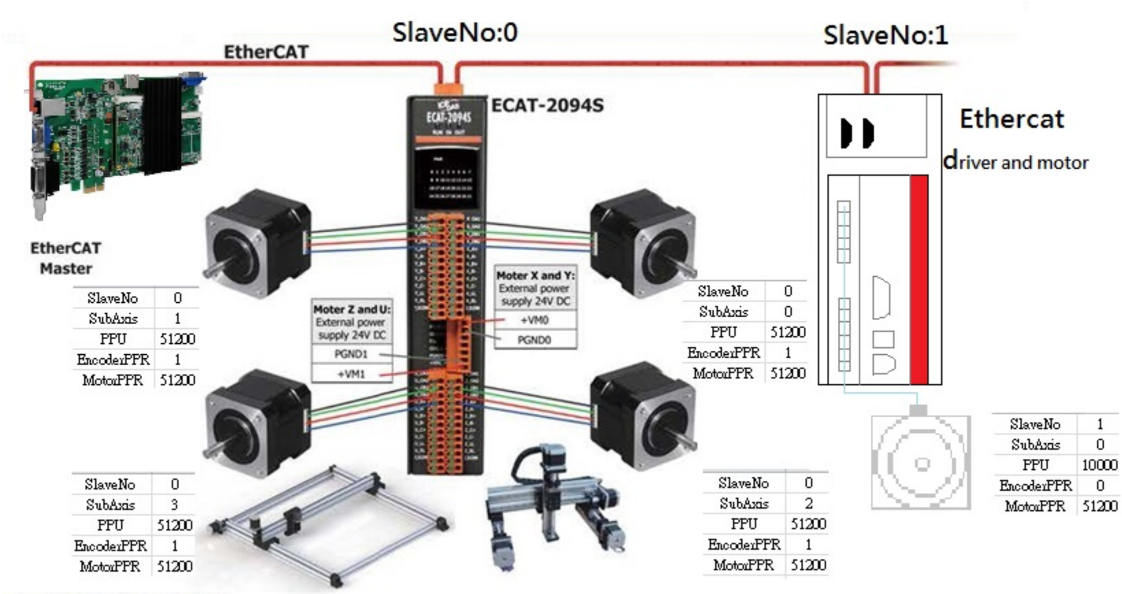


2. Set the **SlaveNo** first. This is the axis number to be operated for this slave. **Note: When this SlaveNo is set to be 65535, it becomes a virtual axis.** SubAxis is for configuring multiple axes on one slave, such as some multi-axis motor drivers. ECAT-M801 FirmWare Version needs to be 1.0.15 or above, otherwise only ECAT-2094S is supported. Set 0 to Subaxis for the first axis of motor driver; set 1 to Subaxis for the second axis; and so on. Enter suitable values for PPU (pulses per unit), HomeMethod, HomeSpeed_SearchSw (speed for searching switch), HomeSpeed_SearchZr (speed for searching index), HomeAcc (acceleration), EncoderPPR (pulse per revolution of encoder which is defined for appending an encoder to a stepper motor), MotorPPR (pulse per revolution of motor) parameters.
3. Choose an axis node by clicking the right-hand mouse button; a small menu will pop-up. Choose "**add Axis**" to add an axis after the last node. Click "**insert Axis**" to insert an axis right after the current node. Click "**delete Axis**" to delete the selected axis.



4. After editing an axis, click **Submit** button to confirm the changes. If not, the changes will not take effect. Any time you click , the changed contents are saving to file.
5. Click to save the contents into a new parameter file.

Example: Following ECAT-2094S has 4 axes. Another servo drive is a standard CiA402 drive.



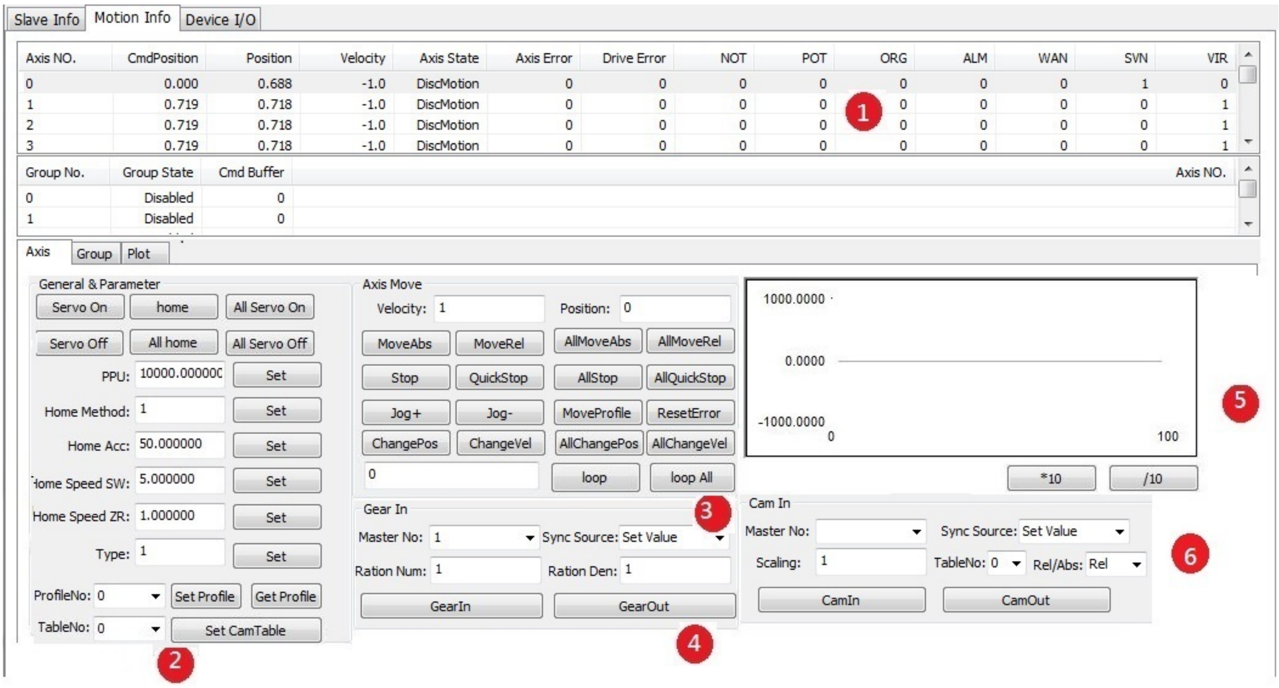
3.5.2. Motion Control Initialization Steps

1. After the user has completed the motion control parameter file editing step, click on the motion control initialization toolbar to open the edited parameter file.
2. Click will use this parameter file to initializing the every single-axis definition. To configure groups for motion control, further steps need to be implemented.

3.6. Motion Control Page

After the initialization of the motion control, the user can start to do motion control operations. The motion control page includes two parts: (1) single-axis motion control page. (2) Group motion control page.

3.6.1. Single-Axis Motion Control Page



Item	Description
(1)	Single-axis motion Information
(2)	Single-axis parameter settings
(3)	Single-axis motion control function tests
(4)	Gear function settings and testing
(5)	Display of single-axis Position and Velocity
(6)	E-Cam function settings and testing

Single-axis motion information

item	Description
Axis No.	Axis number
Position	Axis position
Velocity	Axis velocity
Axis State	Axis state
Axis Error	Axis last error
Drive Error	Axis drive error
NOT	Negative limit switch
POT	Positive limit switch
ORG	Home switch
ALM	Alarm
WAN	Warning
SVN	Servo ON/OFF state
VIR	Virtual Axis (when slave number is 65535)

Single-axis parameter settings

1. Choose an axis by clicking a slave number in the single-axis motion information panel.
2. Click the "Servo ON/OFF" button to enable or disable the drive. But if it is a virtual axis, the motion control can be started without this operation.
3. Click the "Home" button to start homing of this axis.
4. Click the "Set" button to apply the change of parameters.
5. Parameters can be modified. After press **Set**, it will take effect. However, these changes cannot save back to the configuration file.

Single-axis motion control functions

1. An axis is selected in the single-axis motion information panel, and it is enabled.
2. Set values of "Velocity" and "Position" parameters.
3. Click the "MoveAbs" or "MoveRel" button to do a single-axis motion control test.

"MoveAbs" can move the selected axis in absolute position mode; while **"MoveRel"** is moving by a relative distance.

4. Clicking "Stop" or "QuickStop" button can stop this single-axis motion control test.
5. To control of all axes, set the velocity "Velocity" and "Position" parameters. Then click the **"All MoveAbs"** or **"All MoveRel"** button to use the same parameter settings to perform single-axis motion control for all axes. Click the "All Stop" or "All QuickStop" button to stop all axes.
6. When the "Jog+" or "Jog-" button is clicked, the "Velocity" parameter is used to start a movement with a specified velocity. Click "Stop" or "QuickStop" to stop this motion.
7. The edit box beside the **loop** and **loop** buttons is used for enter a loop number. Set this value first. When loop or loop All is clicked, the axis or axes will move back and forth between the current position and the set position.

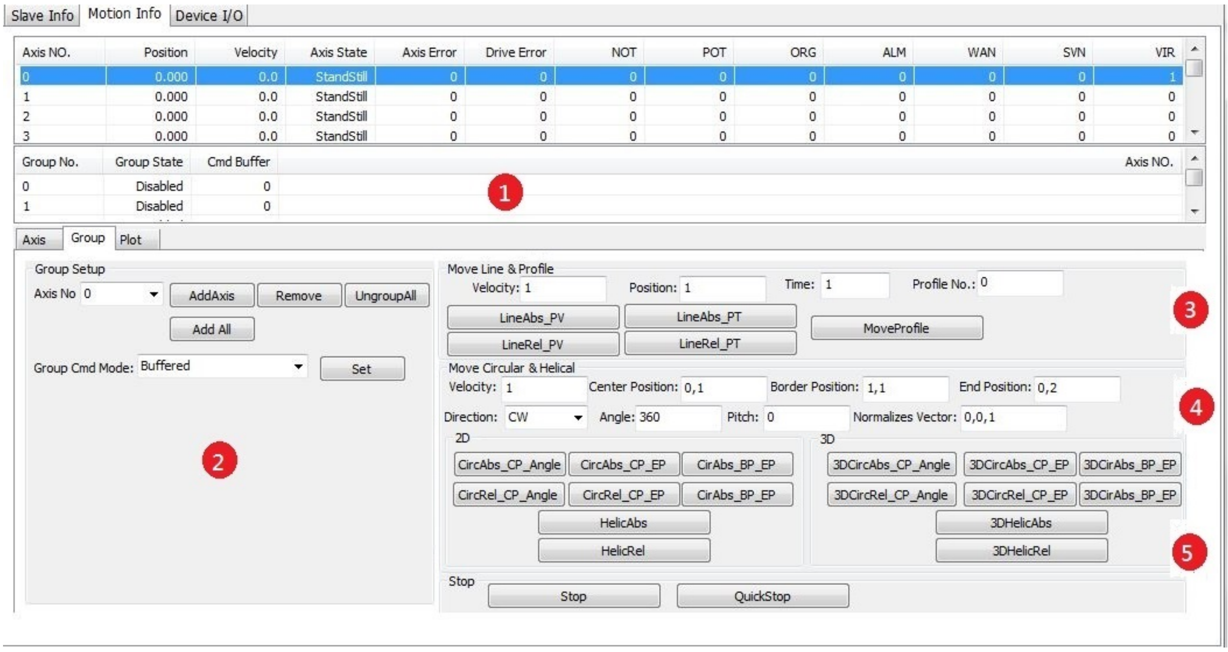
Gear function settings and testing

1. An axis is selected in the single-axis motion information panel, and it is enabled.
2. Set its "Master No" parameter. This master axis will be the reference axis.
3. Next, set the slave reference source. The reference source can be either the master's command set value or the master's actual position value.
4. The electronic gear ratio is composed by a numerator and a denominator. Set the numerator in the edit box with label "Ratio Num", and set the denominator in the edit box with label "Ratio Den". Source value multiplied by the gear ratio will be the reference command of the slave axis.
5. Next, click the "GearIn" button to start the gear motion. The state of the slave axis will change into SyncMotion. After that, the slave axis will follow any motion of the master axis with the gear ratio defined before.
6. Click the "Gearout" button will stop the synchronized motion. The state of the slave axis will change from synchronized motion to be the continuous motion. If you want to stop the gear motion, click the "Stop" or "QuickStop" button to stop this following motion control.

eCam function settings and testing

1. An axis is selected in the single-axis motion information panel, and it is enabled.
2. Set its "Master No" parameter. This master axis will be the reference axis.
3. Next, set the slave reference source. The reference source can be either the master's command set value or the master's actual position value.
4. Next, Set the Scaling, TableNo and Rel/Abs to define how slave following master axis.
5. Next, click the "CamIn" button to start the eCam motion. The state of the slave axis will change into SyncMotion. After that, the slave axis will follow any motion of the master axis by the definition in CamTable mentioned before.
6. If you want to stop the eCam motion, click the "Stop" or "QuickStop" button to stop this following motion control.

3.6.2. Group Motion Control Page



Item	Description
(1)	Group motion information panel
(2)	Group motion parameter settings
(3)	Group linear motion and Profile motion tests
(4)	Group circular motion and helical motion tests
(5)	Group stop function tests

Group motion information panel

1. Click "Group" to switch to the group motion information panel. The definition of each item is explained as follows.

Item	Description
Group No.	Group number
GroupState	Group state
Cmd Buffer	The number of commands in command buffer (Each group command buffer has a limited size. This item shows the remaining commands in this group buffer.)
Axis No.	All the axis numbers of this group is listed here

Group motion parameter settings

1. Select a specified group number in the group motion information panel.
2. If there is not any axis number in the group, the group state is disabled. User can select the desired axis number from the "Axis No" and click the "Add" button to add this specified axis number to the group. This process can be performed as many axes as user wants to.
3. Click the "Remove" button can remove a specified axis number from the group.
4. Click the "Ungroup All" button can remove all axes from the group.
5. Click the “Set” button to apply settings.

Group linear motion control

1. Select a specified group number in the group motion information panel.
2. Set "Velocity" and "Position" parameters. Use commas to separate each position inputs. For example, when starting two-axis linear interpolation moving in absolute position method, users can input 50,100 in the position edit box to move the first axis to 50 and the second axis to 100.
3. Next, click the "Line Abs" or "Line Rel" button to start the multi-axis linear interpolation moving in absolute or relative mode.
4. While moving, click "Stop" or "QuickStop" to stop the group motion.

Group circular motion control

1. Select a specified group number in the group motion information panel.
2. Set "Velocity", "Center Position", "Angle" parameters. Use the comma to separate the data of center position.
3. Click the "Circular Abs" or "Circular Rel" button to start circular interpolation moving according to your desired absolute or relative mode.
4. While moving, click "Stop" or "QuickStop" to stop the group motion.

Item	Description
CircAbs_CP_Angle	Start group 2D circular interpolation motion by setting a center position and an angle in the absolute mode.
CircRel_CP_Angle	Start group 2D circular interpolation motion by setting a center position and an angle in the relative mode.
CircAbs_CP_EP	Start group 2D circular interpolation motion by setting a center position and an end position in the absolute mode.
CircRel_CP_EP	Start group 2D circular interpolation motion by setting a center position and an end position in the relative mode.
CircAbs_BP_EP	Start group 2D circular interpolation motion by setting a border position and an end position in the absolute mode.
CircRel_BP_EP	Start group 2D circular interpolation motion by setting a border position and an end position in the relative mode.
3D CircAbs_CP_Angle	Start group 3D circular interpolation motion by setting a center position and an angle in the absolute mode.
3D CircRel_CP_Angle	Start group 3D circular interpolation motion by setting a center position and an angle in the relative mode.
3D CircAbs_CP_EP	Start group 3D circular interpolation motion by setting

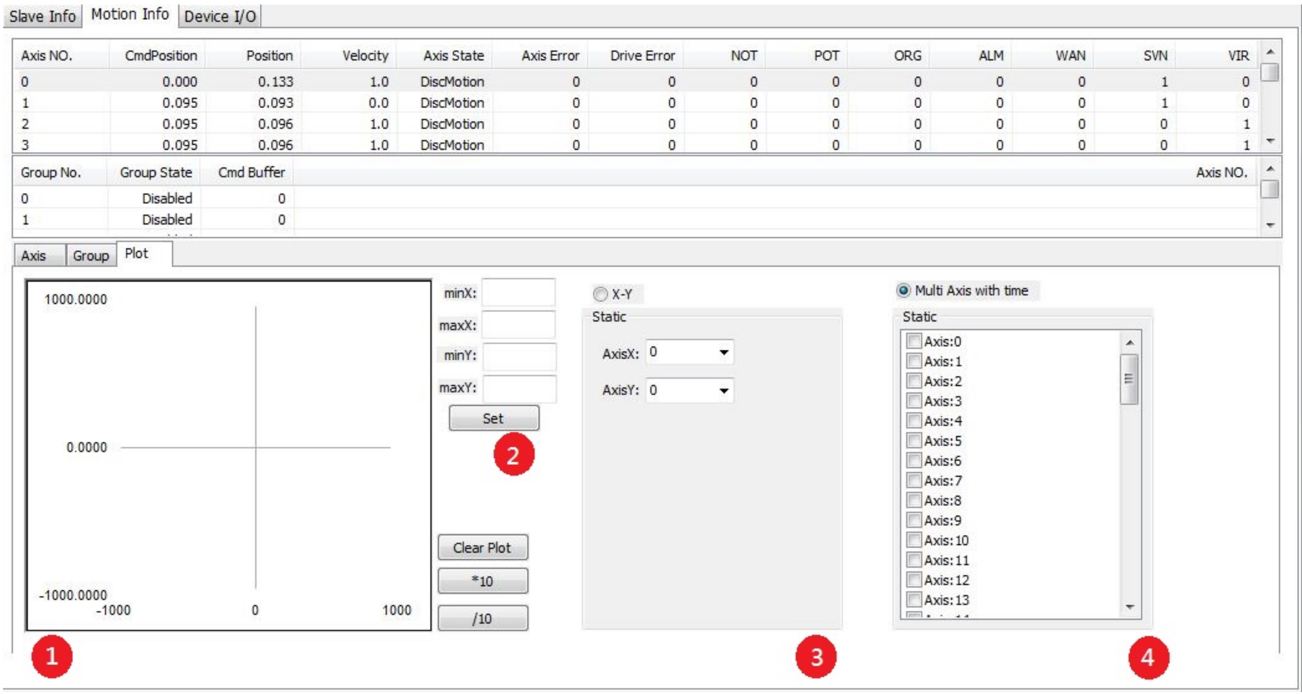
	a center position and an end position in the absolute mode.
3D CircRel_CP_EP	Start group 3D circular interpolation motion by setting a center position and an end position in the relative mode.
3D CircAbs_BP_EP	Start group 3D circular interpolation motion by setting a border position and an end position in the absolute mode.
3D CircRel_BP_EP	Start group 3D circular interpolation motion by setting a border position and an end position in the relative mode.

Group helical motion control

1. Select a specified group number in the group motion information panel.
2. Set "Velocity", "Center Position", "Angle", "Pitch" parameters. Use a comma to separate the two inputs of the center position.
3. Click the "Helical Abs" or "Helical Rel" button to start a helical interpolation motion according to your desired absolute or relative mode..
4. While moving, the group motion can be stopped by clicking "Stop" or "QuickStop".

Item	Description
Helical Abs	Start the helical interpolation motion of a group in the absolute mode.
Helical Rel	Start the helical interpolation motion of a group in the relative mode.
3D Helical Abs	Start the 3D helical interpolation motion of a group in the absolute mode.
3D Helical Rel	Start the 3D helical interpolation motion of a group in the relative mode.

3.6.3. Show Position Page



Item	Description
(1)	Motion position display area This plot can be determined by (3) or (4).
(2)	Motion position range and scaling settings
(3)	Select "X-Y" plot for (1) and choose axis for X and Y
(4)	Select multiple axes Position vs. Time plot and choose axes for this plot.

Motion position display area

Item	Description
minX	minimum value of x-axis
maxX	maximum value of x-axis

minY	minimum value of y-axis
maxY	maximum value of y-axis

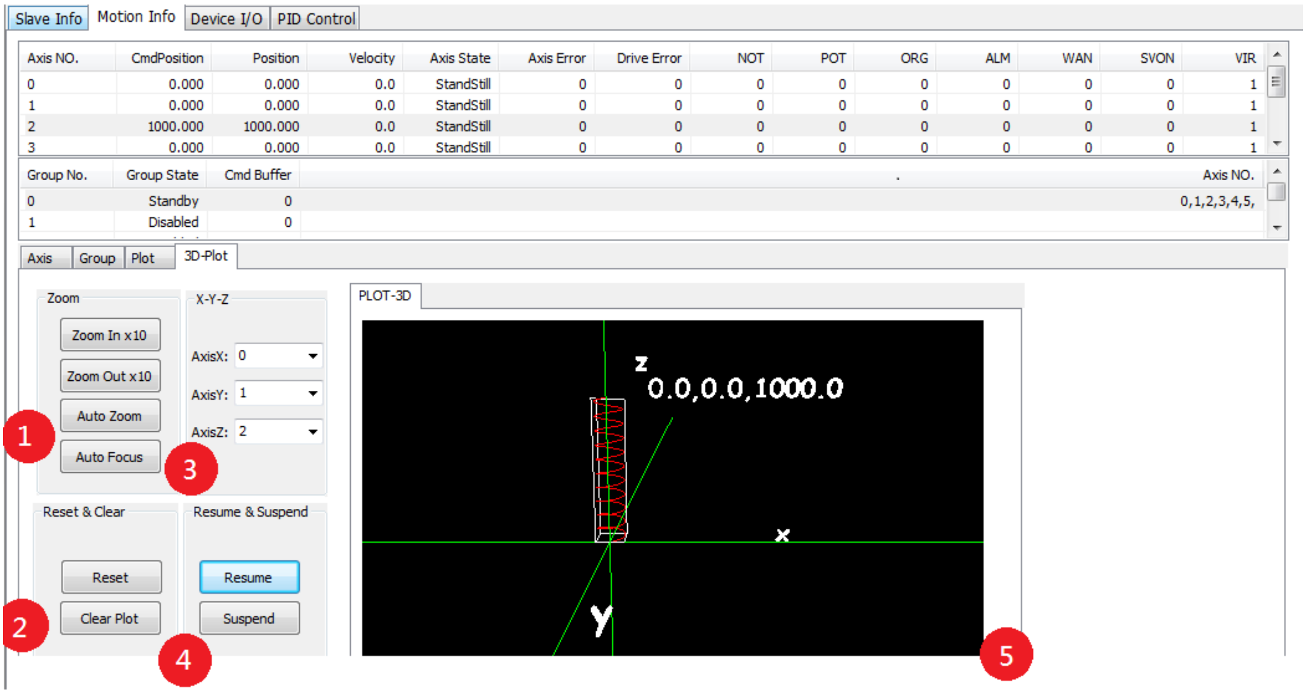
X-Y display

1. Set the X axis and Y axis to observe their 2D position variation through time.

multiple axes display

1. Check axes that you are interested in; and then you can observe position vs. time of these axes

3.6.4. 3D Show Position Page



Note: Only show data within an hour.

Item	Description
(1)	Zoom In/Out
(2)	Reset/Clear
(3)	Axis Setting
(4)	Resume/Suspend the plotting
(5)	Motion position display area

Zoom In/Out

Item	Description
Zoom In x10	10X Zoom In
Zoom Out x10	10X Zoom Out

Auto Zoom	Auto Zoom In/Out
Auto Focus	Auto Focus

Reset/Clear

Item	Description
Reset	Reset Motion position display area
Clear Plot	Clear Motion position display area

X-Y-Z Axis Setting

Item	Description
AxisX: 0	Setting of X-Axis
AxisY: 1	Setting of Y-Axis
AxisZ: 2	Setting of Z-Axis

Motion position display area

Horizontal and Vertical movement: press middle mouse button and drag.

Rotation around X-Axis and Y-Axis: press left mouse button and drag.

Zoom IN/Out: press right mouse button and drag.

3.7. Device I/O Operation Page

Switch to the device I/O operation page as shown below. These are local I/O, not EtherCAT I/O, provided by the ECAT-M801 control card. The description of each control item is shown in the following table.

Item	Description
(1)	Device DO control
(2)	Device DI control

3.7.1. Device DO control operation step

1. Click the "Set" button to write the data for all DO channels.
2. Click the "Get" button to get the DO settings. If the "Bit" option is selected, enter the bit number in the edit box and click the "Get" button to get the bit value of the specified bit number.

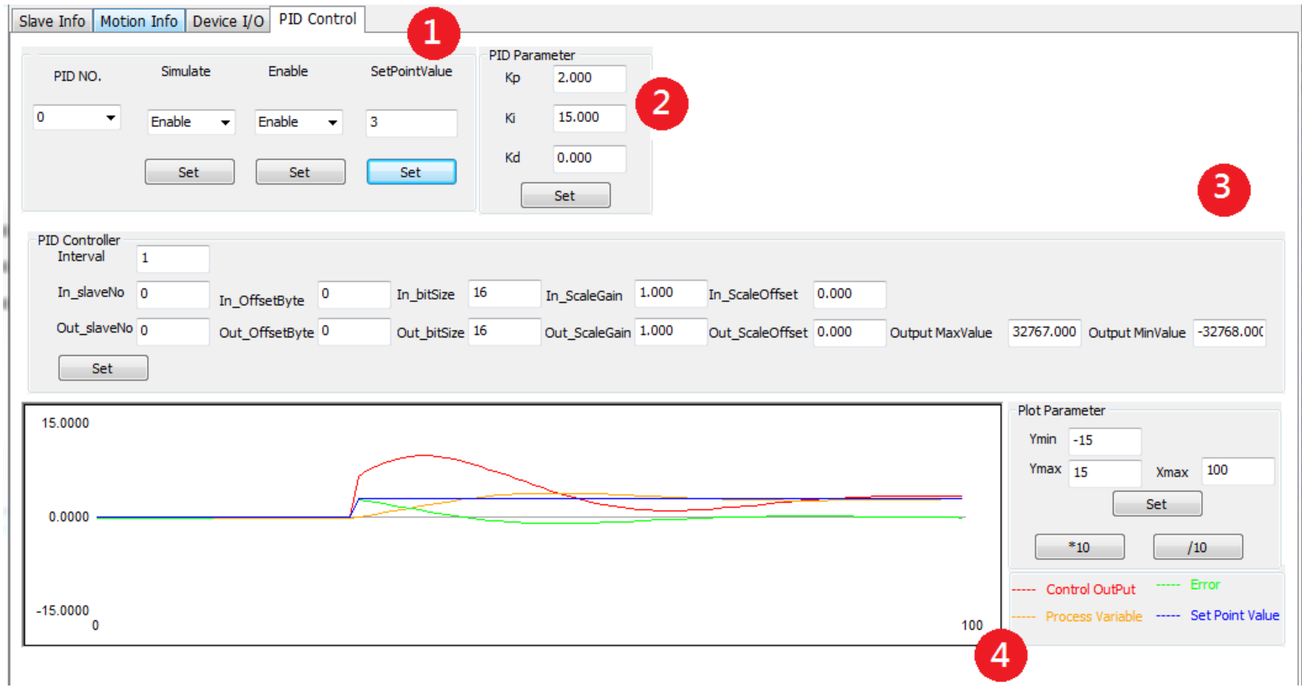
3.7.2. Device DI control operation step

1. Click the "Get" button to get the DI data. If the "Bit" option is selected, enter the bit number in the edit box and click the "Get" button to get the bit value of the specified bit number.

3.8. PID Control Page

After the user start and successfully enter EtherCAT operation task, the user can test PID Controller.

3.8.1. PID Control Page



item	Description
(1)	Status of PID Controller
(2)	Parameters of PID Controller
(3)	Input/output module settings for PID Controller
(4)	Plots for PID Controller

Status of PID Controller

item	Description
PID No.	PID Controller Number
Simulate	Enable simulation or not
Enable	Activate PID Controller or not
SetPointValue	Setting the Setpoint value (i.e. system command)

Parameters of PID Controller

1. Choose PID Controller Number.
2. Set PID Controller Input module and Output Module. Refer to (3).
3. Set PID Parameters.
4. Set Simulate value as "**Enable**" to activate simulation. Set Simulate value as "**disable**" will activate the measurement and control function of the Input module and Output Module, respectively.
5. Set Enable as "**Enable**" to activate PID Controller. "**Disable**" will stop PID control.

Input/output module settings for PID Controller

item	Description
Interval	Control Interval of PID Controller，Unit: EtherCAT CycleTime
In_slaveNo	Measuring channel is located in this slave module
In_OffsetByte	TxPDO Offset of the measuring channel
In_bitSize	Data size of this measuring channel, Unit: bit
In_ScaleGain	Scale gain for conversing digital value into physical value
In_ScaleOffset	Scale offset for conversing digital value into physical value
Out_slaveNo	Control output channel is located in this slave module
Out_OffsetByte	RxPDO Offset of this control output channel
Out_bitSize	Data size of this control output channel，Unit: bit

Out_ScaleGain	Scale gain for conversing physical value into digital value
Out_ScaleOffset	Scale offset for conversing physical value into digital value
Output MaxValue	Maximum Limitation of Control Output
Output MinValue	Minimum Limitation of Control Output

3.9. EtherCAT Diagnostic

Show error counter after entering OP mode.

3.9.1. EtherCAT Diagnostic Page

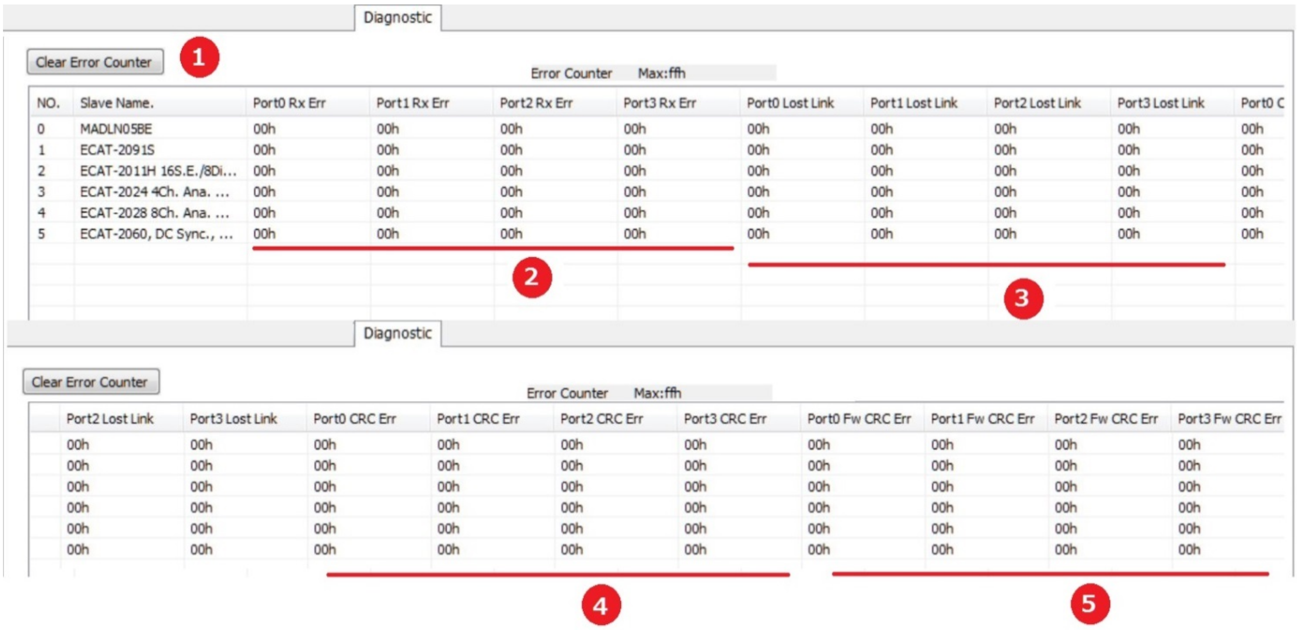


Fig. 3.2

Table 3.4

item	Description
(1)	Clear error counter. Maximun value of error counter : 255(Dec) 0xff(Hex)
(2)	Invalid frame(Rx) error counter
(3)	Link lost error counter
(4)	Invalid frame (CRC) error counter
(5)	Forwarded CRC error counter

3.9.1. Hardware Diagnostic Procedure

Invalid frame(Rx)

Invalid frame (CRC)

A change of RX/CRC Error Counters indicates that the hardware signal received was corrupted and that the carried data will be discarded.

Most likely reasons for signal corruption are:

• External EMC disturbances (usually sporadic counter increment)

• Damaged devices or interconnections (usually fast and systematic counter increment)

RX Errors:

• Correspond to individual invalid symbols

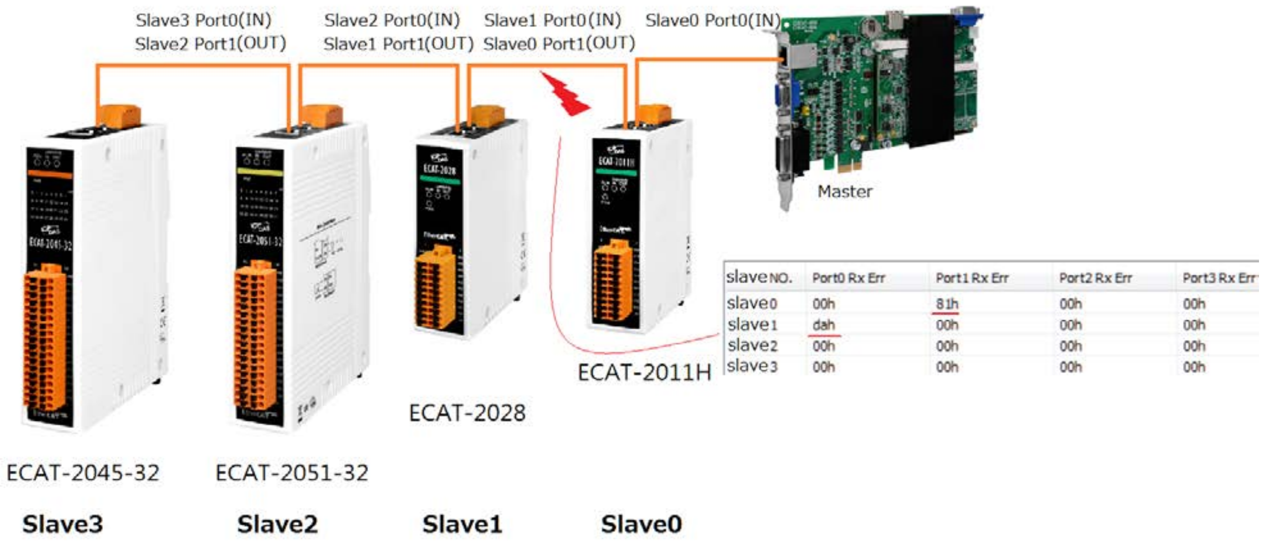
• Can occur both within and outside frames (when occurring within frames, they represent usually also Frame Errors)

CRC Errors:

• Correspond to frames whose overall bit sequence was corrupted

• Can occur only within frames

First port reporting RX/CRC Error Counter ≠ 0 → most likely problem location



Check the following hardware aspects:

• Check cable between detected and previous slave:

- EtherCAT cable is routed near to power cables or noise sources

- Self-made cable connectors have been badly implemented

- Cable is not properly shielded

• Check detected and previous device:

- Not suitable power-supply (for example, low LVDS current)

- Devices don´t share the same ground potential

• Try to replace/swap devices at two ends of the detected location, in order to check if errors are related to a specific device part.

As external EMC disturbances are asynchronous with the communication, both Rx and CRC Errors should be counted in this case (even if their ratio can vary).

Completely unbalanced counter values (many Physical Layer Errors with no Frame Errors, or many Frame Errors with no Physical Layer Errors) could instead indicate an internal device issue: replace the devices could be therefore the first suggested step in this case

Link lost

An increment in a Lost Link Counter indicates an interruption in the hardware communication.

Most likely reasons for link loss are:

• Temporary or permanent device power-supply loss, or device reset.

• Damaged cables or connectors or poor/oxidized contacts

• EMC disturbances

4. Function Overview

4.1. Device Operation Flow

As shown in Figure 4.1, the user can call the *GetDeviceCnt* function to find out how many devices (cards) can be used. Each device should have a unique Card ID. The Card ID is set by four-bit dip-switch on the ECAT-M801 control card. Then, according to the Card ID, call *OpenDevice* function to open that device. After this device is opened, the EtherCAT cyclic communication does not start yet. Some basic device operation functions should be used to configure the communication before the cyclic communication can be started.

At first, the user can use *GetDeviceState* to get the current states of the EtherCAT network. These states include the number of currently connected slaves, the AL status, network link status, etc. Next, the *GetSlaveInfo* function can be called for each slave to get the slave information. If some SDO objects need to be read/written, the *GetSlaveSdoObject* and *SetSlaveSdoObject* functions can be used for these purposes. These functions will do acyclic communication through EtherCAT Bus.

Before starting the operation task of EtherCAT, please use the utility program to create and edit at least one EtherCAT network information file and write the system information into the device. Then, in your program, call *StartDeviceOpTask* function to start the EtherCAT operation task. This function will command slaves to enter into the OP state. The user can use *GetDeviceState* to get the current states. If there is no error and the AL state reaches OP, the PDO cyclic data communication is on. Motion control operations can be configured and started. To stop the EtherCAT communication, *StopDeviceOpTask* function must be called. To close the device operation (close a card), use *CloseDevice* function to do it.

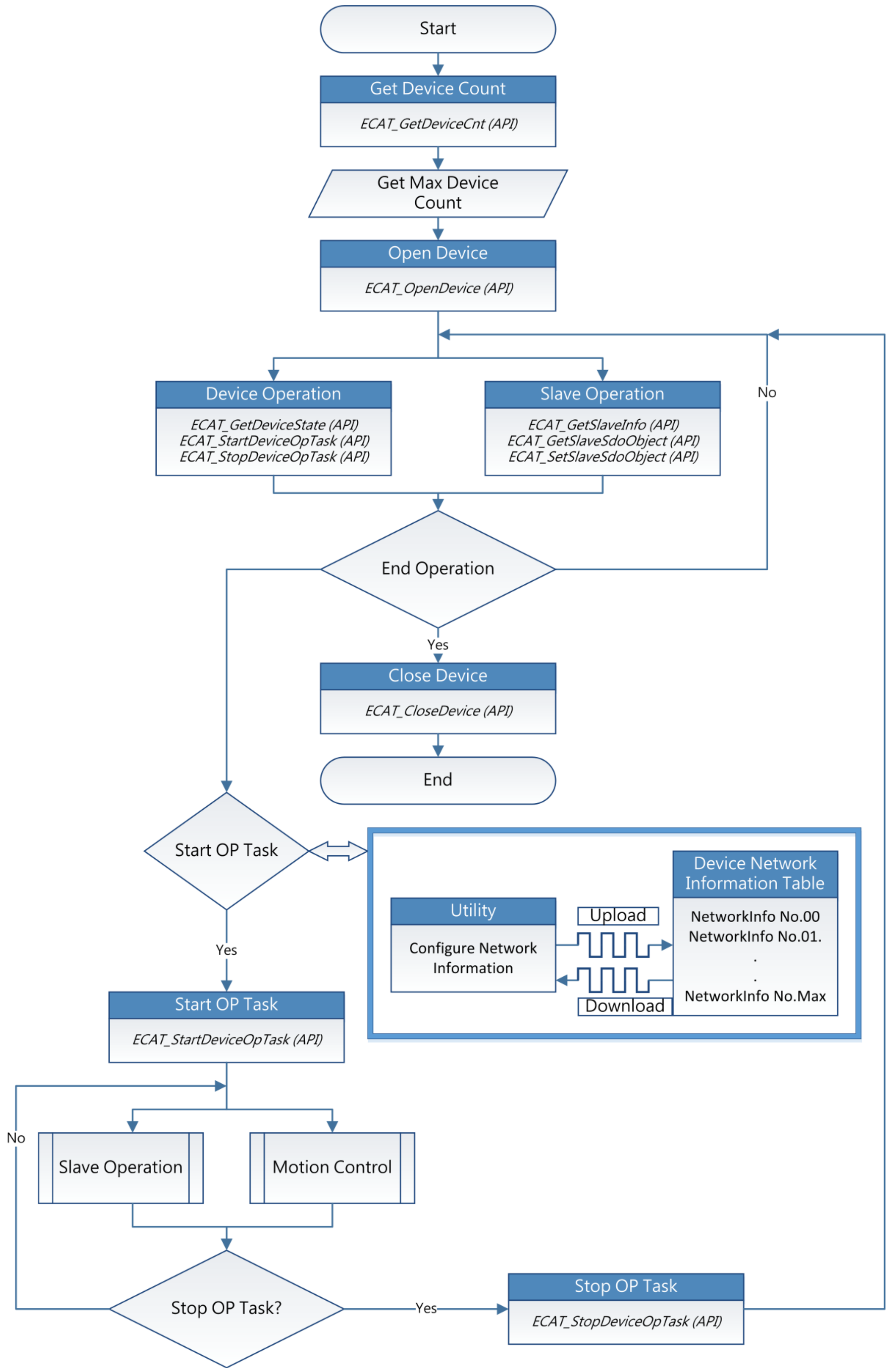

Start
Get Device Count
ECAT_GetDeviceCnt (API)
Get Max Device Count
Open Device
ECAT_OpenDevice (API)
No
Device Operation
ECAT_GetDeviceState (API)
ECAT_StartDeviceOpTask (API)
ECAT_StopDeviceOpTask (API)
Slave Operation
ECAT_GetSlaveInfo (API)
ECAT_GetSlaveSdoObject (API)
ECAT_SetSlaveSdoObject (API)
End Operation
Yes
Close Device
ECAT_CloseDevice (API)
End
Start OP Task
Device Network Information Table
Utility
Configure Network Information
Upload
Download
NetworkInfo No.00
NetworkInfo No.01.
NetworkInfo No.Max
Yes
Start OP Task
ECAT_StartDeviceOpTask (API)
No
Slave Operation
Motion Control
Stop OP Task?
Yes
Stop OP Task
ECAT_StopDeviceOpTask (API)

Figure 4.1

4.2. Slave Operation Flow

As shown in Figure 4.2, Slave operation can be divided into two parts. First, do the basic operation of the device. The *GetSlaveInfo*, *GetSlaveSdoObject*, *SetSlaveSdoObject* functions are provided. Next, make EtherCAT communication enter into OP state; then read/write functions of RxPDO, TxPDO can be called to get/set object values.

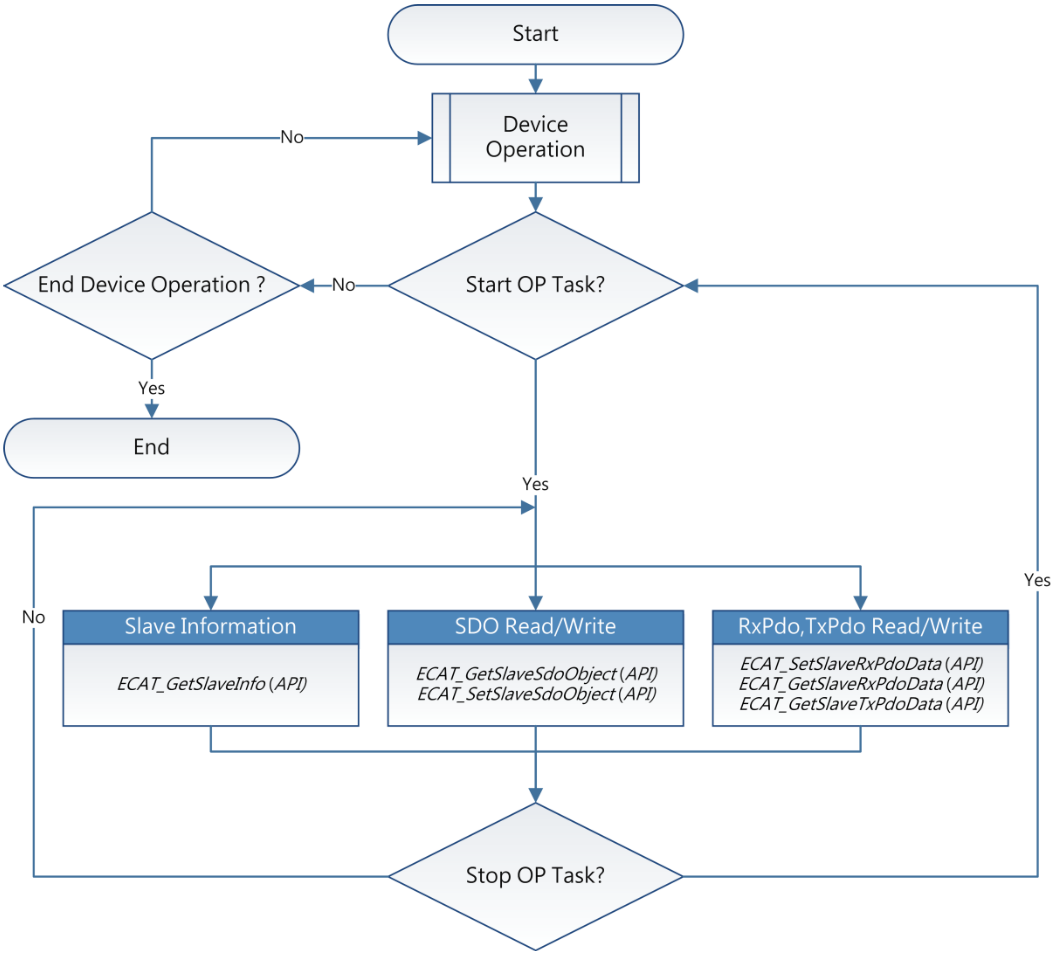


Figure 4.2

4.3. Motion Control Flow

4.3.1. Motion Control Initialization

As show in Figure 4.3, before starting the motion control operation, the initialization operation needs to be performed first. The initialization will assign different axis numbers to specified slaves. The device performs motion control according to those axis numbers.

Call *McInit* function to initialize the motion control. If the initialization is successful, the user can start various motion operations, such as axis homing, axis operation (single axis motion functions), axis error processing and group operation (multi-axis motion functions).

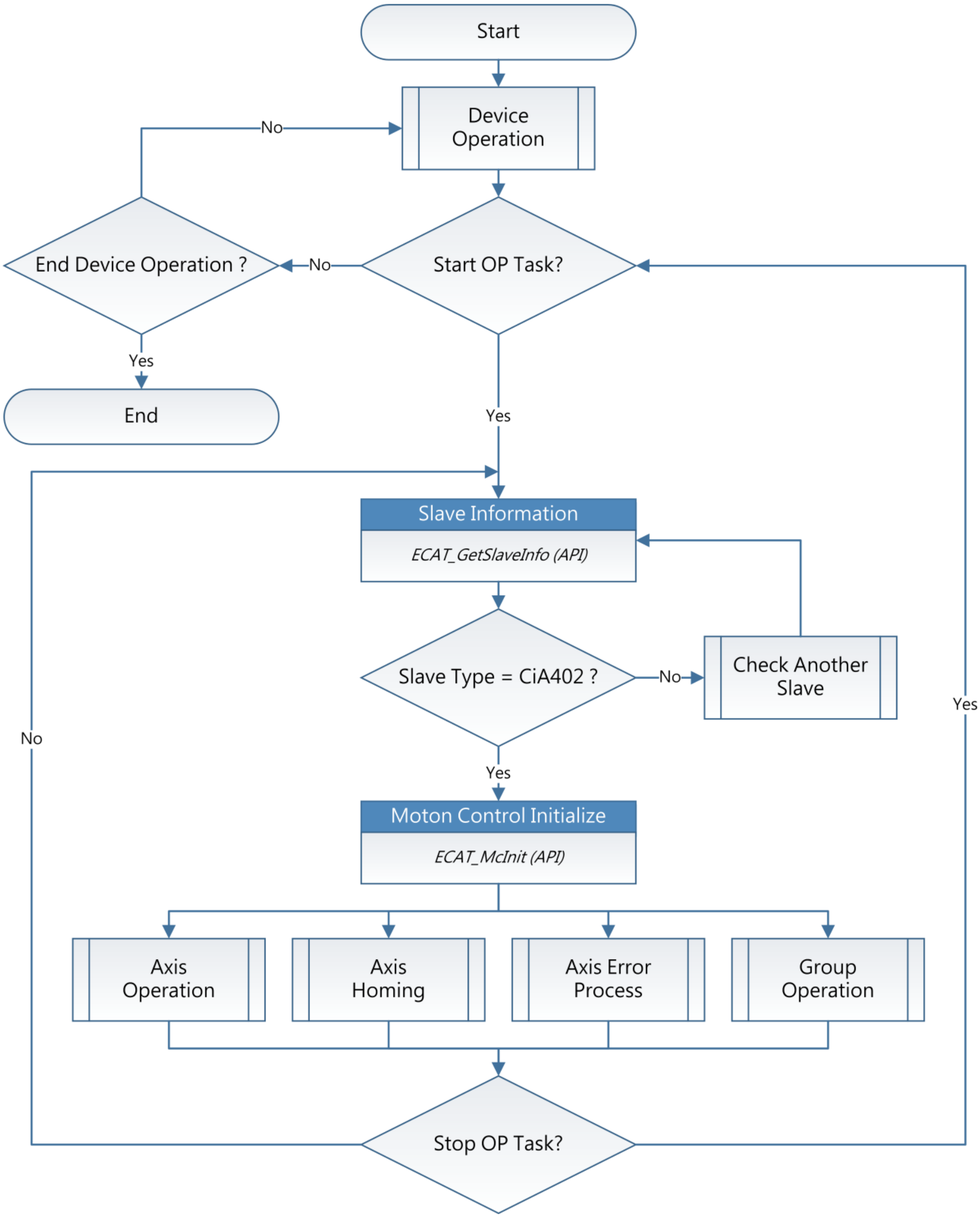
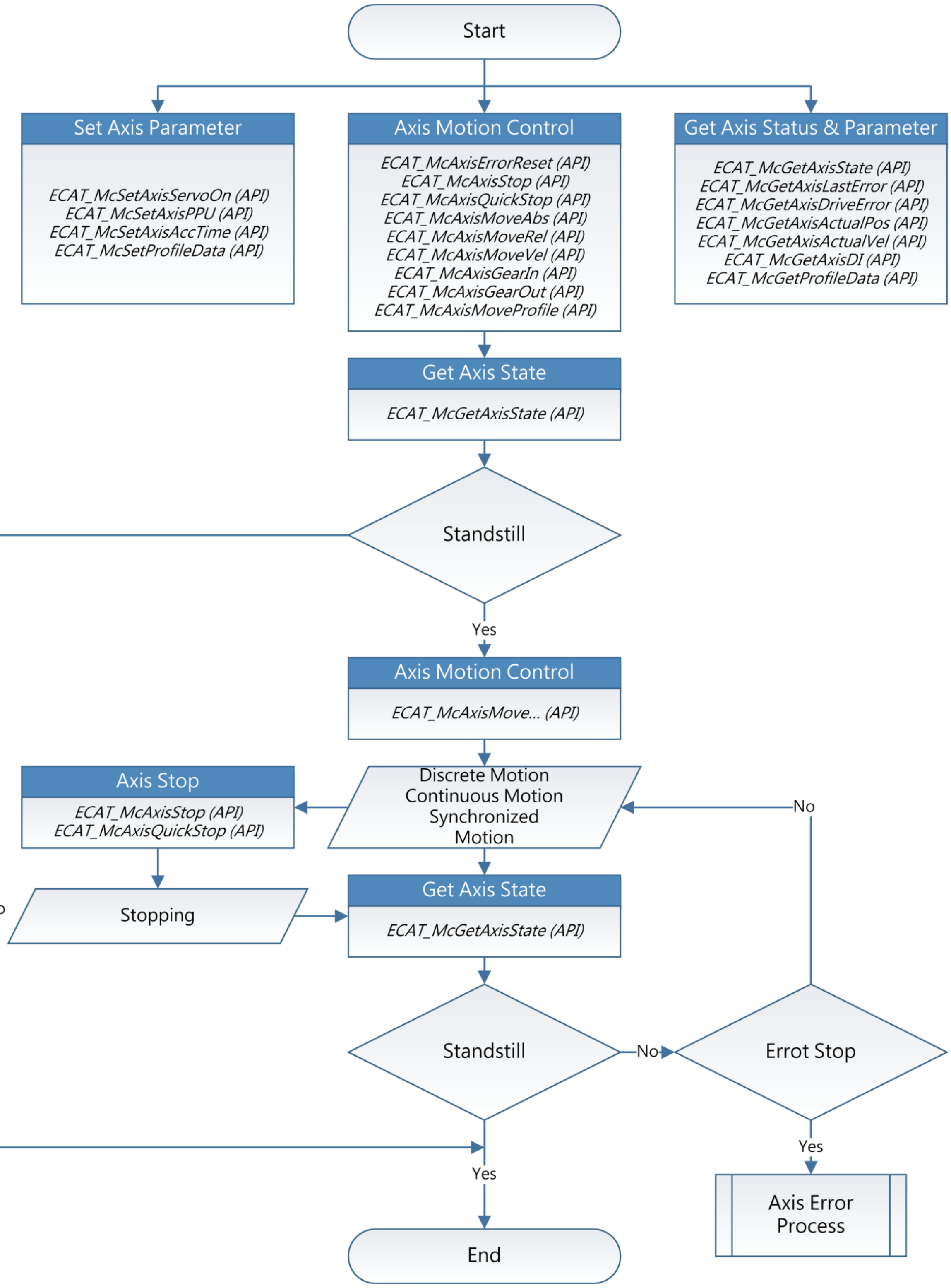

Start
Device Operation
No
End Device Operation ?
No
Start OP Task?
Yes
End
Yes
Slave Information
ECAT_GetSlaveInfo (API)
Slave Type = CiA402 ?
No
Check Another Slave
Yes
No
Yes
Moton Control Initialize
ECAT_McInit (API)
Axis Operation
Axis Homing
Axis Error Process
Group Operation
Stop OP Task?

Figure 4.3

4.3.2. Axis Motion Control

As shown in Figure 4.4, users need to configure various parameters before performing single-axis operation. After setting these parameters, the user can call *McGetAxisState* to get the state of an axis. If the state is Standstill, it means that axis is currently stopped and ready to receive a new motion command. After successfully calling a motion function, the axis state will change from the current Standstill state to a suitable state, such as Discrete Motion, Continuous Motion, or Synchronized Motion. If the state is in either one of these three states, it indicates that axis is moving.

When an axis is moving, the user can call stop functions to stop its motion. Only when the axis state changes to Standstill a new motion command can be issued again. If any error occurs while moving, the state of that axis will change to ErrorStop. In ErrorStop state, users need to deal with this error.


Start
Set Axis Parameter
ECAT_McSetAxisServoOn (API)
ECAT_McSetAxisPPU (API)
ECAT_McSetAxisAccTime (API)
ECAT_McSetProfileData (API)
Axis Motion Control
ECAT_McAxisErrorReset (API)
ECAT_McAxisStop (API)
ECAT_McAxisQuickStop (API)
ECAT_McAxisMoveAbs (API)
ECAT_McAxisMoveRel (API)
ECAT_McAxisMoveVel (API)
ECAT_McAxisGearIn (API)
ECAT_McAxisGearOut (API)
ECAT_McAxisMoveProfile (API)
Get Axis Status & Parameter
ECAT_McGetAxisState (API)
ECAT_McGetAxisLastError (API)
ECAT_McGetAxisDriveError (API)
ECAT_McGetAxisActualPos (API)
ECAT_McGetAxisActualVel (API)
ECAT_McGetAxisDI (API)
ECAT_McGetProfileData (API)
Get Axis State
ECAT_McGetAxisState (API)
Standstill
Yes
No
Axis Motion Control
ECAT_McAxisMove... (API)
Axis Stop
ECAT_McAxisStop (API)
ECAT_McAxisQuickStop (API)
Discrete Motion
Continuous Motion
Synchronized
Motion
No
Stopping
Get Axis State
ECAT_McGetAxisState (API)
Standstill
No
Errot Stop
Yes
Yes
Axis Error
Process
End
Figure 4.4

4.3.3. Axis Homing

As shown in Figure 4.5, before starting homing of an axis, parameters such as the home method, home speed, home acceleration, home offset and so on must be set. In single-axis motion control, *McGetAxisState* function can be called to get axis state. If the state is Standstill, that axis is currently stopped and ready to receive a new motion command. After successfully calling homing function, the axis status changes from the Standstill to the Homing. It indicates the axis is homing now.

The user can call the stop function to stop the axis homing. When the axis state changes from Homing to the Standstill, a new motion command can be issued. If any error occurs while homing, the state of the axis will be changed from Homing to ErrorStop. In this state, users need to deal with this error.

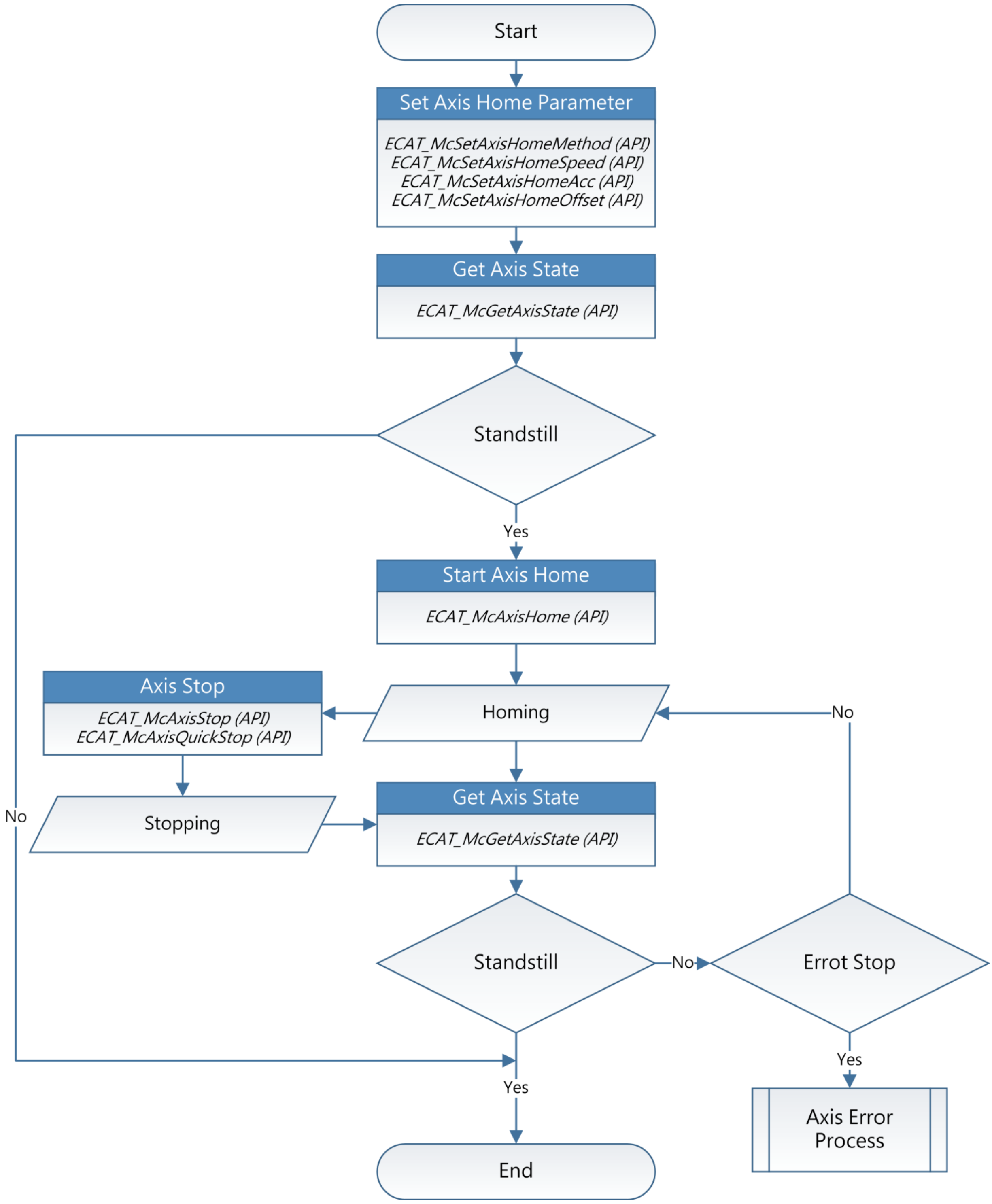

Start
Set Axis Home Parameter
ECAT_McSetAxisHomeMethod (API)
ECAT_McSetAxisHomeSpeed (API)
ECAT_McSetAxisHomeAcc (API)
ECAT_McSetAxisHomeOffset (API)
Get Axis State
ECAT_McGetAxisState (API)
Standstill
Yes
No
Start Axis Home
ECAT_McAxisHome (API)
Axis Stop
ECAT_McAxisStop (API)
ECAT_McAxisQuickStop (API)
Homing
No
Stopping
Get Axis State
ECAT_McGetAxisState (API)
Standstill
No
Errot Stop
Yes
Yes
Axis Error Process
End

Figure 4.5

4.3.4. Axis Error Process

As shown in Figure 4.6, when the axis state is ErrorStop, *McGetAxisLastError* function can be used to get the error code. From the error code, the cause of error can be determined. The error handling includes two parts: (1) If the error is not a servo drive error, the user can call *McAxisErrorReset* to clear the error. The axis state will be changed from ErrorStop to Standstill. (2) If the error comes from a servo drive, *McGetAxisDriveError* function can be called to get the drive's error code, and then call *McAxisErrorReset* to clear its error. Some servo drive errors can be cleared by the reset command; but some cannot. If the reset command does not change the axis state back to Standstill, please restart (turn the power off than on) the servo drive to clear its error.

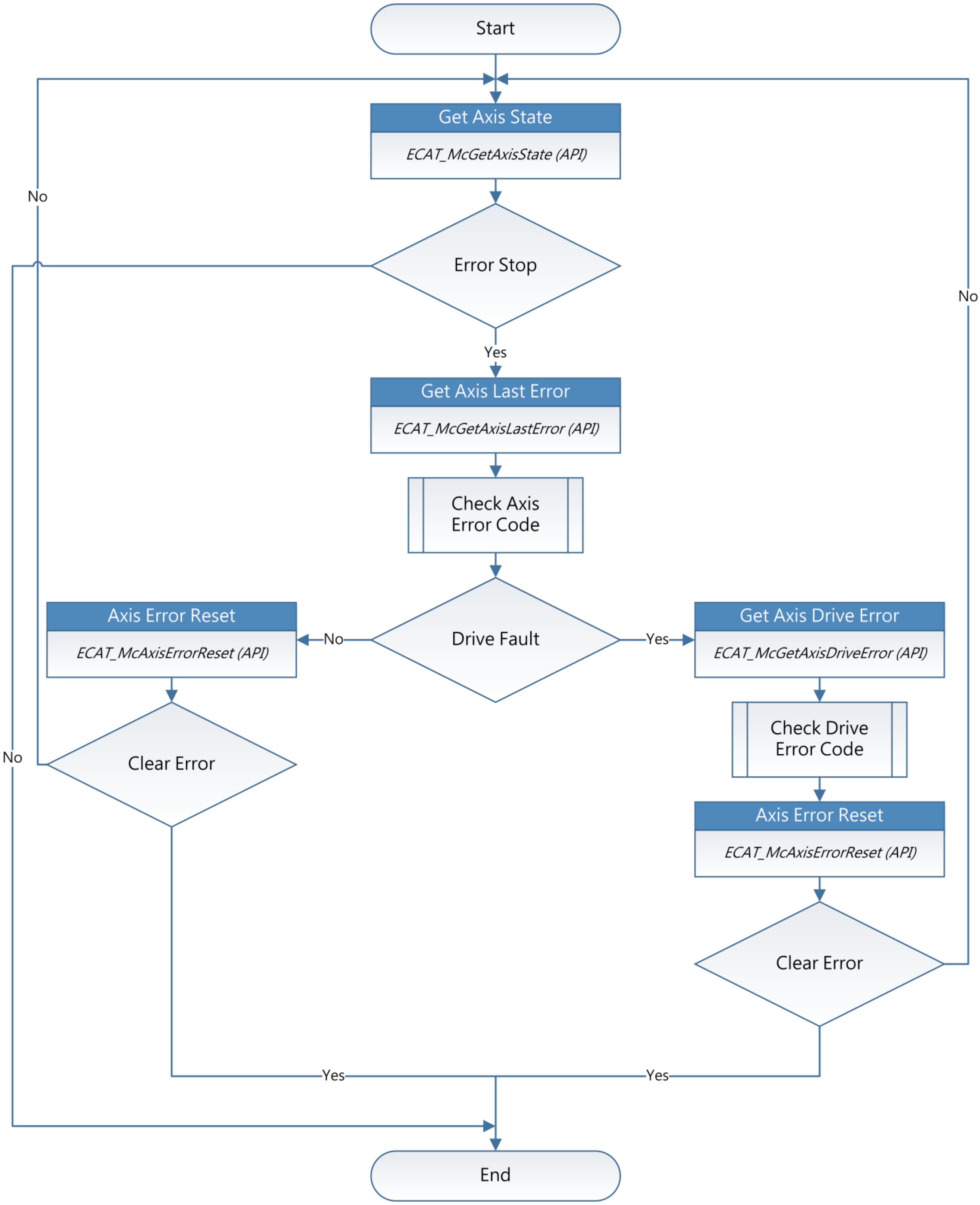

Start
Get Axis State
ECAT_McGetAxisState (API)
Error Stop
No
Yes
Get Axis Last Error
ECAT_McGetAxisLastError (API)
Check Axis Error Code
Drive Fault
No
Yes
Axis Error Reset
ECAT_McAxisErrorReset (API)
Get Axis Drive Error
ECAT_McGetAxisDriveError (API)
Check Drive Error Code
Axis Error Reset
ECAT_McAxisErrorReset (API)
Clear Error
Clear Error
No
No
Yes
Yes
End

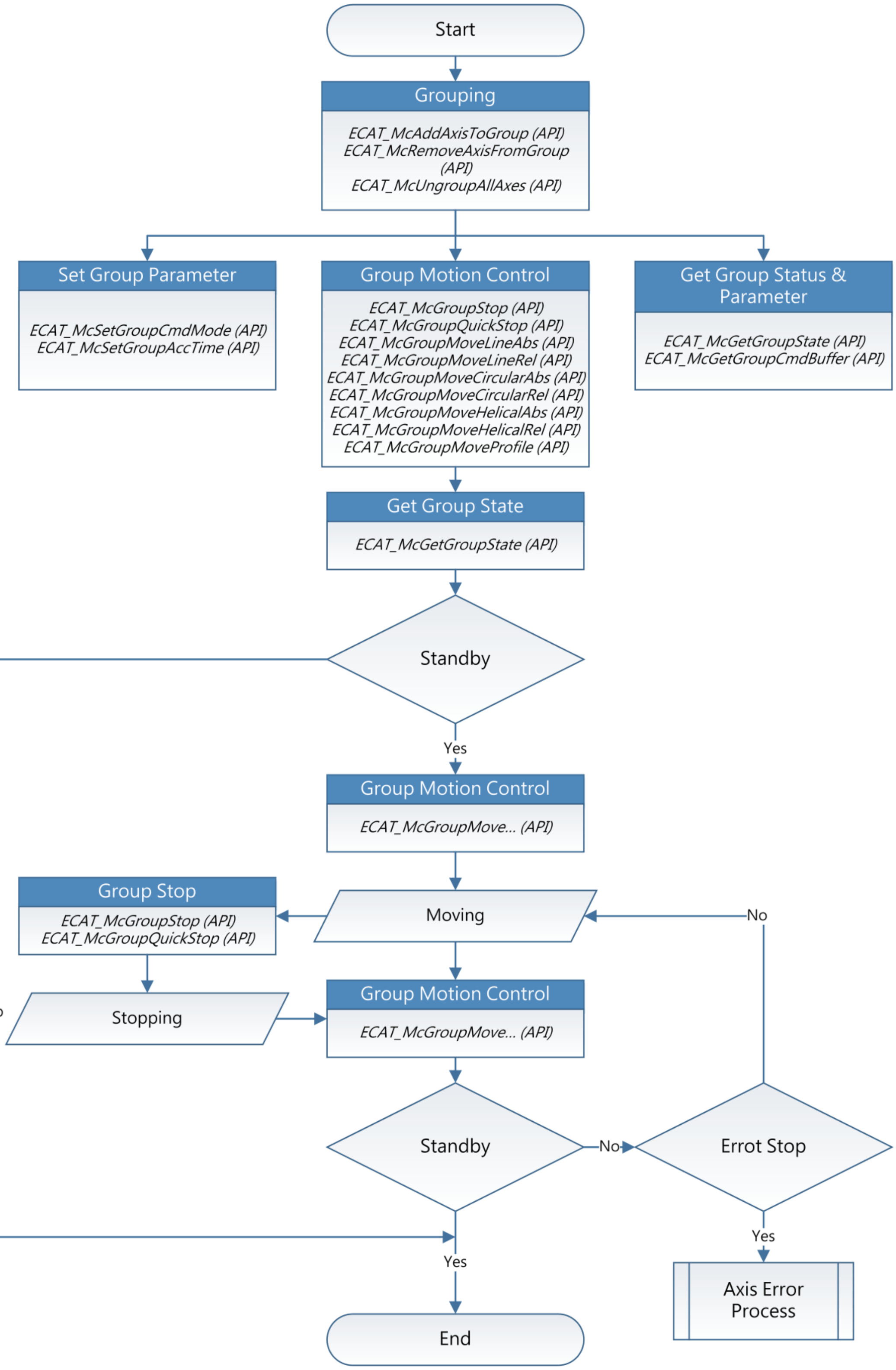
Figure 4.6

4.3.5. Group Moving

The user can use the group motion control to do the multi-axis interpolation motion. Before using the group motion, the user needs to create a group and add axes to it. *McAddAxisToGroup* function can add an axis to the specified group; *McRemoveAxis* function can remove an axis from the specified group; *McUngroupAllAxes* function can remove all axes from the specified group. After a group is created and has enough axes to do some multi-axis motion, users can use group motion commands to do applications, as shown in Figure 4.7.

McGetGroupState function can get the state of a group. If the state is Standby, the group motion is currently stopped. Users can issue a new motion command. Immediately after a motion function is successfully called, the group state changes from Standby to Moving.

Users can call stop functions to stop the group motion. When the stop command is completed, group state will change from Moving to Standby. In Standby state, the group is ready for executing another motion command. If any error occurs while moving, the state of that group will change from Moving to ErrorStop. In this state, users have to deal with this error.



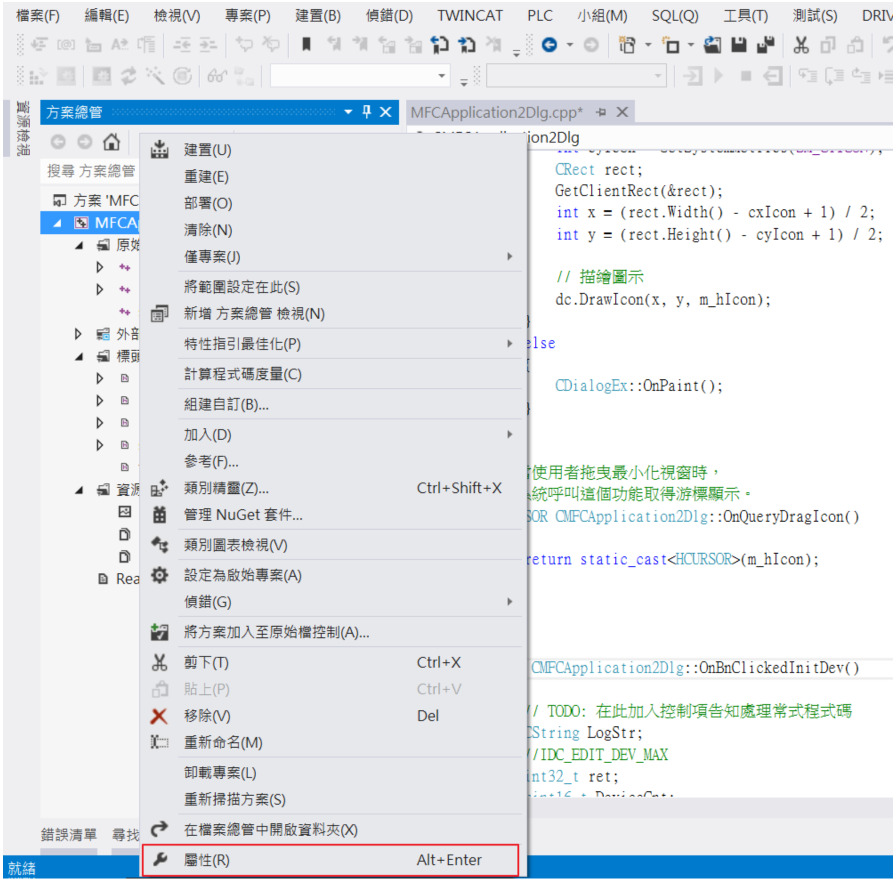
Start
Grouping
ECAT_McAddAxisToGroup (API)
ECAT_McRemoveAxisFromGroup (API)
ECAT_McUngroupAllAxes (API)
Set Group Parameter
ECAT_McSetGroupCmdMode (API)
ECAT_McSetGroupAccTime (API)
Group Motion Control
ECAT_McGroupStop (API)
ECAT_McGroupQuickStop (API)
ECAT_McGroupMoveLineAbs (API)
ECAT_McGroupMoveLineRel (API)
ECAT_McGroupMoveCircularAbs (API)
ECAT_McGroupMoveCircularRel (API)
ECAT_McGroupMoveHelicalAbs (API)
ECAT_McGroupMoveHelicalRel (API)
ECAT_McGroupMoveProfile (API)
Get Group Status & Parameter
ECAT_McGetGroupState (API)
ECAT_McGetGroupCmdBuffer (API)
Get Group State
ECAT_McGetGroupState (API)
Standby
Yes
No
Group Motion Control
ECAT_McGroupMove... (API)
Group Stop
ECAT_McGroupStop (API)
ECAT_McGroupQuickStop (API)
Moving
No
Stopping
Group Motion Control
ECAT_McGroupMove... (API)
Standby
No
Errot Stop
Yes
Yes
Axis Error Process
End

Figure 4.7

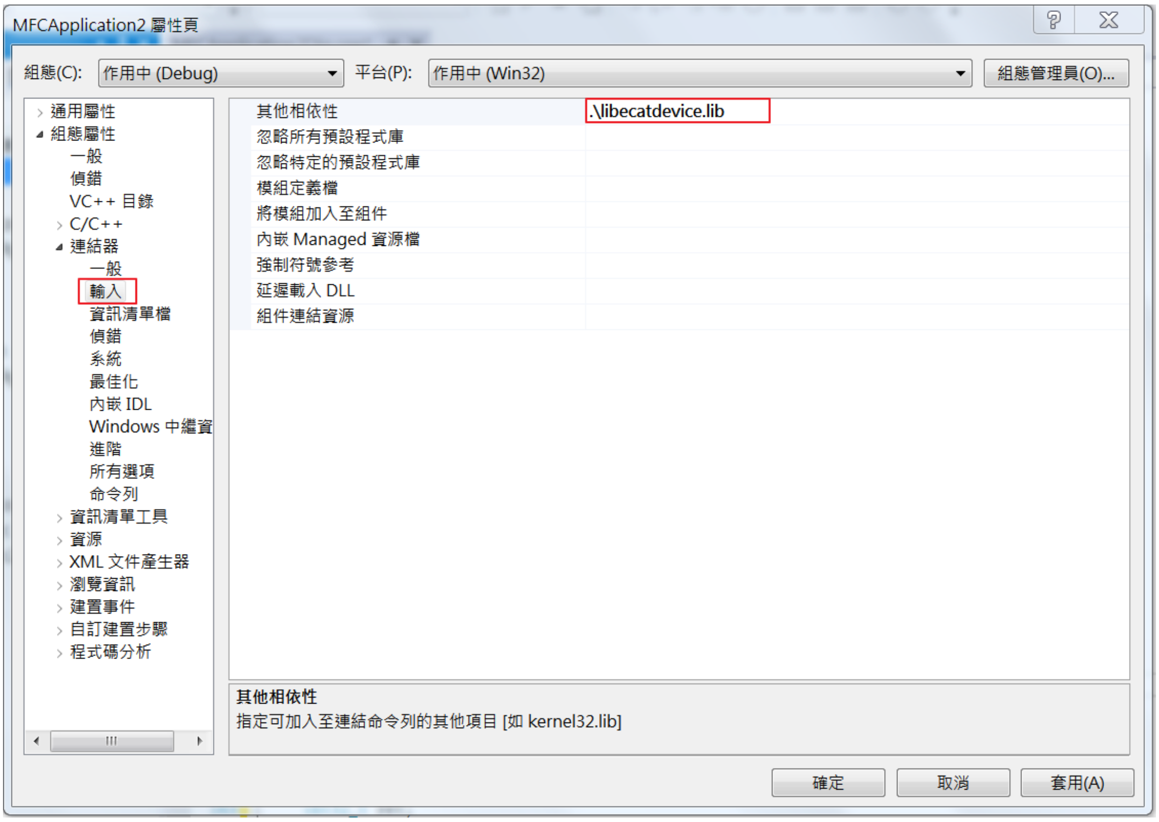
4.4. Use motion Library in Windows

4.4.1. For Visual Studio

1. Create a new project, Select **File->New->Project**.
2. Right-click the project node in Solution Explorer and choose **Properties** to open the property page dialog box.



3. Select **Configuration Properties->Linker->Input->Additional Dependencies**; enter **libecatdevice.lib** file in additional dependencies.

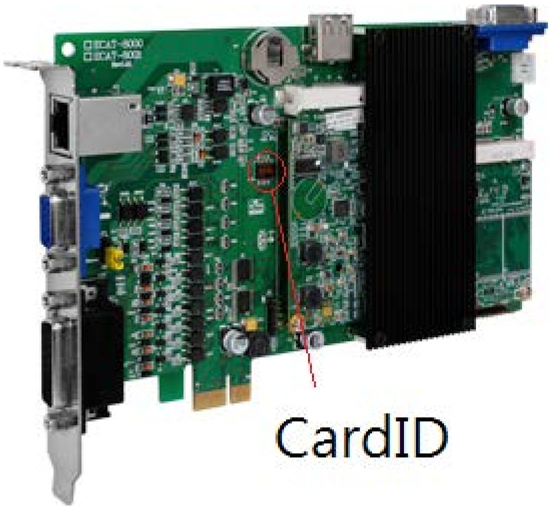

MFCApplication2 屬性頁
組態(C): 作用中 (Debug)
平台(P): 作用中 (Win32)
組態管理員(O)...
通用屬性
組態屬性
一般
偵錯
VC++ 目錄
C/C++
連結器
一般
輸入
資訊清單檔
偵錯
系統
最佳化
內嵌 IDL
Windows 中繼資
進階
所有選項
命令列
資訊清單工具
資源
XML 文件產生器
瀏覽資訊
建置事件
自訂建置步驟
程式碼分析
其他相依性
.\libecatdevice.lib
忽略所有預設程式庫
忽略特定的預設程式庫
模組定義檔
將模組加入至組件
內嵌 Managed 資源檔
強制符號參考
延遲載入 DLL
組件連結資源
其他相依性
指定可加入至連結命令列的其他項目 [如 kernel32.lib]
確定
取消
套用(A)

5. Device Operation Functions

5.1. ECAT_GetDeviceCnt

Description:

Get the number of available devices(ECAT-M801).



Syntax:

int32_t ECAT_GetDeviceCnt (uint16_t *DeviceCnt, uint8_t CardID[])

Parameters:

Name	Type	IN or OUT	Description
DeviceCnt	uint16_t	OUT	number of available devices
CardID	uint8_t *	OUT	Card ID of each device

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceCnt, i;
uint8_t CardID[CARD_DEVICE_NO_MAX];
ret = ECAT_GetDeviceCnt(&DeviceCnt, CardID);
if(ret < 0)
{
	printf("Failed to get device count:%d\n", ret);
}
else
{
	printf("Device Count%u \n", DeviceCnt);
	for(i=0;i< DeviceCnt;i++)
	{
		printf("CardId[%u] = %u \n", i, CardID[ i ]);
	}
}
```


5.2. ECAT_OpenDevice

Description:

Open a device with the specified Card ID.

Note: (1)A card can only be opened by one progress. If other progresses open the card while the card is opened, return -1304.

(2) If the -1211 is returned, it means that the PC may have gone to sleep, or the PC has turned on the fast boot, please do not sleep and

Turn the fast boot off, restart the PC and then open the card.

(3) If the return is -1206, it may be because the ECAT-M801 has not been initialized yet, please open the card after the PC is turned on for 1 minute.

If you have been unable to open the card, please turn off the PC (please ensure that the shutdown process is completed, do not "restart" PC)After shut down, turn it on again, wait for 1 minute and open the card. If it still doesn't work (return -1206), please contact customer service staff.

Syntax:

int32_t ECAT_OpenDevice(uint16_t DeviceNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
ret = ECAT_OpenDevice(DeviceNo);
if(ret < 0)
{
	printf("Failed to open device:%d\n", ret);
}
else
{
	printf("Open device successfully! \n");
}
```

5.3. ECAT_CloseDevice

Description:

Close a device (card) with the specified Card ID.

Syntax:

int32_t ECAT_CloseDevice(uint16_t DeviceNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_CloseDevice(DeviceNo);
if(ret < 0)
{
    printf("Failed to close device:%d\n", ret);
}
else
{
    printf("Close device successfully! \n");
}
```


5.4. ECAT_GetDeviceSerialNo

Description:

Get the hardware serial number.

Syntax:

int32_t ECAT_GetDeviceSerialNo(uint16_t DeviceNo, uint8_t *SerialNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SerialNo	uint8_t *	OUT	Hardware serial number (array size is 8 Bytes)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t SerialNo[8];
ret = ECAT_GetDeviceSerialNo(DeviceNo, SerialNo);
if(ret < 0)
{
    printf("Failed to get device serial No.:%d\n", ret);
}
else
{
    printf("serial number = %x %x %x %x %x %x %x %x\n",
        SerialNo[0],SerialNo[1],SerialNo[2],SerialNo[3],
        SerialNo[4],SerialNo[5],SerialNo[6],SerialNo[7]);
}
```


5.5. ECAT_GetDeviceDI

Description:

Get the on-board digital input data of the specified device. These digital inputs have nothing to do with EtherCAT bus.

Syntax:

int32_t ECAT_GetDeviceDI(uint16_t DeviceNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value	uint32*	OUT	Digital input data (only lower 13 bits are available)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_GetDeviceDI(DeviceNo, &Value);
if(ret < 0)
{
	printf("Failed to get device DI:%d\n", ret);
}
else
{
	printf("DI:%u! \n", Value);
}
```


5.6. ECAT_GetDeviceDIBit

Description:

Get a bit state of a device's on-board digital input.

Syntax:

int32_t ECAT_GetDeviceDIBit(uint16_t DeviceNo, uint16_t BitNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
BitNo	uint16	IN	Bit number (0 ~ 12)
Value	uint32*	OUT	Bit data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value;
uint16_t BitNo = 2;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_GetDeviceDIBit(DeviceNo, BitNo, &Value);
if(ret < 0)
{
	printf("Failed to get device DI:%d\n", ret);
}
else
{
	printf("DI_Bit[%u]:%u! \n", BitNo, Value);
}
```


5.7. ECAT_GetDeviceDO

Description:

Get the on-board digital output data of a specified device.

Syntax:

int32_t ECAT_GetDeviceDO(uint16_t DeviceNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value	uint32*	OUT	Digital output data (only lower 13 bits are available)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_GetDeviceDO(DeviceNo, &Value);
if(ret < 0)
{
    printf("Failed to get device DO:%d\n", ret);
}
else
{
    printf("DO:%u! \n", Value);
}
```

5.8. ECAT_GetDeviceDOBit

Description:

Get a bit state of a device's on-board digital output.

Syntax:

int32_t ECAT_GetDeviceDOBit(uint16_t DeviceNo, uint16_t BitNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
BitNo	uint16	IN	Bit number (0 ~ 12)
Value	uint32*	OUT	Bit data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value;
uint16_t BitNo = 2;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_GetDeviceDOBit(DeviceNo, BitNo, &Value);
if(ret < 0)
{
	printf("Failed to get device DO:%d\n", ret);
}
else
{
	printf("DO_Bit[%u]:%u! \n", BitNo, Value);
}
```


5.9. ECAT_SetDeviceDO

Description:

Set the on-board digital output data of a device.

Syntax:

int32_t ECAT_SetDeviceDO(uint16_t DeviceNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value	uint32	IN	Digital input data (only lower 13 bits are available)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value = 0x000F;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_SetDeviceDO(DeviceNo, Value);
if(ret < 0)
{
	printf("Failed to set device DO:%d\n", ret);
}
else
{
	printf("DO:%u! \n", Value);
}
```


5.10. ECAT_SetDeviceDOBit

Description:

Set a bit data of a device's on-board digital output.

Syntax:

int32_t ECAT_SetDeviceDOBit(uint16_t DeviceNo, uint16_t BitNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
BitNo	uint16	IN	Bit number (0 ~ 12)
Value	uint32*	IN	Bit data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value = 1;
uint16_t BitNo = 2;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_SetDeviceDOBit(DeviceNo, BitNo, Value);
if(ret < 0)
{
    printf("Failed to set device DO:%d\n", ret);
}
else
{
    printf("DO_Bit[%u]:%u! \n", BitNo, Value);
}
```


5.11. ECAT_SetDeviceEncProperty

Description:

Set the on-board encoder mode of a device.

Syntax:

int32_t ECAT_SetDeviceEncProperty(uint16_t DeviceNo, uint16_t EncNo, uint8_t Mode, uint8_t InvertCnt, uint8_t LPF)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
Mode	uint8_t	IN	Encoder Mode 1: CW/CCW 2: Pulse/Dir 3: A/B Phase
InvertCnt	uint8_t	IN	Invert the counting direction
LPF	uint8_t	IN	Low pass filter (As shown in Table 5.1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 5.1: Low Pass Filter Definition

Macro Definition	Value	Description
DEV_ENC_LPF_4_MHZ	0	4MHz
DEV_ENC_LPF_3P6_MHZ	1	3.6MHz
DEV_ENC_LPF_1P8_MHZ	2	1.8MHz
DEV_ENC_LPF_950_KHZ	4	950KHz
DEV_ENC_LPF_480_KHZ	8	480KHz
DEV_ENC_LPF_240_KHZ	16	240KHz
DEV_ENC_LPF_120_KHZ	32	120KHz
DEV_ENC_LPF_60_KHZ	64	60KHz
DEV_ENC_LPF_30_KHZ	128	30KHz

Example:

[C/C++]

```
int32_t ret;
uint16_t EncNo = 0;
uint8_t Mode = 3; //A/B Phase
uint8_t InvertCnt = 1; //Enable Reverse
uint8_t LPF = 0;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_SetDeviceEncProperty(DeviceNo, EncNo, Mode, InvertCnt, LPF);
if(ret != 0)
{
	printf("Failed to set encoder mode:%d\n", ret);
}
else
{
	printf("Set encoder mode successfully! \n");
}
```


5.12. ECAT_GetDeviceEncProperty

Description:

Get the on-board encoder mode of a device.

Syntax:

int32_t ECAT_GetDeviceEncProperty(uint16_t DeviceNo, uint16_t EncNo, uint8_t *Mode, uint8_t * InvertCnt, uint8_t *LPF)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
Mode	uint8_t	OUT	Encoder Mode 1: CW/CCW 2: Pulse/Dir 3: A/B Phase
InvertCnt	uint8_t	OUT	Invert the counting direction
LPF	uint8_t	OUT	Low pass filter (As shown in Table 5.1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t EncNo = 0;
uint8_t Mode;
uint8_t InvertCnt;
uint8_t LPF;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_GetDeviceEncProperty(DeviceNo, EncNo, &Mode, & InvertCnt, &LPF);
if(ret != 0)
{
	printf("Failed to get encoder mode:%d\n", ret);
}
else
{
	printf("Encoder mode:%u\n", Mode);
	printf("Encoder reverse:%u\n", ReverseCnt);
	printf("Encoder Low Pass Filter:%u\n", LPF);
}
```

5.13. ECAT_GetDeviceEncCount

Description:

Get an on board encoder counter value of a device.

Syntax:

int32_t ECAT_GetDeviceEncCount(uint16_t DeviceNo, uint16_t EncNo, int32_t *Cnt)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
Cnt	int32_t *	OUT	Encoder counter value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t EncNo = 0;
int32_t Cnt;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_GetDeviceEncCount(DeviceNo, EncNo, &Cnt);
if(ret != 0)
{
    printf("Failed to get encoder count:%d\n", ret);
}
else
{
    printf("Encoder count:%d\n", Cnt);
}
```


5.14. ECAT_ResetDeviceEncCount

Description:

Clear an on-board encoder counter value of a device.

Syntax:

int32_t ECAT_ResetDeviceEncCount(uint16_t DeviceNo, uint16_t EncNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t EncNo = 0;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_ResetDeviceEncCount(DeviceNo, EncNo);
if(ret != 0)
{
	printf("Failed to clear encoder count:%d\n", ret);
}
else
{
	printf("Clear encoder count successfully!\n");
}
```


5.15. ECAT_SetDeviceCmpTrigProperty

Description:

Set the on-board device compare-trigger related properties.

Syntax:

int32_t ECAT_SetDeviceCmpTrigProperty(uint16_t DeviceNo, uint16_t EncNo, uint32_t PulseWidth)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
PulseWidth	uint32_t	IN	Output Pulse width setting, the unit is 0.016us, and the maximum value is 0x7fffffff x 0.016us.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t EncNo = 0;
uint32_t PulseWidth = 100000;
ret = ECAT_SetDeviceCmpTrigProperty(DeviceNo, EncNo, PulseWidth);
if(ret != 0)
	printf("Failed to set compare trigger property:%d\n", ret);
```


5.16. ECAT_GetDeviceCmpTrigProperty

Description:

Get the on-board device compare-trigger related properties.

Syntax:

int32_t ECAT_GetDeviceCmpTrigProperty(uint16_t DeviceNo, uint16_t EncNo, uint32_t *PulseWidth)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
PulseWidth	uint32_t *	OUT	Output Pulse width setting value, the unit is 0.016us, and the maximum value is 0x7fffffff x 0.016us

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t EncNo = 0;
uint32_t PulseWidth;
ret = ECAT_GetDeviceCmpTrigProperty(DeviceNo, EncNo, &PulseWidth);
if(ret != 0)
{
	printf("Failed to get compare trigger property:%d\n", ret);
}
else
{
	printf("Compare trigger pulse width:%u\n", PulseWidth);
}
```

5.17. ECAT_SetDeviceCmpTrigData

Description:

According to the setting value, start a single compare-trigger function for an on-board encoder interface channel.

Syntax:

int32_t ECAT_SetDeviceCmpTrigData(uint16_t DeviceNo, uint16_t EncNo, int32_t CmpData)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
CmpData	int32_t	IN	Single compare-trigger data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EncNo = 0;
int32_t CmpData = 1000;
ret = ECAT_SetDeviceCmpTrigData(DeviceNo, EncNo, CmpData);
if(ret != 0)
    printf("Failed to set compare trigger data:%d\n", ret);
```

5.18. ECAT_SetDeviceContCmpTrigData

Description:

Start a continuous or a multiple compare-trigger function.

Syntax:

int32_t ECAT_SetDeviceContCmpTrigData(uint16_t DeviceNo, uint16_t EncNo, int32_t Start, uint32_t Interval, uint32_t Times, uint8_t Dir)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EncNo	uint16_t	IN	Encoder interface channel number (0 ~ 1)
Start	int32_t	IN	Start position for this compare-trigger operation
Interval	uint32_t	IN	Trigger interval (i.e. position increment)
Times	uint32_t	IN	Set 0 for continuous compare-trigger; a number greater than 0 is the number for multiple compare -trigger actions
Dir	uint8_t	IN	Compare direction 0: positive direction 1: negative direction

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EncNo = 0;
int32_t Start = 1000;
uint32_t Interval = 200;
uint32_t Times = 10;
ret = ECAT_SetDeviceContCmpTrigData(DeviceNo, EncNo, Start, Interval, Times);
if(ret != 0)
	printf("Failed to set continuous compare trigger data:%d\n", ret);
```


5.19. ECAT_SetDeviceEmg

Description:

Set the device emergency stop signal related configurations.

Syntax:

int32_t ECAT_SetDeviceEmg(uint16_t DeviceNo, uint8_t Source, uint8_t Enable, uint8_t Logic, uint16_t SlaveNo, uint8_t ServoOff)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
Source	uint8_t	IN	Emergency stop signal source (As show in Table 5.2)
Enable	uint8_t	IN	Enable/ Disable emergency stop
Logic	uint8_t	IN	Emergency stop signal logic level 0: Low 1: High
SlaveNo	uint16_t	IN	Slave number
BitNo	uint16_t	IN	Bit number
ServoOff	uint8_t	IN	Servo Off when emergency stop triggered 0: N 1: Y

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 5.2: Emergency stop signal source

Macro Definition	Value	Description
DEV_EMG_SOURCE_OB_DI	0	On-Board DI
DEV_EMG_SOURCE_SLAVE_DI	1	Slave DI

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t Source, Logic, Enable, ServoOff;
uint16_t SlaveNo, BitNo;
/* On board DI settings*/
Source = DEV_EMG_SOURCE_OB_DI;
Logic = 0; // Low active
Enable = 1;
ServoOff = 1;
ret = ECAT_SetDeviceEmg(DeviceNo, Source, Enable, Logic, 0,   0, ServoOff)
if(ret != 0)
    printf("Failed to enable emergency:%d\n", ret);
/* Slave DI settings*/
Source = DEV_EMG_SOURCE_SLAVE_DI;
Logic = 0; // Low active
Enable = 1;
SlaveNo = 0;
BitNo = 1;
ret = ECAT_SetDeviceEmg(DeviceNo, Source, Enable, Logic, SlaveNo, BitNo, ServoOff)
if(ret != 0)
    printf("Failed to enable emergency:%d\n", ret);
```


5.20. ECAT_GetDeviceEmg

Description:

Get the configurations of the device emergency stop signal.

Syntax:

int32_t ECAT_GetDeviceEmg(uint16_t DeviceNo, uint8_t *Source, uint8_t *Enable, uint8_t *Logic, uint16_t *SlaveNo, uint16_t *BitNo, uint8_t *ServoOff)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Source	uint8_t *	OUT	Emergency stop signal source. 0: On board DI 1: Slave DI (Please refer to Table 5.2)
Enable	uint8_t *	OUT	Enable / Disable emergency stop
Logic	uint8_t *	OUT	Emergency stop signal logic level 0: Low 1: High
SlaveNo	uint16_t *	OUT	Slave number
BitNo	uint16_t *	OUT	Bit number
ServoOff	uint8_t *	OUT	Servo Off when emergency stop triggered 0: N 1: Y

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t Source, Logic, Enable, ServoOff;
uint16_t SlaveNo, BitNo;

ret = ECAT_GetDeviceEmg(DeviceNo, &Source, &Enable, &Logic, &SlaveNo, &BitNo, &ServoOff)
if(ret != 0)
       printf("Failed to get emergency settings:%d\n", ret);
else{
       printf("Emergency source:%d\n", Source);
       printf("Emergency enable:%d\n", Enable);
       printf("Emergency logic:%d\n", Logic);
       printf("Emergency SlaveNo:%d\n", SlaveNo);
       printf("Emergency BitNo:%d\n", BitNo);
       printf("Emergency ServoOff:%d\n", ServoOff);
}
```

5.21. ECAT_GetDeviceEmgStatus

Description:

Get emergency stop signal status.

Syntax:

int32_t ECAT_GetDeviceEmgStatus(uint16_t DeviceNo, uint8_t *Status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Status	uint8_t *	OUT	Emergency stop signal status

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t Status;

ret = ECAT_GetDeviceEmgStatus(DeviceNo, &Status)
if(ret != 0)
	printf("Failed to get emergency status:%d\n", ret);
else
	printf("Emergency Status:%d\n", Status);
```

5.22. ECAT_SetDeviceEmgSoftSig

Description:

Use this function to produce an emergency stop.

Syntax:

int32_t ECAT_SetDeviceEmgSoftSig (uint16_t DeviceNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t Source, Logic, Enable, ServoOff;
uint16_t SlaveNo, BitNo;
/* On board DI settings*/
Source = DEV_EMG_SOURCE_OB_DI;
Logic = 0; // Low active
Enable = 1;
ServoOff = 0;
ret = ECAT_SetDeviceEmg(DeviceNo, Source, Enable, Logic, 0, 0, ServoOff)
if(ret != 0)
    printf("Failed to enable emergency:%d\n", ret);

ret = ECAT_SetDeviceEmgSoftSig (DeviceNo)
if(ret != 0)
    printf("Failed to set emergency software signal:%d\n", ret);
```


5.23. ECAT_SetDeviceMPG

Description:

Configure device local I/O into a manual pulse generator. The MPG pin definitions are shown in Table 5.3 and Table 5.4. Up to 7 axes can be defined for control, and they are labeled as X, Y, Z, 4, 5, 6, and 7. Three multipliers are defined here: x1, x10, and x100. Encoder interface are defined in Table 5.4.

Syntax:

int32_t ECAT_SetDeviceMPG(uint16_t DeviceNo, uint8_t Enable, uint16_t *AxisNo, uint16_t AxisCount)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Enable	uint8_t	IN	Enable/Disable MPG function 0: Disable 1: Enable
AxisNo	uint16_t *	IN	A pointer points to an axis number array. Axes under this MPG control are listed here. Axis numbers are assigned when users use utility program to configure servo drives as axes for this EtherCAT control system.
AxisCount	uint16_t	IN	Size of this axis number array

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 5.3: CON1 connector for MPG signal pin definitions

Pin Number	Pin Assignment	MPG Signal	Pin Number	Pin Assignment	MPG Signal
1	DI0	X	8	DI7	x1
2	DI1	Y	19	DI8	x10
3	DI2	Z	20	DI9	x100
4	DI3	4	9	EXT. GND	0V
5	DI4	5	18	EXT. PWR	+24V
6	DI5	6			
7	DI6	7			

Table 5.4: CON2 connector MPG pin definitions

Pin Number	Pin Assignment	MPG Signal
1	1A-	$\overline{A}$
6	1A+	A
2	1B-	$\overline{B}$
7	1B+	B

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t Enable = 1;
uint16_t AxisNo[4];
uint16_t AxisCount = 4;
AxisNo[0] = 0;
```

```
AxisNo[1] = 1;
AxisNo[2] = 2;
AxisNo[3] = 3;

ret = ECAT_SetDeviceMPG(DeviceNo, Enable, AxisNo, AxisCount);
if (ret != 0)
{
    printf("Failed to set device MPG:%d\n", ret);
}
```


5.24. ECAT_GetDeviceMPG

Description:

Get the manual pulse generator (MPG) configuration of this device (card). The MPG pin definitions are shown in Table 5.3 and Table 5.4. Up to 7 axes can be defined for control, and they are labeled as X, Y, Z, 4, 5, 6, and 7. Three multipliers are defined here: x1, x10, and x100. Encoder interface are defined in Table 5.4.

Syntax:

int32_t ECAT_GetDeviceMPG(uint16_t DeviceNo, uint8_t *Enable, uint16_t *AxisNo, uint16_t *AxisCount)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Enable	uint8_t *	OUT	Enable/Disable MPG function 0: Disable 1: Enable
AxisNo	uint16_t *	OUT	A pointer points to an axis number array. Axes under this MPG control are listed here. Axis numbers are assigned when users use utility program to configure servo drives as axes for this EtherCAT control system.
AxisCount	uint16_t *	OUT	Size of this axis number array

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint8_t Enable;
uint16_t AxisNo[4];
uint16_t i, AxisCount;

ret = ECAT_GetDeviceMPG(DeviceNo, &Enable, AxisNo, &AxisCount);
if (ret != 0){
	printf("Failed to get device MPG:%d\n", ret);
}
else{
	printf("MPG enable:%d\n", Enable);
	for (i = 0; i < AxisCount; i++)
		printf("MPG axis number[%d]:%d\n", i, AxisNo[i]);
}
```


5.25. ECAT_GetDeviceState

Description:

Get the EtherCAT network status of a device. This function is always called for checking if the system is running normally.

Syntax:

int32_t ECAT_GetDeviceState(uint16_t DeviceNo, uint32_t *LinkUp, uint32_t *SlavesResp, uint32_t *AlState, uint32_t *Wc)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
LinkUp	uint32_t*	OUT	Network link status of Ethernet (EtherCAT) 0: Link Down 1: Link Up
SlavesResp	uint32_t*	OUT	Sum of responding slaves on this EtherCAT network system
AlState	uint32_t*	OUT	AL state of EtherCAT master. AL states are defined shown in Table 5.5.
Wc	uint32_t*	OUT	EtherCAT working counter value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 5.5: EtherCAT AL states

Macro Definition	Value	Description
ECAT_AS_INIT	0x00	Init
ECAT_AS_PREOP	0x02	Pre-Operational
ECAT_AS_SAFEOP	0x04	Safe-Operational
ECAT_AS_OP	0x08	Operational

Example:

[C/C++]

```
int32_t ret;
char buffer[1024];
char StrAlState[255];
uint16_t DeviceNo = 0;
uint32_t LinkUp, SlavesResp, AlState, Wc;
ret = ECAT_OpenDevice(DeviceNo);
ret = ECAT_GetDeviceState(DeviceNo, &LinkUp, &SlavesResp, &AlState, &Wc);
if(ret < 0)
    printf("Failed to get device state:%d\n", ret);
else
{
    if(AlState == ECAT_AS_INIT)
        sprintf(StrAlState, "INIT");
    else if(AlState == ECAT_AS_PREOP)
        sprintf(StrAlState, "PREOP");
    else if(AlState == ECAT_AS_SAFEOP)
        sprintf(StrAlState, "SAFEOP");
    else if(AlState == ECAT_AS_OP)
        sprintf(StrAlState, "OP");
    else
        sprintf(StrAlState, "Invalid");
    sprintf(buffer, "Slave(s):%u | AL State:%s | Link is :%s | Wc:%-u ",
                    SlavesResp, StrAlState, LinkUp? "up" : "down", Wc);
    printf("%s\n", buffer);
}
```


5.26. ECAT_StartDeviceOpTask

Description:

Start the device EtherCAT operation task. At least one network information file must be pre-loaded into this card. This configuration file is used for checking whether the real system is the same as the configured one. This function takes some time to finish. Most of the motion functions can only be called when the system goes into OP state. After this function is called, users must further use function *ECAT_GetDeviceState* to check if this operation finishes successfully.

Syntax:

int32_t ECAT_StartDeviceOpTask(uint16_t DeviceNo, uint16_t NetworkInfoNo, uint8_t EnumCycleTime, uint32_t WcErrCnt)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
NetworkInfoNo	uint16_t	IN	Network information file number (Configured by the EtherCAT utility)
EnumCycleTime	uint8_t	IN	Cycle time number (Defined in Table 5.6)
WcErrCnt	uint32_t	IN	Counts of Working counter errors

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 5.6: Cycle time number

Macro Definition	Value	Description
DEV_OP_CYCLE_TIME_1MS	0	1ms
DEV_OP_CYCLE_TIME_2MS	1	2ms
DEV_OP_CYCLE_TIME_3MS	2	3ms
DEV_OP_CYCLE_TIME_4MS	3	4ms
DEV_OP_CYCLE_TIME_5MS	4	5ms
DEV_OP_CYCLE_TIME_6MS	5	6ms
DEV_OP_CYCLE_TIME_7MS	6	7ms
DEV_OP_CYCLE_TIME_8MS	7	8ms
DEV_OP_CYCLE_TIME_9MS	8	9ms
DEV_OP_CYCLE_TIME_10MS	9	10ms
DEV_OP_CYCLE_TIME_11MS	10	11ms
DEV_OP_CYCLE_TIME_12MS	11	12ms
DEV_OP_CYCLE_TIME_13MS	12	13ms
DEV_OP_CYCLE_TIME_14MS	13	14ms
DEV_OP_CYCLE_TIME_15MS	14	15ms
DEV_OP_CYCLE_TIME_16MS	15	16ms

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t NetworkInfoNo = 0;
uint8_t EnumCycleTime = DEV_OP_CYCLE_TIME_1MS;
uint32_t WcErrCnt = 3;
int32_t flag = 1;
ret = ECAT_OpenDevice(DeviceNo);

ret = ECAT_StartDeviceOpTask(DeviceNo, NetworkInfoNo, EnumCycleTime, WcErrCnt);
if(ret < 0)
```

```
{
        printf("Failed to start device op task:%d\n", ret);
}
else
{
        printf("Start device op task successfully! \n");
}
```

5.27. ECAT_StopDeviceOpTask

Description:

Stop the EtherCAT cyclic operation task.

Syntax:

```
int32_t ECAT_StopDeviceOpTask(uint16_t DeviceNo)
```

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t NetworkInfoNo = 0;
...
ret = ECAT_StopDeviceOpTask(DeviceNo);
if(ret < 0)
{
    printf("Failed to stop device op task:%d\n", ret);
}
else
{
    printf("stop device op task successfully! \n");
}
```


5.28. ECAT_SetTimer

Description:

Set Timer Interval. This timer is only available when system is in OP state. In OP state, there is a cyclic task running inside ECAT_M801. This card takes advantage of this cyclic task to provide the host PC a timer function. *ECAT_SetTimer* function configures its time interval. A companion function *ECAT_WaitforTimer* is the one to wait for this interval. A thread calls *ECAT_WaitforTimer* will be suspended until time up.

Syntax:

int32_t ECAT_SetTimer(uint16_t DeviceNo, uint32_t Interval)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Interval	uint32_t	IN	Time Interval, unit: Cycle Time

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Interval = 100;

ret = ECAT_SetTimer(DeviceNo, Interval);
if(ret < 0)
{
	printf("Failed to Set Timer:%d\n", ret);
}
else
{
	printf("Set Timer successfully! \n");
}
while(1)
{
	ECAT_WaitforTimer(DeviceNo);
	//do something …
}
```


5.29. ECAT_SetTimerStop

Description:

Disable Timer. This timer is only available when system is in OP state. In OP state, there is a cyclic task running inside ECAT_M801. This card takes advantage of this cyclic task to provide the host PC a timer function. *ECAT_SetTimer* function configures its time interval. A companion function *ECAT_WaitforTimer* is the one to wait for this interval. A thread calls *ECAT_WaitforTimer* will be suspended until time up.

Syntax:

int32_t ECAT_SetTimerStop(uint16_t DeviceNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
ret = ECAT_SetTimerStop(DeviceNo);
if(ret < 0)
{
	printf("Failed to Set Timer Stop:%d\n", ret);
}
else
{
	printf("Set Timer Stop successfully! \n");
}
```


5.30. ECAT_WaitforTimer

Description:

Wait until time up. This timer is only available when system is in OP state. In OP state, there is a cyclic task running inside ECAT_M801. This card takes advantage of this cyclic task to provide the host PC a timer function. *ECAT_SetTimer* function configures its time interval. A companion function *ECAT_WaitforTimer* is the one to wait for this interval. A thread calls *ECAT_WaitforTimer* will be suspended until time up.

Syntax:

int32_t ECAT_WaitforTimer(uint16_t DeviceNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Interval = 100;

ret = ECAT_SetTimer(DeviceNo, Interval);
if(ret < 0)
{
	printf("Failed to Set Timer:%d\n", ret);
}
else
{
	printf("Set Timer successfully! \n");
}
while(1)
{
	ret = ECAT_WaitforTimer(DeviceNo);
	if(ret == 0)
	{
		//do something…
	}
}
```


5.31. ECAT_GetProcessTime

Description:

Get the processing time of an EtherCAT communication cycle. This is an average time for successive 1000 cycles; the unit is in micro-second.

Warn: the processing time may change according to the quantity of slaves and the called APIs. It is better to keep this value under 50% of EtherCAT cycle time.

Syntax:

int32_t ECAT_GetProcessTime(uint16_t DeviceNo, double *Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Time	double*	OUT	Processing time of an EtherCAT cycle Unit: ms

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
double Time;
ret = ECAT_GetProcessTime(DeviceNo, &Time);
if(ret < 0)
{
	printf("Failed to get Process Time:%d\n", ret);
}
else
{
	printf("Process Time:%f \n", Time);
}
```


5.32. ECAT_SetHeartBeat

Description:

Set heartbeat value.

After entering the OP and executing *ECAT_McInit*, If no command is executed for more than heartbeat value, the software emergency stop signal will be triggered.

Syntax:

int32_t ECAT_SetHeartBeat(uint16_t DeviceNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value	uint32_t	IN	heartbeat value Unit: EtherCAT cycle time

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo    = 0;
uint32_t Value= 1000;

ret = ECAT_SetHeartBeat(DeviceNo, Value);
if(ret < 0)
{
    printf("Failed to Set heartbeat:%d\n", ret);
}
else
{
    printf("Set heartbeat successfully! \n");
}
```


5.33. ECAT_SetHeartBeatStatus

Description:

Set heartbeat function to be enabled or not.

After entering the OP and executing *ECAT_McInit,* If no command is executed for more than heartbeat value, the software emergency stop signal will be triggered.

Syntax:

int32_t ECAT_SetHeartBeatStatus(uint16_t DeviceNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value	uint32_t	IN	status 1: Enable 0: Disable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t Value= 1000;

ret = ECAT_SetHeartBeatStatus(DeviceNo, Value);
if(ret < 0)
        printf("Failed to Set heartbeat:%d\n", ret);
else
        printf("Set heartbeat successfully! \n");

ret = ECAT_SetHeartBeat(DeviceNo, 1); //Enable
if(ret < 0)
{
        printf("Failed to Set heartbeat status:%d\n", ret);
}
else
{
        printf("Set heartbeat status successfully! \n");
}
```


6. Slave Operation Functions

6.1. ECAT_SetSlaveNoType

Description:

Define the slaveNo,

When the slaveNo type is SLAVE_NO_TYPE_POSITION, the slaveNo is the position of the module;

When the slaveNo type is SLAVE_NO_TYPE_ALIAS, the slaveNo is the module alias.

Take Figure 6.1 as an example:

When the slaveNo type is SLAVE_NO_TYPE_POSITION, the slaveNo "1" refers to ECAT-2028

When the slaveNo type is SLAVE_NO_TYPE_ALIAS, the slaveNo "1" refers to ECAT-2011H

Note:

(1) The position of the module refers to the position of the module in the EtherCAT network architecture (Master-Module 0-Module 1...)

(2) Module alias, which is not affected by the module connection order, can be set by Utility. For details, please refer to 3.1.2. Network Information Edit Steps.

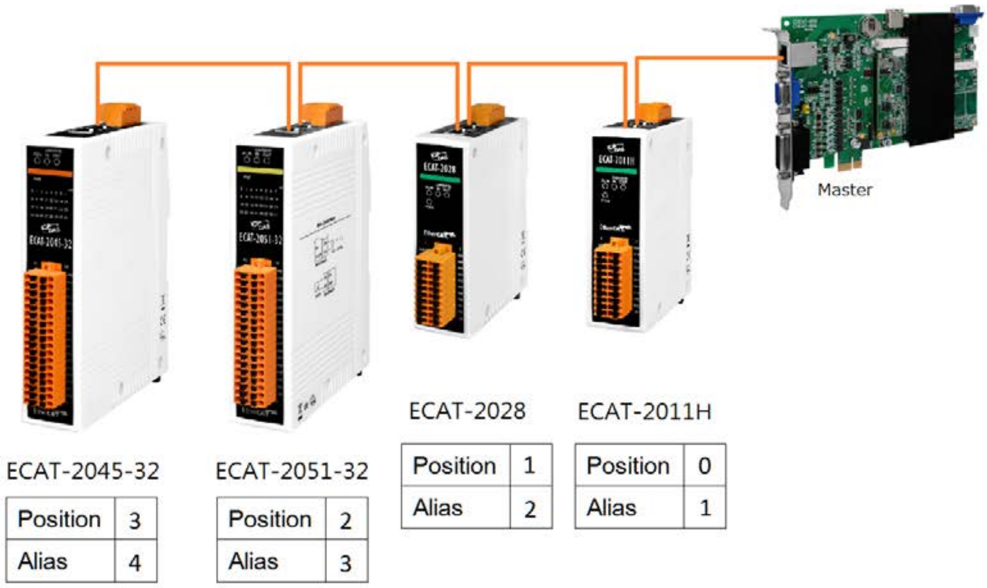


Figure 6.1

Syntax:

int32_t ECAT_SetSlaveNoType(uint16_t DeviceNo, uint16_t Type)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	SlaveNo

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.1

Macro Definition	Value	Description
SLAVE_NO_TYPE_POSITION	0	Position type
SLAVE_NO_TYPE_ALIAS	1	Alias Type

Example:

[C/C++]

```
int32_t ret ;
uint16_t DeviceNo = 0;
uint16_t Type = SLAVE_NO_TYPE_ALIAS;
ret = ECAT_SetSlaveNoType(DeviceNo, Type);
if(ret < 0)
{
    printf("Failed to set slaveno type:%d\n", ret);
}
else
{
    printf("Set slaveno type successfully!\n");
}
```

6.2. ECAT_GetSlaveNoType

Description:

Get Definition of slaveNo,

When the slaveNo type is SLAVE_NO_TYPE_POSITION, the slaveNo is the position of the module;

When the slaveNo type is SLAVE_NO_TYPE_ALIAS, the slaveNo is the module alias.

Take Figure 6.1 as an example:

When the slaveNo type is SLAVE_NO_TYPE_POSITION, the slaveNo "1" refers to ECAT-2028

When the slaveNo type is SLAVE_NO_TYPE_ALIAS, the slaveNo "1" refers to ECAT-2011H

Note:

(1) The position of the module refers to the position of the module in the EtherCAT network architecture (Master-Module 0-Module 1...)

(2) Module alias, which is not affected by the module connection order, can be set by Utility. For details, please refer to 3.1.2. Network Information Edit Steps.

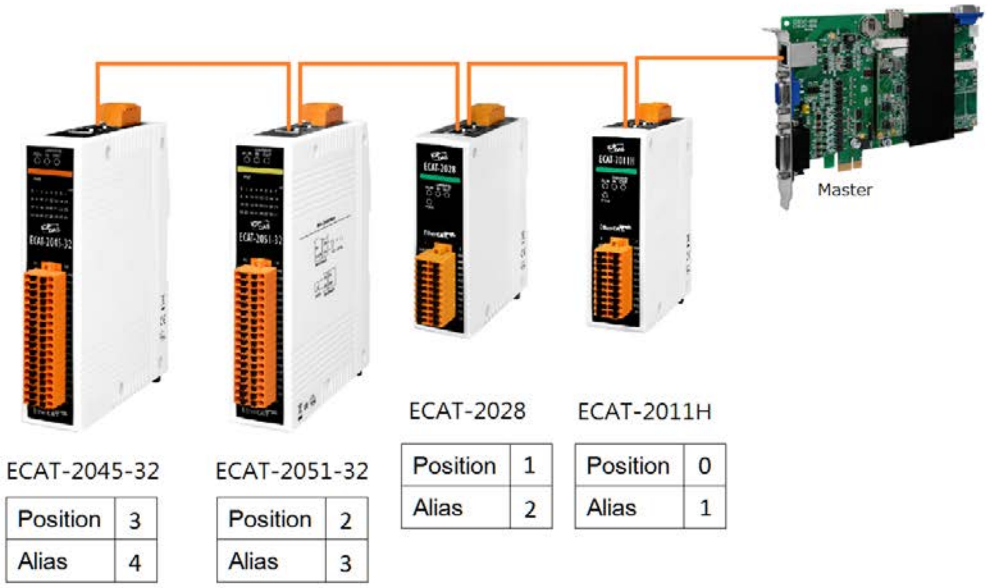


Figure 6.2

Syntax:

int32_t ECAT_GetSlaveNoType(uint16_t DeviceNo, uint16_t *Type)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t*	OUT	SlaveNo

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.2

Macro Definition	Value	Description
SLAVE_NO_TYPE_POSITION	0	Position type
SLAVE_NO_TYPE_ALIAS	1	Alias Type

Example:

[C/C++]

```
int32_t ret ;
uint16_t DeviceNo = 0;
uint16_t Type;
ret = ECAT_GetSlaveNoType(DeviceNo, &Type);
if(ret < 0)
{
    printf("Failed to set slaveno type:%d\n", ret);
}
else
{
    printf("Get slaveno type successfully!\n");
}
```

6.3. ECAT_GetSlaveInfo

Description:

Get slave information of a slave.

Syntax:

int32_t ECAT_GetSlaveInfo(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t *Alias, uint32_t *ProductCode, uint32_t *VendorID, uint32_t *RevisionNo, uint32_t *SerialNo, uint8_t *AlState, uint32_t *SlaveType, char *Slavename)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
Alias	uint16_t*	OUT	Alias
ProductCode	uint32_t*	OUT	Product Code
VendorID	uint32_t*	OUT	Vendor ID
RevisionNo	uint32_t*	OUT	Revision number
SerialNo	uint32_t*	OUT	Serial number
AlState	uint8_t*	OUT	EtherCAT AL State of this slave
SlaveType	uint32_t*	OUT	Slave Type (Defined in Table 6.1)
Slavename	char*	OUT	Slave name

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.3: Slave Type

Macro Definition	Value	Description
SLAVE_TYPE_GENERIC	0	Generic (default for a slave)
SLAVE_TYPE_CiA402	1	CiA 402 drive
SLAVE_TYPE_STEPPER_MOTOR	2	Single Axis Stepper Motor (especially, ECAT-2091S)
SLAVE_TYPE_4_AXIS_STEPPER_MOTOR	3	4-Axis Stepper Motor (especially, ECAT-2094S)

Example:

[C/C++]

```
int32_t ret;
int16_t i;
uint16_t SlaveCnt;
uint16_t DeviceNo = 0;
uint16_t Alias;
uint32_t ProductCode, VendorID, RevisionNo, SerialNo, SlaveType;
char Slavename[MAX_SLAVE_NAME_LENGTH];

...
ret = ECAT_OpenDevice(DeviceNo);
if(ret < 0)
{
    printf("Failed to open device:%d\n", ret);
}
else
{
    for(i=0; i<SlaveCnt; i++)
    {
        ret = ECAT_GetSlaveInfo(DeviceNo, i, &Alias, &ProductCode,
                &VendorID, &RevisionNo, &SerialNo, &SlaveType, Slavename);
        if(ret < 0)
        {
            printf("Failed to get slave information:%d\n", ret);
```



```
            }
            else
            {
                printf("Slave(%u)-+\n"
                    "           |-ProductCode:0x%X\n"
                    "           |-VendorID:0x%X\n"
                    "           |-RevisionNo:0x%X\n"
                    "           |-SerialNo:0x%X\n"
                    "           |-SlaveType:%d\n"
                    "\n"
                    , i, ProductCode, VendorID, RevisionNo, SerialNo, SlaveType);
            }
        }
    }
```


6.4. ECAT_GetSlaveSdoObject

Description:

Get SDO data of a slave. Read a data object by means of service data object communication.

Syntax:

int32_t ECAT_GetSlaveSdoObject(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t Index, uint8_t SubIndex, uint16_t DataSize, uint32_t *ObjectVal, uint32_t *AbortCode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
Index	uint16_t	IN	Object index
SubIndex	uint8_t	IN	Object sub-index
DataSize	uint16_t	IN	Size of data
ObjectVal	uint32_t*	OUT	Data buffer (read-out data)
AbortCode	uint32_t*	OUT	Abort code of the SDO (Please refer to Appendix "SDO Abort messages")

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret ;
uint16_t DeviceNo = 0;
uint16_t i;
uint16_t SlaveNo = 0;
uint16_t OffsetByte, DataSize;
uint16_t Index = 0x607C; //Home Offset Index
uint8_t SubIndex = 0x00; //Home Offset SubIndex
uint16_t DataSize = 4; //4 byte
uint32_t ObjectVal = 0;

...
ret = ECAT_GetSlaveSdoObject(DeviceNo, SlaveNo, Index, SubIndex,
          DataSize, &ObjectVal, &AbortCode);
if(ret < 0)
{
       printf("Failed to get SDO object:%d\n", ret);
}
else
{
       printf("Get SDO object successfully!\n");
}
```


6.5. ECAT_SetSlaveSdoObject

Description:

Set SDO data of a slave. Write a data object by means of service data object communication.

Syntax:

int32_t ECAT_SetSlaveSdoObject(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t Index, uint8_t SubIndex, uint16_t DataSize, uint32_t ObjectVal, uint32_t *AbortCode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
Index	uint16_t	IN	Object index
SubIndex	uint8_t	IN	Object sub-index
DataSize	uint16_t	IN	Size of data
ObjectVal	uint32_t	IN	Data buffer (data for writing)
AbortCode	uint32_t*	OUT	Abort code of the SDO (Please refer to Appendix "SDO Abort messages")

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret ;
uint16_t DeviceNo = 0;
uint16_t i;
uint16_t SlaveNo = 0;
uint16_t OffsetByte, DataSize;
uint16_t Index = 0x607C; //Home Offset Index
uint8_t SubIndex = 0x00; //Home Offset SubIndex
uint16_t DataSize = 4; //4 byte
uint32_t ObjectVal = 100;

...
ret = ECAT_SetSlaveSdoObject(DeviceNo, SlaveNo, Index, SubIndex,
          DataSize, ObjectVal, &AbortCode);
if(ret < 0)
{
      printf("Failed to set SDO object:%d\n", ret);
}
else
{
      printf("set SDO object successfully!\n");
}
```


6.6. ECAT_SetSlaveRxPdoData

Description:

Set RxPDO data of a slave. Transfer process data to the RxPDO of a slave by means of cyclic communication. Digital outputs and analog outputs of slaves are set by RxPDO data.

Syntax:

int32_t ECAT_SetSlaveRxPdoData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, uint8_t *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint16_t	IN	Byte offset
DataSize	uint16_t	IN	Size of data (RW_PDO_DATA_SIZE_MAX macro is the maximum size of the data. It is 512.)
Data	uint8_t*	IN	Data buffer

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret ;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte, DataSize;
uint8_t Data[RW_PDO_DATA_SIZE_MAX];

//Example-ECAT-2055-32
OffsetByte = 0;
DataSize = 2; //2 bytes
Data[0] = 0xFF;
Data[1] = 0xAA;


...
ret = ECAT_SetSlaveRxPdoData(DeviceNo, SlaveNo, OffsetByte, DataSize, Data);
if(ret < 0)
{
      printf("Failed to set RxPDO data:%d\n", ret);
}
else
{
      printf("Set RxPDO data successfully!\n");
}
```

Example:

[C/C++]

```
int32_t ret ;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte, DataSize;
uint8_t Data[RW_PDO_DATA_SIZE_MAX];

//Example-ECAT-2055

typedef struct ecat_2055_t // 8DI    8DO
{
```

```
        uint8_t DI;
        uint8_t DO;
}ecat_2055_st;

ecat_2055_st    E2055;
OffsetByte = 0;
DataSize = 1; //1 bytes
E2055.DO = 0xFF;

ret = ECAT_SetSlaveRxPdoData(DeviceNo, SlaveNo, OffsetByte, DataSize, (uint8_t *)& E2055.DO);
if(ret < 0)
{
       printf("Failed to set RxPdo data:%d\n", ret);
}
else
{
       printf("Set RxPdo data successfully!\n");
}
```

6.7. ECAT_GetSlaveRxPdoData

Description:

Get RxPDO data of a slave. Read process data from the RxPDO of a slave by means of cyclic communication. Digital outputs or analog outputs of slaves are set by RxPDO data. To read the RxPDO data is to read back the status of these outputs.

Syntax:

int32_t ECAT_GetSlaveRxPdoData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, uint8_t *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint16_t	IN	Byte offset
DataSize	uint16_t	IN	Size of data (RW_PDO_DATA_SIZE_MAX macro is the maximum size of the data. It is 512.)
Data	uint8_t*	OUT	Data buffer

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret ;
uint16_t i;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte,DataSize;
uint8_t Data[RW_PDO_DATA_SIZE_MAX];

//Example-ECAT-2055-32
OffsetByte = 0;
DataSize = 2; //2 bytes


...
ret = ECAT_GetSlaveRxPdoData(DeviceNo, SlaveNo, OffsetByte, DataSize, Data);
if(ret < 0)
{
	printf("Failed to get RxPDO data:%d\n", ret);
}
else
{
	for(i=0 ;i<DataSize; i++)
	{
		printf("Data[%u]:0x%X\n", i, Data[i]);
	}
}
```

Example:

[C/C++]

```
int32_t ret ;
uint16_t i;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte, DataSize;
uint8_t Data[RW_PDO_DATA_SIZE_MAX];

//Example-ECAT-2024
```



```
typedef struct ecat_2024_t
{
        unsigned int Output                 :16;
        unsigned int Gap                    :16;
}ecat_2024_st;
ecat_2024_st   E2024;

OffsetByte = 0; / /VOUT 0
/ / OffsetByte = sizeof(E2024) * 1;   VOUT 1
DataSize = sizeof(E2024);

ret = ECAT_GetSlaveRxPdoData(DeviceNo, SlaveNo, OffsetByte, DataSize, (uint8_t *)&E2024);
if(ret < 0)
{
      printf("Failed to get RxPdo data:%d\n",ret);
}
else
{
      printf("AO Data: %u   \n", E2024.Output);
}
```


6.8. ECAT_GetSlaveTxPdoData

Description:

Get TxPDO data of a slave. Read process data from the TxPDO of a slave by means of cyclic communication. TxPDO data are set by digital inputs or analog inputs of a slave. To read the TxPDO data is to read the status of these inputs.

Syntax:

int32_t ECAT_GetSlaveTxPdoData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, uint8_t *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint16_t	IN	Byte offset
DataSize	uint16_t	IN	Size of data (RW_PDO_DATA_SIZE_MAX macro is the maximum size of the data. It is 512.)
Data	uint8_t*	OUT	Data buffer

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret ;
uint16_t i;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte,DataSize;
uint8_t Data[RW_PDO_DATA_SIZE_MAX];

//Example-ECAT-2055-32
OffsetByte = 0;
DataSize = 2; //2 bytes


...
ret = ECAT_GetSlaveTxPdoData(DeviceNo, SlaveNo, OffsetByte, DataSize, Data);
if(ret < 0)
{
	printf("Failed to get TxPDO data:%d\n", ret);
}
else
{
	for(i=0; i<DataSize; i++)
	{
		printf("Data[%u]:0x%X\n", i, Data[i]);
	}
}
```

Example:

[C/C++]

```
int32_t ret ;
uint16_t i;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte, DataSize;
uint8_t Data[RW_PDO_DATA_SIZE_MAX];

//Example-ECAT-2011-H
```



```
typedef struct ecat_2011h_t // V0
{
        unsigned int Underrange          : 1;
        unsigned int Overrange           : 1;
        unsigned int Limit1              : 2;
        unsigned int Limit2              : 2;
        unsigned int Error               : 1;
        unsigned int Gap1                : 1;
        unsigned int Gap2                : 6;
        unsigned int TxPDO_State         : 1;
        unsigned int TxPDO_Toggle        : 1;
        unsigned int Value               : 16;
}ecat_2011h_st;
ecat_2011h_st    E2011H;

OffsetByte = 0; // V0
/ / OffsetByte = sizeof(E2011H) * 1;    V 1
DataSize = sizeof( E2011H );

ret = ECAT_GetSlaveTxPdoData(DeviceNo, SlaveNo, OffsetByte, DataSize, (uint8_t *)&E2011H);
if(ret < 0)
{
       printf("Failed to get TxPdo data:%d\n", ret);
}
else
{
       printf("AI Data: %u \n", E2011H.Value);
}
```


6.9. ECAT_GetSlaveDI

Description:

Get the digital input data of a slave. If a slave is a simple digital input slave, users can use this API to get DI values. Function *ECAT_GetSlaveTxPdoData* can also do it; but users have to enter more parameters for the same purpose. This function is limited to read up to 32 digital inputs of a slave.

Syntax:

int32_t ECAT_GetSlaveDI(uint16_t DeviceNo, uint16_t SlaveNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
Value	uint32_t*	OUT	Digital input data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint32_t Value;

ret = ECAT_GetSlaveDI(DeviceNo, SlaveNo, &Value);
if(ret < 0)
	printf("Failed to get slave DI:%d\n", ret);
else
	printf("DI:%u! \n", Value);
```


6.10. ECAT_GetSlaveDIBit

Description:

Get a bit status of a slave's digital input.

Syntax:

int32_t ECAT_GetSlaveDIBit(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t BitNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
BitNo	uint16_t	IN	Bit number
Value	uint32_t*	OUT	Bit data (0 or 1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t BitNo = 2;
uint32_t Value;

ret = ECAT_GetSlaveDIBit(DeviceNo, SlaveNo, BitNo, &Value);
if(ret < 0)
        printf("Failed to get slave DI:%d\n", ret);
else
        printf("DI_Bit[%u]:%u! \n", BitNo, Value);
```

6.11. ECAT_GetSlaveDO

Description:

Get the digital output data of a slave. If a slave is a simple digital output slave, users can use this API to get DO states. Function *ECAT_GetSlaveRxPdoData* can also do it; but users have to enter more parameters for the same purpose. This function is limited to read up to 32 digital outputs of a slave.

Syntax:

int32_t ECAT_GetSlaveDO(uint16_t DeviceNo, uint16_t SlaveNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
SlaveNo	uint16_t	IN	Slave number
Value	uint32_t*	OUT	Digital output data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint32_t Value;

ret = ECAT_GetSlaveDO(DeviceNo, SlaveNo, &Value);
if(ret < 0)
    printf("Failed to get slave DO:%d\n", ret);
else
    printf("DO:%u! \n", Value);
```


6.12. ECAT_GetSlaveDOBit

Description:

Get a bit status of a slave's digital output.

Syntax:

int32_t ECAT_GetSlaveDOBit(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t BitNo, uint32_t *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
BitNo	uint16_t	IN	Bit number
Value	uint32_t*	OUT	Bit data (0 or 1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t BitNo = 2;
uint32_t Value;

ret = ECAT_GetSlaveDOBit(DeviceNo, SlaveNo, BitNo, &Value);
if(ret < 0)
    printf("Failed to get slave DO bit:%d\n", ret);
else
    printf("DO_Bit[%u]:%u! \n", BitNo, Value);
```

6.13. ECAT_SetSlaveDO

Description:

Set the digital output data of a slave. If a slave is a simple digital input slave, users can use this API to set DO values. Function *ECAT_SetSlaveRxPdoData* can also do it; but users have to enter more parameters for the same purpose. This function is limited to set up to 32 digital outputs of a slave.

Syntax:

int32_t ECAT_SetSlaveDO(uint16_t DeviceNo, uint16_t SlaveNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
Value	uint32_t	IN	Digital output data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint32_t Value = 255;

ret = ECAT_SetSlaveDO(DeviceNo, SlaveNo, Value);
if(ret < 0)
	printf("Failed to set slave DO:%d\n", ret);
else
	printf("Set slave DO successfully! \n");
```

6.14. ECAT_SetSlaveDOBit

Description:

Set a bit data of a slave's digital output.

Syntax:

int32_t ECAT_SetSlaveDOBit(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t BitNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
BitNo	uint16_t	IN	Bit number
Value	uint32_t	IN	Bit data (0 or 1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t BitNo = 2;
uint32_t Value = 1;

ret = ECAT_GetSlaveDOBit(DeviceNo, SlaveNo, BitNo, Value);
if(ret < 0)
	printf("Failed to set slave DI bit:%d\n", ret);
else
	printf("Set slave DO bit successfully! \n");
```


6.15. ECAT_SetSlaveAoProperty

Description:

Set the AO channel property value. Each AO channel can has different range setting from the others.

Note: It supports **ECAT-2024 and ECAT-2028.**

Syntax:

int32_t ECAT_SetSlaveAoProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, uint8_t Range)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Range	uint8_t	IN	AO range code (Defined in Table 6.2)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.4: AO range code

Macro Definition	Value	Description
SLAVE_AO_UNI_5V	0	0 ~ 5V
SLAVE_AO_BI_5V	1	±5V
SLAVE_AO_UNI_10V	2	0 ~ 10V
SLAVE_AO_BI_10V	3	±10V

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
uint8_t Range = SLAVE_AO_UNI_10V;

ret = ECAT_SetSlaveAoProperty(DeviceNo, SlaveNo, ChannelNo, Range);
if(ret != 0)
	printf("Failed to set slave AO settings:%d\n", ret);
else
	printf("Set slave AO settings successfully! \n");
```


6.16. ECAT_GetSlaveAoProperty

Description:

Get the AO channel property value. Each AO channel can has different range setting from the others.

Note: It supports **ECAT-2024 and ECAT-2028.**

Syntax:

int32_t ECAT_GetSlaveAoProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t *ChannelNo, uint8_t *Range)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Range	uint8_t *	OUT	AO range code (Defined in Table 6.2)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
uint8_t Range;

ret = ECAT_GetSlaveAoProperty(DeviceNo, SlaveNo, ChannelNo, &Range);
if(ret != 0)
        printf("Failed to get slave AO settings:%d\n", ret);
else
        printf("AO range:%d\n", Range);
```


6.17. ECAT_SetSlaveAoRawData

Description:

Set the 16-bit integer value of an analog output channel.

Note: It supports **ECAT-2024 and ECAT-2028.**

Syntax:

int32_t ECAT_SetSlaveAoRawData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, int16_t Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	int16_t	IN	AO raw value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
int16_t Data = 0xFF;

ret = ECAT_SetSlaveAoRawData(DeviceNo, SlaveNo, ChannelNo, Data);
if(ret != 0)
        printf("Failed to set slave AO raw data:%d\n", ret);
else
        printf("Set slave AO raw data successfully! \n");
```

6.18. ECAT_GetSlaveAoRawData

Description:

Get the 16-bit integer value of an analog output channel.

Note: It supports **ECAT-2024 and ECAT-2028.**

Syntax:

int32_t ECAT_GetSlaveAoRawData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, int16_t *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	int16_t *	OUT	AO raw value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
int16_t Data;

ret = ECAT_GetSlaveAoRawData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
    printf("Failed to get slave AO raw data:%d\n", ret);
else
    printf("AO raw data:%d\n", Data);
```


6.19. ECAT_SetSlaveAoVoltData

Description:

Set the floating-point voltage output value of a specified analog output channel.

Note: It supports **ECAT-2024 and ECAT-2028.**

Syntax:

int32_t ECAT_SetSlaveAoVoltData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, double Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	double	IN	AO floating-point voltage value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
double Data = 5.5;

ret = ECAT_SetSlaveAoVoltData(DeviceNo, SlaveNo, ChannelNo, Data);
if(ret != 0)
	printf("Failed to set slave AO volt data:%d\n", ret);
else
	printf("Set slave AO volt data successfully! \n");
```

6.20. ECAT_GetSlaveAoVoltData

Description:

Get the floating-point voltage output value of a specified analog output channel.

Note: It supports **ECAT-2024 and ECAT-2028.**

Syntax:

int32_t ECAT_GetSlaveAoVoltData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, double *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	Double *	OUT	AO floating-point voltage value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
double Data;

ret = ECAT_GetSlaveAoVoltData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
        printf("Failed to get slave AO volt data:%d\n", ret);
else
        printf("AO volt data:%d\n", Data);
```


6.21. ECAT_SetSlaveAiProperty

Description:

Set the AI channel property value. Each AI channel can has different range setting from others.

Note: It supports **ECAT-2011H.**

Syntax:

int32_t ECAT_SetSlaveAiProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, uint8_t Range)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Range	uint8_t	IN	AI range code (Defined in Table 6.3)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.5: AI range codes

Macro Definition	Value	Description
SLAVE_AI_BI_10V	0	±10V
SLAVE_AI_BI_5V	1	±5V
SLAVE_AI_BI_2_5V	2	±2.5V
SLAVE_AI_UNI_10V	3	0 ~ 10V
SLAVE_AI_UNI_20mA	4	0 ~ 20mA
SLAVE_AI_UNI_4_20mA	5	4 ~ 20mA
SLAVE_AI_BI_20mA	6	±0 ~ 20mA
SLAVE_AI_BI_4_20mA	7	±4 ~ 20mA
SLAVE_AI_BI_10V_UNI_20mA	8	CH0~3 ±10V, CH4~7 0 ~ 20mA
SLAVE_AI_BI_10V_UNI_4_20mA	9	CH0~3 ±10V, CH4~7 4 ~ 20mA
SLAVE_AI_BI_10V_BI_20mA	10	CH0~3 ±10V, CH4~7 ±0 ~ 20mA
SLAVE_AI_BI_10V_BI_4_20mA	11	CH0~3 ±10V, CH4~7 ±4 ~ 20mA

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
uint8_t Range = SLAVE_AI_BI_10V;
ret = ECAT_SetSlaveAiProperty(DeviceNo, SlaveNo, ChannelNo, Range);
if(ret != 0)
	printf("Failed to set slave AI settings:%d\n", ret);
else
	printf("Set slave AI settings successfully! \n");
```


6.22. ECAT_GetSlaveAiProperty

Description:

Get the AI channel property value. Each AI channel can has different range setting from others.

Note: It supports **ECAT-2011H.**

Syntax:

int32_t ECAT_GetSlaveAiProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t *ChannelNo, uint8_t *Range)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Range	uint8_t *	OUT	AI range code (Defined in Table 6.3)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
uint8_t Range;

ret = ECAT_GetSlaveAiProperty(DeviceNo, SlaveNo, ChannelNo, &Range);
if(ret != 0)
    printf("Failed to get slave AI settings:%d\n", ret);
else
    printf("AI range:%d\n", Range);
```


6.23. ECAT_GetSlaveAiRawData

Description:

Get the 16-bit integer value of an analog output channel.

Note: It supports **ECAT-2011H.**

Syntax:

int32_t ECAT_GetSlaveAiRawData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, int16_t *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	int16_t *	OUT	AI raw value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
int16_t Data;

ret = ECAT_GetSlaveAiRawData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
	printf("Failed to get slave AI raw data:%d\n", ret);
else
	printf("AI raw data:%d\n", Data);
```


6.24. ECAT_GetSlaveAiVoltData

Description:

Get the floating-point voltage value of an analog input channel. Please make sure the channel property is set correctly.

Note: It supports **ECAT-2011H.**

Syntax:

int32_t ECAT_GetSlaveAiVoltData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, double *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	Double *	OUT	AI floating-point voltage value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
double Data;

ret = ECAT_GetSlaveAiVoltData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
	printf("Failed to get slave AI volt data:%d\n", ret);
else
	printf("AI volt data:%d\n", Data);
```


6.25. ECAT_GetSlaveAimAData

Description:

Get the floating-point milliampere value of an analog input channel. Please make sure the channel property is set correctly.

Note: It supports **ECAT-2011H.**

Syntax:

int32_t ECAT_GetSlaveAimAData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, double *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	Double *	OUT	A floating-point milliampere AI value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
double Data;

ret = ECAT_GetSlaveAimAtData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
	printf("Failed to get slave AI mA data:%d\n", ret);
else
	printf("AI mA data:%d\n", Data);
```


6.26. ECAT_Set_ECAT2016_AiProperty

Description:

Set the AI channel property value. Each AI channel can has different range setting from others.

Note:

(1) It supports **ECAT-2016T and ECAT-2016H.**

(2) Change any one channel property value will change the property values in the other remaining channels.

Syntax:

int32_t ECAT_Set_ECAT2016_AiProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, uint8_t Range, uint32_t *AbortCode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Range	uint8_t	IN	AI range code (Defined in Table 6.4)
AbortCode	uint32_t*	OUT	Abort code of the SDO (Please refer to Appendix "SDO Abort messages")

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.6: AI Range Code

Macro Definition	Value	Description
ECAT2016_AI_BI_10V	0	±10V
ECAT2016_AI_BI_5V	1	±5V
ECAT2016_AI_BI_2_5V	2	±2.5V
ECAT2016_AI_BI_1V	3	±1V
ECAT2016_AI_BI_500mV	4	±500mV
ECAT2016_AI_BI_100mV	5	±100mV
ECAT2016_AI_BI_50mV	6	±50mV
ECAT2016_AI_BI_25mV	7	±25mV
ECAT2016_AI_BI_20mV	8	±20mV
ECAT2016_AI_BI_16mV	9	±16mV
ECAT2016_AI_BI_15mV	10	±15mV

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
uint8_t Range = ECAT2016_AI_BI_10V;
uint32_t Abortcode;
ret = ECAT_Set_ECAT2016_AiProperty(DeviceNo, SlaveNo, ChannelNo, Range, &Abortcode);
if(ret != 0)
	printf("Failed to set slave AI settings:%d\n", ret);
else
	printf("Set slave AI settings successfully! \n");
```


6.27. ECAT_Get_ECAT2016_AiProperty

Description:

Get the AI channel property value. Each AI channel can has different range setting from others.

Note: It supports **ECAT-2016T and ECAT-2016H.**

Syntax:

int32_t ECAT_Get_ECAT2016_AiProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t *ChannelNo, uint8_t *Range, uint32_t *AbortCode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Range	uint8_t *	OUT	AI range code (Defined in Table 6.4)
AbortCode	uint32_t*	OUT	Abort code of the SDO (Please refer to Appendix "SDO Abort messages")

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
uint8_t Range;
uint32_t Abortcode;

ret = ECAT_Get_ECAT2016_AiProperty(DeviceNo, SlaveNo, ChannelNo, &Range, &Abortcode);
if(ret != 0)
        printf("Failed to get slave AI settings:%d\n", ret);
else
        printf("AI range:%d\n", Range);
```

6.28. ECAT_Get_ECAT2016_AiRawData

Description:

Get the 16-bit integer value of an analog input channel.

Note: It supports **ECAT-2016T and ECAT-2016H.**

Syntax:

int32_t ECAT_Get_ECAT2016_AiRawData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, int16_t *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	int16_t *	OUT	AI raw value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
int16_t Data;

ret = ECAT_Get_ECAT2016_AiRawData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
    printf("Failed to get slave AI raw data:%d\n", ret);
else
    printf("AI raw data:%d\n", Data);
```


6.29. ECAT_Get_ECAT2016_AiVoltData

Description:

Get the floating-point voltage value of an analog input channel. Please make sure the channel property is set correctly.

Note: It supports **ECAT-2016T and ECAT-2016H.**

Syntax:

int32_t ECAT_Get_ECAT2016_AiVoltData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t ChannelNo, double *Data)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
ChannelNo	uint16_t	IN	Channel number
Data	Double *	OUT	AI floating-point voltage value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t ChannelNo = 0;
double Data;

ret = ECAT_Get_ECAT2016_AiVoltData(DeviceNo, SlaveNo, ChannelNo, &Data);
if(ret != 0)
    printf("Failed to get slave AI volt data:%d\n", ret);
else
    printf("AI volt data:%d\n", Data);
```


6.30. ECAT_SetSlaveEncProperty

Description:

Set the encoder property. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveEncProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t Mode, uint8_t InvertCnt, uint8_t LPF)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface channel number
Mode	uint8_t	IN	Encoder Mode 1: CW/CCW 2: Pulse/Dir 3: A/B Phase
InvertCnt	uint8_t	IN	change the counting direction
LPF	uint8_t	IN	Set low pass filter (Defined in Table 6.5)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.7: Low pass filter

Low pass filter number	Maximum Input Frequency	
	Pulse/Direction counting mode Clockwise/Counterclockwise mode	Quadrant counting mode
0	4MHz (filter disabled)	6MHz (filter disabled)
1	4MHz	1MHz
2	2MHz	500KHz
3	1MHz	250KHz
4	640KHz	160KHz
5	320KHz	80KHz
6	160KHz	40Hz
7	80KHz	20KHz
8	40KHz	10KHz

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint8_t Mode = 3; //A/B Phase
uint8_t InvertCnt = 1; //Enable Reverse
uint8_t LPF = 0;
ret = ECAT_SetSlaveEncProperty(DeviceNo, SlaveNo, EncNo, Mode, InvertCnt, LPF);
if(ret != 0)
        printf("Failed to set encoder property:%d\n", ret);
else
        printf("Set encoder property successfully! \n");
```


6.31. ECAT_GetSlaveEncProperty

Description:

Get the encoder property settings. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveEncProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t *Mode, uint8_t *InvertCnt, uint8_t *LPF)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Mode	uint8_t *	OUT	Encoder Mode 1: CW/CCW 2: Pulse/Dir 3: A/B Phase
InvertCnt	uint8_t *	OUT	change counting direction
LPF	uint8_t *	OUT	Set low pass filter (Defined in Table 6.5)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint8_t Mode;
uint8_t ReverseCnt ;
uint8_t LPF;
ret = ECAT_GetSlaveEncProperty(DeviceNo, SlaveNo, EncNo, &Mode, &ReverseCnt, &LPF);
if(ret != 0)
{
	printf("Failed to get encoder property:%d\n", ret);
}
else
{
	printf("Encoder mode:%u\n", Mode);
	printf("Encoder reverse:%u\n", ReverseCnt);
	printf("Encoder Low Pass Filter:%u\n", LPF);
}
```


6.32. ECAT_GetSlaveEncCount

Description:

Get the encoder counter value. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveEncCount(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, int32_t *Cnt)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Cnt	int32_t *	OUT	Encoder counter value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Cnt;
ret = ECAT_ GetSlaveEncCount(DeviceNo, SlaveNo , EncNo, &Cnt);
if(ret != 0)
{
    printf("Failed to get encoder count:%d\n", ret);
}
else
{
    printf("Encoder count:%d\n", Cnt);
}
```


6.33. ECAT_ResetSlaveEncCount

Description:

Clear the encoder counter value to 0. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_ResetSlaveEncCount(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
ret = ECAT_ResetSlaveEncCount(DeviceNo, SlaveNo , EncNo);
if(ret != 0)
{
    printf("Failed to reset encoder count:%d\n", ret);
}
else
{
    printf("Reset encoder count successfully!\n");
}
```


6.34. ECAT_SetSlaveEncCount

Description:

Set the encoder counter value. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveEncCount(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, int32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Value	int32_t *	OUT	Encoder counter value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Value = 100;

ret = ECAT_SetSlaveEncCount(DeviceNo, SlaveNo , EncNo, Value);
if(ret != 0)
{
    printf("Failed to set encoder count:%d\n", ret);
}
else
{
    printf("Set encoder count successfully!\n");
}
```

6.35. ECAT_SetSlaveEncIdxLatchProperty

Description:

Set the position index latch function property to be enabled or not. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveEncIdxLatchProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t Enable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Enable	uint8_t	IN	Enable/Disable latch

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint8_t Enable = 1;

ret = ECAT_SetSlaveEncIdxLatchProperty(DeviceNo, SlaveNo, EncNo, Enable);
if(ret != 0)
{
    printf("Failed to set index latch property:%d\n", ret);
}
else
{
    printf("Set index latch property successfully!\n");
}
```


6.36. ECAT_GetSlaveEncIdxLatchProperty

Description:

Get the position index latch function setting. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveEncIdxLatchProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t *Enable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Enable	uint8_t *	OUT	Enable/Disable latch

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint8_t Enable;

ret = ECAT_GetSlaveEncIdxLatchProperty(DeviceNo, SlaveNo, EncNo, &Enable);
if(ret != 0)
{
	printf("Failed to get index latch property:%d\n", ret);
}
else
{
	printf("Index latch enable:%u\n", Enable);
}
```

6.37. ECAT_GetSlaveEncIdxLatchCnt

Description:

Read the index latch count. This function is designed for encoder module ECAT-2093 and ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveEncIdxLatchCnt(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, int32_t *Cnt)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Cnt	int32_t *	OUT	Latch count

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Cnt;

ret = ECAT_GetSlaveEncIdxLatchCnt(DeviceNo, SlaveNo, EncNo, &Cnt);
if(ret != 0)
{
    printf("Failed to get index latch count:%d\n", ret);
}
else
{
    printf("Index latch count:%u\n", Cnt);
}
```


6.38. ECAT_ResetSlaveEncIdxLatchCnt

Description:

Reset the index latch count. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_ResetSlaveEncIdxLatchCnt(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Cnt;

ret = ECAT_ResetSlaveEncIdxLatchCnt(DeviceNo, SlaveNo, EncNo);
if(ret != 0)
{
    printf("Failed to reset index latch count:%d\n", ret);
}
else
{
    printf("Index latch count:%u\n");
}
```


6.39. ECAT_SetSlaveEncExtLatchProperty

Description:

Set the position external latch function property. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveEncExtLatchProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t Enable, uint8_t Mode, uint8_t Logic)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Enable	uint8_t	IN	Enable/Disable latch
Mode	uint8_t	IN	Latch mode 0: Latch encoder counter 1: Reset encoder counter
Logic	uint8_t	IN	Extern latch signal polarity 0: Active high 1: Active low

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint8_t Enable = 1;
uint8_t Mode = 0;
uint8_t Logic = 0;

ret = ECAT_SetSlaveEncIdxLatchProperty(DeviceNo, SlaveNo, EncNo, Enable, Mode, Logic);
if(ret != 0)
{
      printf("Failed to set external latch property:%d\n",ret);
}
else
{
      printf("Set external latch property successfully!\n");
}
```

6.40. ECAT_GetSlaveEncExtLatchProperty

Description:

Get the position external latch function setting. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveEncExtLatchProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t *Enable, uint8_t *Mode, uint8_t *Logic)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Enable	uint8_t *	OUT	Enable/Disable latch
Mode	uint8_t *	OUT	Latch mode 0: Latch encoder counter 1: Reset encoder counter
Logic	uint8_t *	OUT	Extern latch signal polarity 0: Active high 1: Active low

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint8_t Enable, Mode, Logic;

ret = ECAT_GetSlaveEncIdxLatchProperty (DeviceNo, SlaveNo, EncNo, &Enable, &Mode, &Logic);
if(ret != 0)
{
    printf("Failed to get external latch property:%d\n",ret);
}
else
{
    printf("External latch enable:%u\n",    Enable);
    printf("External latch mode:%u\n",    Mode);
    printf("External latch logic:%u\n",    Logic);
}
```


6.41. ECAT_GetSlaveEncExtLatchCnt

Description:

Read the external latch count. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveEncExtLatchCnt(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, int32_t *Cnt)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Cnt	int32_t *	OUT	Latch count

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Cnt;

ret = ECAT_GetSlaveEncExtLatchCnt(DeviceNo, SlaveNo, EncNo, &Cnt);
if(ret != 0)
{
	printf("Failed to get external latch count:%d\n", ret);
}
else
{
	printf("External latch count:%u\n", Cnt);
}
```

6.42. ECAT_ResetSlaveEncExtLatchCnt

Description:

Reset the external latch count. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_ResetSlaveEncExtLatchCnt(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Cnt;

ret = ECAT_ResetSlaveEncExtLatchCnt(DeviceNo, SlaveNo, EncNo, &Cnt);
if(ret != 0)
{
	printf("Failed to reset external latch count:%d\n", ret);
}
else
{
	printf("External latch count:%u\n");
}
```


6.43. ECAT_SetSlaveCmpTrigProperty

Description:

Set the compare-trigger related properties. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveCmpTrigProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t PulseWidth)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
PulseWidth	uint32_t	IN	Compare Trigger Pulse Width (Defined in Table 6.6)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 6.8: Compare Trigger Pulse Width

Pulse Width Setting	Actual Pulse Width (μSec)
127 (default)	50
110	40
96	30
87	20
80	15

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint32_t PulseWidth = 40;
ret = ECAT_SetSlaveCmpTrigProperty(DeviceNo, SlaveNo, EncNo, PulseWidth);
if(ret != 0)
        printf("Failed to set compare triger property:%d\n", ret);
```


6.44. ECAT_GetSlaveCmpTrigProperty

Description:

Get the compare-trigger related properties. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_GetSlaveCmpTrigProperty(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, uint8_t *PulseWidth)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
PulseWidth	uint32_t *	OUT	Compare Trigger Pulse Width (Defined in Table 6.6)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
uint32_t PulseWidth;

ret = ECAT_GetSlaveCmpTrigProperty(DeviceNo, SlaveNo, EncNo, &PulseWidth);
if(ret != 0)
{
    printf("Failed to get compare triger property:%d\n", ret);
}
else
{
    printf("Compare triger pulse width:%u\n", PulseWidth);
}
```


6.45. ECAT_SetSlaveCmpTrigData

Description:

According to the setting value, start a single compare-trigger function for an on-board encoder interface channel. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveCmpTrigData(uint16_t DeviceNo, uint16_t EncNo, int32_t CmpData)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
CmpData	int32_t	IN	Single compare-trigger data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t CmpData = 1000;
ret = ECAT_SetSlaveCmpTrigData(DeviceNo, SlaveNo, EncNo, CmpData);
if(ret != 0)
	printf("Failed to set compare triger data:%d\n", ret);
```

6.46. ECAT_SetSlaveContCmpTrigData

Description:

Start a continuous or a multiple compare-trigger function. This function is designed for encoder module ECAT-2092T.

Syntax:

int32_t ECAT_SetSlaveContCmpTrigData(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t EncNo, int32_t Start, uint32_t Interval, uint8_t Dir)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave number
EncNo	uint16_t	IN	Encoder interface number
Start	int32_t	IN	Start position for this compare-trigger operation
Interval	uint32_t	IN	Trigger interval (i.e. position increment)
Dir	uint8_t	IN	Compare direction 0: positive direction 1: negative direction

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;
uint16_t EncNo = 0;
int32_t Start = 1000;
uint32_t Interval = 200;
uint8_t Dir = 0;
ret = ECAT_SetSlaveContCmpTrigData(DeviceNo, EncNo, Start, Interval, Dir);
if(ret != 0)
    printf("Failed to set continus compare triger data:%d\n", ret);
```


6.47. ECAT_SetTxPdoBufParam

Description:

Set parameters of a TxPdo buffer

TxPdo buffer will store the values of the last PDO_BUFFER_DATA_MAX specified TxPdo. After reading the buffer, the data inside the buffer will be cleared.

Syntax:

int32_t ECAT_SetTxPdoBufParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, uint16_t Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_BUFFER_CHANNEL_MAX channels
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint16_t	IN	TxPdo offset (unit: byte)
DataSize	uint16_t	IN	Data size (Maxmum: 4bytes)
Enable	uint16_t	IN	0:disable 1:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte= 0;
uint16_t DataSize= 2;
uint16_t Enable= 0;
ret = ECAT_SetTxPdoBufParam(DeviceNo, ChannelNo, SlaveNo, OffsetByte, DataSize, Enable);
if(ret != 0)
    printf("Failed to set TxPdo Buffer parameters:%d\n", ret);
```


6.48. ECAT_GetTxPdoBufParam

Description:

Read parameters of a TxPdo buffer.

Syntax:

int32_t ECAT_GetTxPdoBufParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t *SlaveNo, uint16_t *OffsetByte, uint16_t *DataSize, uint16_t *Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_BUFFER_CHANNEL_MAX channels
SlaveNo	uint16_t*	OUT	Slave number
OffsetByte	uint16_t*	OUT	TxPdo offset (unit: byte)
DataSize	uint16_t*	OUT	Data size (Maxmum: 4bytes)
Enable	uint16_t*	OUT	0:disable 1:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte= 0;
uint16_t DataSize= 0;
uint16_t Enable= 0;
ret = ECAT_GetTxPdoBufParam(DeviceNo, ChannelNo, &SlaveNo, &OffsetByte, &DataSize, &Enable);
if(ret != 0)
        printf("Failed to get TxPdo Buffer parameters:%d\n", ret);
```


6.49. ECAT_SetTxPdoBufEnable

Description:

Set enable/disable of a TxPdo buffer

Syntax:

int32_t ECAT_SetTxPdoBufEnable(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_BUFFER_CHANNEL_MAX channels
Enable	uint16_t	IN	0:disable 1:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t Enable= 0;
ret = ECAT_SetTxPdoBufEnable(DeviceNo, ChannelNo, Enable);
if(ret != 0)
	printf("Failed to set TxPdo Buffer Eanble:%d\n", ret);
```


6.50. ECAT_GetTxPdoBufEnable

Description:

Get enable/disable of a TxPdo buffer

Syntax:

int32_t ECAT_GetTxPdoBufEnable(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t *Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_BUFFER_CHANNEL_MAX channels
Enable	uint16_t*	OUT	0:disable 1:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t Enable= 0;
ret = ECAT_GetTxPdoBufEnable(DeviceNo, ChannelNo, &Enable);
if(ret != 0)
    printf("Failed to get TxPdo Buffer enable:%d\n", ret);
```


6.51. ECAT_GetTxPdoBufValue

Description:

Get Data of a TxPdo buffer

TxPdo buffer will store the values of the last PDO_BUFFER_DATA_MAX specified TxPdo. After reading the buffer, the data inside the buffer will be cleared.

Syntax:

int32_t ECAT_GetTxPdoBufValue(uint16_t DeviceNo, uint16_t ChannelNo, float *Data, uint16_t Size, uint16_t *ActualGetSize);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_BUFFER_CHANNEL_MAX channels
Data	float*	OUT	Data in the bufer , Max :PDO_BUFFER_DATA_MAX
Size	uint16_t	IN	Data Size
ActualGetSize	uint16_t*	OUT	Data sizeA ctual ge

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte= 0;
uint16_t DataSize= 2;
uint16_t Enable= 1;
float Data[PDO_BUFFER_DATA_MAX];
uint16_t Size = sizeof( Data );
uint16_t ActualGetSize;

ret = ECAT_SetTxPdoBufParam(DeviceNo, ChannelNo, SlaveNo, OffsetByte, DataSize, Enable);
if(ret != 0)
	printf("Failed to set TxPdo Buffer parameters:%d\n", ret);

ret = ECAT_GetTxPdoBufValue(DeviceNo, ChannelNo, Data, Size , &ActualGetSize);
if(ret != 0)
	printf("Failed to get TxPdo Buffer:%d\n", ret);
else
{
	for(uint16_t i = 0, i < ActualGetSize, i++)
	{
		printf("Data[%u]:%f\n", i, Data[ i ]);
	}
}
```

6.52. ECAT_SetAiFilterParam

Description:

Set a TxPdo filter, supporting notch filter 、high pass filter and low pass filter.

Syntax:

int32_t ECAT_SetAiFilterParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, uint16_t Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint16_t	IN	TxPdo offset (unit: byte)
DataSize	uint16_t	IN	Data size (Maxmum: 4bytes)
Enable	uint16_t	IN	0:disable 7:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte= 0;
uint16_t DataSize= 2;
uint16_t Enable= 7;
ret = ECAT_SetAiFilterParam(DeviceNo, ChannelNo, SlaveNo, OffsetByte, DataSize, Enable);
if(ret != 0)
        printf("Failed to set TxPdo filter parameters:%d\n", ret);
```

6.53. ECAT_GetAiFilterParam

Description:

Get settings of a TxPdo filter

Syntax:

int32_t ECAT_GetAiFilterParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t *SlaveNo, uint16_t *OffsetByte, uint16_t *DataSize, uint16_t *Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
SlaveNo	uint16_t*	OUT	Slave number
OffsetByte	uint16_t*	OUT	TxPdo offset (unit: byte)
DataSize	uint16_t*	OUT	Data size (Maxmum: 4bytes)
Enable	uint16_t*	OUT	0:disable 7:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte= 0;
uint16_t DataSize= 0;
uint16_t Enable= 0;
ret = ECAT_GetAiFilterParam(DeviceNo, ChannelNo, &SlaveNo, &OffsetByte, &DataSize, &Enable);
if(ret != 0)
        printf("Failed to get TxPdo filter parameters:%d\n", ret);
```


6.54. ECAT_SetAiFilterEnable

Description:

Set enable/disable of a TxPdo filter

Syntax:

int32_t ECAT_SetAiFilterEnable(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
Enable	uint16_t	IN	0:disable 7:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t Enable= 7;
ret = ECAT_SetAiFilterEnable(DeviceNo, ChannelNo, Enable);
if(ret != 0)
      printf("Failed to set TxPdo filter Eanble:%d\n", ret);
```

6.55. ECAT_GetAiFilterEnable

Description:

Get enable/disable of a TxPdo filter

Syntax:

int32_t ECAT_GetAiFilterEnable(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t *Enable);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
Enable	uint16_t*	OUT	0:disable 7:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t Enable= 0;
ret = ECAT_GetAiFilterEnable(DeviceNo, ChannelNo, &Enable);
if(ret != 0)
    printf("Failed to get TxPdo filter enable:%d\n", ret);
```

6.56. ECAT_SetAiFilterFreq

Description:

Set frequency of a TxPdo filter

Syntax:

int32_t ECAT_SetAiFilterFreq(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t FilterType, double Frequency);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
FilterType	uint16_t	IN	1: notch filter 2: low pass filter 4: high pass filter
Frequency	float	IN	frequency notch filter:center frequency(hz) low pass filter:cut off frequency(hz) high pass filter:cut off frequency(hz) Set 0 means disable the filter ex: FilterType = notch filter, Frequency = 0, FilterType = low pass filter, Frequency = 100(hz), means enable low pass filter, disable notch filter

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t FilterType= FILTER_LOW_PASS; // 2
double Frequency = 60;

ret = ECAT_SetAiFilterFreq(DeviceNo, ChannelNo, FilterType, Frequency);
if(ret != 0)
    printf("Failed to set TxPdo filter Frequency:%d\n", ret);

FilterType = FILTER_NOTCH ;//1
Frequency = 0;//disable
ret = ECAT_SetAiFilterFreq(DeviceNo, ChannelNo, FilterType, Frequency);
if(ret != 0)
    printf("Failed to set TxPdo filter Frequency:%d\n", ret);

FilterType =   FILTER_HIGH_PASS;//4
Frequency = 0;//disable
ret = ECAT_SetAiFilterFreq(DeviceNo, ChannelNo, FilterType, Frequency);
if(ret != 0)
    printf("Failed to set TxPdo filter Frequency:%d\n", ret);
```


6.57. ECAT_GetAiFilterFreq

Description:

Get frequency of a TxPdo filter

Syntax:

int32_t ECAT_GetAiFilterFreq(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t FilterType, double *Frequency);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
FilterType	uint16_t	IN	1: notch filter 2: low pass filter 4: high pass filter
Frequency	float*	OUT	frequency notch filter:center frequency low pass filter:cut off frequency high pass filter:cut off frequency

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t FilterType= FILTER_LOW_PASS;
double Frequency;
ret = ECAT_GetAiFilterFreq(DeviceNo, ChannelNo, FilterType, &Frequency);
if(ret != 0)
	printf("Failed to get TxPdo filter Frequency:%d\n", ret);
```


6.58. ECAT_GetAiFilterOutput

Description:

Get output of a TxPdo filter

Syntax:

int32_t ECAT_GetAiFilterOutput(uint16_t DeviceNo, uint16_t ChannelNo, int32_t *Output);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: AI_FILTER_CHANNEL_MAX channels
Output	int32_t*	OUT	output of a TxPdo filter

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte= 0;
uint16_t DataSize= 2;
uint16_t Enable= 7;
uint16_t FilterType;
double Frequency;
int32_t Output;

FilterType= FILTER_LOW_PASS;
Frequency = 60;
ret = ECAT_SetAiFilterFreq(DeviceNo, ChannelNo, FilterType, Frequency);
if(ret != 0)
    printf("Failed to set TxPdo filter Frequency:%d\n", ret);

FilterType= FILTER_NOTCH;
Frequency = 0;
ret = ECAT_SetAiFilterFreq(DeviceNo, ChannelNo, FilterType, Frequency);
if(ret != 0)
    printf("Failed to set TxPdo filter Frequency:%d\n", ret);

FilterType= FILTER_HIGH_PASS;
Frequency = 0;
ret = ECAT_SetAiFilterFreq(DeviceNo, ChannelNo, FilterType, Frequency);
if(ret != 0)
    printf("Failed to set TxPdo filter Frequency:%d\n", ret);

ret = ECAT_SetAiFilterParam(DeviceNo, ChannelNo, SlaveNo, OffsetByte, DataSize, Enable);
if(ret != 0)
    printf("Failed to set TxPdo filter parameters:%d\n", ret);

ret = ECAT_GetAiFilterOutput(DeviceNo, ChannelNo, &Output);
if(ret != 0)
```

```
        printf("Failed to set TxPdo filter parameters:%d\n", ret);
else
        printf("Failed to set TxPdo filter parameters:%d\n", ret);
```


6.59. ECAT_SetPdoInToOutParam

Description:

Set a Pdo input Output. Write TxPDO data (Input) to RxPDO (Output) every EtherCAT cycle.

Syntax:

int32_t ECAT_SetPdoInToOutParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t SlaveNoIn, uint16_t OffsetByteIn, uint16_t DataSizeIn, uint16_t SlaveNoOut, uint16_t OffsetByteOut, uint16_t DataSizeOut)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_INTOOUT_CHANNEL_MAX channels
SlaveNoIn	uint16_t	IN	Slave number
OffsetByteIn	uint16_t	IN	TxPdo offset (unit: byte)
DataSizeIn	uint16_t	IN	Data size (Maxmum: 4bytes)
SlaveNoOut	uint16_t	IN	Slave number
OffsetByteOut	uint16_t	IN	RxPdo offset (unit: byte)
DataSizeOut	uint16_t	IN	Data size (Maxmum: 4bytes)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNoIn = 0;
uint16_t OffsetByteIn= 0;
uint16_t DataSizeIn= 0;
uint16_t SlaveNoOut = 0;
uint16_t OffsetByteOut= 0;
uint16_t DataSizeOut= 0;
ret = ECAT_SetPdoInToOutParam(DeviceNo, ChannelNo, SlaveNoIn, OffsetByteIn, DataSizeIn,
SlaveNoOut, OffsetByteOut, DataSizeOut);
if(ret != 0)
	printf("Failed to set PdoInToOut parameters:%d\n", ret);
```

6.60. ECAT_GetPdoInToOutParam

Description:

Get settings of a Pdo input Output

Syntax:

int32_t ECAT_GetPdoInToOutParam(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t *SlaveNoIn, uint16_t *OffsetByteIn, uint16_t *DataSizeIn, uint16_t *SlaveNoOut, uint16_t *OffsetByteOut, uint16_t *DataSizeOut)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_INTOOUT_CHANNEL_MAX channels
SlaveNoIn	uint16_t*	OUT	Slave number
OffsetByteIn	uint16_t*	OUT	TxPdo offset (unit: byte)
DataSizeIn	uint16_t*	OUT	Data size (Maxmum: 4bytes)
SlaveNoOut	uint16_t*	OUT	Slave number
OffsetByteOut	uint16_t*	OUT	RxPdo offset (unit: byte)
DataSizeOut	uint16_t*	OUT	Data size (Maxmum: 4bytes)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t SlaveNoIn = 0;
uint16_t OffsetByteIn= 0;
uint16_t DataSizeIn= 0;
uint16_t SlaveNoOut = 0;
uint16_t OffsetByteOut= 0;
uint16_t DataSizeOut= 0;
ret = ECAT_GetPdoInToOut(DeviceNo, ChannelNo, &SlaveNoIn, &OffsetByteIn, &DataSizeIn,
&SlaveNoOut, &OffsetByteOut, &DataSizeOut);
if(ret != 0)
    printf("Failed to get PdoInToOut parameters:%d\n", ret);
```

6.61. ECAT_SetPdoInToOutCoeff

Description:

Set coefficient of a Pdo input Output

Output = input * gain + offset

Syntax:

int32_t ECAT_SetPdoInToOutCoeff(uint16_t DeviceNo, uint16_t ChannelNo, float gain, float offset)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_INTOOUT_CHANNEL_MAX channels
gain	float	IN	gain
offset	float	IN	offset

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
float gain= 1;
float offset = 0;

ret = ECAT_SetPdoInToOutCoeff(DeviceNo, ChannelNo, gain, offset);
if(ret != 0)
	printf("Failed to set PdoInToOut Coeff:%d\n", ret);
```


6.62. ECAT_GetPdoInToOutCoeff

Description:

Get coefficient of a Pdo input Output

Syntax:

int32_t ECAT_GetPdoInToOutCoeff(uint16_t DeviceNo, uint16_t ChannelNo, float *gain, float *offset)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_INTOOUT_CHANNEL_MAX channels
gain	float*	OUT	gain
offset	float*	OUT	offset

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
float gain;
float offset;
ret = ECAT_GetPdoInToOutCoeff(DeviceNo, ChannelNo, &gain, &offset);
if(ret != 0)
        printf("Failed to get PdoInToOut coeff:%d\n", ret);
```

6.63. ECAT_SetPdoInToOutEnable

Description:

Set enable/disable of a Pdo input Output

Syntax:

int32_t ECAT_SetPdoInToOutEnable(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t Enable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_INTOOUT_CHANNEL_MAX channels
Enable	uint16_t	IN	0:disable 1:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t Enable= 0;
ret = ECAT_SetPdoInToOutEnable(DeviceNo, ChannelNo, Enable);
if(ret != 0)
    printf("Failed to set PdoInToOutEanble:%d\n", ret);
```


6.64. ECAT_GetPdoInToOutEnable

Description:

Get enable/disable of a Pdo input Output

Syntax:

int32_t ECAT_GetPdoInToOutEnable(uint16_t DeviceNo, uint16_t ChannelNo, uint16_t *Enable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ChannelNo	uint16_t	IN	Channel number Maximum: PDO_INTOOUT_CHANNEL_MAX channels
Enable	uint16_t*	OUT	0:disable 1:enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ChannelNo= 0;
uint16_t Enable= 0;
ret = ECAT_GetPdoInToOutEnable(DeviceNo, ChannelNo, &Enable);
if(ret != 0)
        printf("Failed to get PdoInToOut enable:%d\n", ret);
```

7. Motion Control Functions

7.1. Motion Control Initialization

7.1.1. ECAT_McInit

Description:

Initialize parameters for motion control.

Syntax:

int32_t ECAT_McInit(uint16_t DeviceNo, uint16_t SlaveNo[], uint16_t SubAxisNo[], uint16_t AxisCount)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t[]	IN	An array of Slave number. Each index of this array is a slave number.
SubAxisNo	uint16_t[]	IN	Sub-axis number. In general, a slave only has an axis. But some slave has several axes. Several sub-axis numbers are provided for this kind of slave. With the combination of save number and sub-axis number, the system can have all axes be defined and used individually.
AxisCount	uint16_t	IN	Set the number of axes (MC_AXIS_NO_MAX macro is the maximum number of axes)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisCount=0;
uint16_t McSlaveNo[MC_AXIS_NO_MAX];
uint16_t McSubAxisNo[MC_AXIS_NO_MAX];
 // Ex: The network system is composed of two CiA402 servo drives and an ECAT-2094S slave.
McSlaveNo[0] = 0;   // axis 0 is slave 0
McSlaveNo[1] = 1;   // axis 1 is slave 1
McSlaveNo[2] = 2;   // axis 2 is one axis of slave 2 (Note: slave 2 is a 4-axis slave)
McSlaveNo[3] = 2;   // axis 3 is one axis of slave 2
McSlaveNo[4] = 2;   // axis 4 is one axis of slave 2
McSlaveNo[5] = 2;   // axis 5 is one axis of slave 2
McSubAxisNo [0] = 0;   // axis 0 is a single axis slave
McSubAxisNo [1] = 0;   // axis 1 is a single axis slave
McSubAxisNo [2] = 0;   // axis 2 is the local axis0 of a 4-axis slave
McSubAxisNo [3] = 1;   // axis 3 is the local axis1 of a 4-axis slave
McSubAxisNo [4] = 2;   // axis 4 is the local axis2 of a 4-axis slave
McSubAxisNo [5] = 3;   // axis 5 is the local axis3 of a 4-axis slave

...
AxisCount = 6;
ret = ECAT_McInit(DeviceNo, McSlaveNo, McSubAxisNo , AxisCount);
if(ret < 0)
{
    printf("Failed to initialize motion control:%d\n", ret);
}
else
{
    printf("Initialize motion control successfully\n");
}
```


7.2. Axis Parameter Settings

7.2.1. ECAT_McSetAxisServoOn

Description:

Set an axis (a drive) to be servo ON or servo OFF.

Syntax:

int32_t ECAT_McSetAxisServoOn(uint16_t DeviceNo, uint16_t AxisNo, uint16_t State)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
State	uint16_t	IN	Servo Driver state 0: OFF 1: ON

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t State = 1;
...
ret = ECAT_McSetAxisServoOn(DeviceNo, AxisNo, State);
if(ret < 0)
{
    printf("Failed to set axis ServoOn:%d\n", ret);
}
else
{
    printf("Set axis ServoOn successfully!\n");
}
```


7.2.2. ECAT_McSetAxisPPU

Description:

Set Pulses Per Unit (PPU) value for an axis. Motion command is based on Unit. Inside the control card, pulses are used for control motors.

Syntax:

int32_t ECAT_McSetAxisPPU(uint16_t DeviceNo, uint16_t AxisNo, double PPU)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
PPU	double	IN	Pulses Per Unit

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double PPU = 100000;
...
ret = ECAT_McSetAxisPPU(DeviceNo, AxisNo, PPU);
if(ret < 0)
{
	printf("Failed to set axis PPU:%d\n", ret);
}
else
{
	printf("Set axis PPU successfully!\n");
}
```

7.2.3. ECAT_McGetAxisPPU

Description:

Get pulses per unit setting of an axis.

Syntax:

int32_t ECAT_McGetAxisPPU(uint16_t DeviceNo, uint16_t AxisNo, double *PPU)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
PPU	Double*	OUT	Pulses Per Unit

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double PPU;
...
ret = ECAT_McGetAxisPPU(DeviceNo, AxisNo, &PPU);
if(ret < 0)
{
	printf("Failed to get axis PPU:%d\n", ret);
}
else
{
	printf("Axis[%u] PPU:%f\n", AxisNo, PPU);
}
```

7.2.4. ECAT_McSetProfileData

Description:

Set a position array data into a buffer number for profile motion(*ECAT_McAxisMoveProfile*).

Syntax:

int32_t ECAT_McSetProfileData(uint16_t DeviceNo, uint16_t ProfileNo, double *Data, uint16_t DataSize)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ProfileNo	uint16_t	IN	Profile number, available number range 0~15
Data	double*	IN	Data buffer. It can store up to 3000 double-type data.
DataSize	uint16_t	IN	Size of data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProfileNo = 0;
double Data[MC_PROFILE_DATA_MAX];
uint16_t DataSize = 10;
Data[0] =   0.00005;
Data[1] =   0.00015;
Data[2] =   0.00030;
Data[3] =   0.00050;
Data[4] =   0.00075;
Data[5] =   0.00105;
Data[6] =   0.00140;
Data[7] =   0.00180;
Data[8] =   0.00225;
Data[9] =   0.00275;

ret = ECAT_McSetProfileData(DeviceNo, ProfileNo, Data, DataSize);
if(ret < 0)
{
    printf("Failed to set profile data:%d\n", ret);
}
else
{
    printf("Set set profile data successfully!\n");
}
```

7.2.5. ECAT_McGetProfileData

Description:

Get a position array data from a profile buffer number

Syntax:

int32_t ECAT_McGetProfileData(uint16_t DeviceNo, uint16_t ProfileNo, double *Data, uint16_t DataSize)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ProfileNo	uint16_t	IN	Profile number, available number range 0~15
Data	double*	OUT	Data buffer. It can have up to 3000 double-type data.
DataSize	uint16_t	IN	Size of data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t i;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProfileNo = 0;
double Data[MC_PROFILE_DATA_MAX];
uint16_t DataSize = 10;
...
ret = ECAT_McGetProfileData(DeviceNo, ProfileNo, Data, DataSize);
if(ret < 0)
{
	printf("Failed to get profile data:%d\n", ret);
}
else
{
	printf("Set get profile data successfully!\n");
	for(i=0; i<DataSize; i++)
		printf("Data[%u]:%f\n", i, Data[i]);
}
```

7.2.6. ECAT_McSetProfileInterval

Description:

Set interval of position array data for profile motion. It controls the data consuming speed as well as the motion speed. For example, if the interval value is 2, the system will consume each position value for every 2 cycles, i.e., the increment for each cycle is half of the original defined value.

Syntax:

int32_t ECAT_McSetProfileInterval(uint16_t DeviceNo, uint16_t ProfileNo, uint16_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ProfileNo	uint16_t	IN	Profile number, available number range 0~15
Value	uint16_t	IN	Interval For example: 1: read position array data for motion every cycletime (default setting) 2: read position array data for motion every two cycletimes.

Return:

0: Success.

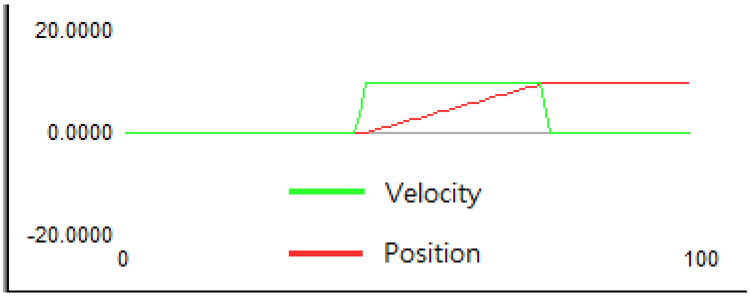
Others: Refer to Appendix "Error Codes".

Example:

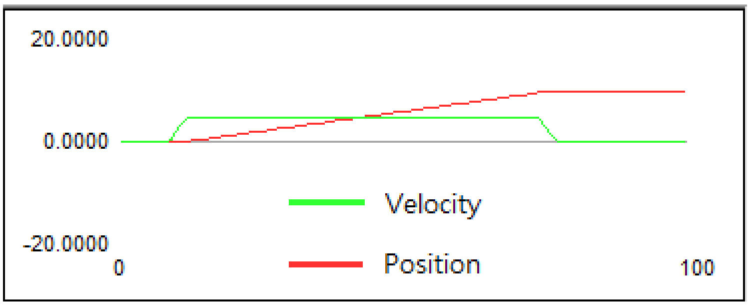
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t ProfileNo = 0;
uint16_t Value = 2;
ret = ECAT_McSetProfileInterval(DeviceNo, ProfileNo, Value);
if(ret < 0)
{
	printf("Failed to set profile Interval:%d\n", ret);
}
else
{
	printf("Set profile Interval successfully!\n");
}
```

Interval = 1(default)



Interval = 2



7.2.7. ECAT_McSetProfileCSV

Description:

Write position data to a CSV file. This file contain data for a profile motion. The data format is shown in Figure 7.1.

Syntax:

int32_t ECAT_McSetProfileCSV(uint16_t DeviceNo, uint16_t ProfileNo, uint32_t Offset, char *Data, uint32_t DataSize, uint8_t LastFlag)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ProfileNo	uint16_t	IN	Profile number, available number range 0~15
Offset	uint32_t	IN	File offset
Data	char *	IN	Data buffer
DataSize	uint32_t	IN	Size of the data
LastFlag	uint8_t	IN	Flag indicates the end of the writing action 0: more data will be written 1: this is the last write action

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

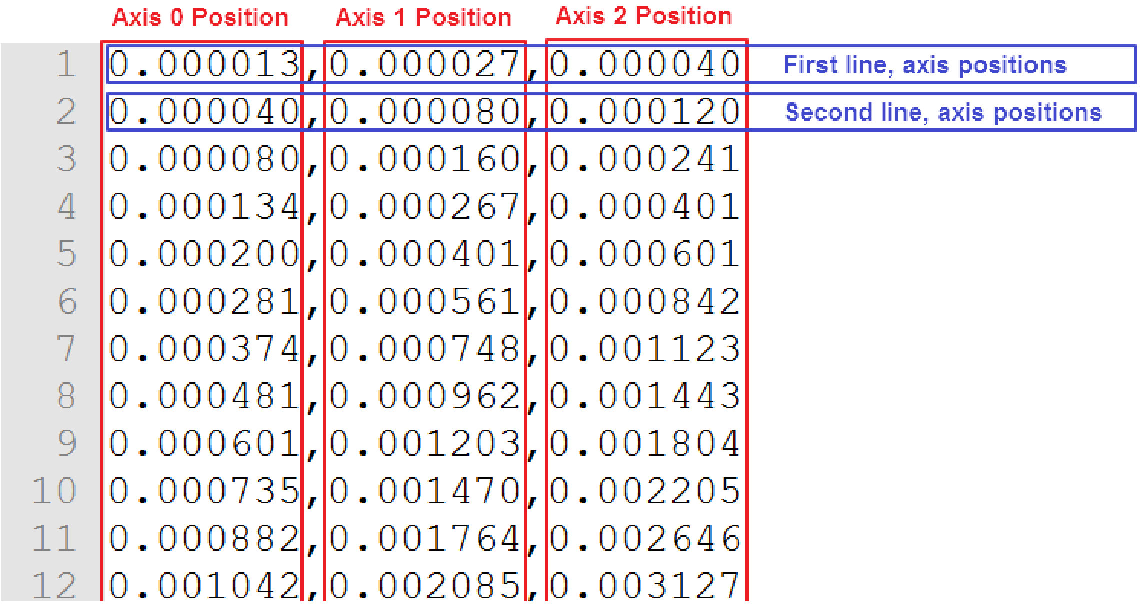


Figure 7.1

Example:

[C/C++]

```
FILE *pFile;
size_t file_Size;
char *buffer;
size_t result;
int32_t ret;
uint16_t ProfileNo = 0;
uint8_t LastFlag = 1;
char *file_name = "D:\xxx.csv"

pFile = fopen(file_name, "rb" );
if (pFile==NULL) {
	printf("Failed to open file:%s", file_name);
	return;
}

// obtain file size:
fseek (pFile, 0, SEEK_END);
file_Size = ftell(pFile);
```



```
fseek (pFile, 0, SEEK_SET);

// allocate memory to contain the whole file:
buffer = (char*)malloc(sizeof(char)*file_Size);
if (buffer == NULL) {
        printf("Failed to allocate memory");
        fclose(pFile);
        return;
}

// copy the file into the buffer:
result = fread(buffer, 1, file_Size, pFile);
if (result != file_Size) {
        printf("Failed to read from file");
        goto out_close;
}

/* the whole file is now loaded in the memory buffer. */
ret = ECAT_McSetProfileCSV(DeviceNo, ProfileNo, 0, buffer, file_Size, LastFlag);
if(ret != 0)
        printf("Failed to set profile CSV format data:%d", ret);

out_close:
        fclose(pFile);
        free(buffer);
```

7.2.8. ECAT_McGetProfileCSV

Description:

Read out position data from a CSV file. This file is used for a profile motion. The format is shown in Figure 7.1.

Syntax:

int32_t ECAT_McGetProfileCSV(uint16_t DeviceNo, uint16_t ProfileNo, uint32_t *Offset, char *Data, uint32_t *DataSize, uint8_t *LastFlag)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
ProfileNo	uint16_t	IN	Profile number, available number range 0~15
Offset	uint32_t *	OUT	File offset
Data	char *	OUT	Data buffer
DataSize	uint32_t *	OUT	Size of the data
LastFlag	uint8_t *	OUT	Read end flag 0: more data can be read 1: reach the end of file

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

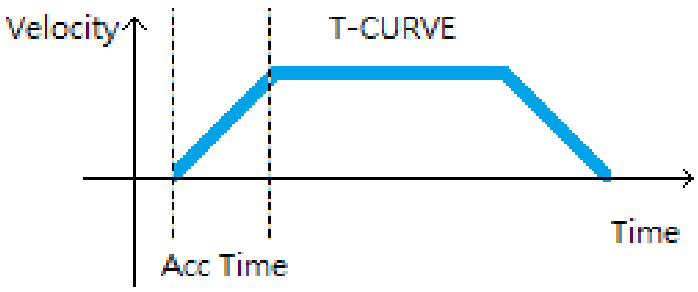
```
FILE * pFile;
char Data[2048];
int32_t ret;
char *file_name = "D:\xxx.csv"
uint16_t ProfileNo = 0;
uint8_t LastFlag;
uint32_t DataSize;
uint32_t Offset = 0;

pFile = fopen(file_name, "wb" );
if (pFile==NULL) {
	printf("Failed to create file:%s", file_name);
	return;
}

while(1)
{
	DataSize = 2048;
	LastFlag = 0;
	if((ret = ECAT_McGetProfileCSV(DeviceNo, ProfileNo, &Offset, Data,
	&DataSize, &LastFlag)) != 0) {
		printf("Failed to get profile CSV format data:%d", ret);
		fclose(pFile);
		return;
	}

	if (fwrite(Data , 1, DataSize, pFile) != DataSize) {
		printf("Failed to Write File");
		fclose(pFile);
		return;
	}

	if(LastFlag) {
		fclose(pFile);
		break;
```

```
    }
};
```


7.2.9. ECAT_McSetAxisAccTime

Description:

Set acceleration time of an axis.



Syntax:

int32_t ECAT_McSetAxisAccTime(uint16_t DeviceNo, uint16_t AxisNo, uint16_t Time_ms)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Time_ms	uint16_t	IN	Acceleration time (Unit: millisecond) default:100

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t Time_ms = 500;
...
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
	printf("Failed to set axis acceleration time:%d\n", ret);
}
else
{
	printf("Set axis acceleration time successfully!\n");
}
```

7.2.10. ECAT_McGetAxisAccTime

Description:

Get acceleration time of an axis.

Syntax:

int32_t ECAT_McGetAxisAccTime(uint16_t DeviceNo, uint16_t AxisNo, uint16_t *Time_ms)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
AxisNo	uint16_t	IN	Axis number
Time_ms	uint16_t*	OUT	Acceleration time (Unit: millisecond)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

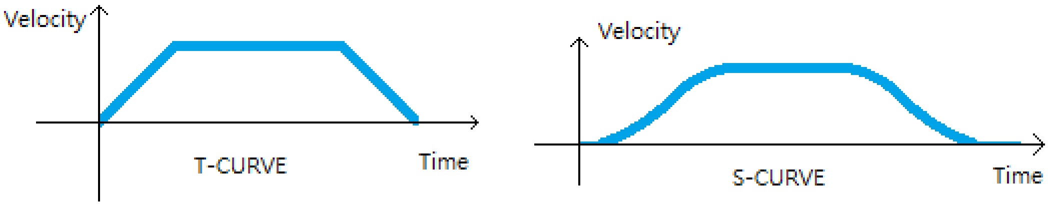
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t Time_ms;
ret = ECAT_McGetAxisAccTime(DeviceNo, AxisNo, &Time_ms);
if(ret < 0)
{
	printf("Failed to get axis acceleration time:%d\n", ret);
}
else
{
	printf("Axis[%u] Acceleration Time(ms):%f\n", AxisNo, Time_ms);
}
```


7.2.11. ECAT_McSetAxisAccDecType

Description:

Set acceleration type of an axis.



Syntax:

int32_t ECAT_McSetAxisAccDecType(uint16_t DeviceNo, uint16_t AxisNo, uint16_t Type)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Type	uint16_t	IN	Acceleration Type 1: T-Curve(default) 2: S-Curve

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t Type = 1; //T-Curve
ret = ECAT_McSetAxisAccDecType (DeviceNo, AxisNo, Type);
if(ret < 0)
{
	printf("Failed to set axis AccDecType:%d\n", ret);
}
else
{
	printf("Set axis AccDecType successfully!\n");
}
```


7.2.12. ECAT_McGetAxisAccDecType

Description:

Get acceleration type of an axis.

Syntax:

int32_t ECAT_McGetAxisAccDecType(uint16_t DeviceNo, uint16_t AxisNo, uint16_t * Type)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Type	uint16_t*	OUT	Acceleration Type 1: T-Curve 2: S-Curve

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t Type;
ret = ECAT_McGetAxisAccDecType(DeviceNo, AxisNo, &Type);
if(ret < 0)
{
    printf("Failed to get axis AccDecType: %d\n", ret);
}
else
{
    printf("Axis[%u] AccDecType: %f\n", AxisNo, Type);
}
```

7.2.13. ECAT_McSetAxisEncoderPPR

Description:

Set encoder pulses per revolution value of an axis, For encoder and motor scaling.

Note: For Encoder module / Stepper motor controller

Syntax:

int32_t ECAT_McSetAxisEncoderPPR(uint16_t DeviceNo, uint16_t AxisNo, uint32_t PPR)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
PPR	Uint32_t	IN	Pulses per revolution default:1

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t PPR =4000;
...
ret = ECAT_McSetAxisEncoderPPR (DeviceNo, AxisNo, PPR);
if(ret < 0)
{
	printf("Failed to set axis encoder PPR:%d\n", ret);
}
else
{
	printf("Set axis encoder PPR successfully!\n");
}
```

7.2.14. ECAT_McGetAxisEncoderPPR

Description:

Get encoder pulses per revolution of an axis.

Note: For Encoder module / Stepper motor controller

Syntax:

int32_t ECAT_McGetAxisEncoderPPR(uint16_t DeviceNo, uint16_t AxisNo, uint32_t *PPR)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
PPR	Uint32_t*	OUT	Pulses per revolution

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t PPR ;
ret = ECAT_McGetAxisEncoderPPR(DeviceNo, AxisNo, &PPR);
if(ret < 0)
{
    printf("Failed to get axis encoder PPR:%d\n", ret);
}
else
{
    printf("Axis[%u] encoder PPR :%f\n", AxisNo, PPR);
}
```


7.2.15. ECAT_McSetAxisMotorPPR

Description:

Set motor pulses per revolution of an axis, For encoder and motor scaling.

Note: For Encoder module / Stepper motor controller

Syntax:

int32_t ECAT_McSetAxisMotorPPR(uint16_t DeviceNo, uint16_t AxisNo, uint32_t PPR)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
PPR	Uint32_t	IN	Pulses per revolution default:1

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t PPR = 4000;
ret = ECAT_McSetAxisMotorPPR(DeviceNo, AxisNo, PPR);
if(ret < 0)
{
	printf("Failed to set axis motor PPR:%d\n", ret);
}
else
{
	printf("Set axis motor PPR successfully!\n");
}
```

7.2.16. ECAT_McGetAxisMotorPPR

Description:

Get motor pulses per revolution of an axis.

Note: For Encoder module / Stepper motor controller

Syntax:

int32_t ECAT_McGetAxisMotorPPR(uint16_t DeviceNo, uint16_t AxisNo, uint32_t *PPR)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
PPR	Uint32_t*	OUT	Pulses per revolution

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t PPR ;
...
ret = ECAT_McGetAxisMotorPPR(DeviceNo, AxisNo, &PPR);
if(ret < 0)
{
    printf("Failed to get axis motor PPR:%d\n", ret);
}
else
{
    printf("Axis[%u] motor PPR :%f\n", AxisNo, PPR);
}
```

7.2.17. ECAT_McSetEcamTable

Description:

Set the slave position data for an E-CAM table.

Users can use Cam Utility to create E -CAM table

Click link below to download

Cam Utility

http://ftp.icpdas.com/pub/cd/fieldbus_cd/ethercat/master/ecat-m801/software/programs/

Manual

http://ftp.icpdas.com/pub/cd/fieldbus_cd/ethercat/master/ecat-m801/manual/

Syntax:

int32_t ECAT_McSetEcamTable(uint16_t DeviceNo, uint16_t TableNo, double *Data, uint16_t DataSize)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
TableNo	uint16_t	IN	E-CAM table number
Data	double*	IN	Slave position data (Unit: user unit)
DataSize	uint16_t	IN	Size of data (Up to 1000)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

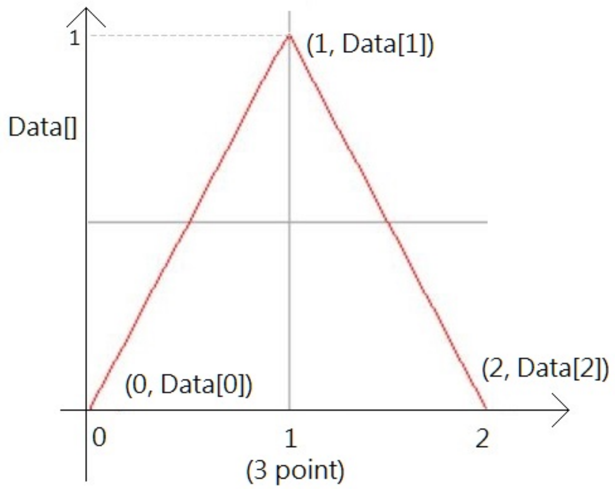
[C/C++]

```
int32_t ret;
uint16_t TableNo = 0;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double Data[3];
uint16_t DataSize = 3;
uint8_t SlaveAbs = 0; //Relative
double MasterInterval = 0.5;
double SlaveScaling = 1.0;
double AxisPos = 3.0;
double AxisVel = 1;
uint16_t SyncSource = MC_AXIS_SYNC_SOURCE_ACTUAL_VALUE;

//Write E-CAM Table data to Data[3]
Data[0] = 0;
Data[1] = 1;
Data[2] = 0;

ret = ECAT_McSetEcamTable(DeviceNo, TableNo, Data, DataSize);
if(ret < 0)
{
    printf("Failed to set E-CAM table data:%d\n", ret);
    return;
}

ret = ECAT_McConfigEcamTable(DeviceNo, TableNo, SlaveAbs);
if(ret < 0)
{
    printf("Failed to configure E-CAM table parameter:%d\n", ret);
    return;
}
ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
```



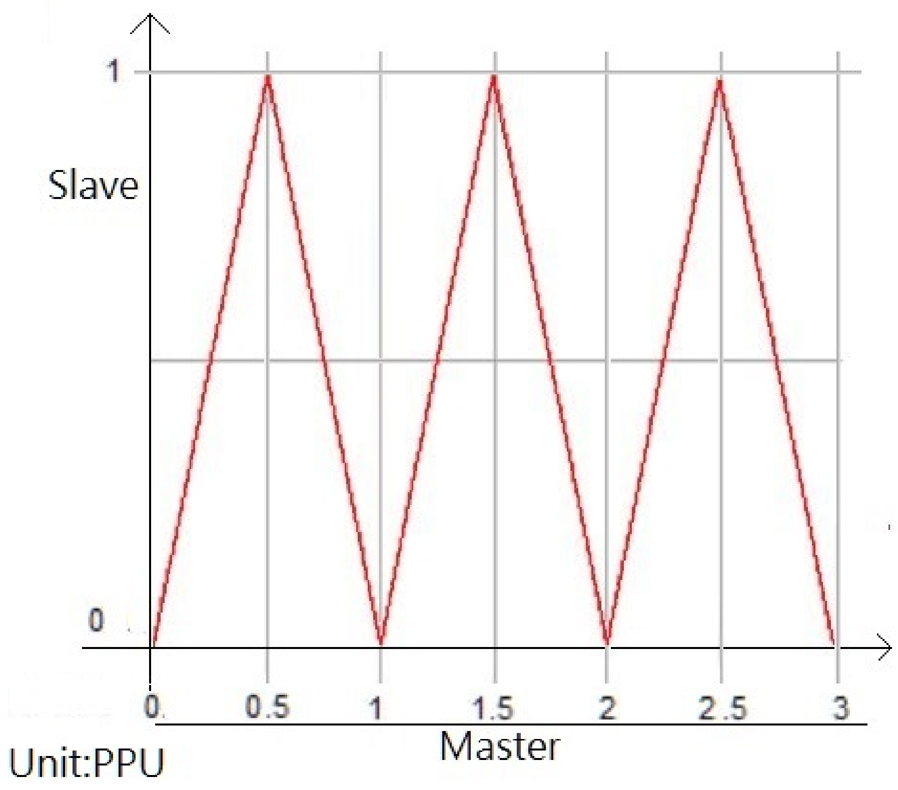
```
{
	ret = ECAT_McAxisCamIn(DeviceNo, MasterNo, SlaveNo, TableNo
			, SyncSource, MasterInterval, SlaveScaling)
	if(ret < 0)
	{
		printf("Axis camin is falied:%d\n", ret);
		return;
	}
}
ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
	if(ret < 0)
	{
		printf("Failed to start axis move abs:%d\n", ret);
	}   else   {
		do
		{
			sleep(1);
			ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
		}while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

		if(State == MC_AS_STANDSTILL) //StandStill
			printf("Axis move successfully!\n");
		else if(State == MC_AS_ERRORSTOP) //ErrorStop
		{
			printf("Axis error stop\n");
		}
	}
}
```


E-CAM Table:

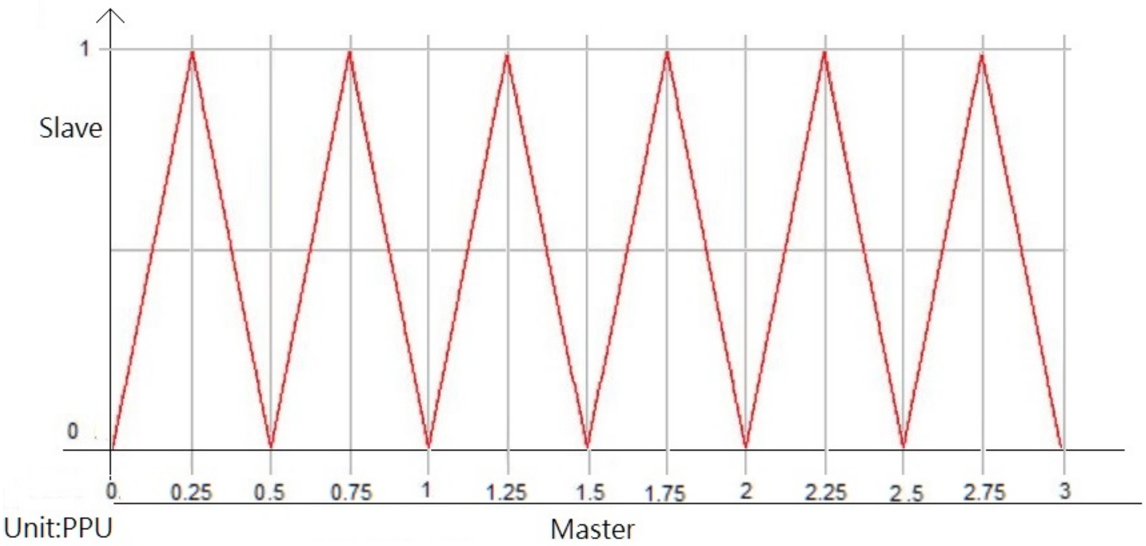


E-CAM synchronization motion diagram:

MasterInterval = 0.5



MasterInterval = 0.25



7.2.18. ECAT_McGetEcamTable

Description:

Get the slave position data from an E-CAM table.

Syntax:

int32_t ECAT_McGetEcamTable(uint16_t DeviceNo, uint16_t TableNo, double *Data, uint16_t DataSize)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
TableNo	uint16_t	IN	E-CAM table number
Data	double*	OUT	Slave position data (Unit: user unit)
DataSize	uint16_t	IN	Size of data (Up to 1000)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t TableNo = 0;
double Data[1000];
uint16_t DataSize = 1000;
ret = ECAT_McGetEcamTable(DeviceNo, TableNo, Data, DataSize);

if(ret < 0)
{
	printf("Failed to get E-CAM table data:%d\n", ret);
}
else
{
	printf("Get E-CAM table data successfully!\n");
	for(i=0;i<DataSize;i++)
		printf("Data[%u]:%f\n", i, Data[i]);
}
```

7.2.19. ECAT_McConfigEcamTable

Description:

Set relative/absolute position property of an E-CAM table.

Syntax:

int32_t ECAT_McConfigEcamTable(uint16_t DeviceNo, uint16_t TableNo, uint8_t SlaveAbs)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
TableNo	uint16_t	IN	E-CAM table number (0 or 1)
SlaveAbs	uint8_t	IN	Slave position data type 0: Relative position 1: Absolute position

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t TableNo = 0;
uint8_t SlaveAbs = 0;
ret = ECAT_McConfigEcamTable(DeviceNo, TableNo, SlaveAbs);

if(ret < 0)
{
	printf("Failed to configure E-CAM table parameter:%d\n", ret);
}
else
{
	printf("Configure E-CAM table parameter successfully!\n");
}
```

7.2.20. ECAT_McSetAxisTouchProbeProperty

Description:

Configure Touch Probe function of an axis. Servo drives can have up to two Touch Probe inputs. But some have only one, and some have none.

Syntax:

int32_t ECAT_McSetAxisTouchProbeProperty(uint16_t DeviceNo, uint16_t AxisNo, uint16_t ProbeNo, uint8_t Enable, uint8_t Logic)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
ProbeNo	uint16_t	IN	Touch Probe number 1: Touch Probe 1 input 2: Touch Probe 2 input
Enable	uint8_t	IN	Enable/Disable Touch Probe function
Logic	uint8_t	IN	Touch Probe logic level 0: Falling edge 1: Rising edge

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProbeNo = 1;
uint8_t Enable = 1;
uint8_t Logic = 1; //rising edge
ret = ECAT_McSetAxisTouchProbeProperty(DeviceNo, AxisNo, ProbeNo, Enable, Logic);
if(ret < 0)
{
	printf("Failed to set Touch Probe property:%d\n", ret);
}
else
{
	printf("Set Touch Probe property successfully!\n");
}
```


7.2.21. ECAT_McGetAxisTouchProbeProperty

Description:

Get the property settings of Touch Probe function of an axis. Servo drives can have up to two Touch Probe inputs. But some have only one, and some have none.

Syntax:

int32_t ECAT_McGetAxisTouchProbeProperty(uint16_t DeviceNo, uint16_t AxisNo, uint16_t ProbeNo, uint8_t *Enable, uint8_t *Logic)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
ProbeNo	uint16_t	IN	Touch Probe number 1: Touch Probe 1 input 2: Touch Probe 2 input
Enable	uint8_t *	OUT	Enable/Disable Touch Probe function
Logic	uint8_t *	OUT	Touch Probe logic level 0: Falling edge 1: Rising edge

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProbeNo = 1;
uint8_t Enable;
uint8_t Logic;
ret = ECAT_McGetAxisTouchProbeProperty(DeviceNo, AxisNo, ProbeNo, &Enable, &Logic);
if(ret < 0)
{
	printf("Failed to get Touch Probe property:%d\n", ret);
}
else
{
	printf("Touch Probe[%u]->Enable:%u\n", ProbeNo, Enable);
	printf("Touch Probe[%u]->Logic:%u\n", ProbeNo, Logic);
}
```


7.2.22. ECAT_McGetAxisTouchProbeValue

Description:

Get the Touch Probe value of an axis.

Syntax:

int32_t ECAT_McGetAxisTouchProbeValue(uint16_t DeviceNo, uint16_t AxisNo, uint16_t ProbeNo, double *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
ProbeNo	uint16_t	IN	Touch Probe number 1: Touch Probe 1 input 2: Touch Probe 2 input
Value	double *	OUT	Touch Probe Value (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

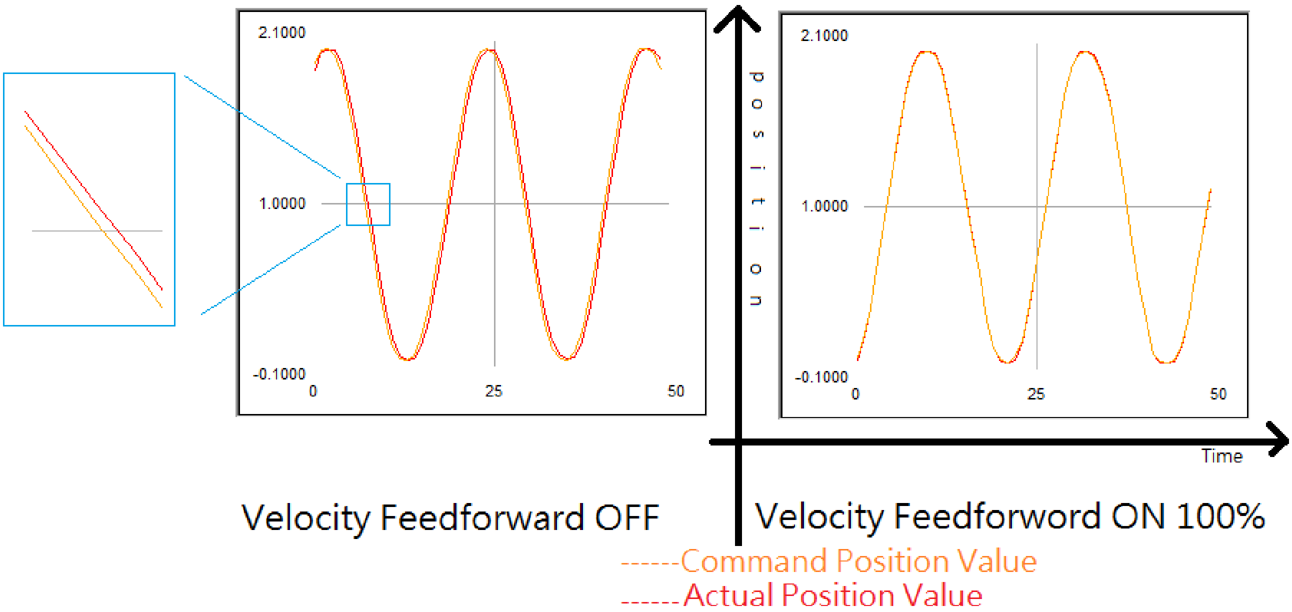
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProbeNo = 1;
double Value;
ret = ECAT_McGetAxisTouchProbeValue(DeviceNo, AxisNo, ProbeNo, &Value);
if(ret < 0)
{
	printf("Failed to get Touch Probe value:%d\n", ret);
}
else
{
	printf("Touch Probe[%u]->Value:%f\n", ProbeNo, Value);
}
```


7.2.23. ECAT_McSetAxisVelocityFeedForwardGain

Description:

Set Velocity Feed Forward Gain of an axis. Note: Only for some CiA402 servo drives. In general, the feed forward velocity can help improving the performance of position tracking control. This function defines the gain of the feed forward velocity for position control.



Syntax:

int32_t ECAT_McSetAxisVelocityFeedForwardGain(uint16_t DeviceNo, uint16_t AxisNo, double Gain)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Gain	double	IN	Velocity Feed Forward Gain range: 0 (default) ~ 1

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double Gain = 0.95;
ret = ECAT_McSetAxisVelocityFeedForwardGain(DeviceNo, AxisNo, Gain);
if(ret < 0)
{
    printf("Failed to set axis Velocity Feed Forward Gain%d\n", ret);
}
else
{
    printf("Set axis Velocity Feed Forward Gain successfully!\n");
}
```


7.2.24. ECAT_McGetAxisVelocityFeedForwardGain

Description:

Get Velocity Feed Forward Gain of an axis. Note: Only for CiA402 servo drives. In general, the feed forward velocity can help improving the performance of position tracking control. This function defines the gain of the feed forward velocity for position control.

Syntax:

int32_t ECAT_McGetAxisVelocityFeedForwardGain(uint16_t DeviceNo, uint16_t AxisNo, double * Gain)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Gain	Double*	OUT	Velocity Feed Forward Gain

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double Gain;
ret = ECAT_McGetAxistVelocityFeedForwardGain(DeviceNo, AxisNo, &Gain);
if(ret < 0)
{
	printf("Failed to get axis Velocity Feed Forward Gain:%d\n", ret);
}
else
{
	printf("Axis[%u] Velocity Feed Forward Gain:%f\n", AxisNo, Gain);
}
```

7.2.25. ECAT_McSetAxisPosSoftwareLimit

Description:

Set position software limits to a specific axis.

Notice: Only for CiA402 and Virtual axis.

Syntax:

int32_t ECAT_McSetAxisPosSoftwareLimit(uint16_t DeviceNo, uint16_t AxisNo, double Maximum, double Minimum);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
AxisNo	uint16_t	IN	Axis number
Maximum	double	IN	Position maximum value (unit: user unit)
Minimum	double	IN	Position minimum value (unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double Maximum = 100.0;
double Minimum = -100.0;
ret = ECAT_McSetAxisPosSoftwareLimit(DeviceNo,AxisNo, Maximum, Minimum);
if(ret < 0)
{
    printf("Failed to set axis position software limit :%d\n", ret);
}
else
{
    printf("Set axis position software limit successfully!\n");
}
```


7.2.26. ECAT_McGetAxisPosSoftwareLimit

Description:

Get position software limits to an axis.

Notice: Only for CiA402 and Virtual axis.

Syntax:

int32_t ECAT_McGetAxisPosSoftwareLimit(uint16_t DeviceNo, uint16_t AxisNo, double *Maximum, double *Minimum)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
AxisNo	uint16_t	IN	Axis number
Maximum	Double*	OUT	Position maximum value (unit: user unit)
Minimum	Double*	OUT	Position minimum value (unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

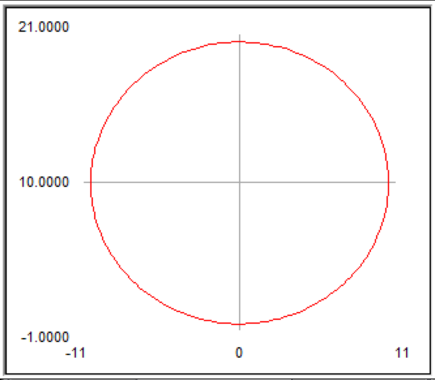
```
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double Maximum;
double Minimum;
ret = ECAT_McGetAxisPosSoftwareLimit(DeviceNo, AxisNo, &Maximum, &Minimum);
if(ret < 0)
{
    printf("Failed to get axis position software limit:%d\n", ret);
}
else
{
    printf("Axis[%u] position software limit [Maximum:%f] , [Minimum:%f] \n", AxisNo, Maximum, Minimum);
}
```

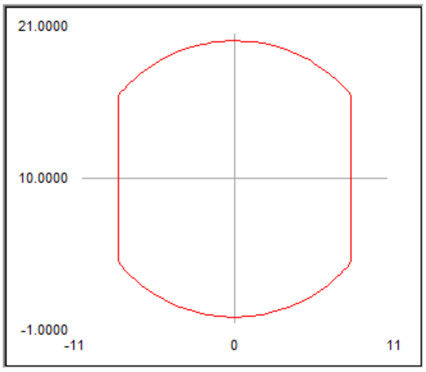
7.2.27. ECAT_McSetAxisPosSoftwareLimitStatus

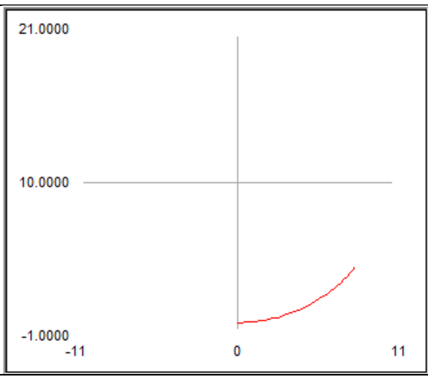
Description:

Set position software limit status to be enabled or not for an axis.

Notice: Only for CiA402 and Virtual axis.

<table>
<tr><td rowspan="2">Case 1:
Status: 0
(disabled)</td><td>axis</td><td><table><tr><th>Axis NO.</th><th>CmdPosition</th><th>Position</th><th>Velocity</th><th>Axis State</th><th>Axis Error</th></tr><tr><td>0</td><td>10.000</td><td>10.000</td><td>0.0</td><td>StandStill</td><td>0</td></tr></table></td></tr>
<tr><td>Group</td><td>
</td></tr>
<tr><td rowspan="2">Case 2:
Status:1
ErrorStop: 0

Limits of X-Axis:
Maxmum:8
Minimum:-8</td><td>axis</td><td><table><tr><th>Axis NO.</th><th>CmdPosition</th><th>Position</th><th>Velocity</th><th>Axis State</th><th>Axis Error</th></tr><tr><td>0</td><td>10.000</td><td>8.000</td><td>0.0</td><td>StandStill</td><td>-1134</td></tr></table></td></tr>
<tr><td>Group</td><td>
</td></tr>
<tr><td rowspan="2">Case 3:
Status:1
ErrorStop: 1

Limit of X-Axis:
Maxmum:8
Minimum:-8</td><td>axis</td><td><table><tr><th>Axis NO.</th><th>CmdPosition</th><th>Position</th><th>Velocity</th><th>Axis State</th><th>Axis Error</th></tr><tr><td>0</td><td>8.000</td><td>7.999</td><td>0.0</td><td>ErrorStop</td><td>-1134</td></tr></table></td></tr>
<tr><td>Group</td><td>
</td></tr>
</table>

Syntax:

int32_t ECAT_McSetAxisPosSoftwareLimitStatus(uint16_t DeviceNo, uint16_t AxisNo, uint16_t Status, uint16_t ErrorStop)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Status	uint16_t	IN	Software Limit Status: 0: disabled(default) 1: enabled
ErrorStop	uint16_t	IN	Error handling method when software limit is triggered. **0**: providing a message "Axis Last error: -1134" when software limit is triggered, but system does not stop. **1**: ErrorStop and clear group buffer when software limit triggered.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t Status = 0;
uint16_t ErrorStop = 0;
ret = ECAT_McSetAxisPosSoftwareLimitStatus(DeviceNo,AxisNo, Status, ErrorStop);
if(ret < 0)
{
	printf("Failed to set axis position software limit status :%d\n", ret);
}
else
{
	printf("Set axis position software limit status successfully!\n");
}
```

7.2.28. ECAT_McGetAxisPosSoftwareLimitStatus

Description:

Get position software limit status to a specific axis.

Notice: Only for CiA402 and Virtual axis.

Syntax:

int32_t ECAT_McGetAxisPosSoftwareLimitStatus(uint16_t DeviceNo, uint16_t AxisNo, uint16_t *Status, uint16_t *ErrorStop)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Status	uint16_t	IN	Software Limit Status: 0: disabled 1: enabled
ErrorStop	uint16_t	IN	Error handling method when software limit is triggered. **0**: providing a message "Axis Last error: -1134" when software limit is triggered, but system does not stop. **1**: ErrorStop and clear group buffer when software limit triggered.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t Status = 0;
uint16_t ErrorStop = 0;
ret = ECAT_McGetAxisPosSoftwareLimitStatus(DeviceNo, AxisNo, &Status, &ErrorStop);
if(ret < 0)
{
    printf("Failed to get axis position software limit status:%d\n", ret);
}
else
{
    printf("Axis[%u] position software limit [Status:%f] , [ErrorStop:%f] \n", AxisNo, Status, ErrorStop);
}
```


7.2.29. ECAT_OpenMotionConfig

Description:

Read a file which is created by Axis configuration in the utility program and save to variables provided in the arguments. These settings can be further transferred into a control card by calling several different functions. Since this function uses the COM technique of Microsoft to process data, it is not supported in a Linux OS system.

Syntax:

```
int32_t ECAT_ OpenMotionConfig(char* bstrFileName, uint16_t *AxisCnt
, uint16_t SlaveNo[], uint16_t SubAxisNo[], double PPU[], int32_t HomeMethod[]
, double HomeSpeedSeachSw[], double HomeSpeedSeachZr[], double HomeAcc[]
, uint32_t EncoderPPR[], uint32_t MotorPPR[])
```

Parameters:

Name	Type	IN or OUT	Description
bstrFileName	char*	IN	File name of this axis configuration file
AxisCnt	uint16_t	OUT	Number of axes
SlaveNo	uint16_t *	OUT	An array of Slave number. Each index of this array is a slave number.
SubAxisNo	uint16_t *	OUT	Sub-axis number. In general, a slave only has one axis. But for some slaves, each one has several axes. Therefore, several sub-axis numbers are provided for axes inside this kind of slaves. With the combination of slave number and sub-axis number, the system can have all axes be defined and used individually.
PPU	Double*	OUT	Pulses Per Unit

HomeMethod	int32_t *	OUT	Homing method (Refer to the drive user manual)
HomeSpeedSeachSw	Double*	OUT	Speed during search for Home switch (Unit: user unit/s)
HomeSpeedSeachZr	Double*	OUT	Speed during search for z phase signal (Unit: user unit/s)
HomeAcc	Double*	OUT	Homing Acceleration (Unit: user unit/s^2)
EncoderPPR	uint32_t *	OUT	Pulses per revolution
MotorPPR	uint32_t *	OUT	Pulses per revolution

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
char* Filename = "MotionConfig.motcfg";
uint16_t Axiscnt;
uint16_t SlaveNo[MC_AXIS_NO_MAX];
uint16_t SubAxisNo[MC_AXIS_NO_MAX];
double PPU[MC_AXIS_NO_MAX];
int32_t HomeMethod[MC_AXIS_NO_MAX];
double HomeSpeedSeachSw [MC_AXIS_NO_MAX];
double HomeSpeedSeachZr[MC_AXIS_NO_MAX];
double HomeAcc[MC_AXIS_NO_MAX];
uint32_t EncoderPPR [MC_AXIS_NO_MAX];
uint32_t MotorPPR [MC_AXIS_NO_MAX];

CoInitialize(NULL);
ret = ECAT_OpenMotionConfig(FileName, &AxisCnt
, SlaveNo, SubAxisNo, PPU, HomeMethod
, HomeSpeedSeachSw, HomeSpeedSeachZr, HomeAcc
, EncoderPPR, MotorPPR);
CoUninitialize();
if(ret < 0)
{
	printf("Failed to Open Motion Configuration file:%d\n", ret);
}
```

7.2.30. ECAT_McSetAxisMaxVelocity

Description:

Set maximum velocity of an axis for the following functions.

ECAT_McAxisMoveAbs_P2P

ECAT_McAxisMoveRel_P2P

ECAT_McGroupMoveLineAbs_P2P

ECAT_McGroupMoveLineRel_P2P

Syntax:

int32_t ECAT_McSetAxisMaxVelocity(uint16_t DeviceNo, uint16_t AxisNo, double MaxVelocity)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
MaxVelocity	double	IN	Maximum velocity(Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double MaxVelocity = 100;
ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
	printf("Failed to set axis MaxVelocity:%d\n",ret);
}
else
{
	printf("Set axis MaxVelocity successfully!\n");
}
```

7.2.31. ECAT_McGetAxisMaxVelocity

Description:

Get maximum velocity of an axis.

Syntax:

int32_t ECAT_McGetAxisMaxVelocity(uint16_t DeviceNo, uint16_t AxisNo, double *MaxVelocity)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
MaxVelocity	Double*	OUT	Maximum velocity(Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double MaxVelocity;
ret = ECAT_McGetAxisMaxVelocity(DeviceNo, AxisNo, &MaxVelocity);
if(ret < 0)
{
    printf("Failed to get axis MaxVelocity:%d\n", ret);
}
else
{
    printf("Axis[%u] MaxVelocity:%f\n", AxisNo, MaxVelocity);
}
```


7.3. Axis Status

7.3.1. ECAT_McGetAxisActualPos

Description:

Get actual position of an axis.

Note: When AxisNo is set to 65535, actual positions of all axes are read back in Pos array pointer.

Syntax:

int32_t ECAT_McGetAxisActualPos(uint16_t DeviceNo, uint16_t AxisNo, double *Pos)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double*	OUT	Actual position (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double AxisPos;
...
ret = ECAT_McGetAxisActualPos(DeviceNo, AxisNo, &AxisPos);
if(ret < 0)
{
    printf("Failed to get axis actual position:%d\n", ret);
}
else
{
    printf("Axis Actual Position:%f\n", AxisPos);
}
```

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 65535;
double AxisPos[MC_AXIS_NO_MAX];
ret = ECAT_McGetAxisActualPos(DeviceNo, AxisNo, AxisPos);
if(ret < 0)
{
    printf("Failed to get axis actual position:%d\n", ret);
}
else
{
    int i;
    for(i=0; i< MC_AXIS_NO_MAX; i++)
    {
        printf("Axis[%d] Actual Position:%f\n", i, AxisPos[ i ] );
    }
}
```


7.3.2. ECAT_McGetAxisCommandPos

Description:

Get command position of an axis.

Note: When AxisNo is set to 65535, command positions of all axes are read back in Pos array pointer.

Syntax:

int32_t ECAT_McGetAxisCommandPos(uint16_t DeviceNo, uint16_t AxisNo, double *Pos)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double*	OUT	Command position (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double AxisPos;
ret = ECAT_McGetAxisCommandPos(DeviceNo, AxisNo, &AxisPos);
if(ret < 0)
{
    printf("Failed to get axis command position:%d\n", ret);
}
else
{
    printf("Axis command Position:%f\n", AxisPos);
}
```

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 65535;
double AxisPos[MC_AXIS_NO_MAX];
ret = ECAT_McGetAxisCommandPos(DeviceNo, AxisNo, AxisPos);
if(ret < 0)
{
    printf("Failed to get axis command position:%d\n", ret);
}
else
{
    int i;
    for(i=0;i< MC_AXIS_NO_MAX;i++)
    {
        printf("Axis[%d] Command Position: %f\n", i, AxisPos[ i ] );
    }
}
```


7.3.3. ECAT_McGetAxisActualVel

Description:

Get actual velocity of an axis.

Note: When AxisNo is set to 65535, the actual velocities of all axes are read back in Vel array pointer.

Syntax:

int32_t ECAT_McGetAxisActualVel(uint16_t DeviceNo, uint16_t AxisNo, double *Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Vel	double*	OUT	Actual velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double AxisVel;
ret = ECAT_McGetAxisActualVel(DeviceNo, AxisNo, &AxisVel);
if(ret < 0)
{
	printf("Failed to get axis actual velocity:%d\n", ret);
}
else
{
	printf("Axis Actual Velocity:%f\n", AxisVel);
}
```

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 65535;
double AxisVel[MC_AXIS_NO_MAX];
ret = ECAT_McGetAxisActualVel(DeviceNo, AxisNo, AxisVel);
if(ret < 0)
{
	printf("Failed to get axis actual velocity:%d\n", ret);
}
else
{
	int i;
	for(i=0;i< MC_AXIS_NO_MAX;i++)
	{
		printf("Axis[%d] Actual velocity:%f\n", i, AxisVel[ i ] );
	}
}
```


7.3.4. ECAT_McGetAxisActualPosVel

Description:

Get actual position and velocity of an axis.

Note: When AxisNo is set to 65535, both the actual positions and velocities of all axes are read back and saved into Pos and Vel array pointers, respectively.

Syntax:

int32_t ECAT_McGetAxisActualPosVel(uint16_t DeviceNo, uint16_t AxisNo, float *Pos, float *Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	float*	OUT	Actual position (Unit: user unit)
Vel	float*	OUT	Actual velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
float AxisPos;
float AxisVel;

ret = ECAT_McGetAxisActualPos(DeviceNo,AxisNo, &AxisPos, &AxisVel);
if(ret < 0)
{
    printf("Failed to get axis actual position and velocity:%d\n", ret);
}
else
{
    printf("Axis Actual Position:%f , Velocity:%f \n", AxisPos, AxisVel);
}
```

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 65535;
float AxisPos[MC_AXIS_NO_MAX];
float AxisVel[MC_AXIS_NO_MAX];

ret = ECAT_McGetAxisActualPosVel(DeviceNo, AxisNo, AxisPos, AxisVel);
if(ret < 0)
{
    printf("Failed to get axis actual position and velocity:%d\n", ret);
}
else
{
    int i;
    for(i=0; i< MC_AXIS_NO_MAX; i++)
    {
        printf("Axis[%d] Actual Position:%f , Velocity:%f   \n", i, AxisPos[ i ], AxisVel [ i ] );
```

```
    }
}
```

7.3.5. ECAT_McGetAxisState

Description:

Get the state of an axis.

Syntax:

int32_t ECAT_McGetAxisState(uint16_t DeviceNo, uint16_t AxisNo, uint32_t *State)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
State	uint32_t*	OUT	Axis state (Defined in Table 7.1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.1: Axis State

Macro Definition	Value	Description
MC_AS_DISABLED	0	Axis is disabled
MC_AS_STANDSTILL	1	Axis is standstill, and no motion command active
MC_AS_ERRORSTOP	2	Axis is stopped because of error
MC_AS_STOPPING	3	Axis is stopping
MC_AS_HOMING	4	Axis is homing
MC_AS_DISCRETEMOTION	5	Axis is discrete motion
MC_AS_CONTINUOUSMOTION	6	Axis is continuous motion
MC_AS_SYNCHRONIZEDMOTION	7	Axis is synchronized motion

Example:

[C/C++]

```
int32_t ret;
char buf[512];
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
...
ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(ret < 0)
{
        printf("Failed to get axis state:%d\n", ret);
}
else
{
        switch(State)
        {
                case MC_AS_DISABLED:
                        printf(buf, "Disabled");
                        break;
                case MC_AS_STANDSTILL:
                        sprintf(buf, "StandStill");
```



```
                break;
            case MC_AS_ERRORSTOP:
                sprintf(buf, "ErrorStop");
                break;
            case MC_AS_STOPPING:
                sprintf(buf, "Stopping");
                break;
            case MC_AS_HOMING:
                sprintf(buf, "Homing");
                break;
            case MC_AS_DISCRETEMOTION:
                sprintf(buf, "DiscMotion");
                break;
            case MC_AS_CONTINUOUSMOTION:
                sprintf(buf, "ContMotion");
                break;
            case MC_AS_SYNCHRONIZEDMOTION:
                sprintf(buf, "SyncMotion");
                break;
            default:
                sprintf(buf, "Invalid");
        }
        printf("Axis State:%s\n", buf);
}
```


7.3.6. ECAT_McGetAxisLastError

Description:

Get last error of an axis.

Syntax:

int32_t ECAT_McGetAxisLastError(uint16_t DeviceNo, uint16_t AxisNo, int32_t *Error)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Error	int32_t *	OUT	Last error (Refer to Appendix "Error Codes")

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
int32_t Error;
...
ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(ret < 0)
{
    printf("Failed to get axis state:%d\n", ret);
}
else
{
    if(State == MC_AS_ERRORSTOP)
    {
        ret = ECAT_McGetAxisLastError(DeviceNo, AxisNo, &Error);
        if(ret < 0)
        {
            printf("Failed to get axis last error:%d\n", ret);
        }
        else
        {
            printf("Axis Last Error:%d\n", Error);
        }
    }
}
```


7.3.7. ECAT_McGetAxisDriveError

Description:

Get the drive error of an axis.

Syntax:

int32_t ECAT_McGetAxisDriveError(uint16_t DeviceNo, uint16_t AxisNo, uint16_t *Error)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Error	int16_t *	OUT	drive error number (Refer to the user manual of a servo drive to find the error code)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
int32_t Error;
int16_t DriveError;
...
ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(ret < 0)
{
    printf("Failed to get axis state:%d\n", ret);
}
else
{
    if(State == MC_AS_ERRORSTOP)
    {
        ret = ECAT_McGetAxisLastError(DeviceNo, AxisNo, &Error);
        if(ret < 0)
        {
            printf("Failed to get axis last error:%d\n", ret);
        }
        else
        {
            printf("Axis Last Error:%d\n", Error);
            if(Error == ECAT_ERR_MC_DRIVE_FAULT) //Drive fault
            {
                ret = ECAT_McGetAxisDriveError(EcatDeviceID, AxisNo, &DriveError);
                if(ret < 0)
                {
                    printf("Failed to get axis drive error:%d\n", ret);
                }
                else
                {
                    printf("Axis Drive Error:%d\n", DriveError);
                }
```



```
                }
            }
        }
    }
```

7.3.8. ECAT_McGetAxisDI

Description:

Get digital inputs of an axis. Most of digital inputs are available in the drive.

Syntax:

int32_t ECAT_McGetAxisDI(uint16_t DeviceNo, uint16_t AxisNo, uint32_t *DI)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
DI	uint32_t *	OUT	Digital input status (Defined in Table 7.2)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.2: Axis I/O status

Bit Number	Description
Bit 0	NOT (Negative limit switch)
Bit 1	POT (Positive limit switch)
Bit 2	ORG (Home switch)
Bit 3	ALM (Alarm)
Bit 4	WAN (Warning)
Bit 5	SVN (Servo-ON state)
Bit 6	VIR (Virtual Axis)
Bit 7~31	Reserved

Example:

[C/C++]

```
typedef struct axis_di{
    union
    {
        struct
        {
            uint8_t NOT     : 1;        //Negative limit switch
            uint8_t POT     : 1;        //Positive limit switch
            uint8_t ORG     : 1;        //home switch
            uint8_t ALM     : 1;        //alarm
            uint8_t WAN     : 1;        //warning
            uint8_t SVN     : 1;        //serve on status
            uint8_t VIR     : 1;        //virtual axis
            uint32_t    reserved : 25;  //Reserved(bit7~bit31)
        };
        uint32_t DIs;
    };
}axis_di_t;
/****************************************************/
int32_t ret;
axis_di_t AxisDI;
uint16_t DeviceNo = 0;
```



```
uint16_t AxisNo = 0;
ret = ECAT_McGetAxisDI(DeviceNo, AxisNo, &AxisDI.DIs);
if(ret < 0)
{
	printf("Failed to get axis DI:%d\n", ret);
}
else
{
	printf("AxisNo[%u]-+-AxisDI\n"
		"		|-NOT:%d\n"
		"		|-POT:%d\n"
		"		|-ORG:%d\n"
		"		|-ALM:%d\n"
		"		|-WAN:%d\n"
		"		|-SVN:%d\n"
		"		|-VIR:%d\n"
		"\n", AxisNo, AxisDI.NOT, AxisDI.POT, AxisDI.ORG,
		AxisDI.ALM, AxisDI.WAN, AxisDI.SVN, AxisDI.VIR);
}
```


7.3.9. ECAT_McGetAxisHomeState

Description:

Get Home state of an axis. Check if this axis has already executed home action successfully.

Syntax:

int32_t ECAT_McGetAxisHomeState(uint16_t DeviceNo, uint16_t AxisNo, uint16_t *State)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
State	uint16_t *	OUT	*ECAT_McAxisHome* is executed successfully after *ECAT_McInit* 0: N 1: Y

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t State;
ret = ECAT_McGetAxisHomeState(DeviceNo, AxisNo, &State);
if(ret < 0)
{
    printf("Failed to get axis home state:%d\n", ret);
}
```


7.4. Axis Homing

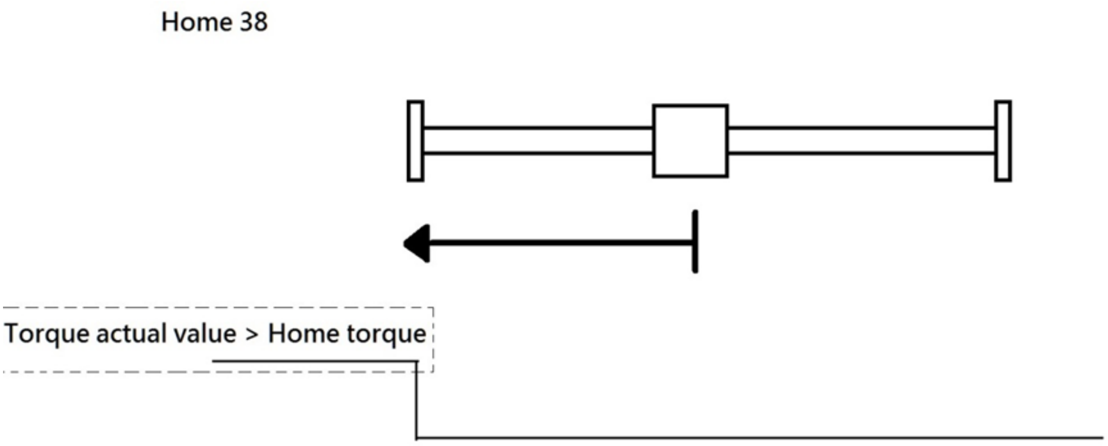
7.4.1. ECAT_McSetAxisHomeMethod

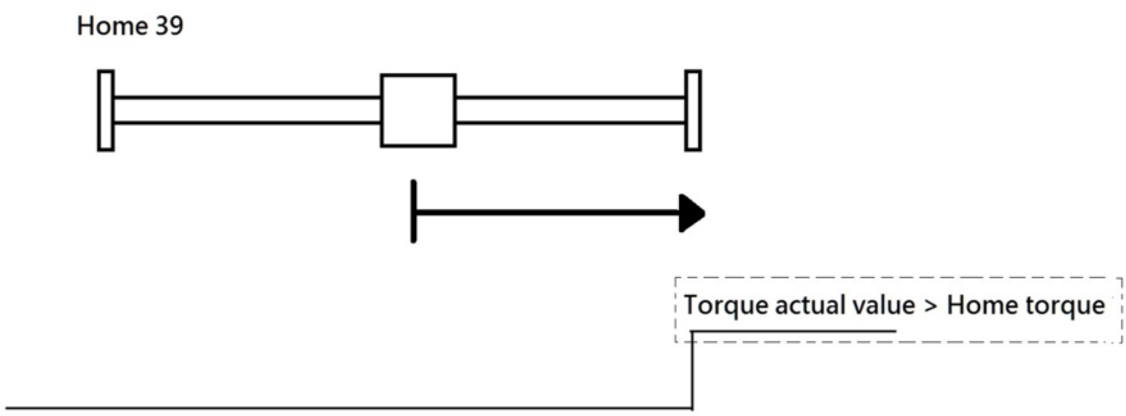
Description:

Set the homing method of an axis.

Note: homing method 38、39

The homing mode 38, 39 are torque homing mode, not in the CiA402 specification, supporting the CiA402 module (requires 6072h (Max torque), 6077h (Torque actual value), need to support homing mode 37)





Syntax:

int32_t ECAT_McSetAxisHomeMethod(uint16_t DeviceNo, uint16_t AxisNo, int32_t Method)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Method	int32_t	IN	Homing method (Refer to the drive's user manual)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
int32_t Method = 1;
...
ret = ECAT_McSetAxisHomeMethod(DeviceNo, AxisNo, Method);
if(ret < 0)
{
    printf("Failed to set axis home method:%d\n", ret);
}
else
{
    printf("Set axis home method successfully!\n");
}
```

7.4.2. ECAT_McGetAxisHomeMethod

Description:

Get the homing method of an axis. Please refer to the user manual of this CiA402 servo drive.

Syntax:

int32_t ECAT_McGetAxisHomeMethod(uint16_t DeviceNo, uint16_t AxisNo, int32_t *Method)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Method	int32_t*	OUT	Homing method

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
int32_t Method;
...
ret = ECAT_McGetAxisHomeMethod(DeviceNo, AxisNo, &Method);
if(ret < 0)
{
    printf("Failed to get axis home method:%d\n", ret);
}
else
{
    printf("Axis[%u] Home Method:%d\n", AxisNo, Method);
}
```

7.4.3. ECAT_McSetAxisHomeSpeed

Description:

Set the homing speed settings of an axis. **SeachSw** speed is used for searching the home sensor; **SeachZr** speed is used for searching the encoder index Z signal.

Syntax:

int32_t ECAT_McSetAxisHomeSpeed(uint16_t DeviceNo, uint16_t AxisNo, double SeachSw, double SeachZr)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
SeachSw	double	IN	Speed during search for switch (Unit: user unit/s)
SeachZr	double	IN	Speed during search for z phase signal (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double SeachSw = 100.0;
double SeachZr = 10.0;
...
ret = ECAT_McSetAxisHomeSpeed(DeviceNo, AxisNo, SeachSw, SeachZr);
if(ret < 0)
{
    printf("Failed to set axis home speed:%d\n", ret);
}
else
{
    printf("Set axis home speed successfully!\n");
}
```

7.4.4. ECAT_McGetAxisHomeSpeed

Description:

Get the homing speed settings of an axis. **SeachSw** speed is used for searching the home sensor; **SeachZr** speed is used for searching the encoder index Z signal.

Syntax:

int32_t ECAT_McGetAxisHomeSpeed(uint16_t DeviceNo, uint16_t AxisNo, double *SeachSw, double *SeachZr)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
SeachSw	Double*	OUT	Speed during search for switch (Unit: user unit/s)
SeachZr	Double*	OUT	Speed during search for z phase signal (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double SeachSw;
double SeachZr;
...
ret = ECAT_McGetAxisHomeSpeed(DeviceNo, AxisNo, &SeachSw, &SeachZr);
if(ret < 0)
{
    printf("Failed to get axis home speed:%d\n", ret);
}
else
{
    printf("Axis[%u] Home Speed [Search Switch:%f] / [Search Zero:%f] \n", AxisNo, SeachSw, SeachZr);
}
```

7.4.5. ECAT_McSetAxisHomeAcc

Description:

Set homing acceleration of an axis.

Syntax:

int32_t ECAT_McSetAxisHomeAcc(uint16_t DeviceNo, uint16_t AxisNo, double Acc)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Acc	double	IN	Homing Acceleration (Unit: user unit/s^2)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double Acc = 1000.0;
...
ret = ECAT_McSetAxisHomeAcc(DeviceNo, AxisNo, Acc);
if(ret < 0)
{
    printf("Failed to set axis home acceleration:%d\n", ret);
}
else
{
    printf("Set axis home acceleration successfully!\n");
}
```


7.4.6. ECAT_McGetAxisHomeAcc

Description:

Get homing acceleration of an axis.

Syntax:

int32_t ECAT_McGetAxisHomeAcc(uint16_t DeviceNo, uint16_t AxisNo, double *Acc)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Acc	Double*	OUT	Homing Acceleration (Unit: user unit/s^2)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double Acc;
...
ret = ECAT_McSetAxisHomeAcc(DeviceNo, AxisNo, &Acc);
if(ret < 0)
{
        printf("Failed to get axis home acceleration:%d\n", ret);
}
else
{
        printf("Axis[%u] Home Acceleration:%f\n", AxisNo, Acc);
}
```

7.4.7. ECAT_McSetAxisHomeOffset

Description:

Set home offset to an axis.

Syntax:

int32_t ECAT_McSetAxisHomeOffset(uint16_t DeviceNo, uint16_t AxisNo, double Offset)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Offset	double	IN	Home offset (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double HomeOffset = 5.0;
...
ret = ECAT_McSetAxisHomeOffset(DeviceNo, AxisNo, HomeOffset);
if(ret < 0)
{
	printf("Failed to set axis home offset:%d\n", ret);
}
else
{
	printf("Set axis home offset successfully!\n");
}
```


7.4.8. ECAT_McGetAxisHomeOffset

Description:

Get home offset of an axis.

Syntax:

int32_t ECAT_McGetAxisHomeOffset(uint16_t DeviceNo, uint16_t AxisNo, double *Offset)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Offset	Double*	OUT	Home offset (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
double HomeOffset;
ret = ECAT_McGetAxisHomeOffset(DeviceNo, AxisNo, &HomeOffset);
if(ret < 0)
{
	printf("Failed to get axis home offset:%d\n", ret);
}
else
{
	printf("Axis[%u] Home Offset:%f\n", AxisNo, HomeOffset);
}
```


7.4.9. ECAT_McSetAxisHomeTorque

Description:

Set homing torque of an axis.

Note:(1)for homing mode 38、39

(2) supporting the CiA402 module (requires 6072h (Max torque), 6077h (Torque actual value), need to support homing mode 37)

Syntax:

int32_t ECAT_McSetAxisHomeTorque(uint16_t DeviceNo, uint16_t AxisNo, uint16_t Torque);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Torque	uint16_t	IN	Home torque (unit: 0.1% of (rated torque 6076h))

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
int16_t Torque= 500;
ret = ECAT_McSetAxisHomeTorque(DeviceNo, AxisNo, Torque);
if(ret < 0)
{
	printf("Failed to set axis home torque:%d\n", ret);
}
```


7.4.10. ECAT_McGetAxisHomeTorque

Description:

Set homing torque of an axis.

Syntax:

int32_t ECAT_McGetAxisHomeTorque(uint16_t DeviceNo, uint16_t AxisNo, uint16_t *Torque);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Torque	int16_t*	OUT	Home torque (unit: 0.1% of (rated torque 6076h))

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
int16_t Torque;
ret = ECAT_McGetAxisHomeTorque (DeviceNo, AxisNo, &Torque);
if(ret < 0)
{
    printf("Failed to get axis home torque:%d\n", ret);
}
else
{
    printf("Axis[%u] Home torque:%d\n", AxisNo, Torque);
}
```

7.4.11. ECAT_McAxisHome

Description:

Start home motion of an axis.

Note: Since a few servo drives do not support the dynamic settings of some home-related parameters, such as the home acceleration setting, an error may occur. Another function *ECAT_McAxisHomeEx* is provided for dealing with this kind of drives.

Syntax:

int32_t ECAT_McAxisHome(uint16_t DeviceNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
int32_t Method = 1;
double SeachSw = 100.0;
double SeachZr = 10.0;
double Acc = 1000.0;
double HomeOffset = 5.0;

...
ret = ECAT_McSetAxisHomeMethod(DeviceNo, AxisNo, Method);
if(ret < 0)
{
    printf("Failed to set axis home method:%d\n", ret);
    return;
}

ret = ECAT_McSetAxisHomeSpeed(DeviceNo,AxisNo, SeachSw, SeachZr);
if(ret < 0)
{
    printf("Failed to set axis home speed:%d\n", ret);
    return;
}

ret = ECAT_McSetAxisHomeAcc(DeviceNo, AxisNo, Acc);
if(ret < 0)
{
    printf("Failed to set axis home acceleration:%d\n", ret);
    return;
}

ret = ECAT_McSetAxisHomeOffset(DeviceNo, AxisNo, HomeOffset);
if(ret < 0)
{
```



```
        printf("Failed to set axis home offset:%d\n", ret);
        return;
}

ret = ECAT_McAxisHome(DeviceNo, AxisNo);
if(ret < 0)
{
        printf("Failed to start axis home:%d\n", ret);
}
else
{
        do
        {
                sleep(1);
                ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        }while(State == MC_AS_HOMING) //Homing

        if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis homing successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
                printf("Axis error stop\n");
        }
}
```


7.4.12. ECAT_McAxisHomeEx

Description:

Start home motion of an axis.

Note: When this command is executed, some home-related parameters will be set via SDO communication. Please check parameters in Table 7.4 and the user manual of this CiA402 servo drive to defined as this axis to ensure SDOs related to Homing are exist.

Syntax:

int32_t ECAT_McAxisHomeEx(uint16_t DeviceNo, uint16_t AxisNo, uint16_t Settings)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Settings	uint16_t	IN	Home settings (As shown in Table 7.3) Each value represents a setting via SDO communication for that object in the slave. This value is obtained by adding values corresponding to those settings which are needed.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.4 Home Settings

Macro Definition	Value	Description	SDO Index
MC_AS_HOME_SPEED_SW	1	Speed during search for switch	6099h:01h
MC_AS_HOME_SPEED_ZR	2	Speed during search for z phase signal	6099h:02h
MC_AS_HOME_ACC	4	Homing Acceleration	609Ah:00h
MC_AS_HOME_OFFSET	8	Home offset	607Ch:00h

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
int32_t Method = 1;
double SeachSw = 100.0;
double SeachZr = 10.0;
double Acc = 1000.0;
double HomeOffset = 5.0;

...
ret = ECAT_McSetAxisHomeMethod(DeviceNo, AxisNo, Method);
if(ret < 0)
{
    printf("Failed to set axis home method:%d\n", ret);
    return;
}

ret = ECAT_McSetAxisHomeSpeed(DeviceNo,AxisNo, SeachSw, SeachZr);
if(ret < 0)
{
    printf("Failed to set axis home speed:%d\n", ret);
    return;
}
```



```
ret = ECAT_McSetAxisHomeAcc(DeviceNo, AxisNo, Acc);
if(ret < 0)
{
	printf("Failed to set axis home acceleration:%d\n", ret);
	return;
}

ret = ECAT_McSetAxisHomeOffset(DeviceNo, AxisNo, HomeOffset);
if(ret < 0)
{
	printf("Failed to set axis home offset:%d\n", ret);
	return;
}

ret = ECAT_McAxisHome(DeviceNo, AxisNo);
if(ret < 0)
{
	printf("Failed to start axis home:%d\n", ret);
}
else
{
	do
	{
		sleep(1);
		ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
	}while(State == MC_AS_HOMING) //Homing

	if(State == MC_AS_STANDSTILL) //StandStill
		printf("Axis homing successfully!\n");
	else if(State == MC_AS_ERRORSTOP) //ErrorStop
	{
		printf("Axis error stop\n");
	}
}
```

7.5. Axis Moving

7.5.1. ECAT_McAxisErrorReset

Description:

Reset the error state of an axis. If the error is cleared, the axis will return to stand still state (MC_AS_STANDSTILL).

Syntax:

int32_t ECAT_McAxisErrorReset(uint16_t DeviceNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(ret < 0)
{
    printf("Failed to get axis state:%d\n", ret);
}
else
{
    if(State == MC_AS_ERRORSTOP) //ErrorStop
    {
        ret = ECAT_McAxisErrorReset(DeviceNo, AxisNo);
        if(ret < 0)
        {
            printf("Failed to reset axis error:%d\n", ret);
        }
        else
        {
            printf("Reset axis error successfully!\n");
        }
    }
}
```


7.5.2. ECAT_McAxisMoveAbs

Description:

Start an absolute position motion of an axis.

Syntax:

int32_t ECAT_McAxisMoveAbs(uint16_t DeviceNo, uint16_t AxisNo, double Pos, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double	IN	Absolute position (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;
...
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveAbs(DeviceNo, AxisNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move abs:%d\n", ret);
    }
    else
    {

        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
```



```
        {
            printf("Axis error stop\n");
        }
    }
}
```

7.5.3. ECAT_McAxisMoveRel

Description:

Start a relative position motion of an axis.

Syntax:

int32_t ECAT_McAxisMoveRel(uint16_t DeviceNo, uint16_t AxisNo, double Pos, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double	IN	Relative distance (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;

ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveRel(DeviceNo, AxisNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move rel:%d\n", ret);
    }
    else
    {
        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
```

```
                printf("Axis error stop\n");
            }
        }
    }
```

7.5.4. ECAT_McAxisMoveAbs_P2P

Description:

Start a point-to-point absolute position motion of an axis.

Note: This motion will use the maximum velocity of the spcified axis, which is defined by *ECAT_McSetAxisMaxVelocity*.

Syntax:

int32_t ECAT_McAxisMoveAbs_P2P(uint16_t DeviceNo, uint16_t AxisNo, double Pos)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double	IN	Absolute position (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double MaxVelocity = 100;
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo,Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
    printf("Failed to set axis MaxVelocity:%d\n",ret);
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveAbs_P2P(DeviceNo, AxisNo, AxisPos);
    if(ret < 0)
    {
        printf("Failed to start axis move abs:%d\n", ret);
    }
    else
    {

        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
```



```
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
            printf("Axis error stop\n");
        }
    }
}
```


7.5.5. ECAT_McAxisMoveRel_P2P

Description:

Start a point-to-point relative position motion of an axis.

Note: This motion will use the maximum velocity of the spcified axis, which is defined by *ECAT_McSetAxisMaxVelocity*.

Syntax:

int32_t ECAT_McAxisMoveRel_P2P(uint16_t DeviceNo, uint16_t AxisNo, double Pos)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double	IN	Relative distance (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double MaxVelocity = 100;
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo,Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}
ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
    printf("Failed to set axis MaxVelocity:%d\n",ret);
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveRel_P2P(DeviceNo, AxisNo, AxisPos);
    if(ret < 0)
    {
        printf("Failed to start axis move rel:%d\n", ret);
    }
    else
    {

        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion
```



```
            if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
            else if(State == MC_AS_ERRORSTOP) //ErrorStop
            {
                printf("Axis error stop\n");
            }
        }
    }
```


7.5.6. ECAT_McAxisChangePos

Description:

When the specified axis is in motion, this motion command can be used to change its end position.

Syntax:

int32_t ECAT_McAxisChangePos (uint16_t DeviceNo, uint16_t AxisNo, double Pos)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double	IN	End positon It is an absolute position. (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;

ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveRel(DeviceNo, AxisNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move rel:%d\n", ret);
    }
    else
    {
        sleep(3);
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        if (State == MC_AS_DISCRETEMOTION) //DiscreteMotion
        {
            AxisPos = 20.0;
            ret = ECAT_McAxisChangePos(DeviceNo, AxisNo, AxisPos);
            if(ret < 0)
            {
                printf("Failed to call axis change position function:%d\n", ret);
            }
```

```
            }

            do
            {
                sleep(1);
                ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
            }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

            if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
            else if(State == MC_AS_ERRORSTOP) //ErrorStop
            {
                printf("Axis error stop\n");
            }
        }
    }
```

7.5.7. ECAT_McAxisChangeVel

Description:

When the specified axis is in motion, this motion command can be used to change the velocity.

Syntax:

int32_t ECAT_McAxisChangeVel (uint16_t DeviceNo,uint16_t AxisNo,double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;
...
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveRel(DeviceNo, AxisNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move relatively:%d\n", ret);
    }
    else
    {
        sleep(3);
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        if (State == MC_AS_DISCRETEMOTION) //DiscreteMotion
        {
            AxisVel = 5.0;
            ret = ECAT_McAxisChangeVel(DeviceNo, AxisNo, AxisVel);
            if(ret < 0)
            {
                printf("Failed to call axis change velocity function:%d\n", ret);
            }
```

```
            }

            do
            {
                sleep(1);
                ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
            }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

            if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
            else if(State == MC_AS_ERRORSTOP) //ErrorStop
            {
                printf("Axis error stop\n");
            }
        }
    }
```


7.5.8. ECAT_McAxisMoveSuperimposed

Description:

Start a relative position motion of an axis additional to an existing motion.

Note:

ECAT_McAxisChangePos and ECAT_McAxisChangeVel cannot be used during this command execution.

Syntax:

int32_t ECAT_McAxisMoveSuperimposed(uint16_t DeviceNo, uint16_t AxisNo, double Pos, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Pos	double	IN	Relative distance (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

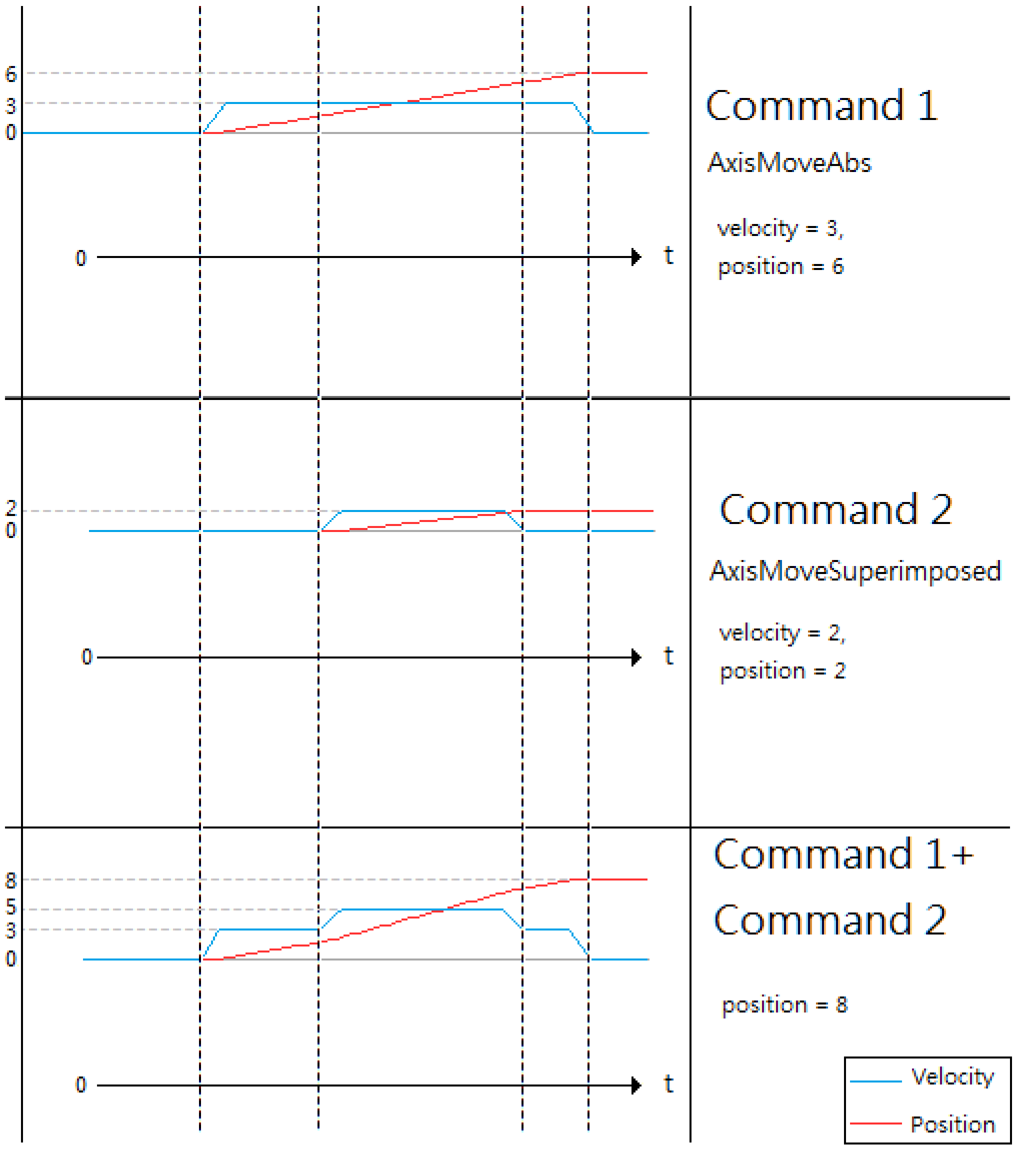
Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 100;
double AxisPos = 6.0;
double AxisVel = 3.0;
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveAbs(DeviceNo, AxisNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move abs:%d\n", ret);
    }
    else
    {
        sleep(1);
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        if (State == MC_AS_DISCRETEMOTION) //DiscreteMotion
        {
            AxisPos = 2.0;
            AxisVel = 2.0;
            ret = ECAT_McAxisMoveSuperimposed(DeviceNo, AxisNo, AxisPos, AxisVel);
            if(ret < 0)
            {
                printf("Failed to call AxisMoveSuperimposed function:%d\n", ret);
            }
```

```
            }

            do
            {
                sleep(1);
                ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
            }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

            if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
            else if(State == MC_AS_ERRORSTOP) //ErrorStop
            {
                printf("Axis error stop\n");
            }
        }
    }
```



6
3
0
0
t
Command 1
AxisMoveAbs
velocity = 3,
position = 6
2
0
0
t
Command 2
AxisMoveSuperimposed
velocity = 2,
position = 2
8
5
3
0
0
t
Command 1+
Command 2
position = 8
Velocity
Position

7.5.9. ECAT_McAxisHaltSuperimposed

Description:

Stop a Superimposed motion of an axis with deceleration.

Syntax:

int32_t ECAT_McAxisHaltSuperimposed(uint16_t DeviceNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveSuperimposed(DeviceNo, AxisNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move superimposed:%d\n", ret);
    }
    else
    {
        sleep(1);
        ret = ECAT_McAxisHaltSuperimposed(DeviceNo, AxisNo);
        if(ret < 0)
        {
            printf("Failed to stop axis move:%d\n", ret);
            return;
        }
        else
        {
            do
            {
```



```
                    sleep(1);
                    ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
                }while(State == MC_AS_STOPPING) //Stopping

                if(State == MC_AS_STANDSTILL) //StandStill
                    printf("Axis move stop successfully!\n");
                else if(State == MC_AS_ERRORSTOP) //ErrorStop
                {
                    printf("Axis error stop\n");
                }
            }
        }
}
```


7.5.10. ECAT_McAxisMoveVel

Description:

Start a never ending movement with a specified velocity.

Note: A velocity control mode (CSV) is used.

Syntax:

int32_t ECAT_McAxisMoveVel(uint16_t DeviceNo, uint16_t AxisNo, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisVel = 2;

ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
        printf("Failed to set axis acceleration time:%d\n", ret);
        return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        ret = ECAT_McAxisMoveVel(DeviceNo, AxisNo, AxisVel);
        if(ret < 0)
        {
                printf("Failed to start axis move vel:%d\n", ret);
        }
}
```


7.5.11. ECAT_McAxisMoveVelByPos

Description:

Start a velocity motion with a specified velocity.

Note: A position control mode (CSP) is used.

Syntax:

int32_t ECAT_McAxisMoveVelByPos(uint16_t DeviceNo, uint16_t AxisNo, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisVel = 2;

ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set axis acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveVelByPos(DeviceNo, AxisNo, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move vel:%d\n", ret);
    }
}
```

7.5.12. ECAT_McAxisGearIn

Description:

Start a gear synchronization motion with a speed ratio between a slave axis and its master axis.

Syntax:

int32_t ECAT_McAxisGearIn(uint16_t DeviceNo, uint16_t MasterNo, uint16_t SlaveNo, int32_t RatioNum, uint32_t RationDen, uint16_t SyncSource)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
MasterNo	uint16_t	IN	Master axis (just for reference)
SlaveNo	uint16_t	IN	Slave axis Its speed will be changed!
RatioNum	int32_t	IN	Gear ratio numerator
RationDen	uint32_t	IN	Gear ratio denominator
SyncSource	uint16_t	IN	Slave reference source for Synchronization 0: command position of master axis 1: real position of master axis (Defined in Table 7.5)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.6: Source for synchronization

Macro Definition	Value	Description
MC_AXIS_SYNC_SOURCE_SET_VALUE	0	Synchronization on command value of the master
MC_AXIS_SYNC_SOURCE_ACTUAL_VALUE	1	Synchronization on actual value of the master

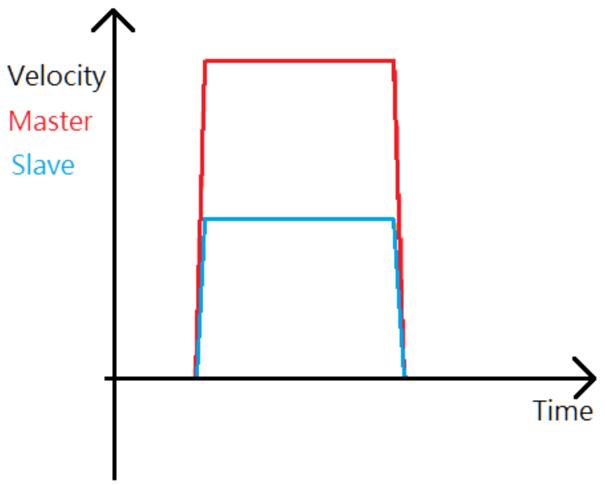
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double AxisPos = 10.0;
double AxisVel = 4;
int32_t RatioNum = 1;
uint32_t RationDen = 2;
uint16_t SyncSource = MC_AXIS_SYNC_SOURCE_ACTUAL_VALUE;

...
ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        ret = ECAT_McAxisGearIn(DeviceNo, MasterNo, SlaveNo, RatioNum, RationDen, SyncSource)
        if(ret < 0)
        {
                printf("Axis gearin is falied:%d\n", ret);
                return;
        }
}

ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
```



```
{
    ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move abs:%d\n", ret);
    }
    else
    {
        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
            printf("Axis error stop\n");
        }
    }
}
```



7.5.13. ECAT_McAxisGearOut

Description:

Disengages the slave axis from the master axis. After disengagement, the slave axis can either keep moving with the last velocity, stop slowly, or stop immediately.

Syntax:

int32_t ECAT_McAxisGearOut(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t Stop)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave axis
Stop	uint16_t	IN	0: Constant velocity motion 1: Stop 2: Quick stop

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 1;
uint16_t Stop = 0;
uint32_t State;

...
ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_SYNCHRONIZEDMOTION)
{
	ret = ECAT_McAxisGearOut(DeviceNo, SlaveNo, Stop)
	if(ret < 0)
	{
		printf("Axis gearout is falied:%d\n", ret);
		return;
	}
}
```


7.5.14. ECAT_McAxisMoveProfile

Description:

Start a profile position motion of an axis. A profile buffer is an array that contains a lot of pre-defined motion points. Up to 3000 points can be defined for a single profile. If more than 3000 points are required, please use function *ECAT_McAxisMoveProfileCSV*. Function *ECAT_McSetProfileInterval* will affect the data consuming rate.

Note: Set profile by using *ECAT_McSetProfileData.*

Syntax:

int32_t ECAT_McAxisMoveProfile(uint16_t DeviceNo, uint16_t AxisNo, uint16_t ProfileNo, uint16_t TotalStep)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
ProfileNo	uint16_t	IN	Profile buffer number Available number range: 0~15
TotalStep	uint16_t	IN	Total moving steps (Maximum: 3000)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProfileNo = 0;
uint32_t State;
uint16_t TotalStep = 1000;
...
ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveProfile(DeviceNo, AxisNo, ProfileNo, TotalStep);
    if(ret < 0)
    {
        printf("Failed to start axis move profile:%d\n", ret);
    }
    else
    {
        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion
        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
            printf("Axis error stop\n");
        }
    }
}
```


7.5.15. ECAT_McAxisMoveProfileCSV

Description:

Start a profile position motion of an axis. A file contains all the position data for a profile motion. Its format is shown in Figure 7.1. Function *ECAT_McSetProfileInterval* will affect the data consuming rate.

Note: Set profile by using *ECAT_McSetProfileCSV.*

Syntax:

int32_t ECAT_McAxisMoveProfileCSV(uint16_t DeviceNo, uint16_t AxisNo, uint16_t ProfileNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
ProfileNo	uint16_t	IN	Profile buffer number Available number range: 0~15

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint16_t ProfileNo = 0;
uint32_t State;

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisMoveProfileCSV(DeviceNo, AxisNo, ProfileNo);
	if(ret < 0)
	{
		printf("Failed to start axis move profile CSV:%d\n", ret);
	}
	else
	{
		do
		{
			sleep(1);
			ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
		}while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion
		if(State == MC_AS_STANDSTILL) //StandStill
			printf("Axis move successfully!\n");
		else if(State == MC_AS_ERRORSTOP) //ErrorStop
		{
			printf("Axis error stop\n");
		}
	}
}
```


7.5.16. ECAT_McAxisCamIn

Description:

Start E-CAM synchronization motion with a table defining the relationship of a slave axis and its master axis.

Syntax:

int32_t ECAT_McAxisCamIn(uint16_t DeviceNo, uint16_t MasterNo, uint16_t SlaveNo, uint16_t TableNo, uint16_t SyncSource, double MasterInterval, double SlaveScaling)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
MasterNo	uint16_t	IN	Master axis number
SlaveNo	uint16_t	IN	Slave axis number
TableNo	int16_t	IN	E-CAM table number
SyncSource	uint16_t	IN	Slave reference source for Synchronization 0: command position of master axis 1: real position of master axis (Defined in Table 7.6)
MasterInterval	double	IN	Master Interval (unit: User Unit) It is a distance for the master axis corresponding to a distance between two continuous positions defined for the slave axis.
SlaveScaling	double	IN	Slave position output ratio

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

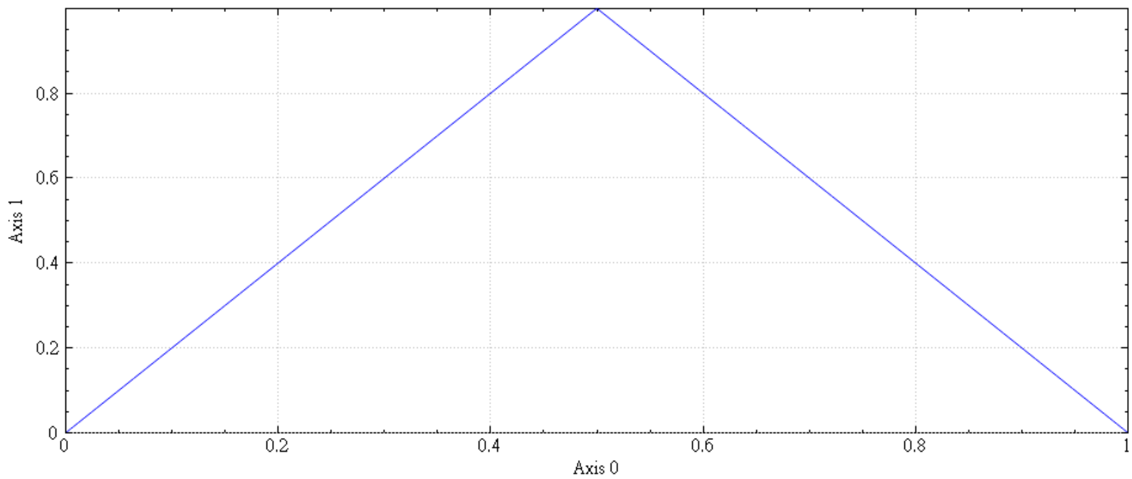
[C/C++]

```
int32_t ret;
uint16_t TableNo = 0;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double Data[1000];
uint16_t DataSize = 1000;
uint8_t SlaveAbs = 0;    // set the data type to be the Relative type
double MasterInterval = 0.001;
double SlaveScaling = 1.0;
double AxisPos = 3.0;
double AxisVel = 1;
uint16_t SyncSource = MC_AXIS_SYNC_SOURCE_ACTUAL_VALUE;
/**
***Write E-CAM Table data to Data[1000]
**/
ret = ECAT_McSetEcamTable(DeviceNo, TableNo, Data, DataSize); // fill the data into a table
if(ret < 0)
{
        printf("Failed to set E-CAM table data:%d\n", ret);
        return;
}

ret = ECAT_McConfigEcamTable(DeviceNo, TableNo, SlaveAbs); // set data of this table to be relative
if(ret < 0)
{
        printf("Failed to configure E-CAM table parameter:%d\n", ret);
        return;
}
ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
```

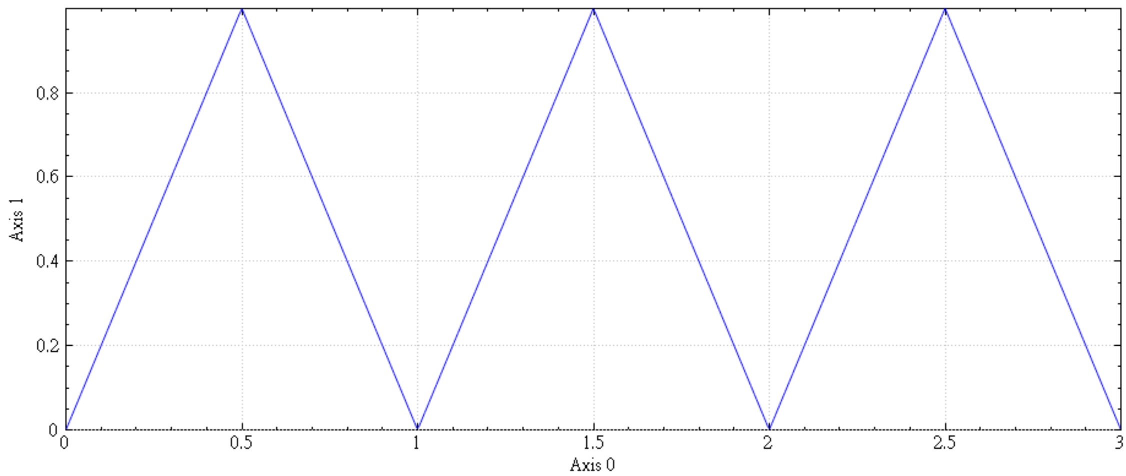


```
        ret = ECAT_McAxisCamIn(DeviceNo, MasterNo, SlaveNo, TableNo
                , SyncSource, MasterInterval, SlaveScaling)
        if(ret < 0)
        {
            printf("Axis camin is falied:%d\n", ret);
            return;
        }
}
ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
        if(ret < 0)
        {
            printf("Failed to start axis move absolutely:%d\n", ret);
        }   else   {
            do
            {
                sleep(1);
                ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
            }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

            if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
            else if(State == MC_AS_ERRORSTOP) //ErrorStop
            {
                printf("Axis error stop\n");
            }
        }
}
```

E-CAM Table:



E-CAM synchronization motion diagram:



7.5.17. ECAT_McAxisCamPhaseShift

Description:

Set the phase shift between the master axis and the slave axis for an E-CAM synchronization motion. Phase shift changes the starting point of the master axis relative to the slave axis in the CAM table.

Syntax:

int32_t ECAT_McAxisCamPhaseShift(uint16_t DeviceNo, uint16_t SlaveNo, double PhaseShift)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave axis number
PhaseShift	double	IN	Master phase shift (unit: User Unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

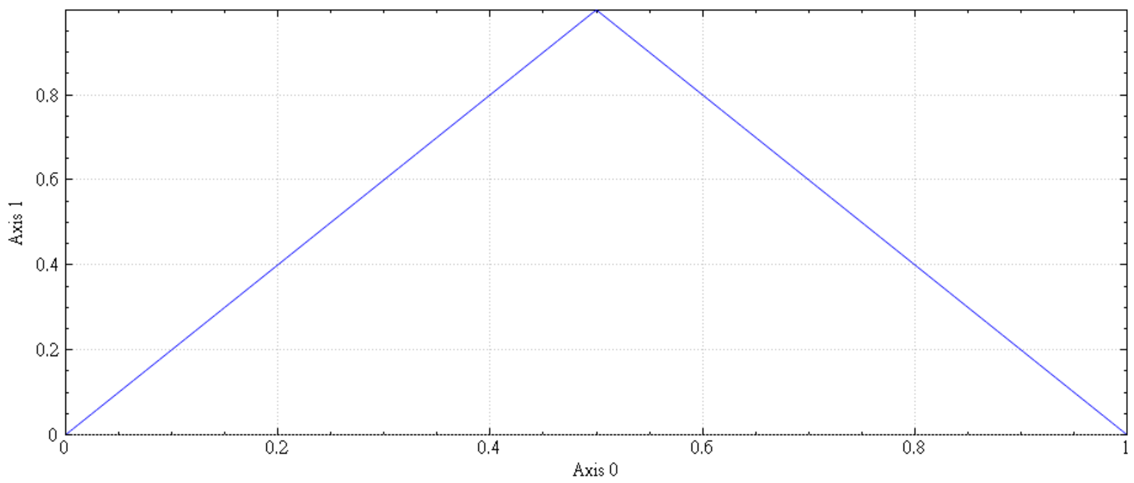
[C/C++]

```
int32_t ret;
uint16_t TableNo = 0;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double Data[1000];
uint16_t DataSize = 1000;
uint8_t SlaveAbs = 0; //Relative
double MasterInterval = 0.001;
double SlaveScaling = 1.0;
double AxisPos = 3.0;
double AxisVel = 1;
double PhaseShift = -0.5;
uint16_t SyncSource = MC_AXIS_SYNC_SOURCE_ACTUAL_VALUE;
/**
***Write E-CAM Table data to Data[1000]
**/
ret = ECAT_McSetEcamTable(DeviceNo, TableNo, Data, DataSize);
if(ret < 0)
{
    printf("Failed to set E-CAM table data:%d\n", ret);
    return;
}

ret = ECAT_McConfigEcamTable(DeviceNo, TableNo, SlaveAbs);
if(ret < 0)
{
    printf("Failed to configure E-CAM table parameter:%d\n", ret);
    return;
}
ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisCamIn(DeviceNo, MasterNo, SlaveNo, TableNo
```

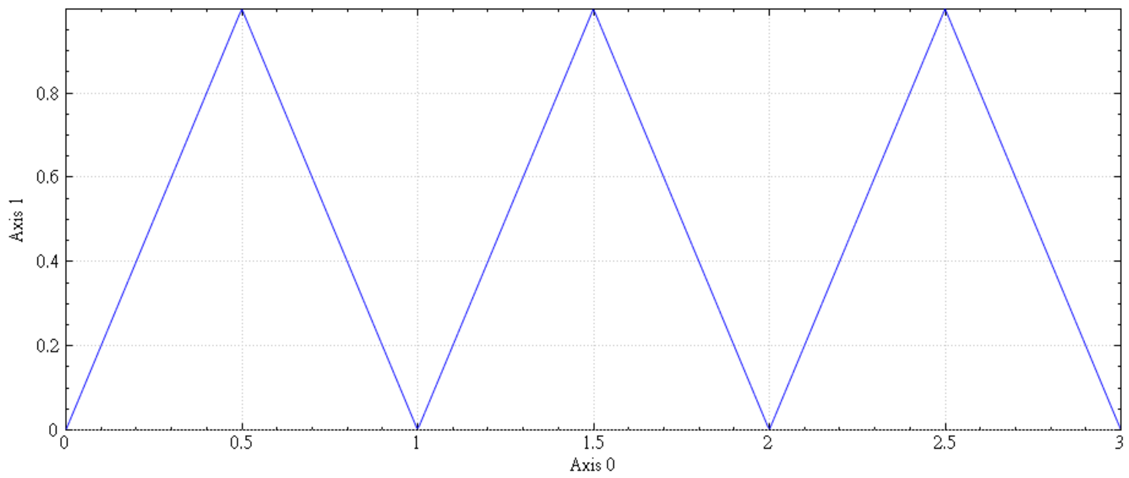


```
                    , SyncSource, MasterInterval, SlaveScaling)
        if(ret < 0)
        {
                printf("Axis camin is falied:%d\n", ret);
                return;
        }
}

ret = ECAT_McAxisCamPhaseShift(DeviceNo, SlaveNo, PhaseShift)
if(ret < 0)
{
        printf("Failed to set cam phase shift:%d\n", ret);
        return;
}

ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
        if(ret < 0)
        {
                printf("Failed to start axis move absolutely:%d\n", ret);
        }  else  {
                do
                {
                        sleep(1);
                        ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
                }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

                if(State == MC_AS_STANDSTILL) //StandStill
                        printf("Axis move successfully!\n");
                else if(State == MC_AS_ERRORSTOP) //ErrorStop
                {
                        printf("Axis error stop\n");
                }
        }
}
```

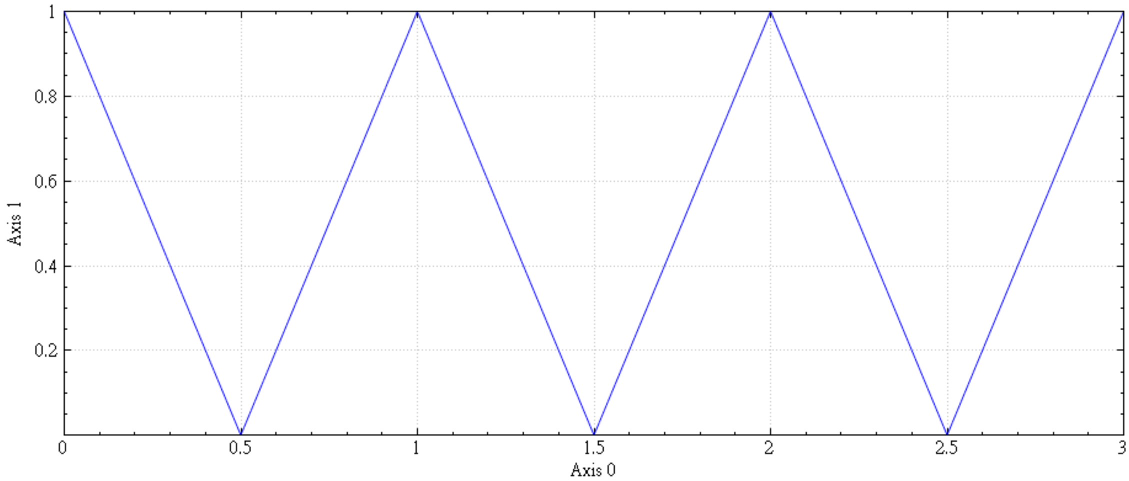

E-CAM Table:



E-CAM synchronization motion:



After setting the phase shift of the master:



1
0.8
0.6
0.4
0.2
Axis 1
0
0.5
1
1.5
2
2.5
3
Axis 0

7.5.18. ECAT_McAxisCamOut

Description:

Stop a slave axis for performing an E-CAM synchronization motion. After an axis is set to Cam out, it stops immediately.

Syntax:

int32_t ECAT_McAxisCamOut(uint16_t DeviceNo, uint16_t SlaveNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t SlaveNo = 0;

ret = ECAT_McAxisCamOut(DeviceNo, SlaveNo);
if (ret != 0) {
	printf("Failed to cam out:%d\n", ret);
}
```

7.5.19. ECAT_McAxisTangentInGroup

Description:

Start a tangent motion. Tangent motion is a name simplified from tangential following motion. It defines an axis to rotate by following the tangential direction of a continuous profile which is generated by a two-axis group motion. If the vector direction is not continuous for a new group motion, the rotating axis is assigned a new angle to match with the new direction by calling this tangent-in function.

Syntax:

int32_t ECAT_McAxisTangentInGroup(uint16_t DeviceNo, uint16_t AxisNo, uint16_t GroupNo, double Angle, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number (a single rotary tool axis)
GroupNo	uint16_t	IN	Group number
Angle	int16_t	IN	Tangent angle (Unit: degrees) This is the desired angle when this tangent-in command is issued. The rotary motion is executed with the velocity defined by Vel parameter.
Vel	uint16_t	IN	Rotate to tangent angle with this velocity (Unit: $\mathrm{degrees}/s$)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint16_t TangentInAxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;
double AxisAngle, AxisVel, CircAngle;
uint32_t task_index;
bool task_stop;

/*****************************************************************************/
int32_t check_grp_state(void)
{
	int32_t ret;
	uint32_t State;
	ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
	if (ret != 0) {
		printf("Failed to get group state:%d\n", ret);
		return -1;
	} else {
		if(State == MC_GS_ERRORSTOP) {
			printf("Group error stop\n");
			return -1;
		} else if(State == MC_GS_STANDBY) {
			return 0;
		} else
			return 1;
	}
}
/*****************************************************************************/
int32_t check_axis_tangent_in(void)
{
```

```
        int32_t ret;
        uint32_t State;
        ret = ECAT_McGetAxisState(DeviceNo, TangentInAxisNo, &State);
        if (ret != 0) {
                printf("Failed to get axis state:%d\n", ret);
                return -1;
        } else {
                if(State == MC_AS_ERRORSTOP) {
                        printf("Group error stop\n");
                        return -1;
                } else if(State == MC_AS_SYNCHRONIZEDMOTION) {
                        return 0;
                } else
                        return 1;
        }
}
/********************************************************************************/
int main()
{
        AxisNo = 0;
        ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
        if(ret < 0)
        {
                printf("Failed to add axis to group:%d\n", ret);
                return -1;
        }
        AxisNo = 1;
        ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
        if(ret < 0)
        {
                printf("Failed to add axis to group:%d\n", ret);
                return -1;
        }
        ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
        if(ret < 0)
        {
                printf("Failed to set group command mode:%d\n", ret);
                return -1;
```



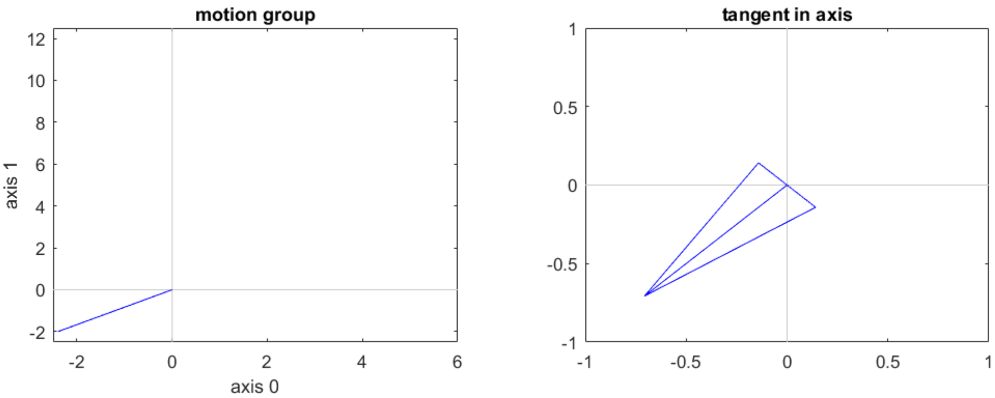
```
    }

    ret = check_grp_state();
    if (ret == -1)
        return -1

    task_index = 0;
    task_stop = false;
    TangentInAxisNo = 2;

    while(!task_stop) {
        switch(task_index) {
            case 0:
                GroupPos[0] = 0.0;
                GroupPos[1] = 0.0;
                GroupVel = 5;
                ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
                if(ret != 0) {
                    printf("Failed to add group move line command:%d\n", ret);
                    task_stop = true;
                } else
                    task_index++;
                break;
            case 1:
                ret = check_grp_state();
                if (ret == -1)
                    task_stop = true;
                else if (ret == 0)
                    task_index++;
                break;
            case 2:
                AxisAngle = 90;
                AxisVel = 90;
                ret = ECAT_McAxisTangentInGroup(DeviceNo, TangentInAxisNo, GroupNo, AxisAngle,
AxisVel);
                if (ret != 0) {
                    printf("Axis tangent in failed:%d\n", ret);
                    task_stop = true;
```

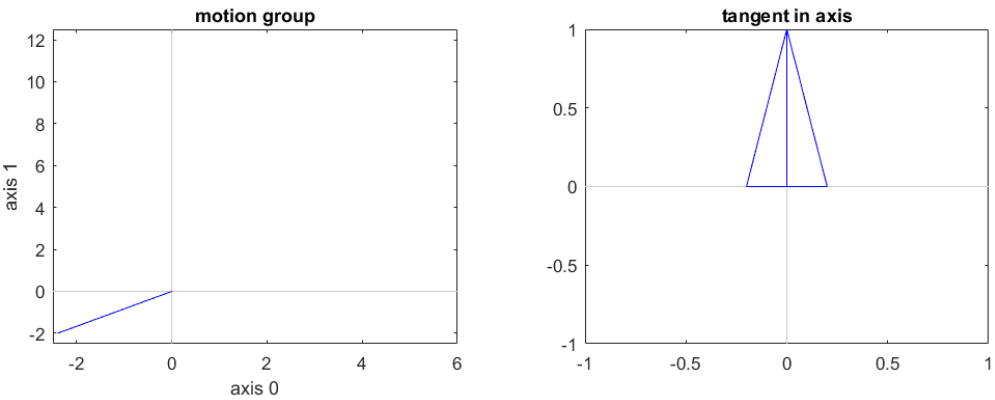


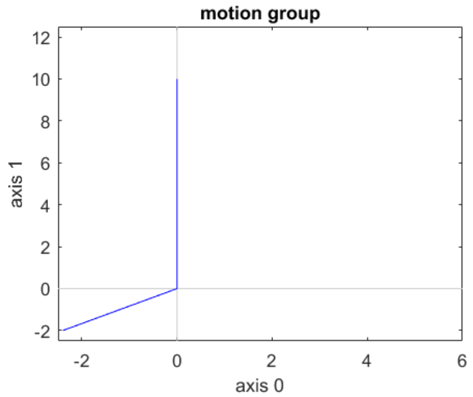
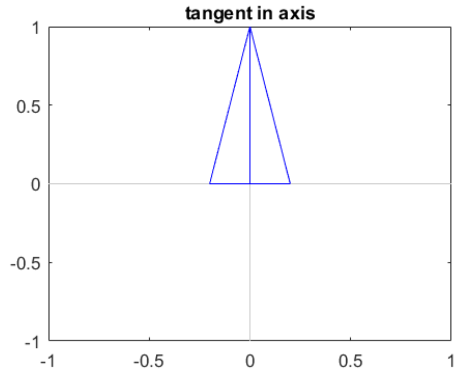
```
            } else
                task_index++;
            break;
        case 3:
            ret = check_axis_tangent_in();
            if (ret == -1)
                task_stop = true;
            else if (ret == 0)
                task_index++;
            break;
        case 4:
            GroupPos[0] = 0.0;
            GroupPos[1] = 10.0;
            GroupVel = 5;
            ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
            if(ret != 0) {
                printf("Failed to add group move line command:%d\n", ret);
                task_stop = true;
            } else
                task_index++;
            break;
        case 5:
            ret = check_grp_state();
            if (ret == -1)
                task_stop = true;
            else if (ret == 0)
                task_index++;
            break;
        case 6:
            AxisAngle = 0;
            AxisVel = 90;
            ret = ECAT_McAxisTangentInGroup(DeviceNo, TangentInAxisNo, GroupNo, AxisAngle,
AxisVel);
            if (ret != 0) {
                printf("Axis tangent in failed:%d\n", ret);
                task_stop = true;
            } else
                task_index++;
```

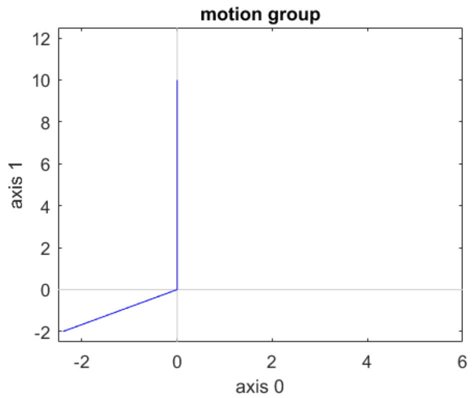
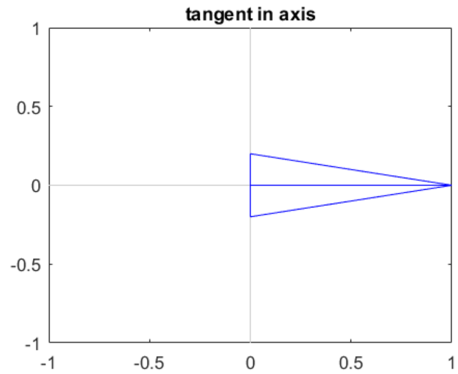
```
                break;
            case 7:
                ret = check_axis_tangent_in();
                if (ret == -1)
                    task_stop = true;
                else if (ret == 0)
                    task_index++;
                break;
            case 8:
                GroupPos[0] = 0.0;
                GroupPos[1] = -2.5;
                GroupVel = 0.5;
                CircAngle = -180;
                ret = ECAT_McGroupMoveCircularRel_CP_Angle(DeviceNo, GroupNo, GroupVel,
CircAngle, GroupPos);
                if (ret != 0) {
                    printf("Group move circular failed:%d\n").arg(ret);
                    task_stop = true;
                } else
                    task_index++;
                break;
            case 9:
                ret = check_grp_state();
                if (ret == -1)
                    task_stop = true;
                else if (ret == 0)
                    task_index++;
                break;
            default:
                task_stop = true;
                break;

        }

        sleep(1);
    }
    return 0;
}
```


Tangent motion path of example:

Case 0	
cmd	GroupMoveLine to (0, 0)
result	

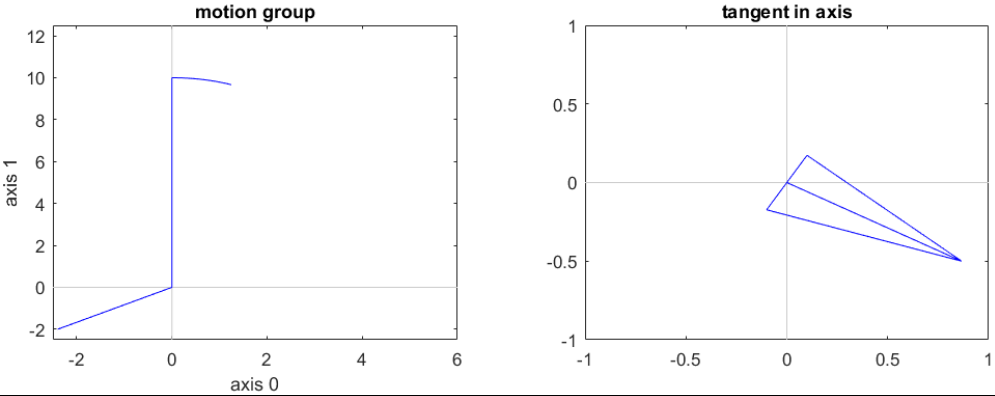
Case 2	
cmd	AxisTangentInGroup with angle 90
result	

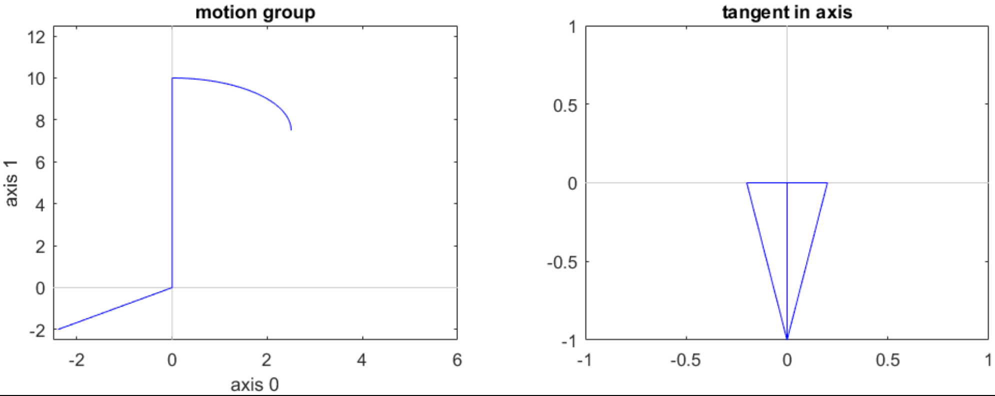
Case 4	
cmd	GroupMoveLine to (0, 10)
result	 

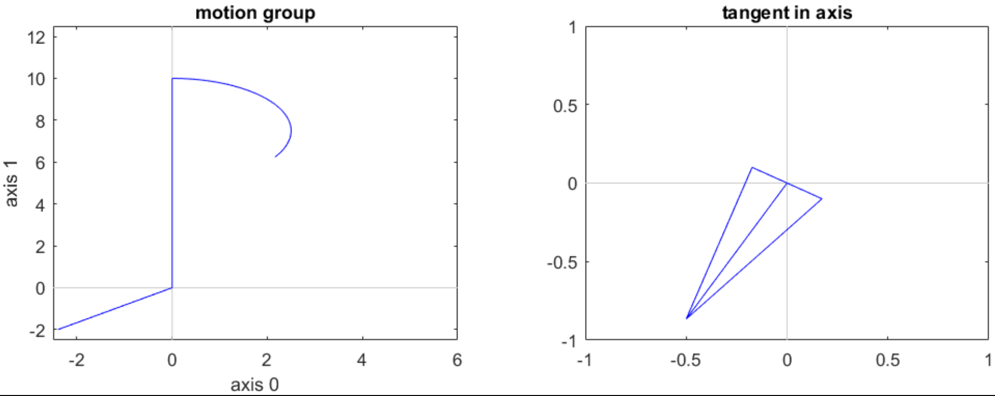
Case 6	
cmd	AxisTangentInGroup with angle 0
result	 

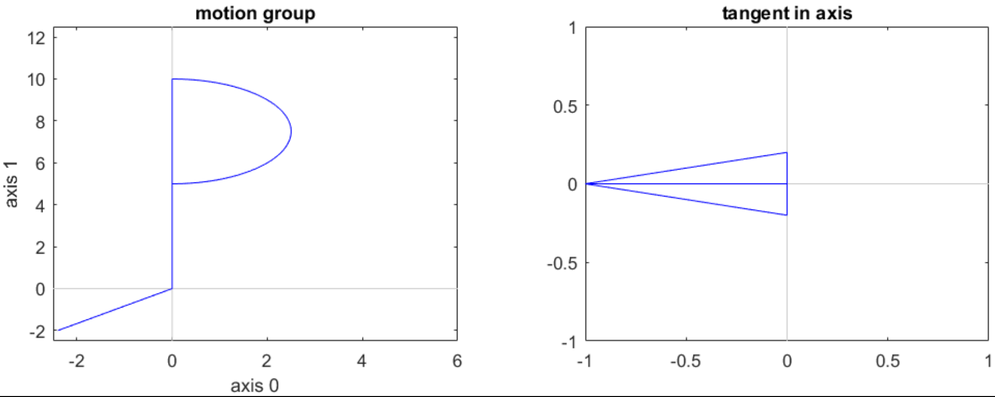
Case 8	
cmd	GroupMoveCircular to angle -180

result









7.5.20. ECAT_McAxisGantryIn

Description:

Start a gantry control synchronization motion. Similar to an electrical gear control, the slave axis will follow command position of master axis motion with gear ratio 1 or -1. Enable the feedforward velocity gain will make the servo response for both axes faster; thus, improve the synchronization performance.

Note: (1) Use ECAT_McAxisStop to stop a gantry control synchronization motion

(2) Use ECAT_McSetAxisVelocityFeedForwardGain to adjust the feedforward gain to get better synchronization performance.

(3) The Master axis number must be smaller than the slave axis number, otherwise the position command of Slave axis will lag behind a CycleTime.

Syntax:

int32_t ECAT_McAxisGantryIn(uint16_t DeviceNo, uint16_t MasterNo, uint16_t SlaveNo, int32_t Direction)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
MasterNo	uint16_t	IN	Master axis
SlaveNo	uint16_t	IN	Slave axis
Direction	int32_t	IN	Direction of both axes are the same or not 1: the same -1: different

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double AxisPos = 10.0;
double AxisVel = 4;
int32_t Direction = 1;
...
ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisGantryIn(DeviceNo, MasterNo, SlaveNo, Direction)
	if(ret < 0)
	{
		printf("Axis gearin is falied:%d\n", ret);
		return;
	}
}

ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
	if(ret < 0)
	{
		printf("Failed to start axis move abs:%d\n", ret);
	}
	else
	{
		do
		{
			sleep(1);
			ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
		}while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion
```



```
            if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
            else if(State == MC_AS_ERRORSTOP) //ErrorStop
            {
                printf("Axis error stop\n");
            }
        }
    }
```

7.5.21. ECAT_McAxisGantryMaxPosDiff

Description:

Set the limitation of position deviation of the master axis and the slave axis. If the position deviation is greater than the set value, it will trigger the error stop.

Syntax:

int32_t ECAT_McAxisGantryMaxPosDiff(uint16_t DeviceNo, uint16_t SlaveNo, double Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave axis
Value	double	IN	Maximum position deviation (positive or zero)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double AxisPos = 10.0;
double AxisVel = 4;
int32_t Direction= 1;
double Value = 1;
uint16_t Status = 1;

ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisGantryIn(DeviceNo, MasterNo, SlaveNo, Direction)
    if(ret < 0)
    {
        printf("Axis gantry in is falied:%d\n", ret);
        return;
    }
    ret = ECAT_McAxisGantryMaxPosDiff(DeviceNo, SlaveNo, Value)
    if(ret < 0)
    {
        printf(" Set Axis gantry Max position deviation is falied:%d\n", ret);
        return;
    }
    ret = ECAT_McAxisGantryMaxPosDiffStatus(DeviceNo, SlaveNo, Status)
    if(ret < 0)
    {
        printf(" Set Axis gantry Max position deviation Status is falied:%d\n", ret);
        return;
    }
}

ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
```

```
if(State == MC_AS_STANDSTILL) //StandStill
{
        ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
        if(ret < 0)
        {
                printf("Failed to start axis move abs:%d\n", ret);
        }
        else
        {
                do
                {
                        sleep(1);
                        ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
                }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

                if(State == MC_AS_STANDSTILL) //StandStill
                        printf("Axis move successfully!\n");
                else if(State == MC_AS_ERRORSTOP) //ErrorStop
                {
                        printf("Axis error stop\n");
                }
        }
}
```

7.5.22. ECAT_McAxisGantryMaxPosDiffStatus

Description:

Enable or disable the checking of maximum position deviation status for gantry control.

Syntax:

int32_t ECAT_McAxisGantryMaxPosDiffStatus(uint16_t DeviceNo, uint16_t SlaveNo, uint16_t Status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave axis
Status	uint16_t	IN	Enable the checking or not 0: Disable 1: Enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double AxisPos = 10.0;
double AxisVel = 4;
int32_t Direction= 1;
double Value = 1;
uint16_t Status = 1;

ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        ret = ECAT_McAxisGantryIn(DeviceNo, MasterNo, SlaveNo, Direction)
        if(ret < 0)
        {
                printf("Axis gantry in is falied:%d\n", ret);
                return;
        }
        ret = ECAT_McAxisGantryMaxPosDiff(DeviceNo, SlaveNo, Value)
        if(ret < 0)
        {
                printf(" Set Axis gantry Max position deviation is falied:%d\n", ret);
                return;
        }
        ret = ECAT_McAxisGantryMaxPosDiffStatus(DeviceNo, SlaveNo, Status)
        if(ret < 0)
        {
                printf(" Set Axis gantry Max position deviation Status is failed:%d\n", ret);
                return;
        }
}

ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
```

```
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move abs:%d\n", ret);
    }
    else
    {
        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
            printf("Axis error stop\n");
        }
    }
}
```


7.5.1. ECAT_McAxisGantryGain

Description:

Please use McSetAxisVelocityFeedForwardGain to adjust the feedforward gain first. If you are not satisfied with the result, use this function. If the parameter is set badly, it may cause oscillation. Please set it carefully. You can use ECAT_McAxisGantryMaxPosDiff to set the maximum position error or use emergency stop. When the position is oscillating/diverge, you can stop it in time.

Users can use Gantry Utility to tune gantry gain (Firmware vir. Must be 1.0.16 or above),

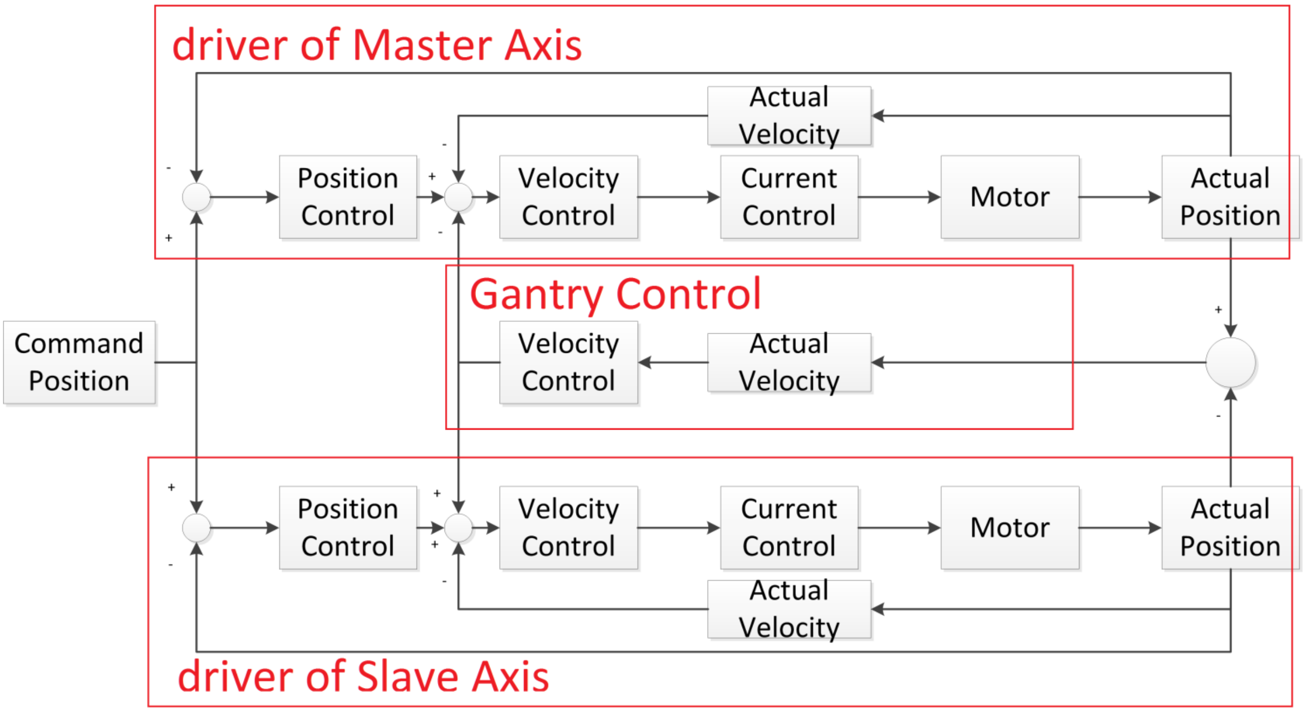
Click link below to download

Gantry Utility

http://ftp.icpdas.com/pub/cd/fieldbus_cd/ethercat/master/ecat-m801/software/programs/

Manual

http://ftp.icpdas.com/pub/cd/fieldbus_cd/ethercat/master/ecat-m801/manual/



Set the PI gain of the gantry control. The servo driver needs to support the 60B1h velocity offset.

Note: (1) The parameter starts from zero and increases by 0.1 each time. If the parameter is too large, it may cause oscillation. Please set it carefully.

Syntax:

int32_t ECAT_McAxisGantryGain(uint16_t DeviceNo, uint16_t SlaveNo, double Kp, double Ki)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
SlaveNo	uint16_t	IN	Slave axis
Kp	double	IN	proportional gain for velocity loop PID controller
Ki	double	IN	integral gain for velocity loop PID controller

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t MasterNo = 0;
uint16_t SlaveNo = 1;
uint32_t State;
double AxisPos = 10.0;
double AxisVel = 4;
int32_t Direction= 1;
double Value = 1;
uint16_t Status = 1;
double Kp = 0.1;
double Ki = 0.1;


ret = ECAT_McGetAxisState(DeviceNo, SlaveNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisGantryIn(DeviceNo, MasterNo, SlaveNo, Direction)
	if(ret < 0)
	{
		printf("Axis gantryin is falied:%d\n", ret);
		return;
	}
	ret = ECAT_McAxisGantryMaxPosDiff(DeviceNo, SlaveNo, Value)
	if(ret < 0)
	{
		printf(" Set Axis gantry Max position deviation is falied:%d\n", ret);
		return;
	}
	ret = ECAT_McAxisGantryMaxPosDiffStatus(DeviceNo, SlaveNo, Status)
	if(ret < 0)
	{
		printf(" Set Axis gantry Max position deviation Status is falied:%d\n", ret);
		return;
	}
```

```
        ret = ECAT_McAxisGantryGain(DeviceNo, SlaveNo, Kp, Ki)
        if(ret < 0)
        {
            printf("Set Axis gantry Gain is falied:%d\n", ret);
            return;
        }

}

ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    ret = ECAT_McAxisMoveAbs(DeviceNo, MasterNo, AxisPos, AxisVel);
    if(ret < 0)
    {
        printf("Failed to start axis move abs:%d\n", ret);
    }
    else
    {
        do
        {
            sleep(1);
            ret = ECAT_McGetAxisState(DeviceNo, MasterNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
            printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
            printf("Axis error stop\n");
        }
    }
}
```


7.5.2. ECAT_McAxisMoveAbsAdv

Description:

Start an absolute position motion of an axis.

Syntax:

int32_t ECAT_McAxisMoveAbsAdv(uint16_t DeviceNo, uint16_t AxisNo, double EndPos, double StartVel, double ReqVel, double FinalVel, double Accel, double Decel, uint8_t AccDecMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
EndPos	double	IN	Absolute position (Unit: user unit)
StartVel	double	IN	Start velocity (Unit: $\text{user unit}/\text{s}$)
ReqVel	double	IN	Target velocity (Unit: $\text{user unit}/\text{s}$)
FinalVel	double	IN	Final velocity (Unit: $\text{user unit}/\text{s}$)
Accel	double	IN	Acceleration rate ($\text{user unit}/s^2$) or acceleration time (second)
Decel	double	IN	Deceleration rate ($\text{user unit}/s^2$) or deceleration time (second)
AccDecMode	uint8_t	IN	Acceleration and deceleration input mode: 0: acceleration and deceleration rate ($\text{user unit}/s^2$) 1: acceleration and deceleration time (second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

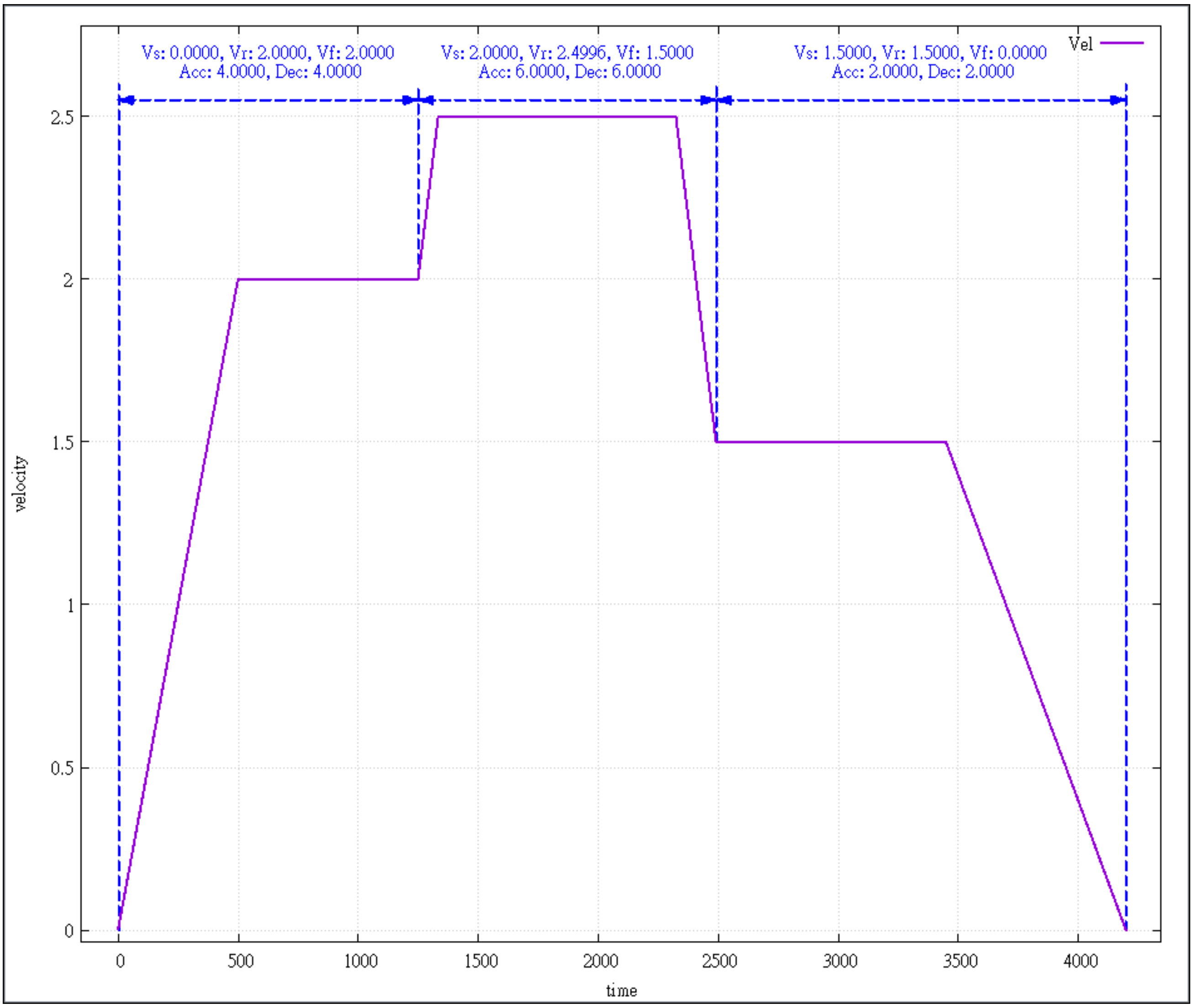
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
double start_vel;
double req_vel;
double final_vel;
double accel;
double decel;
double end_pos;

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        //Command 1
        start_vel = 0;
        req_vels = 2;
        final_vel = 2;
        accel = 4;
        decel = 4;
        end_pos = 2;
        ret = ECAT_McAxisMoveAbsAdv(DeviceNo, AxisNo, end_pos,
                                start_vel, req_vel, final_vel, accel, decel, 0);
        if (ret != 0)
                printf("Failed to add move command:%d\n", ret);

        //Command 2
        start_vel = 2;
        req_vels = 2.5;
        final_vel = 1.5;
        accel = 6;
        decel = 6;
        end_pos = 5;
        ret = ECAT_McAxisMoveAbsAdv(DeviceNo, AxisNo, end_pos,
```



```
                                  start_vel, req_vel, final_vel, accel, decel, 0);
        if (ret != 0)
                printf("Failed to add move command:%d\n", ret);

        //Command 3
        start_vel = 1.5;
        req_vels = 1.5;
        final_vel = 0;
        accel = 2;
        decel = 2;
        end_pos = 7;
        ret = ECAT_McAxisMoveAbsAdv(DeviceNo, AxisNo, end_pos,
                                  start_vel, req_vel, final_vel, accel, decel, 0);
        if (ret != 0)
                printf("Failed to add move command:%d\n", ret);

        do
        {
                sleep(1);
                ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
        }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

        if(State == MC_AS_STANDSTILL) //StandStill
                printf("Axis move successfully!\n");
        else if(State == MC_AS_ERRORSTOP) //ErrorStop
        {
                printf("Axis error stop\n");
        }

}
```



Vs: 0.0000, Vr: 2.0000, Vf: 2.0000
Acc: 4.0000, Dec: 4.0000
Vs: 2.0000, Vr: 2.4996, Vf: 1.5000
Acc: 6.0000, Dec: 6.0000
Vs: 1.5000, Vr: 1.5000, Vf: 0.0000
Acc: 2.0000, Dec: 2.0000
Vel
velocity
time
0
0.5
1
1.5
2
2.5
0
500
1000
1500
2000
2500
3000
3500
4000

7.5.3. ECAT_McAxisMoveRelAdv

Description:

Start a relative position motion of an axis.

Syntax:

int32_t ECAT_McAxisMoveRelAdv(uint16_t DeviceNo, uint16_t AxisNo, double EndPos, double StartVel, double ReqVel, double FinalVel, double Accel, double Decel, uint8_t AccDecMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
EndPos	double	IN	Relative distance (Unit: user unit)
StartVel	double	IN	Start velocity (Unit: $\text{user unit}/s$)
ReqVel	double	IN	Target velocity (Unit: $\text{user unit}/s$)
FinalVel	double	IN	Final velocity (Unit: $\text{user unit}/s$)
Accel	double	IN	Acceleration rate ($\text{user unit}/s^2$) or acceleration time (second)
Decel	double	IN	Deceleration rate ($\text{user unit}/s^2$) or deceleration time (second)
AccDecMode	uint8_t	IN	Acceleration and deceleration input mode: 0: acceleration and deceleration rate ($\text{user unit}/s^2$) 1: acceleration and deceleration time (second)

Return:

0: Success.

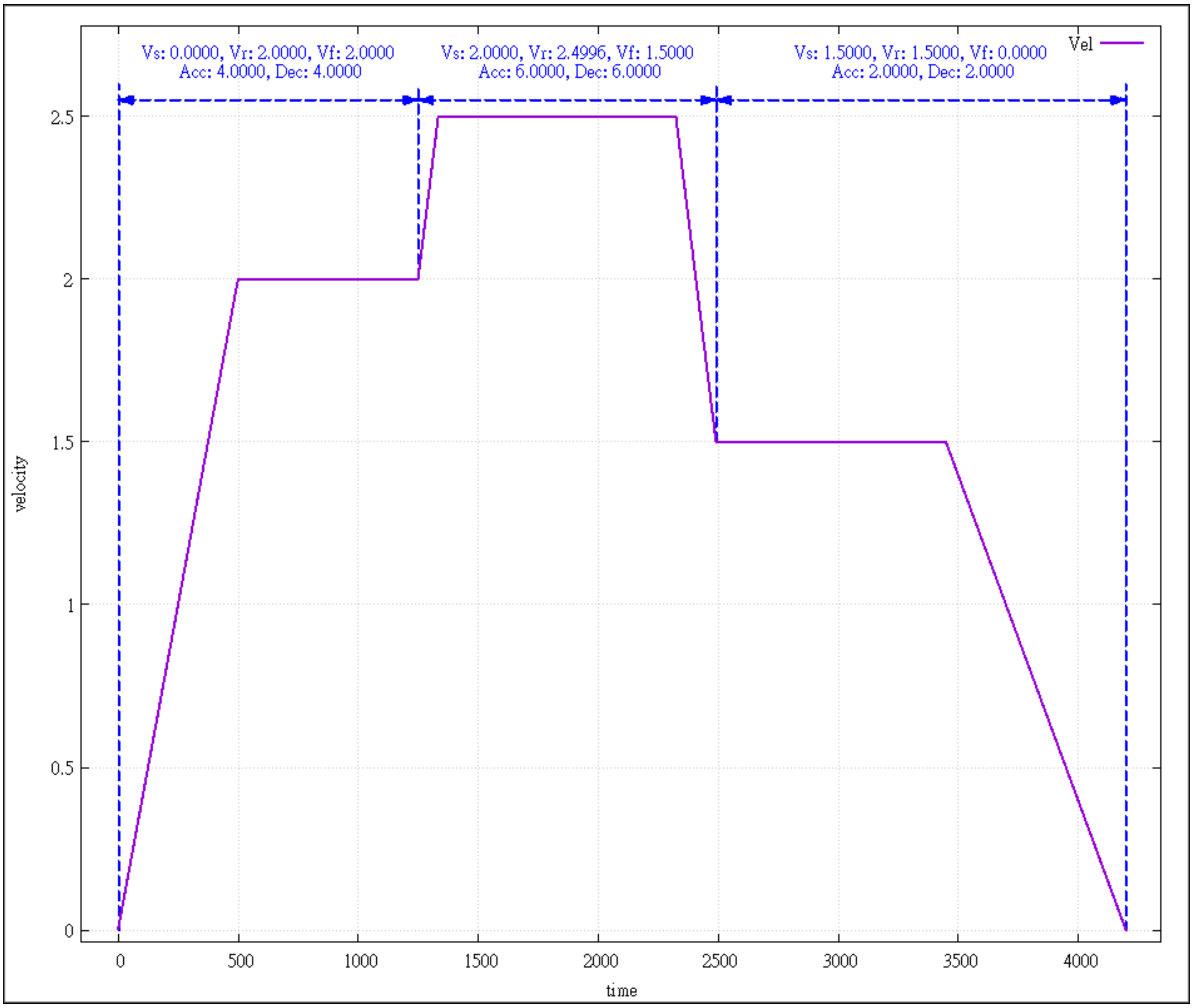
Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
double start_vel;
double req_vel;
double final_vel;
double accel;
double decel;
double end_pos;

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
        //Command 1
        start_vel = 0;
        req_vels = 2;
        final_vel = 2;
        accel = 4;
        decel = 4;
        end_pos = 2;
        ret = ECAT_McAxisMoveAbsAdv(DeviceNo, AxisNo, end_pos,
                                start_vel, req_vel, final_vel, accel, decel, 0);
        if (ret != 0)
                printf("Failed to add move command:%d\n", ret);

        //Command 2
        start_vel = 2;
        req_vels = 2.5;
        final_vel = 1.5;
        accel = 6;
        decel = 6;
        end_pos = 3;
        ret = ECAT_McAxisMoveRelAdv(DeviceNo, AxisNo, end_pos,
```

```
                                  start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
        printf("Failed to add move command:%d\n", ret);

    //Command 3
    start_vel = 1.5;
    req_vels = 1.5;
    final_vel = 0;
    accel = 2;
    decel = 2;
    end_pos = 2;
    ret = ECAT_McAxisMoveRelAdv(DeviceNo, AxisNo, end_pos,
                                  start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
        printf("Failed to add move command:%d\n", ret);

    do
    {
        sleep(1);
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
    }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

    if(State == MC_AS_STANDSTILL) //StandStill
        printf("Axis move successfully!\n");
    else if(State == MC_AS_ERRORSTOP) //ErrorStop
    {
        printf("Axis error stop\n");
    }

}
```



Vs: 0.0000, Vr: 2.0000, Vf: 2.0000
Acc: 4.0000, Dec: 4.0000
Vs: 2.0000, Vr: 2.4996, Vf: 1.5000
Acc: 6.0000, Dec: 6.0000
Vs: 1.5000, Vr: 1.5000, Vf: 0.0000
Acc: 2.0000, Dec: 2.0000
Vel
velocity
time
0
0.5
1
1.5
2
2.5
0
500
1000
1500
2000
2500
3000
3500
4000

7.5.1. ECAT_McAxisMove_CiA402_PP

Description:

Start the single-axis motion in CiA402 profile position mode.

Syntax:

int32_t ECAT_McAxisMove_CiA402_PP(uint16_t DeviceNo, uint16_t AxisNo, uint8_t Abort, uint8_t AbsMove, double EndPos, double Vel, double Accel, double Decel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Abort	uint8_t	IN	Aborting current command
AbsMove	uint8_t	IN	Absolute move mode: 0: relative 1: absolute
EndPos	double	IN	Absolute position or relative distance (Unit: user unit)
Vel	double	IN	Target velocity (Unit: user unit/s)
Accel	double	IN	Acceleration rate ($\text{user unit}/s^2$)
Decel	double	IN	Deceleration rate ($\text{user unit}/s^2$)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
double req_vel;
double accel;
double decel;
double end_pos;

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    //Command 1
    req_vels = 2;
    accel = 4;
    decel = 4;
    end_pos = 2;
    ret = ECAT_McAxisMove_CiA402_PP(DeviceNo, AxisNo, 0, 1,
                    end_pos, req_vel, accel, decel);
    if (ret != 0)
        printf("Failed to add move command:%d\n", ret);

    //Command 2
    req_vels = 2.5;
    accel = 6;
    decel = 6;
    end_pos = 3;
    ret = ECAT_McAxisMove_CiA402_PP(DeviceNo, AxisNo, 0, 1,
                    end_pos, req_vel, accel, decel);
    if (ret != 0)
        printf("Failed to add move command:%d\n", ret);

    do
    {
        sleep(1);
```



```
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
    }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

    if(State == MC_AS_STANDSTILL) //StandStill
        printf("Axis move successfully!\n");
    else if(State == MC_AS_ERRORSTOP) //ErrorStop
    {
        printf("Axis error stop\n");
    }

}
```

7.5.1. ECAT_McAxisMove_CiA402_PV

Description:

Start the single-axis motion in CiA402 profile vecolity mode.

Syntax:

int32_t ECAT_McAxisMove_CiA402_PV(uint16_t DeviceNo, uint16_t AxisNo, double Vel, double Accel, double Decel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
EndPos	double	IN	Absolute position or relative distance (Unit: user unit)
Vel	double	IN	Target velocity (Unit: $\text{user unit}/s$)
Accel	double	IN	Acceleration rate ($\text{user unit}/s^2$)
Decel	double	IN	Deceleration rate ($\text{user unit}/s^2$)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
double req_vel;
double accel;
double decel;


ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    //Command 1
    req_vels = 2;
    accel = 4;
    decel = 4;
    ret = ECAT_McAxisMove_CiA402_PV(DeviceNo, AxisNo, req_vel, accel, decel);
    if (ret != 0)
        printf("Failed to start move:%d\n", ret);

    do
    {
        sleep(1);
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
    }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

    if(State == MC_AS_STANDSTILL) //StandStill
        printf("Axis move successfully!\n");
    else if(State == MC_AS_ERRORSTOP) //ErrorStop
    {
        printf("Axis error stop\n");
    }

}
```


7.5.1. ECAT_McAxisMove_CiA402_PT

Description:

Start the single-axis motion in CiA402 profile torque mode.

Syntax:

int32_t ECAT_McAxisMove_CiA402_PT(uint16_t DeviceNo, uint16_t AxisNo, double Torque, double Slope)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number
Torque	double	IN	Target torque, 0.1% of the maximum rated torque, which setting range is 1~1000.
Slope	double	IN	Torque slope (0.1%/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
double torque, double slope;


ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
    //Command 1
    torque = 50;
    slope = 10;

    ret = ECAT_McAxisMove_CiA402_PT(DeviceNo, AxisNo, torque, slope);
    if (ret != 0)
        printf("Failed to start move:%d\n", ret);

    do
    {
        sleep(1);
        ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
    }while(State == MC_AS_DISCRETEMOTION) //DiscreteMotion

    if(State == MC_AS_STANDSTILL) //StandStill
        printf("Axis move successfully!\n");
    else if(State == MC_AS_ERRORSTOP) //ErrorStop
    {
        printf("Axis error stop\n");
    }

}
```


7.5.2. ECAT_McAxisStop

Description:

Stop an axis with deceleration.

Syntax:

int32_t ECAT_McAxisStop(uint16_t DeviceNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

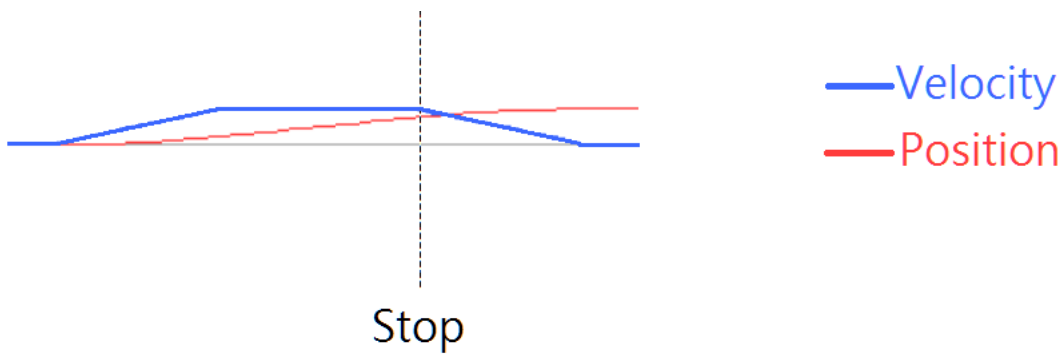
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;
...
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
	printf("Failed to set axis acceleration time:%d\n", ret);
	return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisMoveAbs(DeviceNo, AxisNo, AxisPos, AxisVel);
	if(ret < 0)
	{
		printf("Failed to start axis move abs:%d\n", ret);
	}
	else
	{
		sleep(1);
		ret = ECAT_McAxisStop(DeviceNo, AxisNo);
		if(ret < 0)
		{
			printf("Failed to stop axis move:%d\n", ret);
			return;
		}
		else
		{
			do
```



```
                {
                    sleep(1);
                    ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
                }while(State == MC_AS_STOPPING) //Stopping

                if(State == MC_AS_STANDSTILL) //StandStill
                    printf("Axis move stop successfully!\n");
                else if(State == MC_AS_ERRORSTOP) //ErrorStop
                {
                    printf("Axis error stop\n");
                }
            }
        }
    }
```



7.5.3. ECAT_McAxisQuickStop

Description:

Stop an axis quickly (immediately).

Syntax:

int32_t ECAT_McAxisQuickStop(uint16_t DeviceNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

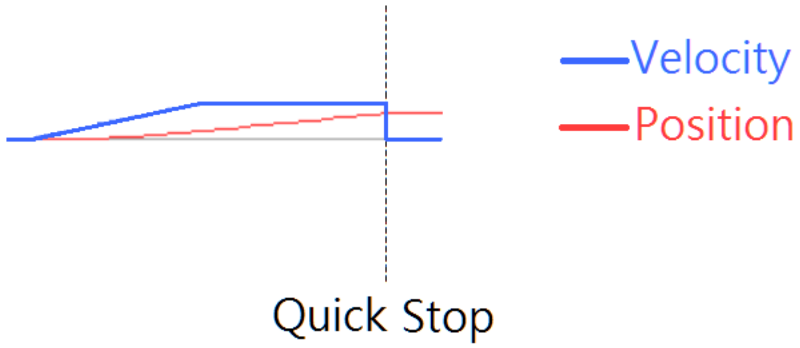
Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t AxisNo = 0;
uint32_t State;
uint16_t Time_ms = 500;
double AxisPos = 10.0;
double AxisVel = 2;
...
ret = ECAT_McSetAxisAccTime(DeviceNo, AxisNo, Time_ms);
if(ret < 0)
{
	printf("Failed to set axis acceleration time:%d\n", ret);
	return;
}

ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
if(State == MC_AS_STANDSTILL) //StandStill
{
	ret = ECAT_McAxisMoveAbs(DeviceNo, AxisNo, AxisPos, AxisVel);
	if(ret < 0)
	{
		printf("Failed to start axis move abs:%d\n", ret);
	}
	else
	{
		sleep(1);
		ret = ECAT_McAxisQuickStop(DeviceNo, AxisNo);
		if(ret < 0)
		{
			printf("Failed to quickstop the axis move:%d\n", ret);
			return;
		}
		else
		{
			do
```

```
                {
                    sleep(1);
                    ret = ECAT_McGetAxisState(DeviceNo, AxisNo, &State);
                }while(State == MC_AS_STOPPING) //Stopping

                if(State == MC_AS_STANDSTILL) //StandStill
                    printf("Stop the axis move successfully!\n");
                else if(State == MC_AS_ERRORSTOP) //ErrorStop
                {
                    printf("Axis error stop\n");
                }
            }
        }
    }
```



7.6. Group Parameter Setting

7.6.1. ECAT_McAddAxisToGroup

Description:

Add one axis to a group.

Syntax:

int32_t ECAT_McAddAxisToGroup(uint16_t DeviceNo, uint16_t GroupNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number (under 16) (MC_GROUP_NO_MAX macro defines the maximum number)
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
...
AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
        printf("Failed to add axis to group:%d\n", ret);
        return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
        printf("Failed to add axis to group:%d\n", ret);
        return;
}
```


7.6.2. ECAT_McRemoveAxisFromGroup

Description:

Remove one axis from a group.

Syntax:

int32_t ECAT_McRemoveAxisFromGroup(uint16_t DeviceNo, uint16_t GroupNo, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
...
AxisNo = 1;
ret = ECAT_McRemoveAxisFromGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to remove axis from group:%d\n", ret);
}
else
{
    printf("Remove axis from group successfully!\n");
}
```


7.6.3. ECAT_McUngroupAllAxes

Description:

Remove all axes from a group. This group no longer owns any axis.

Syntax:

int32_t ECAT_McUngroupAllAxes(uint16_t DeviceNo, uint16_t GroupNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
...
ret = ECAT_McUngroupAllAxes(DeviceNo, GroupNo);
if(ret < 0)
{
    printf("Failed to ungroup all axes:%d\n", ret);
}
else
{
    printf("Ungroup all axes successfully!\n");
}
```

7.6.4. ECAT_McSetGroupCmdMode

Description:

This function will set the command mode of a group immediately. The group command mode will decide how a motion command is processed. There are three command modes: aborting, buffered, and blending.

Aborting: A new command will abort the current executing command; then the new command executes immediately. However, the motion kernel still provides a smooth velocity transition for this mode.

Buffered: A new command will be pushed into the group command buffer and wait for being executed. The motion kernel program will execute all commands in this command buffer sequentially. Each command is executed until finished, then another one is loaded from the buffer for next execution by the motion kernel.

Blending: A new command will be pushed into a command buffer and wait for being executed. The motion kernel program will execute all commands in the buffer sequentially. While a command is executing, at the beginning of deceleration the motion kernel will load next command from the buffer and executed both commands at the same time. Therefore, the previous motion is partially blending into next one. In this way, a smooth velocity transition is provided.

Syntax:

int32_t ECAT_McSetGroupCmdMode(uint16_t DeviceNo, uint16_t GroupNo, uint16_t CmdMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
CmdMode	uint16_t	IN	Group command mode (As show in Table 7.7) default: BUFFERED Mode

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.7: Group command mode

Macro Definition	Value	Description
MS_GRP_CM_ABORTING	0	Aborting
MS_GRP_CM_BUFFERED	1	Buffered
MS_GRP_CM_BLENDING	2	Blending

Example:
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t CmdMode = MS_GRP_CM_BUFFERED;
...
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
}
else
{
	printf("Set group command mode successfully!\n");
}
```

7.6.5. ECAT_McSetGroupCmdModeEx

Description:

This function is a little different from *ECAT_McSetGroupCmdMode* at the timing for setting group command mode. It will be pushed into the command buffer first and wait for executing if the current command mode in Buffered mode or Blending mode. However, in Aborting mode it will change command mode immediately. A group command mode decides how a motion command is processed by motion kernel. There are three command modes: Aborting, Buffered, and Blending.

Aborting: A new command will abort the current executing command; then the new command executes immediately. However, the motion kernel still provides a smooth velocity transition for this mode.

Buffered: A new command will be pushed into the group command buffer and wait for being executed. The motion kernel program will execute all commands in this command buffer sequentially. Each command is executed until finished, then another one is loaded from the buffer for next execution by the motion kernel.

Blending: A new command will be pushed into a command buffer and wait for being executed. The motion kernel program will execute all commands in the buffer sequentially. While a command is executing, at the beginning of deceleration the motion kernel will load next command from the buffer and executed both commands at the same time. Therefore, the previous motion is partially blending into next one. In this way, a smooth velocity transition is provided.

Syntax:

int32_t ECAT_McSetGroupCmdModeEx(uint16_t DeviceNo, uint16_t GroupNo, uint16_t CmdMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
CmdMode	uint16_t	IN	Group command mode

			(As show in Table 7.7)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.8: Group command mode

Macro Definition	Value	Description
MS_GRP_CM_ABORTING	0	Aborting
MS_GRP_CM_BUFFERED	1	Buffered
MS_GRP_CM_BLENDING	2	Blending

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t CmdMode = MS_GRP_CM_BUFFERED;
...
ret = ECAT_McSetGroupCmdModeEx(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
}
else
{
    printf("Set group command mode successfully!\n");
}
```


7.6.6. ECAT_McGetGroupCmdMode

Description:

Get the group command mode of a group.

Syntax:

int32_t ECAT_McGetGroupCmdMode(uint16_t DeviceNo, uint16_t GroupNo, uint16_t *CmdMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
CmdMode	uint16_t*	OUT	Group command mode (As show in Table 7.7)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t CmdMode;
ret = ECAT_McGetGroupCmdMode(DeviceNo, GroupNo, &CmdMode);
if(ret < 0)
{
    printf("Failed to get group command mode:%d\n", ret);
}
else
{
    printf("Group[%u] Command Mode:%u\n", GroupNo, CmdMode);
}
```

7.6.7. ECAT_McSetGroupAccTime

Description:

Set the acceleration time of a group.

Syntax:

int32_t ECAT_McSetGroupAccTime(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Time_ms)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Time_ms	uint16_t	IN	Acceleration time (Unit: millisecond) default:100

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Time_ms = 500;
ret = ECAT_McSetGroupAccTime(DeviceNo, GroupNo, Time_ms);
if(ret < 0)
{
	printf("Failed to set group acceleration time:%d\n", ret);
}
else
{
	printf("Set group acceleration time successfully!\n");
}
```


7.6.8. ECAT_McSetGroupAccTimeEx

Description:

Set the acceleration time of a group. This command will be pushed into command buffer and wait for execution if group command mode is in Buffered mode or Blending mode. The motion kernel will wait the previous motion to be finished and then set the acceleration time.

Syntax:

int32_t ECAT_McSetGroupAccTimeEx(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Time_ms)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Time_ms	uint16_t	IN	Acceleration time (Unit: millisecond)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Time_ms = 500;
ret = ECAT_McSetGroupAccTimeEx(DeviceNo, GroupNo, Time_ms);
if(ret < 0)
{
	printf("Failed to set group acceleration time:%d\n", ret);
}
else
{
	printf("Set group acceleration time successfully!\n");
}
```

7.6.9. ECAT_McGetGroupAccTime

Description:

Get the acceleration time of a group.

Syntax:

int32_t ECAT_McGetGroupAccTime(uint16_t DeviceNo, uint16_t GroupNo, uint16_t *Time_ms)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Time_ms	uint16_t*	OUT	Acceleration time (Unit: millisecond)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Time_ms;
ret = ECAT_McGetGroupAccTime(DeviceNo, GroupNo, &Time_ms);
if(ret < 0)
{
    printf("Failed to get gruop acceleration time:%d\n", ret);
}
else
{
    printf("group[%u] Acceleration Time(ms):%f\n", GroupNo, Time_ms);
}
```


7.6.10. ECAT_McSetGroupAccDecType

Description:

Set the acceleration type of a group. There are two acceleration types: T-Curve (linear acceleration) and S-Curve.

Note: The T-curve acceleration time is set by function *ECAT_McSetGroupAccTime.* However, the S-curve acceleration time is twice the acceleration time set by that function.

Syntax:

int32_t ECAT_McSetGroupAccDecType(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Type)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Type	uint16_t	IN	Acceleration Type 1: T-Curve (linear acceleration)(default) 2: S-Curve

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Type = 1; //T-Curve
ret = ECAT_McSetGroupAccDecType (DeviceNo, GroupNo, Type);
if(ret < 0)
{
	printf("Failed to set group AccDecType:%d\n", ret);
}
else
{
	printf("Set group AccDecType successfully!\n");
}
```


7.6.11. ECAT_McGetGroupAccDecType

Description:

Get the acceleration type of a group.

Syntax:

int32_t ECAT_McGetGroupAccDecType(uint16_t DeviceNo, uint16_t GroupNo, uint16_t * Type)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Type	uint16_t*	OUT	Acceleration Type 1: T-Curve (linear acceleration) 2: S-Curve

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Type;
ret = ECAT_McGetGroupAccDecType(DeviceNo, GroupNo, &Type);
if(ret < 0)
{
    printf("Failed to get group AccDecType:%d\n", ret);
}
else
{
    printf("group[%u] AccDecType:%f\n", GroupNo, Type);
}
```


7.6.12. ECAT_McSetGroupBlendingPercent

Description:

Set the blending percent of a group. In the Blending mode, a "100" blending percent means to blend the next motion command from the starting of deceleration of the pervious motion command. A "0" blending percent means no blending part; and the behavior is similar to the Buffered command mode. Blending will introduce a smooth transition from one command to another; however, it will produce corner error.

Syntax:

int32_t ECAT_McSetGroupBlendingPercent(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Value	uint16_t	IN	Percent range: 0 ~ 100 default: 100

Return:

0: Success.

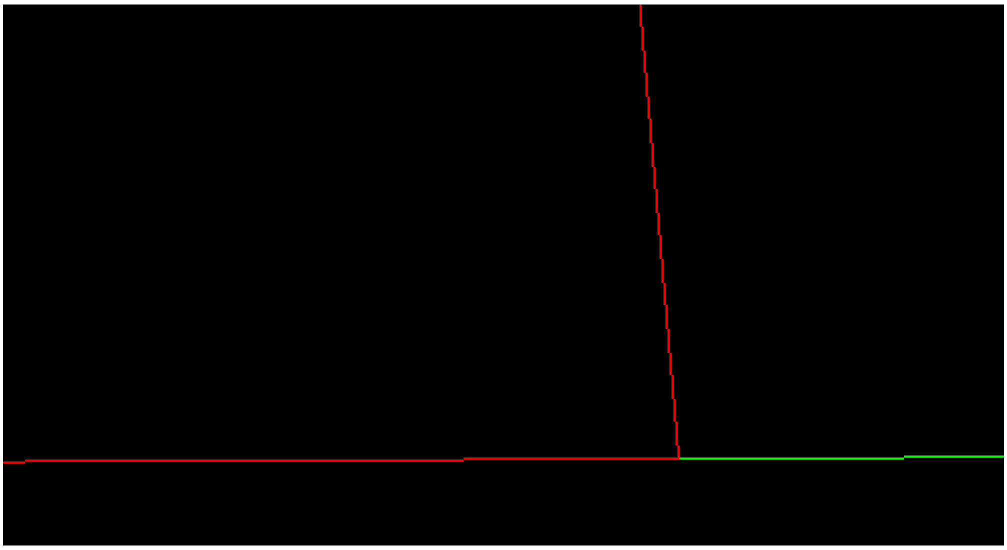
Others: Refer to Appendix "Error Codes".

Example:

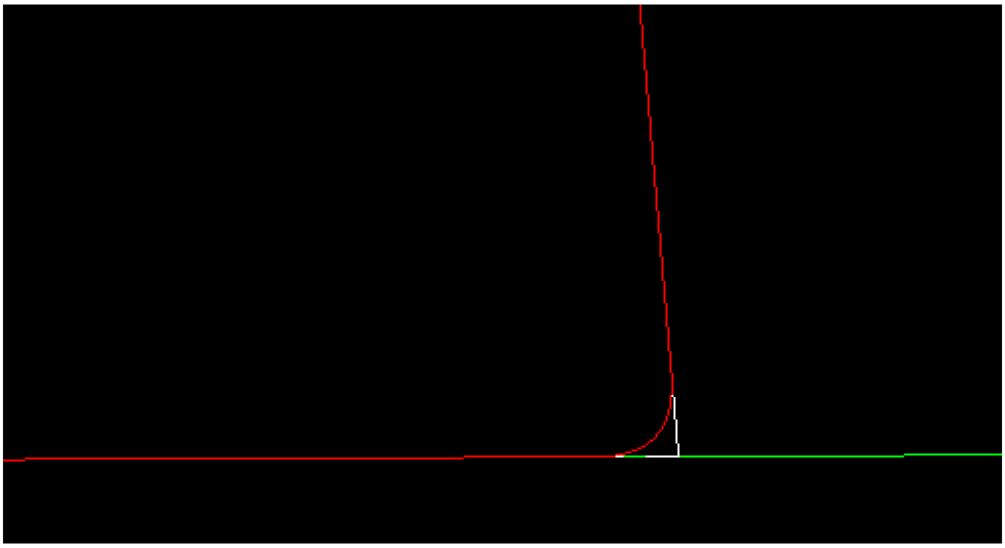
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Value = 50;
ret = ECAT_McSetGroupBlendingPercent(DeviceNo, GroupNo, Value);
if(ret < 0)
{
    printf("Failed to set group blending percent:%d\n", ret);
}
else
{
    printf("Set group blending percent successfully!\n");
}
```

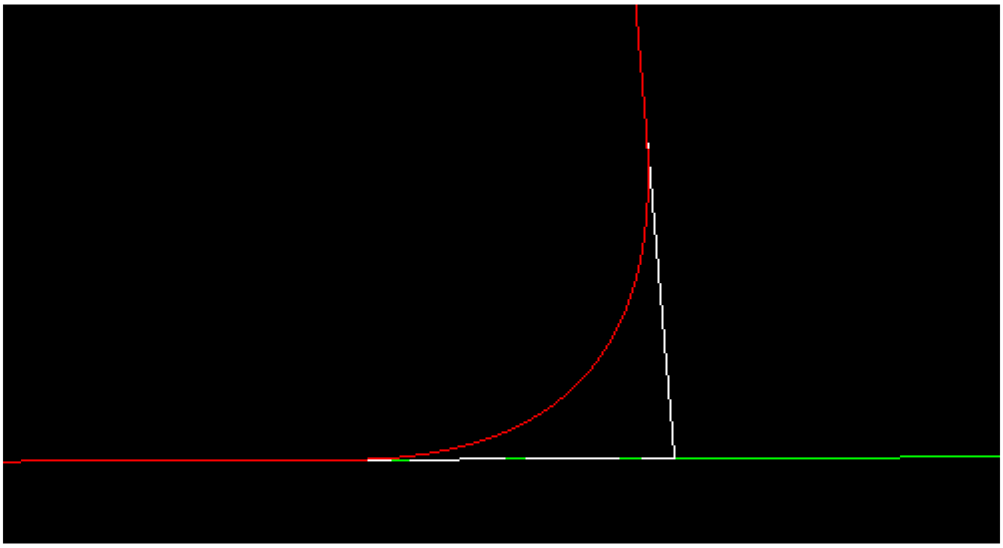
0%



50%



100%



7.6.13. ECAT_McSetGroupBlendingPercentEx

Description:

Set the blending percent of a group. It is different from *ECAT_McSetGroupBlendingPercent* at the executing time. This command will be pushed into command buffer first in Buffered mode or Blending mode and wait for execution.

Syntax:

int32_t ECAT_McSetGroupBlendingPercentEx(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Value	uint16_t	IN	Percent range: 0 ~ 100 default: 100

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

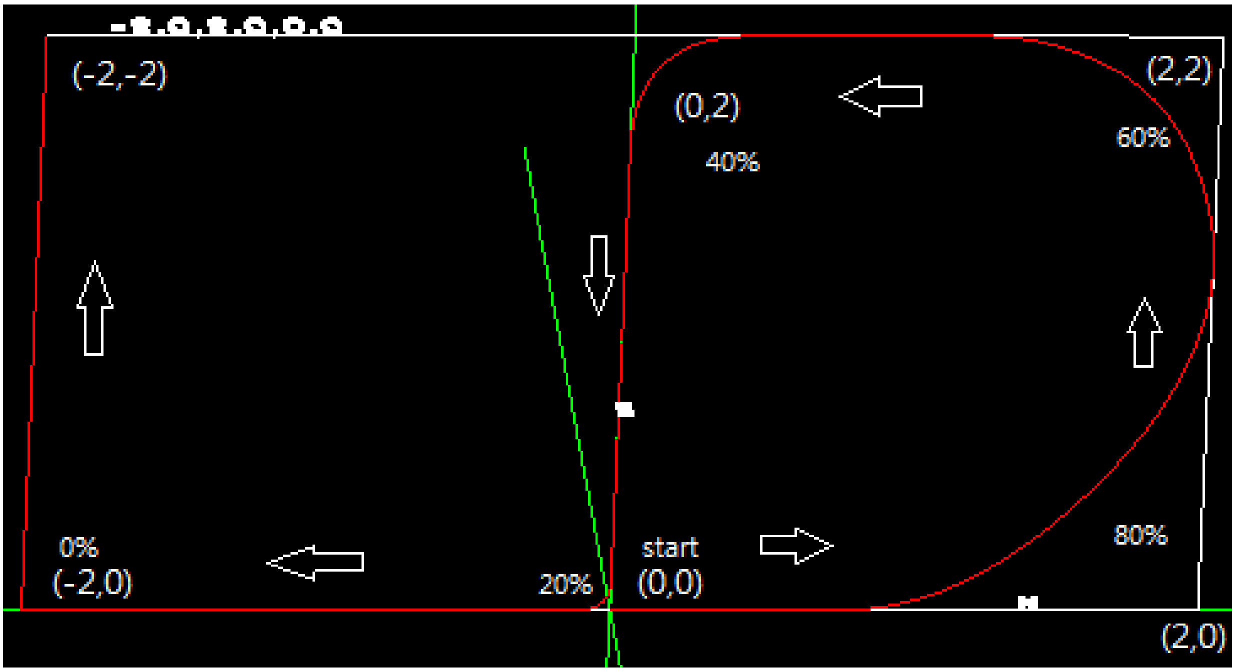
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint16_t Time_ms = 999;
double Pos[MC_AXIS_NO_MAX]={ 0};
double Vel = 5;

// Add Axis
AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
    printf("Failed to add axis to group:%d\n", ret);
AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
    printf("Failed to add axis to group:%d\n", ret);
// Set Acctime
ret = ECAT_McSetGroupAccTime(DeviceNo, GroupNo, Time_ms);
if(ret < 0)
    printf("Failed to set group acceleration time:%d\n", ret);
// Set blending mode
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, MS_GRP_CM_BLENDING);
if(ret < 0)
    printf("Failed to set group command mode:%d\n", ret);


// Start
ret = ECAT_McSetGroupBlendingPercentEx(DeviceNo,GrpNo, 80);
if(ret < 0)     printf("Failed to set group blending percent:%d\n", ret);
Pos[0] = 2;
Pos[1] = 0;
ret = ECAT_McGroupMoveLineAbs(DeviceNo,GrpNo,Pos,Vel);
if(ret < 0)     printf("Failed to group move abs%d\n", ret);
```



```
ret = ECAT_McSetGroupBlendingPercentEx(DeviceNo,GrpNo, 60);
if(ret < 0)      printf("Failed to set group blending percent:%d\n", ret);
Pos[0] = 2;
Pos[1] = 2;
ret = ECAT_McGroupMoveLineAbs(DeviceNo, GrpNo, Pos, Vel);
if(ret < 0)      printf("Failed to group move absolutely %d\n", ret);


ret = ECAT_McSetGroupBlendingPercentEx(DeviceNo,GrpNo, 40);
if(ret < 0)      printf("Failed to set group blending percent:%d\n", ret);
Pos[0] = 0;
Pos[1] = 2;
ret = ECAT_McGroupMoveLineAbs(DeviceNo, GrpNo, Pos, Vel);
if(ret < 0)      printf("Failed to group move absolutely %d\n", ret);

ret = ECAT_McSetGroupBlendingPercentEx(DeviceNo, GrpNo, 20);
if(ret < 0)      printf("Failed to set group blending percent: %d\n", ret);
Pos[0] = 0;
Pos[1] = 0;
ret = ECAT_McGroupMoveLineAbs(DeviceNo, GrpNo, Pos, Vel);
if(ret < 0)      printf("Failed to group move absolutely %d\n", ret);

ret = ECAT_McSetGroupBlendingPercentEx(DeviceNo, GrpNo, 0);
if(ret < 0)      printf("Failed to set group blending percent:%d\n", ret);
Pos[0] = -2;
Pos[1] = 0;
ret = ECAT_McGroupMoveLineAbs(DeviceNo,GrpNo,Pos,Vel);
if(ret < 0)      printf("Failed to group move absolutely %d\n", ret);

Pos[0] = -2;
Pos[1] = 2;
ret = ECAT_McGroupMoveLineAbs(DeviceNo,GrpNo,Pos,Vel);
if(ret < 0)      printf("Failed to group move absolutely %d\n", ret);
```



(-2,-2)
(0,2)
(2,2)
60%
40%
0%
(-2,0)
20%
start
(0,0)
80%
(2,0)

7.6.1. ECAT_McSetGroupPvtDecEnable

Description:

Set whether to decelerate or not after the PVT motion is finished of a group.

Syntax:

int32_t ECAT_McSetGroupPvtDecEnable(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Enable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Enable	uint16_t	IN	0: no deceleration (default) 1: deceleration

Return:

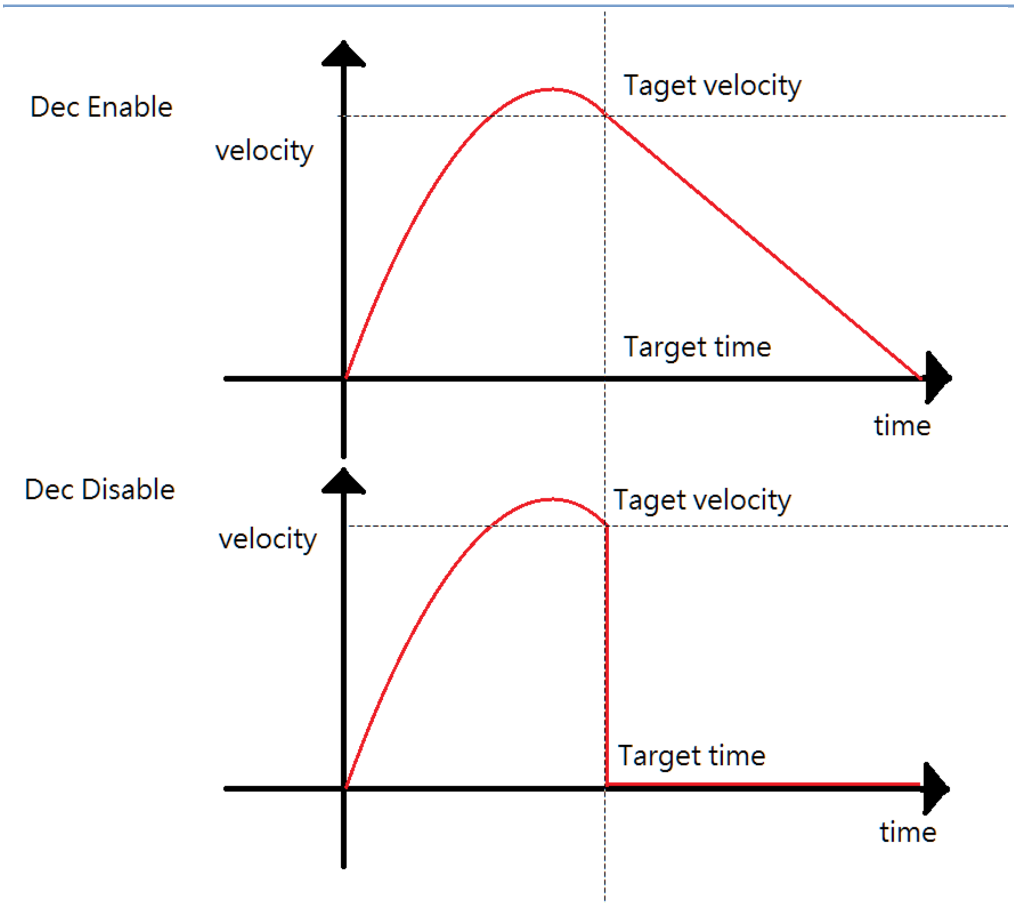
0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Enable= 1;
ret = ECAT_McSetGroupPvtDecEnable(DeviceNo, GroupNo, Enable);
if(ret < 0)
{
    printf("Failed to set group PvtDecEnable:%d\n", ret);
}
else
{
    printf("Set group PvtDecEnable successfully!\n");
}
```



7.6.2. ECAT_McGetGroupPvtDecEnable

Description:

Get whether to decelerate or not after the PVT motion is finished of a group.

Syntax:

int32_t ECAT_McGetGroupPvtDecEnable(uint16_t DeviceNo, uint16_t GroupNo, uint16_t *Enable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Enable	uint16_t*	OUT	0: no deceleration 1: deceleration

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t Enable;
ret = ECAT_McGetGroupPvtDecEnable(DeviceNo, GroupNo, &Enable);
if(ret < 0)
{
    printf("Failed to get group PvtDecEnable:%d\n",ret);
}
else
{
    printf("group[%u] PvtDecEnable:%f\n", GroupNo, Enable);
}
```


7.7. Group Status

7.7.1. ECAT_McGetGroupState

Description:

Get the state of a group.

Syntax:

int32_t ECAT_McGetGroupState(uint16_t DeviceNo, uint16_t GroupNo, uint32_t *State)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
State	uint32_t*	OUT	Group state (As show in Table 7.9)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.9: Group state

Macro Definition	Value	Description
MC_GS_DISABLED	0	Group is disabled
MC_GS_STANDBY	1	Group is standby
MC_GS_ERRORSTOP	2	Group is stopped because of error
MC_GS_STOPPING	3	Group is stopping
MC_GS_HOMING	4	Reserved
MC_GS_MOVING	5	Group is in motion

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
char buf[512];
uint32_t State;

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(ret < 0)
{
	printf("Failed to get group state:%d\n", ret);
}
else
{
	switch(State)
	{
		case MC_GS_DISABLED:
			sprintf(buf, "Disabled");
			break;
		case MC_GS_STANDBY:
			sprintf(buf, "Standby");
			break;
		case MC_GS_ERRORSTOP:
			sprintf(buf, "ErrorStop");
			break;
		case MC_GS_STOPPING:
			sprintf(buf, "Stopping");
			break;
		case MC_GS_HOMING:
			sprintf(buf, "Homing");
			break;
		case MC_GS_MOVING:
			sprintf(buf, "Moving");
			break;
		default:
			sprintf(buf, "Invalid");
```



```
    }
    Printf ("Group State:%s\n", buf);
}
```

7.7.2. ECAT_McGetGroupCmdBuffer

Description:

Get the number of commands buffered inside a group buffer.

Syntax:

int32_t ECAT_McGetGroupCmdBuffer(uint16_t DeviceNo, uint16_t GroupNo, uint16_t *Buffer)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Buffer	uint16_t*	OUT	Number of commands in the group command buffer

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t BufferCnt;

ret = ECAT_McGetGroupCmdBuffer(DeviceNo, GroupNo, &BufferCnt);
if(ret < 0)
{
    printf("Failed to get group command buffer:%d\n", ret);
}
else
{
    printf("Group command buffer:%u\n", BufferCnt);
}
```


7.7.3. ECAT_McSetGroupVelLimitStatus

Description:

Enable or disable the checking of the velocity limit of a group. If state is "Enable", each axis speed in this group will be checked for not over a defined maximum value. If one of these axes is over the speed limit value, this group speed will be recalculated to meet the speed limit requirement.

Note: This velocity limit requirement right now is valid only for two functions: *ECAT_McGroupMoveLineAbs_PT* and *ECAT_McGroupMoveLineRel_PT*.

Syntax:

int32_t ECAT_McSetGroupVelLimitStatus(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Status	uint16_t	IN	Velocity limit state of a group. 0: disable 1: enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t State = 1;
ret = ECAT_McSetGroupVelLimitStatus(DeviceNo, GroupNo, State);
if(ret < 0)
{
	printf("Failed to Set group velocity limit status:%d\n", ret);
}
```


7.7.4. ECAT_McGetGroupVelLimitStatus

Description:

Get the setting of enabling or disabling the velocity limit of a group.

Note: This velocity limit requirement right now is valid only for two functions: *ECAT_McGroupMoveLineAbs_PT* and *ECAT_McGroupMoveLineRel_PT*.

Syntax:

int32_t ECAT_McGetGroupVelLimitStatus(uint16_t DeviceNo, uint16_t GroupNo, uint16_t *Status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Status	uint16_t*	OUT	Setting of velocity limit checking of a group 0: disable 1: enable

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t State;
ret = ECAT_McGetGroupVelLimitStatus(DeviceNo, GroupNo, &State);
if(ret < 0)
{
    printf("Failed to get group velocity limit status:%d\n", ret);
}
else
{
    printf("Group velocity limit status:%u\n", State);
}
```

7.7.5. ECAT_McSetGroupVelLimitValue

Description:

Set the velocity limit value of each axis in a group.

Note: This velocity limit requirement right now is valid only for two functions: *ECAT_McGroupMoveLineAbs_PT* and *ECAT_McGroupMoveLineRel_PT*.

Syntax:

int32_t ECAT_McSetGroupVelLimitValue(uint16_t DeviceNo, uint16_t GroupNo, double Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Value	double	IN	Velocity limit of each of axis in a group

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
double Value = 100;
ret = ECAT_McSetGroupVelLimitValue(DeviceNo, GroupNo, Value);
if(ret < 0)
{
	printf("Failed to Set group velocity limit value:%d\n", ret);
}
```

7.7.6. ECAT_McGetGroupVelLimitValue

Description:

Get the velocity limit of each of axis in a group.

Note: This velocity limit requirement right now is valid only for two functions: *ECAT_McGroupMoveLineAbs_PT* and *ECAT_McGroupMoveLineRel_PT*.

Syntax:

int32_t ECAT_McGetGroupVelLimitValue(uint16_t DeviceNo, uint16_t GroupNo, double *Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Value	double*	OUT	Velocity limit of each of axis in a group

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
double Value;
ret = ECAT_McGetGroupVelLimitValue(DeviceNo, GroupNo, &Value);
if(ret < 0)
{
    printf("Failed to get group velocity limit value:%d\n", ret);
}
else
{
    printf("Group velocity limit value:%f\n", Value);
}
```


7.8. Group Moving

7.8.1. ECAT_McGroupMoveLineAbs

Description:

Start an absolute linear interpolation motion of a group. An array of position data of axes and a velocity are requested to enter.

Syntax:

int32_t ECAT_McGroupMoveLineAbs(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	Position array of a group Each array element is the absolute position of an axis. (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t Time_ms = 500;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;

...
AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupAccTime(DeviceNo, GroupNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set group acceleration time:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
```



```
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    GroupPos[0] = 30.0;
    GroupPos[1] = 50.0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
```



```
    {
        printf("Group error stop\n");
    }
}
```

7.8.2. ECAT_McGroupMoveLineRel

Description:

Start a relative linear interpolation motion of a group. An array of distance data of axes and a velocity are requested to enter.

Syntax:

int32_t ECAT_McGroupMoveLineRel(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	Distance array of a group Each array element is the relative position of an axis. (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t Time_ms = 500;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;

...
AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupAccTime(DeviceNo, GroupNo, Time_ms);
if(ret < 0)
{
	printf("Failed to set group acceleration time:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
```

```
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    GroupPos[0] = 30.0;
    GroupPos[1] = 50.0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
```



```
        {
                printf("Group error stop\n");
        }
}
```

7.8.3. ECAT_McGroupMoveLineAbs_PT

Description:

Start an absolute linear interpolation motion of a group. An array of position data of axes and action time are requested to enter. The command speed of each axis is calculated according to the position data and the time value.

Syntax:

int32_t ECAT_McGroupMoveLineAbs_PT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A position array for a group Each array element is the absolute position of a corresponding axis. (Unit: user unit)
Time	double	IN	Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupTime;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
```



```
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupTime = 5;
    ret = ECAT_McGroupMoveLineAbs_PT (DeviceNo, GroupNo, GroupPos, GroupTime);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    GroupPos[0] = 30.0;
    GroupPos[1] = 50.0;
    GroupTime = 10;
    ret = ECAT_McGroupMoveLineAbs_PT(DeviceNo, GroupNo, GroupPos, GroupTime);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.4. ECAT_McGroupMoveLineRel_PT

Description:

Start a relative linear interpolation motion of a group. An array of distance data of axes and action time are requested to enter. The command speed of each axis is calculated according to the distance data and the time value.

Syntax:

int32_t ECAT_McGroupMoveLineRel_PT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A distance array of a group Each array element is the relative position of a corresponding axis. (Unit: user unit)
Time	double	IN	Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupTime;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
```



```
        //Command 1
        GroupPos[0] = 10.0;
        GroupPos[1] = 20.0;
        GroupTime = 5;
        ret = ECAT_McGroupMoveLineRel_PT(DeviceNo, GroupNo, GroupPos,   GroupTime);
        if(ret < 0)
        {
            printf("Failed to add group move line command:%d\n", ret);
        }
        //Command 2
        GroupPos[0] = 30.0;
        GroupPos[1] = 50.0;
        GroupTime = 10;
        ret = ECAT_McGroupMoveLineRel_PT(DeviceNo,GroupNo,GroupPos, GroupTime);
        if(ret < 0)
        {
            printf("Failed to add group move line command:%d\n", ret);
        }

        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
            printf("Group move line successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```


7.8.5. ECAT_McGroupMoveLineAbs_PVT

Description:

Start an absolute PVT motion.

Syntax:

int32_t ECAT_McGroupMoveLineAbs_PVT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Vel[], double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A position data array of a group Each array element is the absolute position of a corresponding axis. (Unit: user unit)
Vel	double[]	IN	A velocity data array of a group Each array element is the velocity data of a corresponding axis. (Unit: user unit/s)
Time	double	IN	Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

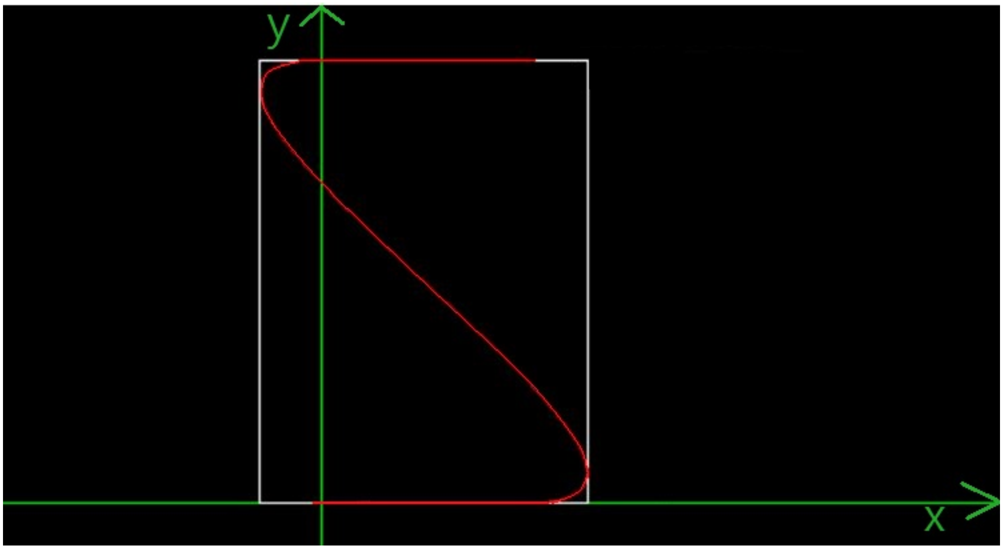
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double AxisPos[MC_AXIS_NO_MAX];
double AxisVel[MC_AXIS_NO_MAX];
double Time;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}
AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
```

```
AxisPos[0] = 0.0;
AxisPos[1] = 0.0;
AxisVel[0] = 0.0;
AxisVel[1] = 0.0;
Time = 0;
ret = ECAT_McGroupMoveLineAbs_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
if(ret < 0)
{
    printf("Failed to add group move line command:%d\n", ret);
    return;
}
//Command 2
AxisPos[0] = 5.0;
AxisPos[1] = 0.0;
AxisVel[0] = 20.0;
AxisVel[1] = 0.0;
Time = 1.5;
ret = ECAT_McGroupMoveLineAbs_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
if(ret < 0)
{
    printf("Failed to add group move line command:%d\n", ret);
    return;
}
//Command 3
AxisPos[0] = 0.0;
AxisPos[1] = 10.0;
AxisVel[0] = 20.0;
AxisVel[1] = 0.0;
Time = 3.0;
ret = ECAT_McGroupMoveLineAbs_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
if(ret < 0)
{
    printf("Failed to add group move line command:%d\n", ret);
    return;
}
//Command 4
AxisPos[0] = 5.0;
AxisPos[1] = 10.0;
```

```
    AxisVel[0] = 0.0;
    AxisVel[1] = 0.0;
    Time = 4.5;
    ret = ECAT_McGroupMoveLineAbs_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
        return;
    }
    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```



7.8.6. ECAT_McGroupMoveLineRel_PVT

Description:

Start a relative PVT motion of a group.

Syntax:

int32_t ECAT_McGroupMoveLineRel_PVT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Vel[], double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A position data array of a group Each array element is the relative displacement of a corresponding axis. (Unit: user unit)
Vel	double[]	IN	A velocity data array of a group Each array element is the velocity data of a corresponding axis. (Unit: user unit/s)
Time	double	IN	Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

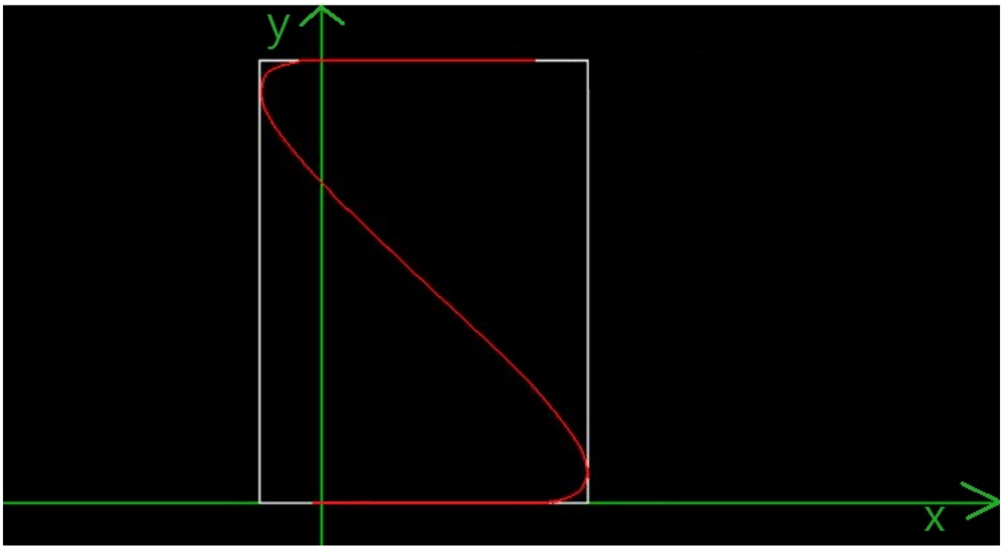
```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double AxisPos[MC_AXIS_NO_MAX];
double AxisVel[MC_AXIS_NO_MAX];
double Time;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}
AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo,GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
```



```
AxisPos[0] = 0.0;
AxisPos[1] = 0.0;
AxisVel[0] = 0.0;
AxisVel[1] = 0.0;
Time = 0;
ret = ECAT_McGroupMoveLineRel_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
if(ret < 0)
{
	printf("Failed to add group move line command:%d\n", ret);
	return;
}
//Command 2
AxisPos[0] = 5.0;
AxisPos[1] = 0.0;
AxisVel[0] = 20.0;
AxisVel[1] = 0.0;
Time = 1.5;
ret = ECAT_McGroupMoveLineRel_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
if(ret < 0)
{
	printf("Failed to add group move line command:%d\n", ret);
	return;
}
//Command 3
AxisPos[0] = -5.0;
AxisPos[1] = 10.0;
AxisVel[0] = 20.0;
AxisVel[1] = 0.0;
Time = 3.0;
ret = ECAT_McGroupMoveLineRel_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
if(ret < 0)
{
	printf("Failed to add group move line command:%d\n", ret);
	return;
}
//Command 4
AxisPos[0] = 5.0;
AxisPos[1] = 0.0;
```



```
    AxisVel[0] = 0.0;
    AxisVel[1] = 0.0;
    Time = 4.5;
    ret = ECAT_McGroupMoveLineRel_PVT(DeviceNo, GroupNo, AxisPos, AxisVel, Time);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
        return;
    }
    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```



7.8.7. ECAT_McGroupMoveLineAbs_P2P

Description:

Start an absolute position motion of each axis in a group.

Note: Use Maximum velocity of each axis (*ECAT_McSetAxisMaxVelocity*)

Syntax:

int32_t ECAT_McGroupMoveLineAbs_P2P(uint16_t DeviceNo, uint16_t GroupNo, double Pos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	Position array of a group Each array element is the absolute position of an axis. (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double MaxVelocity = 100;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}
ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
	printf("Failed to set axis MaxVelocity:%d\n",ret);
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}
ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
	printf("Failed to set axis MaxVelocity:%d\n",ret);
}
```



```
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    ret = ECAT_McGroupMoveLineAbs_P2P(DeviceNo, GroupNo, GroupPos);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.8. ECAT_McGroupMoveLineRel_P2P

Description:

Start a relative position motion of each axis in a group.

Note: Use Maximum velocity of each axis (*ECAT_McSetAxisMaxVelocity*)

Syntax:

int32_t ECAT_McGroupMoveLineRel_P2P(uint16_t DeviceNo, uint16_t GroupNo, double Pos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	Distance array of a group Each array element is the relative position of an axis. (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double MaxVelocity = 100;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}
ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
    printf("Failed to set axis MaxVelocity:%d\n",ret);
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}
ret = ECAT_McSetAxisMaxVelocity(DeviceNo, AxisNo, MaxVelocity);
if(ret < 0)
{
    printf("Failed to set axis MaxVelocity:%d\n",ret);
}
```



```
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 10.0;
	GroupPos[1] = 20.0;
	ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos);
	if(ret < 0)
	{
		printf("Failed to add group move line command:%d\n", ret);
	}

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move line successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```


7.8.1. ECAT_McGroupMoveLineAbs_PTexT

Description:

Start an absolute linear interpolation motion of a group. An array of position data of axes and action time are requested to enter. The command speed of each axis is calculated according to the position data and the time value.

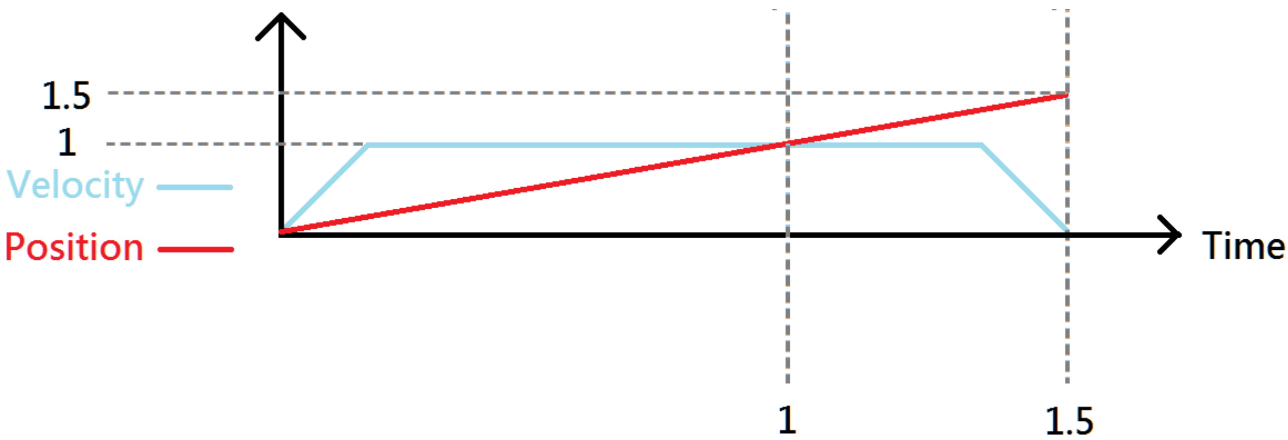
Use command speed to extend action time by extension time.

Ex: Current position of axis is 0, command position is 1, Time is 1, extension Time = 0.5

command speed = command position / Time => 1/1 = 1

totoal action time = Time + extension Time = 1 + 0.5 = 1.5

Actual moving distance = command speed * totoal action time = 1*1.5 = 1.5



Syntax:

int32_t ECAT_McGroupMoveLineAbs_PTexT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Time, double exTime)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A position array for a group Each array element is the absolute position of a corresponding axis. (Unit: user unit)
Time	double	IN	action Time (Unit: second)
exTime	double	IN	extension Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupTime;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
```

```
	//Command 1
	GroupPos[0] = 1;
	GroupPos[1] = 0;
	GroupTime = 1;
	extendTime = 0.5;

	ret = ECAT_McGroupMoveLineAbs_PTexT(DeviceNo, GroupNo, GroupPos, GroupTime, extendTime);
	if(ret < 0)
	{
		printf("Failed to add group move line command:%d\n", ret);
	}
	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move line successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```

7.8.2. ECAT_McGroupMoveLineRel_PTexT

Description:

Start a relative linear interpolation motion of a group. An array of distance data of axes and action time are requested to enter. The command speed of each axis is calculated according to the distance data and the time value.

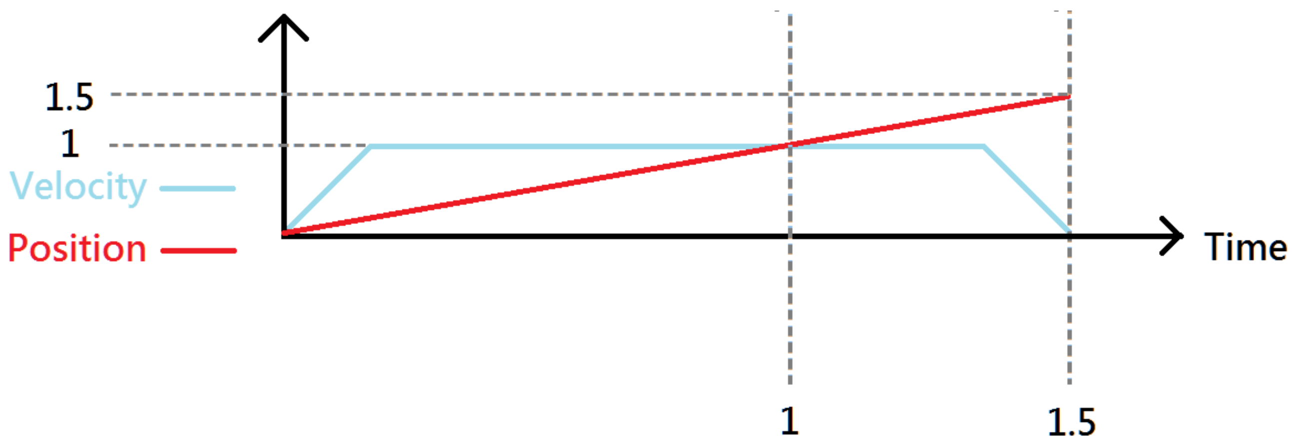
Use command speed to extend action time by extension time.

Ex: Current position of axis is 0, command position is 1, Time is 1, extension Time = 0.5

command speed = command position / Time => 1/1 = 1

totoal action time = Time + extension Time = 1 + 0.5 = 1.5

Actual moving distance = command speed * totoal action time = 1*1.5 = 1.5



Syntax:

int32_t ECAT_McGroupMoveLineRel_PTexT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Time, double exTime)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A distance array of a group Each array element is the relative position of a corresponding axis. (Unit: user unit)
Time	double	IN	Time (Unit: second)
exTime	double	IN	extension Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupTime;
double extendTime;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
```



```
{
    //Command 1
    GroupPos[0] = 1;
    GroupPos[1] = 0;
    GroupTime = 1;
    extendTime = 0.5;

    ret = ECAT_McGroupMoveLineRel_PTexT(DeviceNo, GroupNo, GroupPos, GroupTime, extendTime);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.1. ECAT_McGroupMoveLineAbs_PPT

Description:

Start an absolute curve interpolation motion of a group. An array of position data of axes and action time are requested to enter.

Syntax:

int32_t ECAT_McGroupMoveLineAbs_PPT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A position array for a group Each array element is the absolute position of a corresponding axis. (Unit: user unit)
Time	double	IN	Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupTime;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
```



```
        //Command 1
        GroupPos[0] = 10.0;
        GroupPos[1] = 20.0;
        GroupTime = 5;
        ret = ECAT_McGroupMoveLineAbs_PPT (DeviceNo, GroupNo, GroupPos, GroupTime);
        if(ret < 0)
        {
            printf("Failed to add group move curve command:%d\n", ret);
        }
        //Command 2
        GroupPos[0] = 30.0;
        GroupPos[1] = 50.0;
        GroupTime = 10;
        ret = ECAT_McGroupMoveLineAbs_PPT(DeviceNo, GroupNo, GroupPos, GroupTime);
        if(ret < 0)
        {
            printf("Failed to add group move curve command:%d\n", ret);
        }

        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
            printf("Group move line successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```


7.8.2. ECAT_McGroupMoveLineRel_PPT

Description:

Start a relative linear interpolation motion of a group. An array of distance data of axes and action time are requested to enter.

Syntax:

int32_t ECAT_McGroupMoveLineRel_PPT(uint16_t DeviceNo, uint16_t GroupNo, double Pos[], double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pos	double[]	IN	A distance array of a group Each array element is the relative position of a corresponding axis. (Unit: user unit)
Time	double	IN	Time (Unit: second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupTime;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
```



```
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupTime = 5;
    ret = ECAT_McGroupMoveLineRel_PPT(DeviceNo, GroupNo, GroupPos,   GroupTime);
    if(ret < 0)
    {
        printf("Failed to add group move curve command:%d\n", ret);
    }
    //Command 2
    GroupPos[0] = 30.0;
    GroupPos[1] = 50.0;
    GroupTime = 10;
    ret = ECAT_McGroupMoveLineRel_PPT(DeviceNo,GroupNo,GroupPos, GroupTime);
    if(ret < 0)
    {
        printf("Failed to add group move curve command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```

7.8.3. ECAT_McGroupMoveCircularAbs_CP_Angle

Description:

Start an absolute 2D circular interpolation motion by providing the center position and its angle.

Syntax:

int32_t ECAT_McGroupMoveCircularAbs_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double AuxPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: user unit/s)
Angle	double	IN	Angle from start point to end point (Unit: degree)
AuxPos	double[]	IN	Absolute position data of the center point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

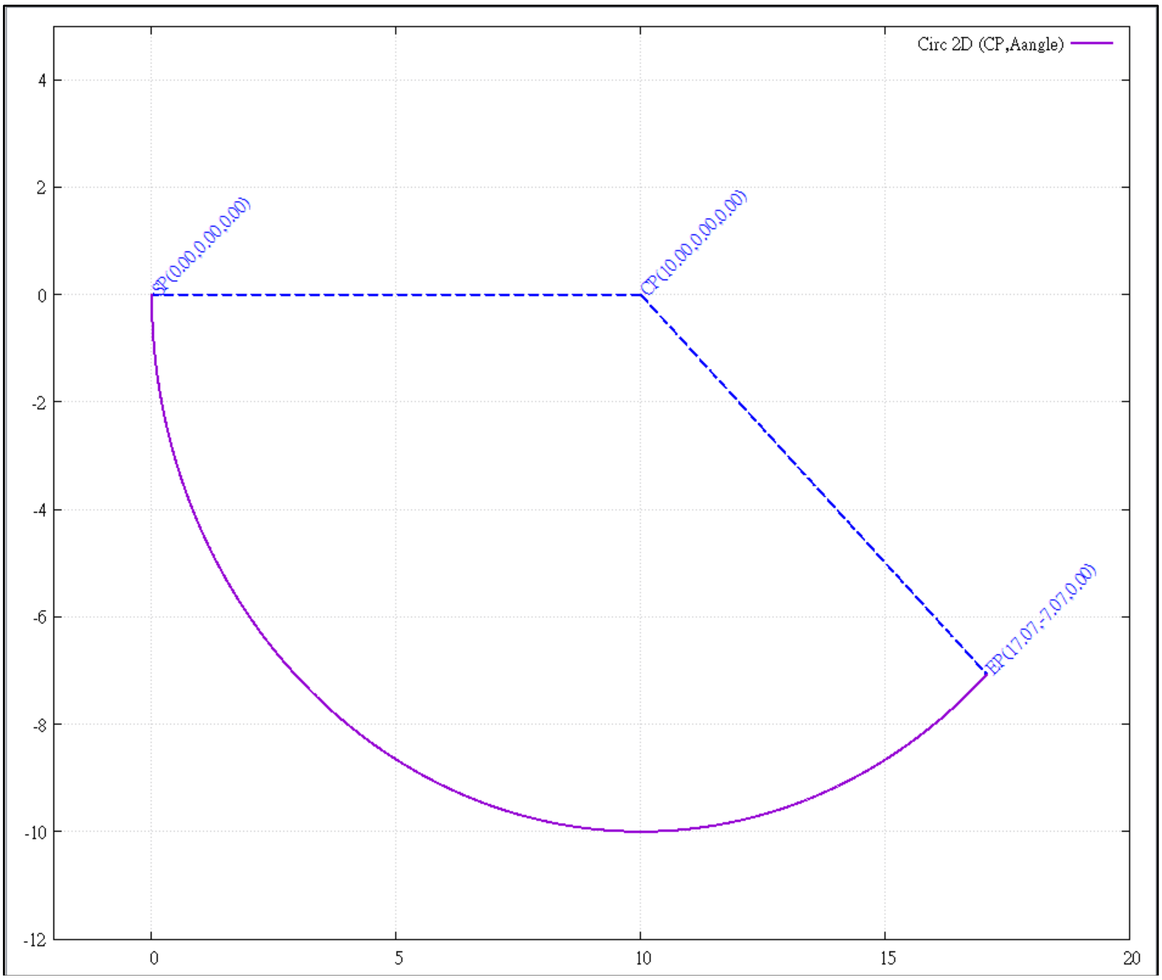
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
```

```
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 0.0;
    GroupPos[1] = 0.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
        printf("Failed to add group move line command:%d\n", ret);

    //Command 2
    CircAuxPos [0] = 10.0; //Center Position
    CircAuxPos [1] = 0.0; //Center Position
    CircAngle = 135;
    GroupVel = 5;
    ret = ECAT_McGroupMoveCircularAbs_CP_Angle(DeviceNo, GroupNo, GroupVel, CircAngle
                                          , CircAuxPos);
    if(ret < 0)
    {
        printf("Failed to add group move circular command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


2D circular interpolation motion path of example:



7.8.4. ECAT_McGroupMoveCircularRel_CP_Angle

Description:

Start a relative 2D circular interpolation motion by providing the center position and its angle.

Syntax:

int32_t ECAT_McGroupMoveCircularRel_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double AuxPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Angle	double	IN	Angle from start point to end point (Unit: degree)
AuxPos	double[]	IN	Relative distance data from the center point to the start point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
```



```
if(State == MC_GS_STANDBY) //Standby
{
        CircAuxPos [0] = 10.0; //Center Position
        CircAuxPos [1] = 0.0; //Center Position
        CircAngle = 135;
        GroupVel = 5;
        ret = ECAT_McGroupMoveCircularRel_CP_Angle(DeviceNo, GroupNo, GroupVel, CircAngle
                                            , CircAuxPos);
        if(ret < 0)
        {
                printf("Failed to add group move circular command:%d\n", ret);
        }

        do
        {
                sleep(1);
                ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
                printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
                printf("Group error stop\n");
        }
}
```


7.8.5. ECAT_McGroupMoveCircularAbs_CP_EP

Description:

Start an absolute 2D circular interpolation motion by providing the center position and the end position.

Syntax:

int32_t ECAT_McGroupMoveCircularAbs_CP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: user unit/s)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Absolute position data of center point (Unit: user unit)
EndPos	double[]	IN	Absolute position data of end point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```

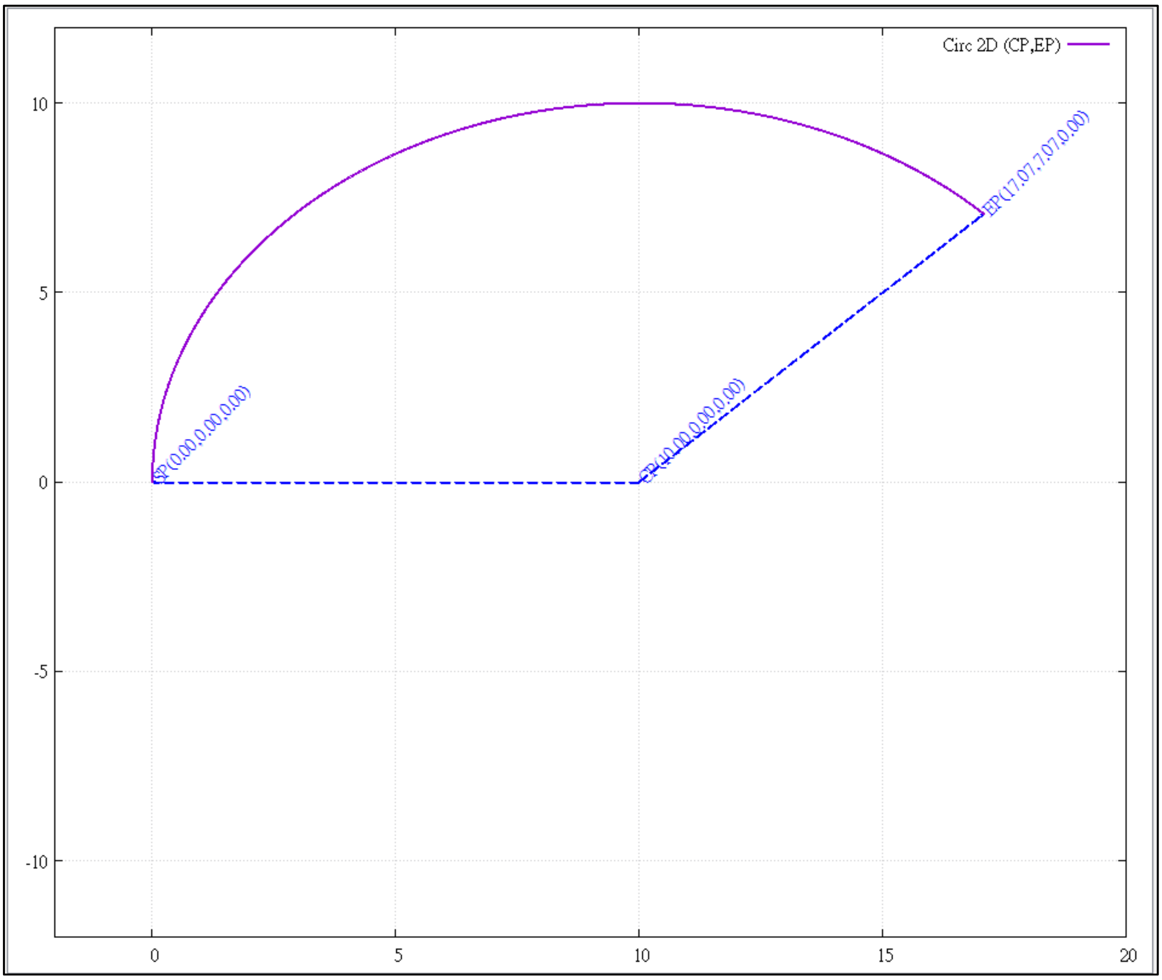


```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 0.0;
	GroupPos[1] = 0.0;
	GroupVel = 5;
	ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
	if(ret < 0)
		printf("Failed to add group move line command:%d\n", ret);

	//Command 2
	CircAuxPos[0] = 10.0; //Center Position
	CircAuxPos[1] = 0.0; //Center Position
	CircEndPos[0] = 17.071 // End Position
	CircEndPos[1] = 7.071 // End Position

	GroupVel = 5;
	CircDir = 0; //CW
	ret = ECAT_McGroupMoveCircularAbs_CP_EP(DeviceNo, GroupNo, GroupVel, CircDir
			, CircAuxPos, CircEndPos);
	if(ret < 0)
		printf("Failed to add group move circular command:%d\n", ret);


	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move circular successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
```



```
    }
}
```

2D circular interpolation motion path of example:



7.8.6. ECAT_McGroupMoveCircularRel_CP_EP

Description:

Start a relative 2D circular interpolation motion by providing the center position and the end position.

Syntax:

int32_t ECAT_McGroupMoveCircularRel_CP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Relative distance data from the center point to the start point (Unit: user unit)
EndPos	double[]	IN	Relative distance data from the end point to the start point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}
```



```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{

    CircAuxPos[0] = 10.0; //Center Position
    CircAuxPos[1] = 0.0; //Center Position
    CircEndPos[0] = 17.071 // End Position
    CircEndPos[1] = 7.071 // End Position

    GroupVel = 5;
    CircDir = 0; //CW
    ret = ECAT_McGroupMoveCircularRel_CP_EP(DeviceNo, GroupNo, GroupVel, CircDir
            , CircAuxPos, CircEndPos);
    if(ret < 0)
    {
        printf("Failed to add group move circular command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.7. ECAT_McGroupMoveCircularAbs_BP_EP

Description:

Start an absolute 2D circular interpolation motion by providing a border position and the end position.

Syntax:

int32_t ECAT_McGroupMoveCircularAbs_BP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Absolute position data of the border point (Unit: user unit)
EndPos	double[]	IN	Absolute position data of the end point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```

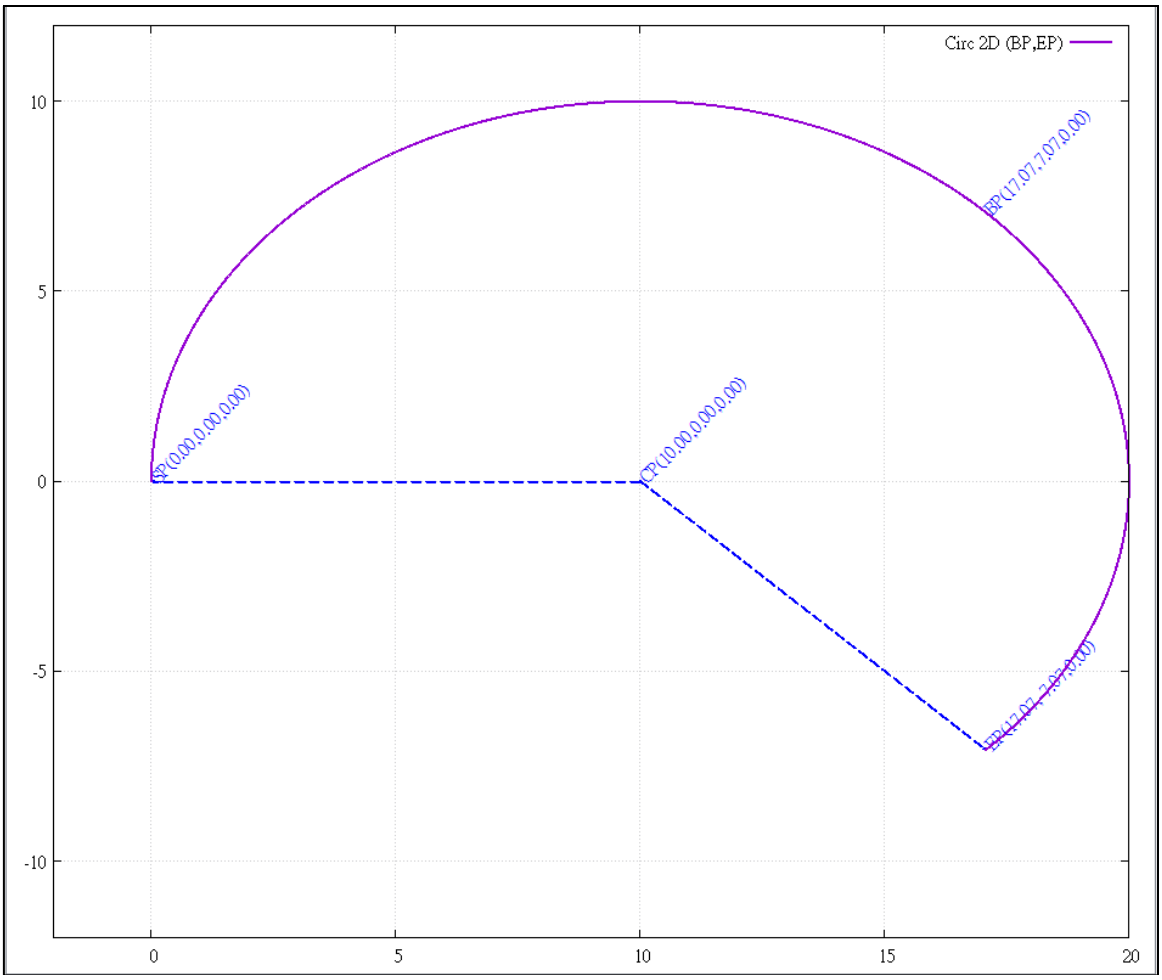


```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 0.0;
    GroupPos[1] = 0.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
        printf("Failed to add group move line command:%d\n", ret);

    //Command 2
    CircAuxPos[0] = 17.071; //Border Position
    CircAuxPos[1] = 7.071; //Border Position
    CircEndPos[0] = 17.071 // End Position
    CircEndPos[1] = -7.071 // End Position

    GroupVel = 5;
    CircDir = 0; //CW
    ret = ECAT_McGroupMoveCircularAbs_BP_EP(DeviceNo, GroupNo, GroupVel, CircDir
            , CircAuxPos, CircEndPos);
    if(ret < 0)
    {
        printf("Failed to add group move circular command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
```



```
            printf("Group error stop\n");
        }
    }
```

2D circular interpolation motion path of example:



7.8.8. ECAT_McGroupMoveCircularRel_BP_EP

Description:

Start a relative 2D circular interpolation motion by providing a border position and the end position.

Syntax:

int32_t ECAT_McGroupMoveCircularRel_BP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: user unit/s)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Relative distance data from the border point to the start point (Unit: user unit)
EndPos	double[]	IN	Relative distance data from the end point to the start point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```



```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    CircAuxPos[0] = 17.071; //Border Position
    CircAuxPos[1] = 7.071; //Border Position
    CircEndPos[0] = 17.071 // End Position
    CircEndPos[1] = -7.071 // End Position

    GroupVel = 5;
    CircDir = 0; //CW
    ret = ECAT_McGroupMoveCircularRel_BP_EP(DeviceNo, GroupNo, GroupVel, CircDir
            , CircAuxPos, CircEndPos);
    if(ret < 0)
    {
        printf("Failed to add group move circular command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.9. ECAT_McGroupMove3DCircularAbs_CP_Angle

Description:

Start an absolute 3D circular interpolation motion by providing the center position and an angle.

Syntax:

int32_t ECAT_McGroupMove3DCircularAbs_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double AuxPos[], double NV[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Tangent velocity of the motion (Unit: $\text{user unit}/s$)
Angle	double	IN	Angle between the end point and the start point (right-hand rule) (Unit: degree)
AuxPos	double[]	IN	Absolute position data of center point (Unit: user unit)
NV	double[]	IN	Normal vector of the circle

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```

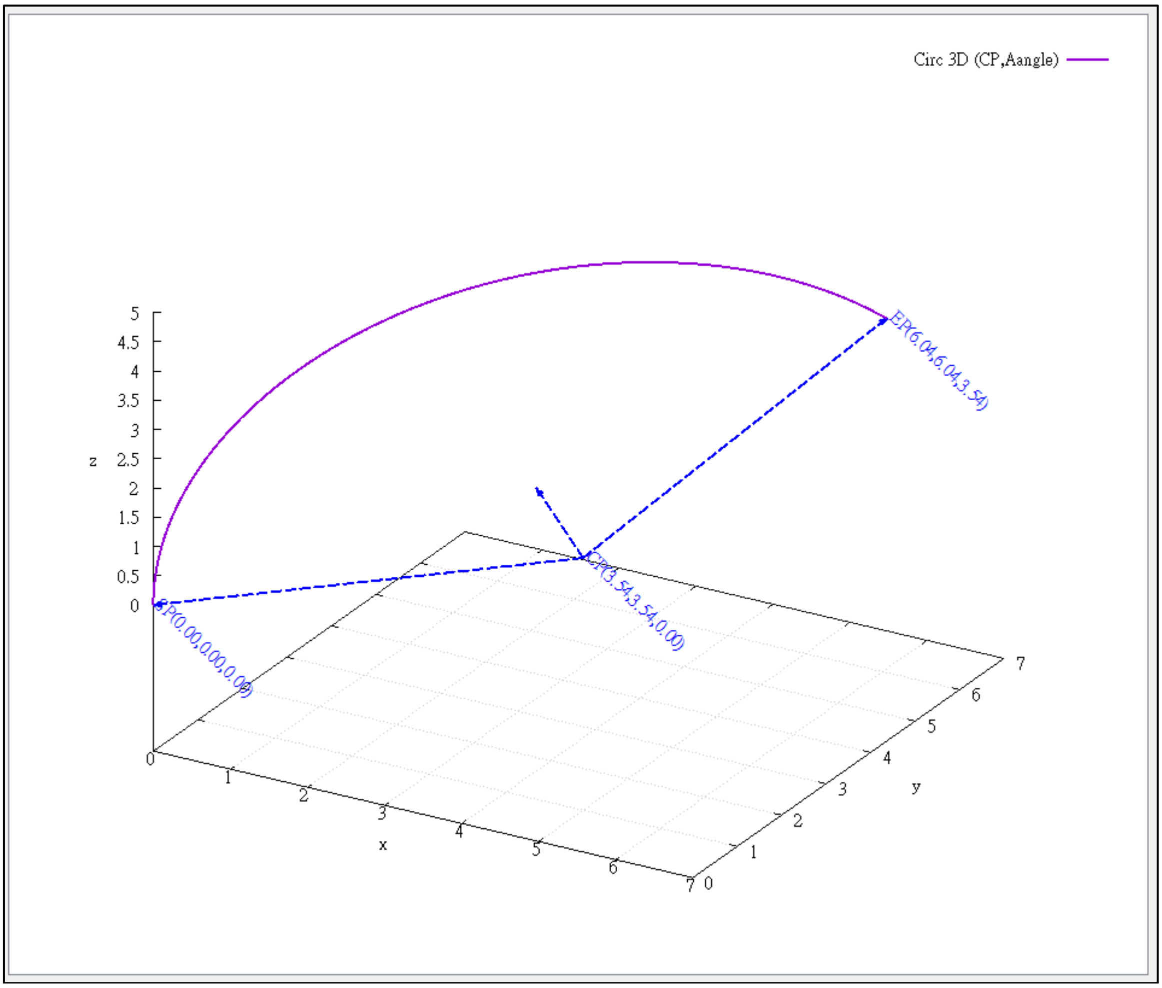


```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
        //Command 1
        GroupPos[0] = 0.0;
        GroupPos[1] = 0.0;
        GroupPos[2] = 0.0;
        GroupVel = 5;
        ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
        if(ret < 0)
                printf("Failed to add group move line command:%d\n", ret);

        //Command 2
        CircAuxPos [0] = 3.5355;    //Center Position
        CircAuxPos [1] = 3.5355;    //Center Position
        CircAuxPos [2] = 0.0;           //Center Position

        NV [0] = -0.7071;        //Normal Vector
        NV [1] = 0.7071;    //Normal Vector
        NV [2] = 0.0;            //Normal Vector

        CircAngle = 135;
        GroupVel = 5;
        ret = ECAT_McGroupMove3DCircularAbs_CP_Angle(DeviceNo, GroupNo, GroupVel
                , CircAngle, CircAuxPos, NV);
        if(ret < 0)
        {
                printf("Failed to add group move circular command:%d\n", ret);
        }

        do
        {
                sleep(1);
                ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
```



```
            printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
}
```

3D circular interpolation motion path of example:



7.8.10. ECAT_McGroupMove3DCircularRel_CP_Angle

Description:

Start a relative 3D circular interpolation motion by providing the center position and an angle.

Syntax:

int32_t ECAT_McGroupMove3DCircularRel_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double AuxPos[], double NV[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Angle	double	IN	Angle between the end point and the start point (right-hand rule) (Unit: degree)
AuxPos	double[]	IN	Relative distance data from the center point to the start point (Unit: user unit)
NV	double[]	IN	Normal vector of the circle

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```



```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    CircAuxPos [0] = 3.5355;   //Center Position
    CircAuxPos [1] = 3.5355;   //Center Position
    CircAuxPos [2] = 0.0;          //Center Position

    NV [0] = -0.7071;       //Normal Vector
    NV [1] = 0.7071;   //Normal Vector
    NV [2] = 0.0;          //Normal Vector

    CircAngle = 135;
    GroupVel = 5;
    ret = ECAT_McGroupMove3DCircularRel_CP_Angle(DeviceNo, GroupNo, GroupVel
                , CircAngle, CircAuxPos, NV);
    if(ret < 0)
    {
        printf("Failed to add group move circular command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.11. ECAT_McGroupMove3DCircularAbs_CP_EP

Description:

Start an absolute 3D circular interpolation motion by providing the center position and the end position.

Syntax:

int32_t ECAT_McGroupMove3DCircularAbs_CP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Absolute position data of the center point (Unit: user unit)
EndPos	double[]	IN	Absolute position data of the end point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];


AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
```

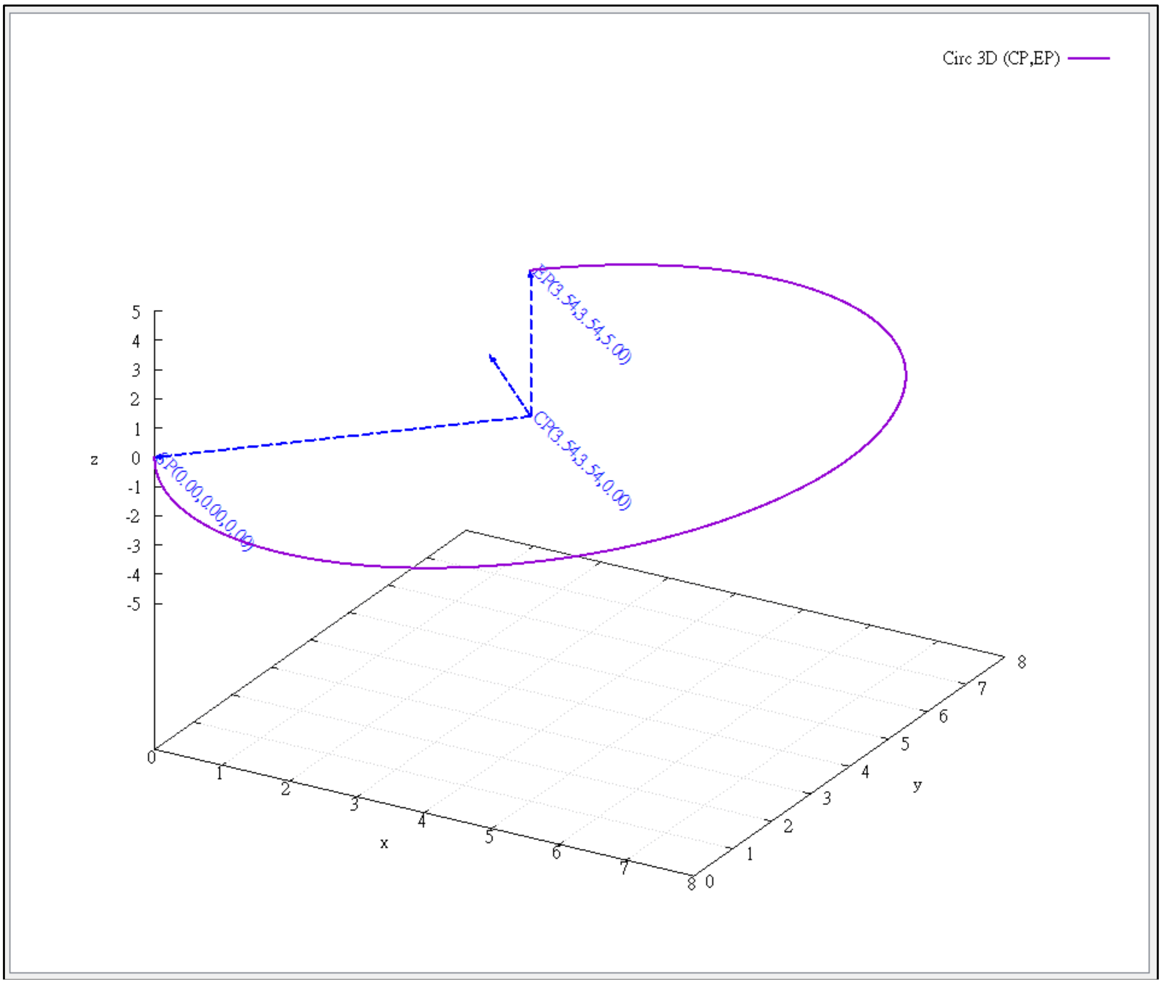


```
        return;
    }

    ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
    if(State == MC_GS_STANDBY) //Standby
    {
        //Command 1
        GroupPos[0] = 0.0;
        GroupPos[1] = 0.0;
        GroupPos[2] = 0.0;
        GroupVel = 5;
        ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
        if(ret < 0)
            printf("Failed to add group move line command:%d\n", ret);

        //Command 2
        CircAuxPos [0] = 3.5355;    //Center Position
        CircAuxPos [1] = 3.5355;    //Center Position
        CircAuxPos [2] = 0.0;           //Center Position

        CircEndPos[0] = 3.5355      // End Position
        CircEndPos[1] = 3.5355      // End Position
        CircEndPos[2] = 5.0       // End Position
        CircDir = 0; // CW
        GroupVel = 5;
        ret = ECAT_McGroupMove3DCircularAbs_CP_EP(EcatDeviceID, GroupNo, GroupVel
                    , CircDir, CircAuxPos, CircEndPos);
        if(ret < 0)
        {
            printf("Failed to add group move circular command:%d\n", ret);
        }

        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving
```



```
        if(State == MC_GS_STANDBY) //Standby
            printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```

3D circular interpolation motion path of example:



7.8.12. ECAT_McGroupMove3DCircularRel_CP_EP

Description:

Start a relative 3D circular interpolation motion by providing the center position and the end position.

Syntax:

int32_t ECAT_McGroupMove3DCircularRel_CP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: user unit/s)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Relative distance data from the center point to the start point (Unit: user unit)
EndPos	double[]	IN	Relative distance data from the end point to the start point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];


AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
      printf("Failed to add axis to group:%d\n", ret);
      return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
      printf("Failed to add axis to group:%d\n", ret);
      return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
      printf("Failed to set group command mode:%d\n", ret);
```



```
        return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
        CircAuxPos [0] = 3.5355;    //Center Position
        CircAuxPos [1] = 3.5355;    //Center Position
        CircAuxPos [2] = 0.0;           //Center Position

        CircEndPos[0] = 3.5355       // End Position
        CircEndPos[1] = 3.5355       // End Position
        CircEndPos[2] = 5.0        // End Position
        CircDir = 0; // CW
        GroupVel = 5;
        ret = ECAT_McGroupMove3DCircularRel_CP_EP(EcatDeviceID, GroupNo, GroupVel
                , CircDir, CircAuxPos, CircEndPos);
        if(ret < 0)
        {
                printf("Failed to add group move circular command:%d\n", ret);
        }

        do
        {
                sleep(1);
                ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
                printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
                printf("Group error stop\n");
        }
}
```


7.8.13. ECAT_McGroupMove3DCircularAbs_BP_EP

Description:

Start an absolute 3D circular interpolation motion by providing a border position and the end position.

Syntax:

int32_t ECAT_McGroupMove3DCircularAbs_BP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: user unit/s)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Absolute position data of the border point (Unit: user unit)
EndPos	double[]	IN	Absolute position data of the end point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

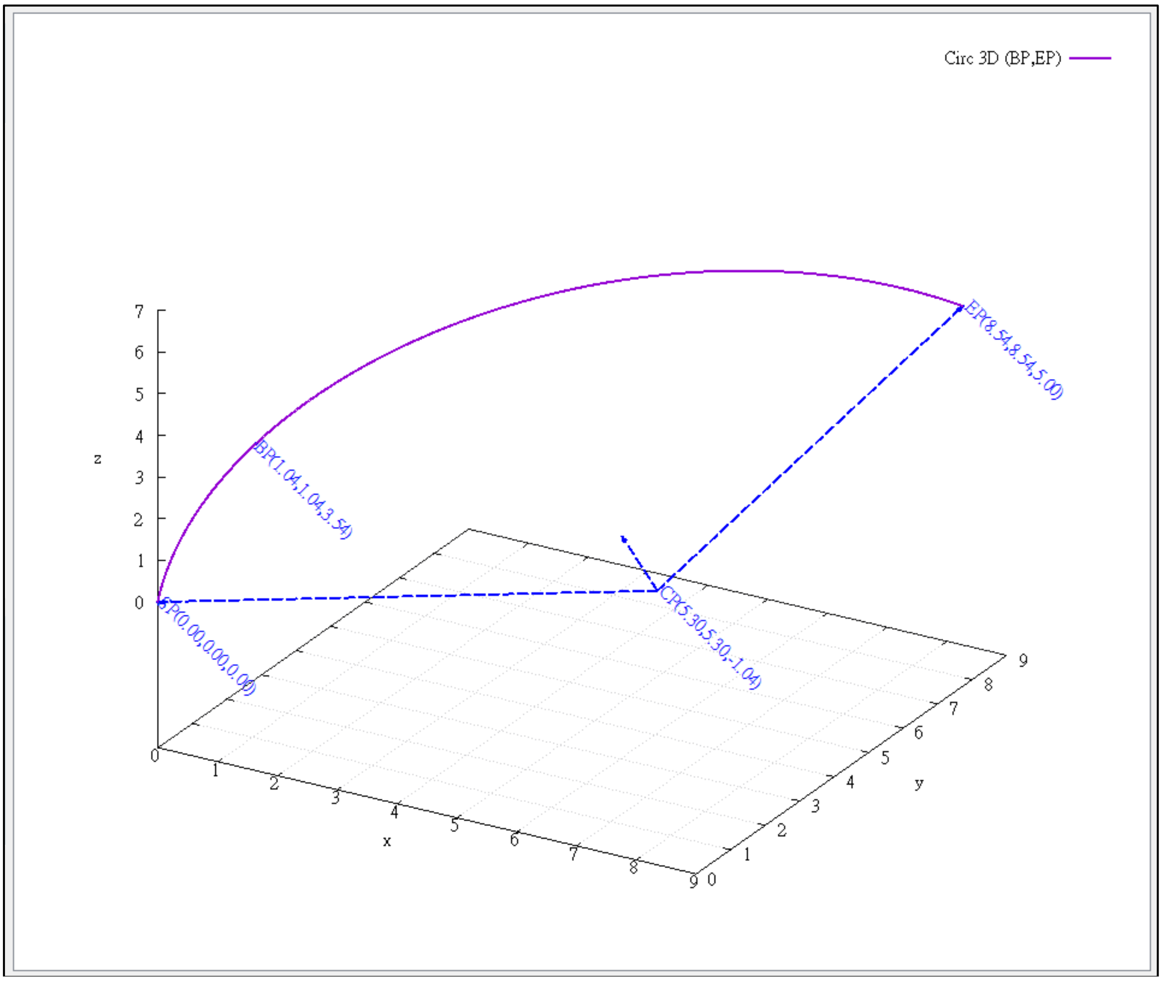
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];


AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
```

```
        return;
    }

    ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
    if(State == MC_GS_STANDBY) //Standby
    {
        //Command 1
        GroupPos[0] = 0.0;
        GroupPos[1] = 0.0;
        GroupPos[2] = 0.0;
        GroupVel = 5;
        ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
        if(ret < 0)
            printf("Failed to add group move line command:%d\n", ret);

        //Command 2
        CircAuxPos [0] = 1.036;     //Border Position
        CircAuxPos [1] = 1.036;     //Border Position
        CircAuxPos [2] = 3.5355;    //Border Position

        CircEndPos[0] = 8.53656       // End Position
        CircEndPos[1] = 8.53656       // End Position
        CircEndPos[2] = 5.0        // End Position
        CircDir = 1; // CCW
        GroupVel = 5;
        ret = ECAT_McGroupMove3DCircularAbs_BP_EP(EcatDeviceID, GroupNo, GroupVel
                , CircDir, CircAuxPos, CircEndPos);
        if(ret < 0)
        {
            printf("Failed to add group move circular command:%d\n", ret);
        }

        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving
```

```
        if(State == MC_GS_STANDBY) //Standby
            printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```

3D circular interpolation motion path of example:



7.8.14. ECAT_McGroupMove3DCircularRel_BP_EP

Description:

Start a relative 3D circular interpolation motion by providing a border position and the end position.

Syntax:

int32_t ECAT_McGroupMove3DCircularRel_BP_EP(uint16_t DeviceNo, uint16_t GroupNo, double Vel, uint8_t Dir, double AuxPos[], double EndPos[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Dir	uint8_t	IN	Direction 0: CW 1: CCW
AuxPos	double[]	IN	Relative distance data from the border point to the start point (Unit: user unit)
EndPos	double[]	IN	Relative distance data from the end point to the start point (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;
uint8_t CircDir;
double CircEndPos[MC_AXIS_NO_MAX];


AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
```



```
        return;
    }

    ret = ECAT_McGetGroupState(DeviceNo, GroupNo,& State);
    if(State == MC_GS_STANDBY) //Standby
    {
        CircAuxPos [0] = 1.036;     //Border Position
        CircAuxPos [1] = 1.036;     //Border Position
        CircAuxPos [2] = 3.5355;    //Border Position

        CircEndPos[0] = 8.53656      // End Position
        CircEndPos[1] = 8.53656      // End Position
        CircEndPos[2] = 5.0      // End Position
        CircDir = 1; // CCW
        GroupVel = 5;
        ret = ECAT_McGroupMove3DCircularRel_BP_EP(EcatDeviceID, GroupNo, GroupVel
                , CircDir, CircAuxPos, CircEndPos);
        if(ret < 0)
        {
            printf("Failed to add group move circular command:%d\n", ret);
        }

        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
            printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```


7.8.15. ECAT_McGroupMoveHelicalAbs

Description:

Start a helical interpolation motion.

Syntax:

int32_t ECAT_McGroupMoveHelicalAbs(uint16_t DeviceNo,uint16_t GroupNo, double Angle, double AuxPos[], double Pitch, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Angle	double	IN	Angle of rotation 360 indicates one full revolution; and 720 will produce two full revolutions (Unit: degree)
AuxPos	double[]	IN	Absolute position data of the center point (Unit: user unit)
Pitch	double	IN	Pitch (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

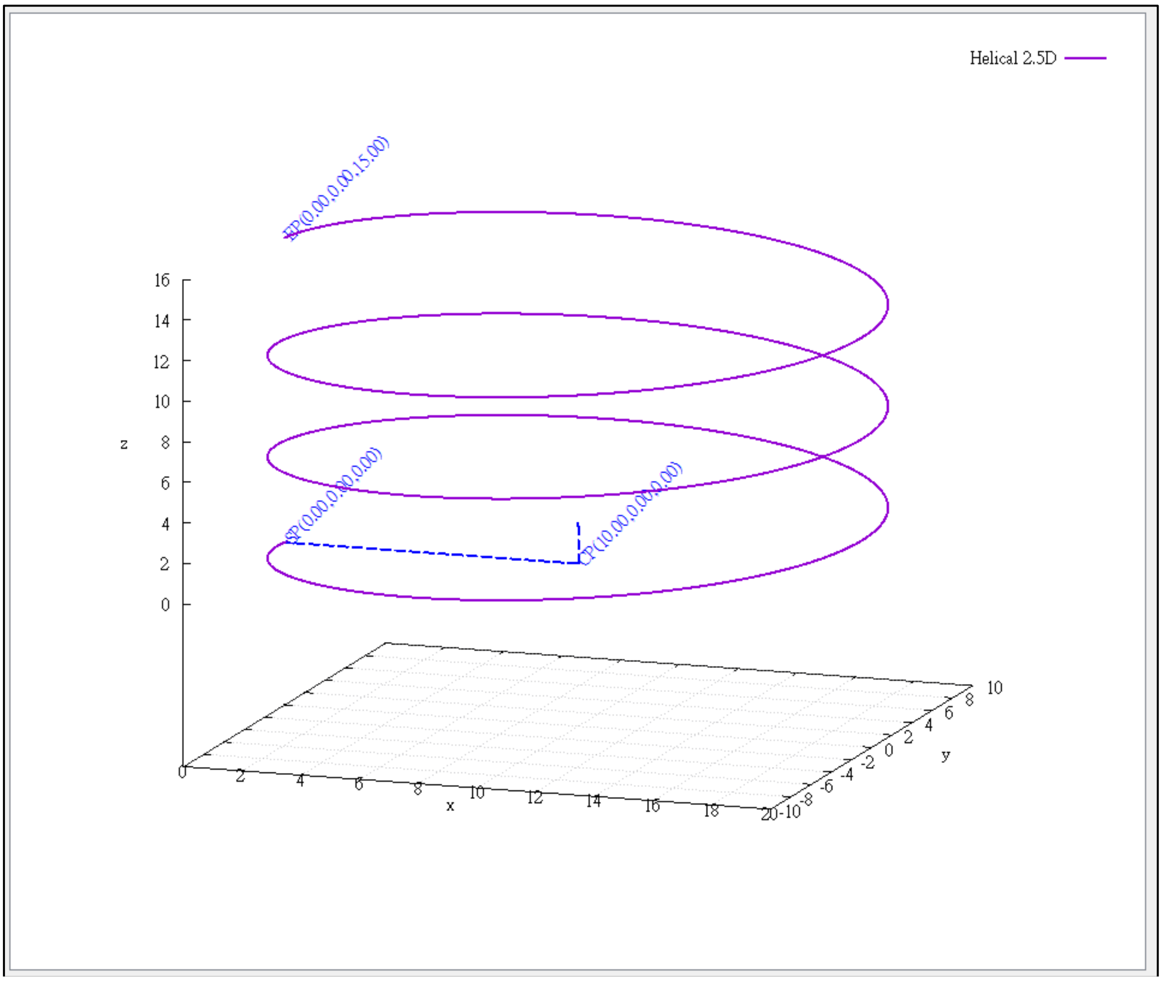
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
```



```
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 0.0;
	GroupPos[1] = 0.0;
	GroupVel = 5;
	ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
	if(ret < 0)
		printf("Failed to add group move line command:%d\n", ret);

	//Command 2
	CircAuxPos[0] = 10.0; //Center Position
	CircAuxPos[1] = 0.0; //Center Position
	CircAngle = 1080;
	HelicalPitch = 5;
	GroupVel = 5;
	ret = ECAT_McGroupMoveHelicalAbs(DeviceNo, GroupNo
			, CircAngle, CircAuxPos, HelicalPitch, GroupVel);
	if(ret < 0)
		printf("Failed to add group move helical command:%d\n", ret);

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move circular successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```

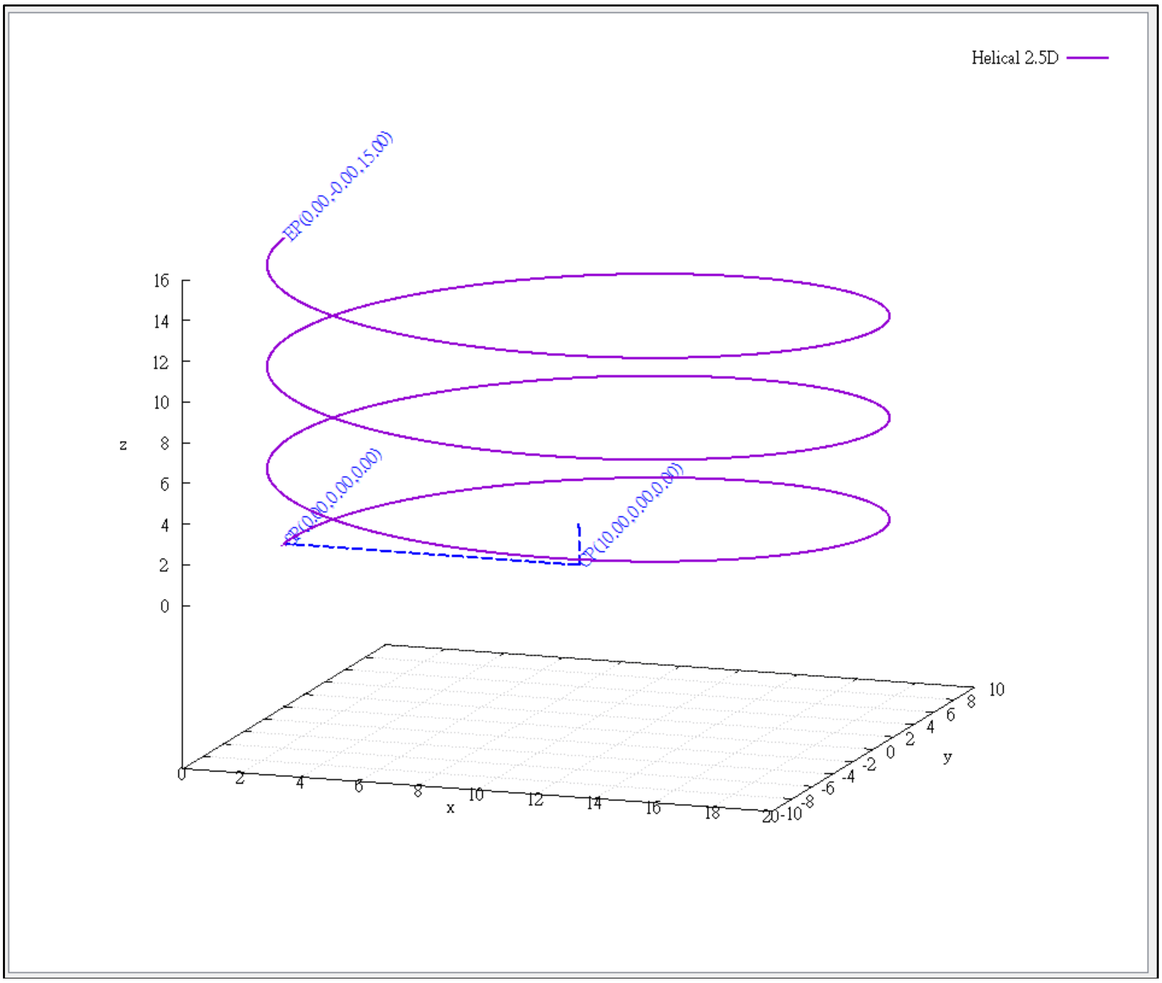
helical interpolation motion path of example (right-handed):



helical interpolation motion path of example (left-handed):

If the rotation angle parameter is set to negative value, the helical motion path is left-handed.

CircAngle = -1080;



7.8.16. ECAT_McGroupMoveHelicalRel

Description:

Start a relative helical interpolation motion.

Syntax:

int32_t ECAT_McGroupMoveHelicalRel(uint16_t DeviceNo,uint16_t GroupNo, double Angle, double AuxPos[], double Pitch, double Vel)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will produce two full revolutions (Unit: degree)
AuxPos	double[]	IN	Axis relative distance data from the center point to the start point (Unit: user unit)
Pitch	double	IN	Pitch (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t Time_ms = 500;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAngle;
double HelicalPitch;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupAccTime(DeviceNo, GroupNo, Time_ms);
if(ret < 0)
{
    printf("Failed to set group acceleration time:%d\n", ret);
    return;
}
```



```
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 0.0; //Center Position
	GroupPos[1] = 20.0; //Center Position
	CircAngle = 1080;
	HelicalPitch = 5;
	GroupVel = 5;
	ret = ECAT_McGroupMoveHelicalRel (EcatDeviceID, GroupNo,
			CircAngle, GroupPos, HelicalPitch, GroupVel);
	if(ret < 0)
	{
		printf("Failed to add group move helical command:%d\n", ret);
	}

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move helical successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```


7.8.17. ECAT_McGroupMove3DHelicalAbs_CP_Angle

Description:

Start an absolute 3D helical interpolation motion.

Syntax:

int32_t ECAT_McGroupMove3DHelicalAbs_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double Pitch, double AuxPos[], double NV[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will produce two full revolutions (Unit: degree)
Pitch	double	IN	Pitch (Unit: user unit)
AuxPos	double[]	IN	Absolute position data of the center point of the base circle (Unit: user unit)
NV	double[]	IN	Normal vector of the base circle

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```

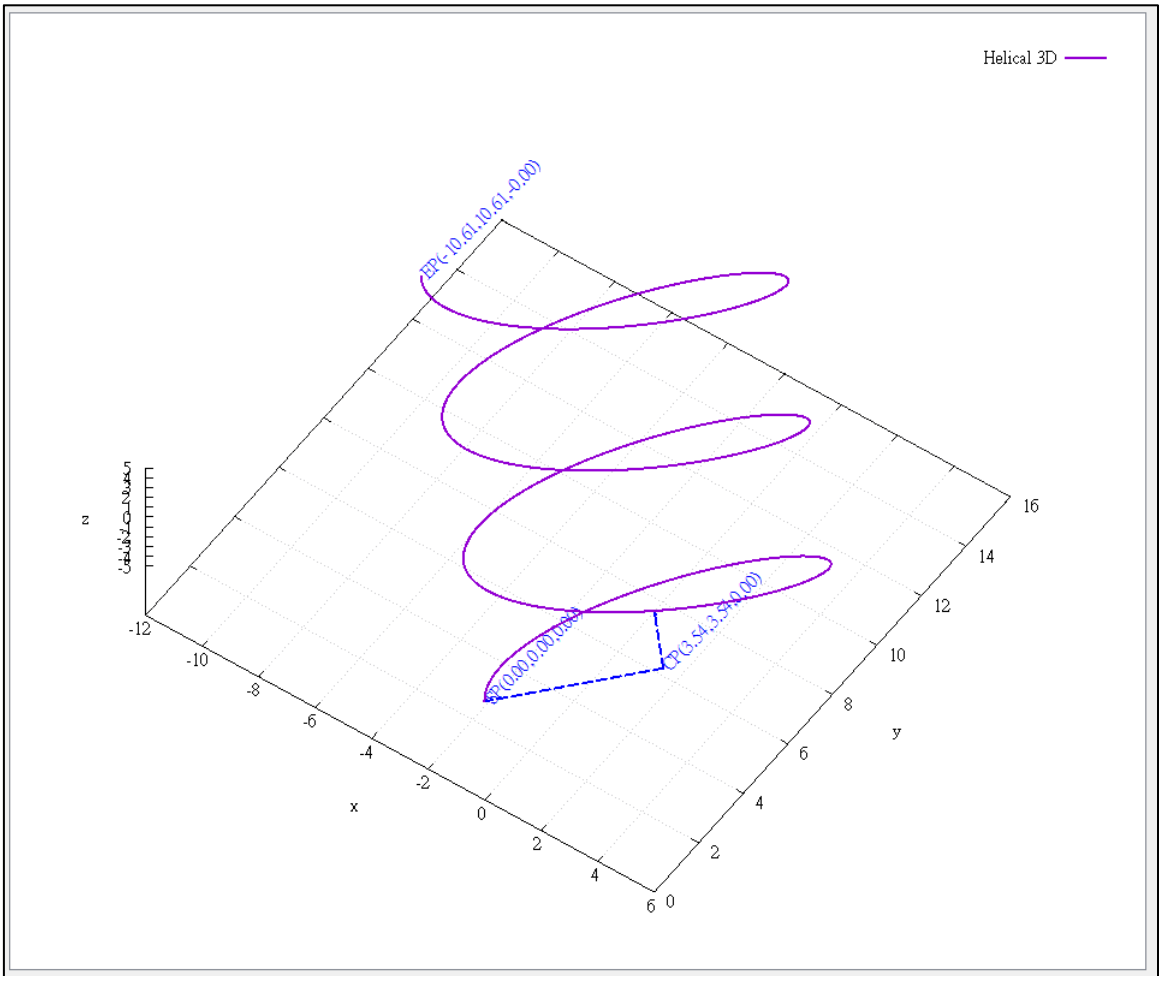


```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 0.0;
    GroupPos[1] = 0.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
        printf("Failed to add group move line command:%d\n", ret);

    //Command 2
    CircAuxPos [0] = 3.5355;    //Center Position
    CircAuxPos [1] = 3.5355;    //Center Position
    CircAuxPos [2] = 0.0;           //Center Position

    NV [0] = -0.7071;        //Normal Vector
    NV [1] = 0.7071;    //Normal Vector
    NV [2] = 0.0;           //Normal Vector

    CircAngle = 1080;
    HelicalPitch = 5;
    GroupVel = 5;
    ret = ECAT_McGroupMove3DHelicalAbs_CP_Angle(DeviceNo, GroupNo, GroupVel
            , CircAngle, HelicalPitch, CircAuxPos, NV);
    if(ret < 0)
        printf("Failed to add group move helical command:%d\n", ret);

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
```



```
        {
            printf("Group error stop\n");
        }
}
```

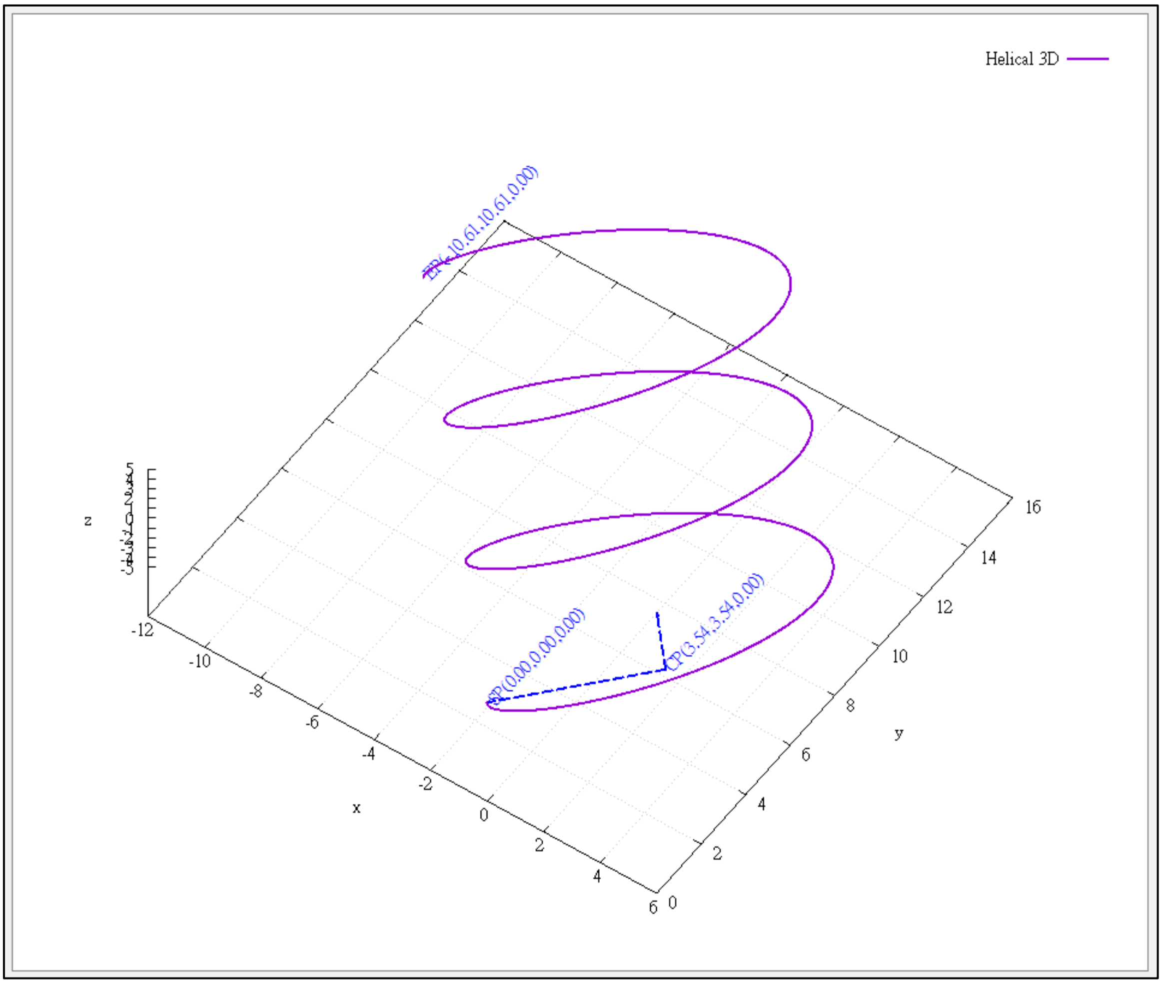
3D helical interpolation motion path of example (right-handed):



3D helical interpolation motion path of example (left-handed):

If the rotation angle parameter is set to negative value, the helical motion path is left-handed.

CircAngle = -1080;



7.8.18. ECAT_McGroupMove3DHelicalRel_CP_Angle

Description:

Start a relative 3D helical interpolation motion.

Syntax:

int32_t ECAT_McGroupMove3DHelicalRel_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double Pitch, double AuxPos[], double NV[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will produce two full revolutions (Unit: degree)
Pitch	double	IN	Pitch (Unit: user unit)
AuxPos	double[]	IN	Relative distance data from the center point of the base circle to its start point (Unit: user unit)
NV	double[]	IN	Normal vector of the base circle

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```

```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
        CircAuxPos [0] = 3.5355;    //Center Position
        CircAuxPos [1] = 3.5355;    //Center Position
        CircAuxPos [2] = 0.0;           //Center Position

        NV [0] = -0.7071;        //Normal Vector
        NV [1] = 0.7071;    //Normal Vector
        NV [2] = 0.0;           //Normal Vector

        CircAngle = 1080;
        HelicalPitch = 5;
        GroupVel = 5;
        ret = ECAT_McGroupMove3DHelicalRel_CP_Angle(DeviceNo, GroupNo, GroupVel
                    , CircAngle, HelicalPitch, CircAuxPos, NV);
        if(ret < 0)
                printf("Failed to add group move helical command:%d\n", ret);

        do
        {
                sleep(1);
                ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
                printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
                printf("Group error stop\n");
        }
}
```


7.8.19. ECAT_McGroupMoveConicalHelixAbs

Description:

Start an absolute conical helix interpolation motion.

Syntax:

int32_t ECAT_McGroupMoveConicalHelixAbs(uint16_t DeviceNo, uint16_t GroupNo, double Angle, double AuxPos[], double Pitch, double Vel, double EndRadius)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will produce two full revolutions (Unit: degree)
AuxPos	double[]	IN	Absolute position data of the center point "Start Radius" is the distance between the center point and the start point (Unit: user unit)
Pitch	double	IN	Pitch (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)
EndRadius	double	IN	End Radius (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;
double EndRadius;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
```

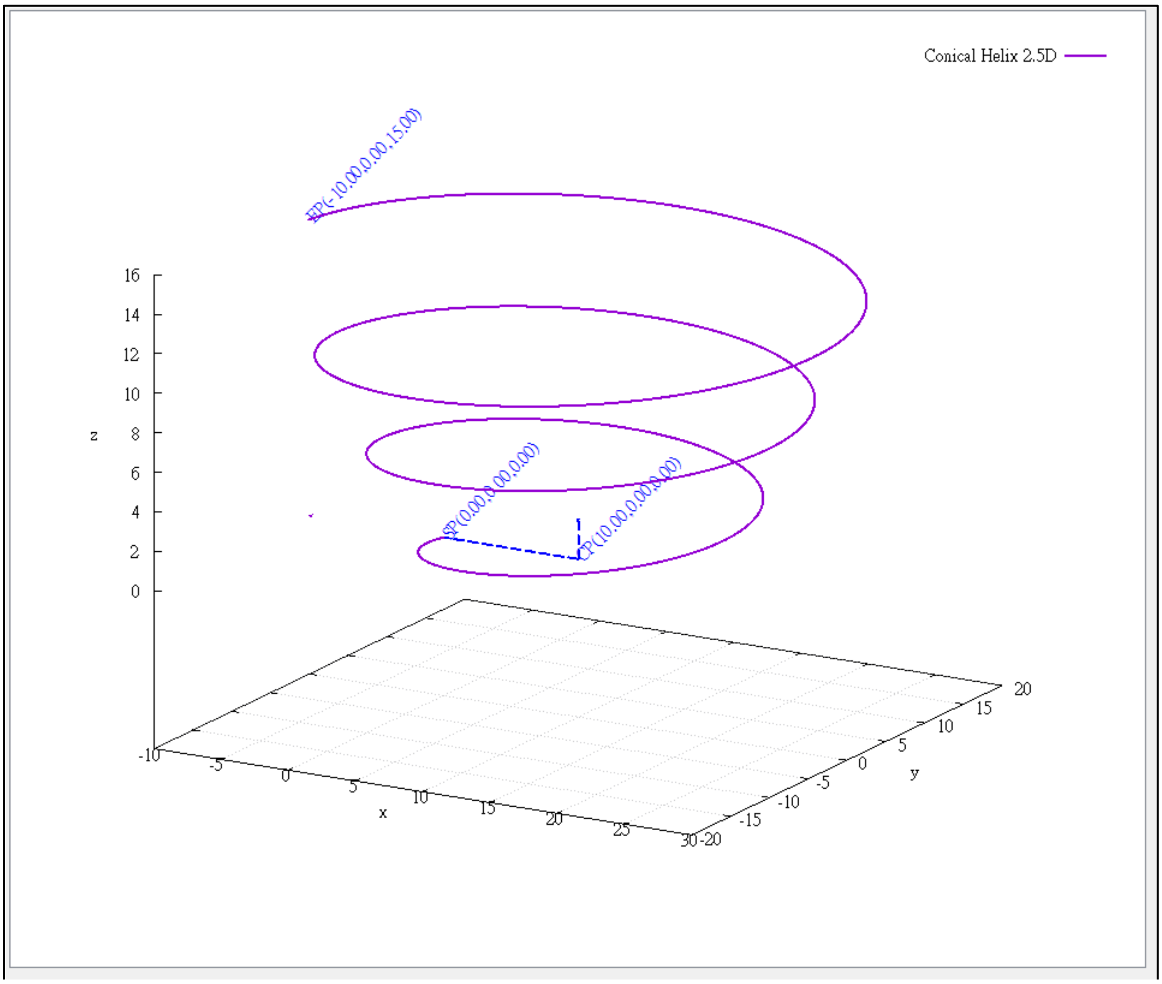


```
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 0.0;
    GroupPos[1] = 0.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
        printf("Failed to add group move line command:%d\n", ret);

    //Command 1
    CircAuxPos[0] = 10.0; //Center Position
    CircAuxPos[1] = 0.0; //Center Position
    CircAngle = 1080;
    HelicalPitch = 5;
    GroupVel = 5;
    EndRadius = 20;
    ret = ECAT_McGroupMoveConicalHelixAbs(DeviceNo, GroupNo
            , CircAngle, CircAuxPos, HelicalPitch, GroupVel, EndRadius);
    if(ret < 0)
        printf("Failed to add group move conical helix command:%d\n", ret);

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move circular successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
```



```
}
```

conical helical interpolation motion path of example:



7.8.20. ECAT_McGroupMoveConicalHelixRel

Description:

Start a relative conical helix interpolation motion.

Syntax:

int32_t ECAT_McGroupMoveConicalHelixRel(uint16_t DeviceNo, uint16_t GroupNo, double Angle, double AuxPos[], double Pitch, double Vel, double EndRadius)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will produce two full revolutions (Unit: degree)
AuxPos	double[]	IN	Relative position data of the center point "Start Radius" is the distance between the center point and the start point (Unit: user unit)
Pitch	double	IN	Pitch (Unit: user unit)
Vel	double	IN	Velocity (Unit: user unit/s)
EndRadius	double	IN	End Radius (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double CircAngle;
double GroupVel;
double EndRadius;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}
AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}
ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
```

```
if(State == MC_GS_STANDBY) //Standby
{
	CircAuxPos[0] = 10.0; //Center Position
	CircAuxPos[1] = 0.0; //Center Position
	CircAngle = 1080;
	HelicalPitch = 5;
	GroupVel = 5;
	EndRadius = 20;
	ret = ECAT_McGroupMoveConicalHelixRel(DeviceNo, GroupNo
		, CircAngle, CircAuxPos, HelicalPitch, GroupVel, EndRadius);
	if(ret < 0)
		printf("Failed to add group move conical helix command:%d\n", ret);

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move circular successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```

7.8.21. ECAT_McGroupMove3DConicalHelixAbs_CP_Angle

Description:

Start an absolute 3D conical helix interpolation motion.

Syntax:

int32_t ECAT_McGroupMove3DConicalHelixAbs_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double Pitch, double AuxPos[], double NV[], double EndRadius)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: user unit/s)
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will result in two full revolutions (Unit: degree)
Pitch	double	IN	Pitch (Unit: user unit)
AuxPos	double[]	IN	Absolute position data of the center point (Unit: user unit)
NV	double[]	IN	Normal vector
EndRadius	double	IN	End Radius (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;
double EndRadius;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
```

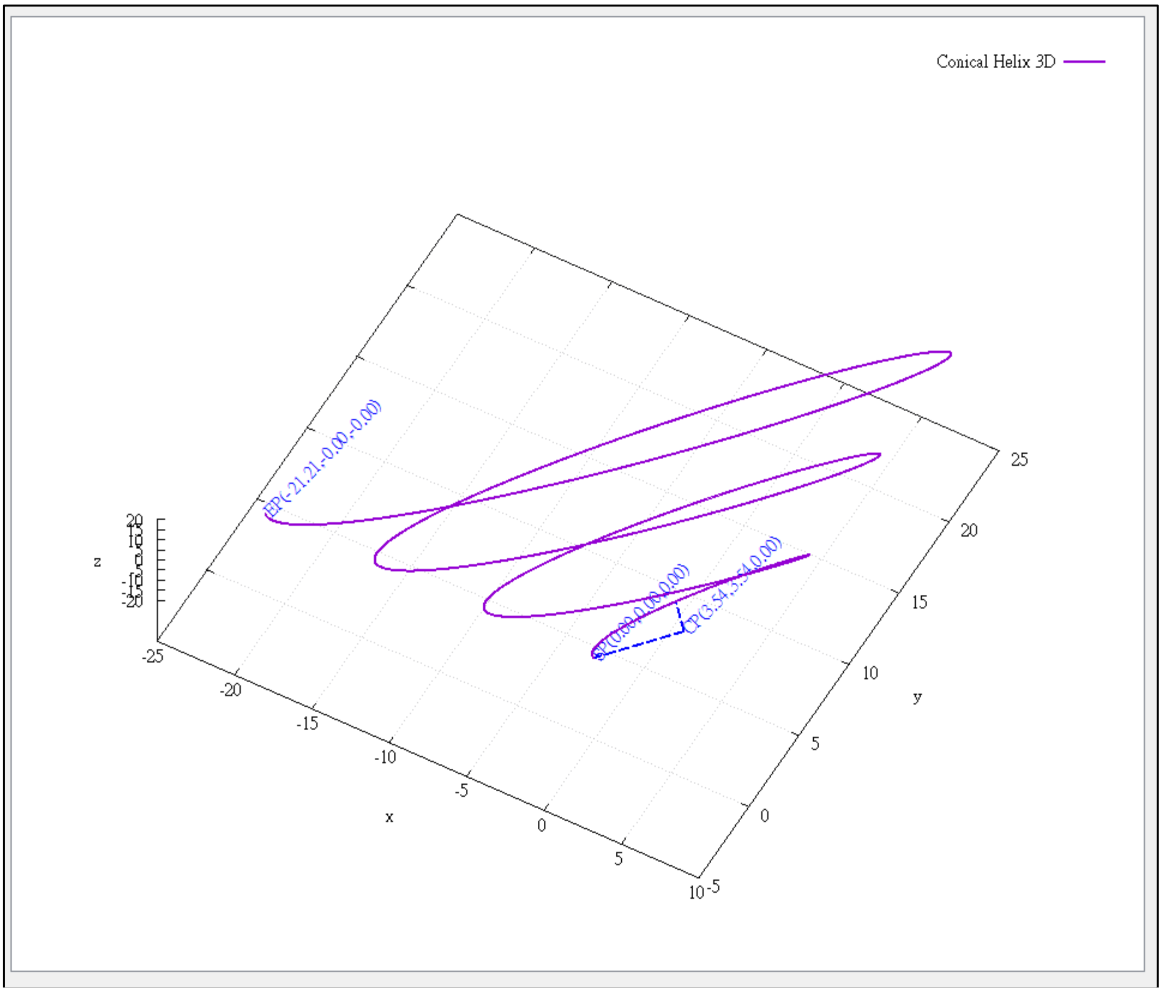


```
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 0.0;
	GroupPos[1] = 0.0;
	GroupVel = 5;
	ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
	if(ret < 0)
		printf("Failed to add group move line command:%d\n", ret);

	//Command 2
	CircAuxPos [0] = 3.5355;	//Center Position
	CircAuxPos [1] = 3.5355;	//Center Position
	CircAuxPos [2] = 0.0;		//Center Position

	NV [0] = -0.7071;		//Normal Vector
	NV [1] = 0.7071;	//Normal Vector
	NV [2] = 0.0;		//Normal Vector

	CircAngle = 1080;
	HelicalPitch = 5;
	GroupVel = 5;
	EndRadius = 20;
	ret = ECAT_McGroupMove3DConicalHelixAbs _CP_Angle(DeviceNo, GroupNo, GroupVel
			, CircAngle, HelicalPitch, CircAuxPos, NV, EndRadius);
	if(ret < 0)
		printf("Failed to add group move conical helix command:%d\n", ret);

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving
```



```
        if(State == MC_GS_STANDBY) //Standby
            printf("Group move circular successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```

conical helical interpolation motion path of example:



7.8.22. ECAT_McGroupMove3DConicalHelixRel_CP_Angle

Description:

Start a relative 3D conical helix interpolation motion.

Syntax:

int32_t ECAT_McGroupMove3DConicalHelixRel_CP_Angle(uint16_t DeviceNo, uint16_t GroupNo, double Vel, double Angle, double Pitch, double AuxPos[], double NV[], double EndRadius)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Vel	double	IN	Velocity (Unit: $\text{user unit}/s$)
Angle	double	IN	Angle of rotation 360 indicates one full revolution and 720 will result in two full revolutions. (Unit: degree)
Pitch	double	IN	Pitch (Unit: user unit)
AuxPos	double[]	IN	Relative position data of center point (Unit: user unit)
NV	double[]	IN	Normal vector
EndRadius	double	IN	End Radius (Unit: user unit)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double CircAuxPos[MC_AXIS_NO_MAX];
double NV[3];
double CircAngle;
double GroupVel;
double EndRadius;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}
```



```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	CircAuxPos [0] = 3.5355;	//Center Position
	CircAuxPos [1] = 3.5355;	//Center Position
	CircAuxPos [2] = 0.0;		//Center Position

	NV [0] = -0.7071;		//Normal Vector
	NV [1] = 0.7071;	//Normal Vector
	NV [2] = 0.0;		//Normal Vector

	CircAngle = 1080;
	HelicalPitch = 5;
	GroupVel = 5;
	EndRadius = 20;
	ret = ECAT_McGroupMove3DConicalHelixRel_CP_Angle(DeviceNo, GroupNo, GroupVel
			, CircAngle, HelicalPitch, CircAuxPos, NV, EndRadius);
	if(ret < 0)
		printf("Failed to add group move conical helix command:%d\n", ret);

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move circular successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```


7.8.23. ECAT_McGroupMoveProfile

Description:

Start a profile position motion.

Syntax:

int32_t ECAT_McGroupMoveProfile(uint16_t DeviceNo, uint16_t GroupNo, uint16_t ProfileNo[], uint16_t TotalStep)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
ProfileNo	uint16_t[]	IN	An array contains several profile buffer numbers. Each element in this array is a profile buffer number.
TotalStep	uint16_t	IN	Total moving steps

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t ProfileNo[MC_AXIS_NO_MAX];
uint16_t TotalStep = 1000;

...
AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}
AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	ProfileNo[0] = 0;
	ProfileNo[1] = 1;
	ret = ECAT_McGroupMoveProfile(DeviceNo, GroupNo, ProfileNo, TotalStep);
	if(ret < 0)
	{
		printf("Failed to start group move profile:%d\n", ret);
	}
```



```
        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
            printf("Group move profile successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```

7.8.24. ECAT_McGroupMoveProfileCSV

Description:

Start a profile position motion. The profile data are read from a CSV file. The file format is shown in Figure 7.1.

Syntax:

int32_t ECAT_McGroupMoveProfileCSV(uint16_t DeviceNo, uint16_t GroupNo, uint16_t ProfileNo[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
ProfileNo	uint16_t	IN	File number of Profile data This file contains profile data for all axes in the group.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t ProfileNo = 0;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}
AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	ret = ECAT_McGroupMoveProfileCSV(DeviceNo, GroupNo, ProfileNo);
	if(ret < 0)
	{
		printf("Failed to start group move profile CSV:%d\n", ret);
	}

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
```



```
        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
                printf("Group move profile successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
                printf("Group error stop\n");
        }
}
```


7.8.25. ECAT_McGroupMoveDwell

Description:

The motion kernel will make a group to wait for the dwell time; after time is up, continue to load and execute the next command. This command can be used for adjusting the blending distance between two motion commands in continuous blending motion. This command behaves just like any other motion commands and is sequentially executed. In Buffered or Blending mode, if a motion command is being executed, it will be pushed into the command buffer. In Aborting mode, motion kernel will stop executing the current command by deceleration and start to wait for the dwell time.

Syntax:

int32_t ECAT_McGroupMoveDwell(uint16_t DeviceNo, uint16_t GroupNo, uint32_t Cnt)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Cnt	Uint32_t	IN	Dwell time Unit: EtherCAT cycle time

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

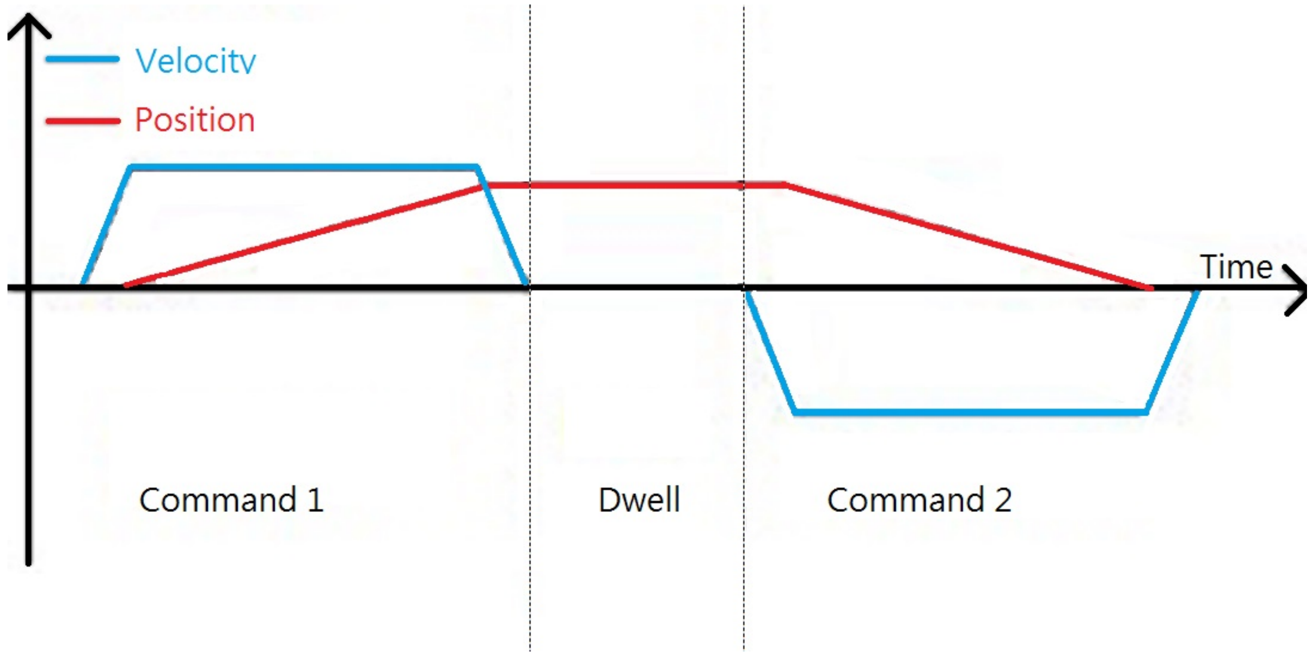
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;
uint32_t DwellTime;


AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 9.0;
	GroupVel = 10;
	ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
	if(ret < 0)
	{
```



```
        printf("Failed to add group move line command:%d\n",ret);
    }
    DwellTime = 500; //Wait 500ms, If cycletime = 1ms
    ret = ECAT_McGroupMoveDwell(DeviceNo, GroupNo, DwellTime);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n",ret);
    }

    //Command 2
    GroupPos[0] = 0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }


    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


Velocity
Position
Time
Command 1
Dwell
Command 2

7.8.26. ECAT_McGroupMoveDO

Description:

Add a slave DO output command in the group motion. This command will not execute immediately. It will be put into command buffer and wait for execution.

Syntax:

int32_t ECAT_McGroupMoveDO(uint16_t DeviceNo,uint16_t GroupNo, uint16_t SlaveNo, uint16_t BitNo, uint32_t Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
SlaveNo	uint16_t	IN	Slave number
BitNo	uint16_t	IN	Bit number
Value	uint32_t	IN	Bit data (0 or 1)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint16_t SlaveNo, BitNo, Value;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
```



```
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    SlaveNo = 3;
    BitNo = 1;
    Value = 1;
    DwellTime = 1000; //Wait 1s, If cycletime = 1ms
    ret = ECAT_McGroupMoveDO(DeviceNo, GroupNo, SlaveNo, BitNo, Value);
    if(ret < 0)
    {
        printf("Failed to add group move DO command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```

7.8.27. ECAT_McGroupMoveAO

Description:

Add a slave AO output command in the group motion. This command will not execute immediately. It will be put into command buffer and wait for execution.

Note: Please use ECAT_SetSlaveAoProperty to configure an AO slave before setting its value.

Syntax:

int32_t ECAT_McGroupMoveAO(uint16_t DeviceNo, uint16_t GroupNo, uint16_t SlaveNo, uint32_t RunMode, uint16_t ChannelNo, uint16_t RawData, double VoltData)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
SlaveNo	uint16_t	IN	Slave number
RunMode	uint32_t	IN	RunMode 0: Use the binary value to set AO 1: Use the voltage output value to set AO
ChannelNo	uint16_t	IN	Channel number
RawData	uint16_t	IN	AO integer value (an unsigned 16-bit integer value)
VoltData	double	IN	AO voltage value (an floating-point value)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint16_t SlaveNo, ChannelNo, RawData;
double VoltData = 0;
uint32_t RunMode = 0;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}
```



```
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    SlaveNo = 3;
    ChannelNo = 0;
    RawData = 32767;
    DwellTime = 1000; //Wait 1s, If cycletime = 1ms
    ret = ECAT_McGroupMoveAO(DeviceNo, GroupNo, SlaveNo, RunMode, ChannelNo, RawData,
    VoltData);
    if(ret < 0)
    {
        printf("Failed to add group move AO command:%d\n", ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


7.8.28. ECAT_McGroupMoveBlendingSync

Description:

When the group is in the blending mode, this command will make the motion kernel to wait until the current command is finished before executing the next motion command. After that, the group is still in blending mode and a new current motion command will blend with its next motion command.

Syntax:

int32_t ECAT_McGroupMoveBlendingSync(uint16_t DeviceNo, uint16_t GroupNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number

Return:

0: Success.

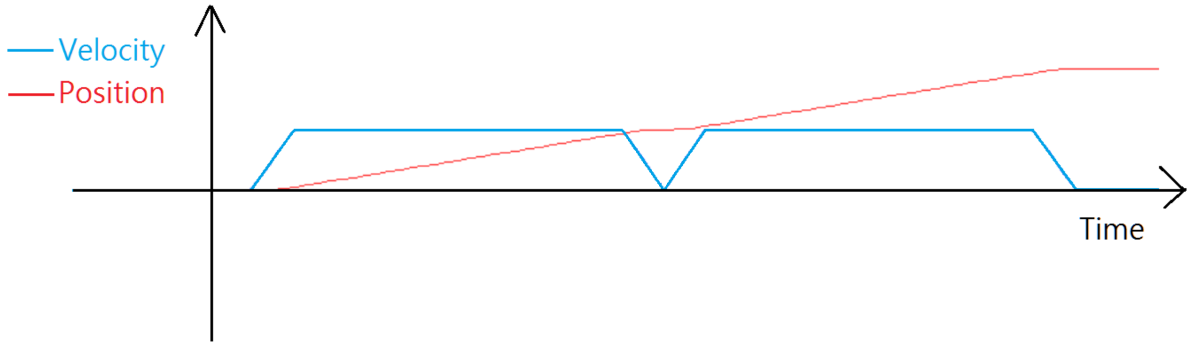
Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BLENDING; //0: Aborting, 1: Buffered, 2: Blending
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;
uint32_t DwellTime;


AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n",ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n",ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
    GroupPos[0] = 5.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
```

```
        printf("Failed to add group move line command:%d\n",ret);
    }
    //Command 2
    ret = ECAT_McGroupMoveBlendingSync(DeviceNo, GroupNo);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n",ret);
    }

    //Command 3
    GroupPos[0] = 10.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n",ret);
    }

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


Velocity
Position
Time

7.8.29. ECAT_McGroupStop

Description:

Stop the motion of a group with deceleration.

Syntax:

int32_t ECAT_McGroupStop(uint16_t DeviceNo, uint16_t GroupNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
nt32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint32_t State;
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;

...
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_DISABLED) //Standby
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    GroupPos[0] = 30.0;
    GroupPos[1] = 50.0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    sleep(1000);
    ret = ECAT_McGroupStop(DeviceNo, GroupNo);
    if(ret < 0)
    {
        printf("Failed to stop group move:%d\n", ret);
```



```
            return;
        }
        else
        {
            do
            {
                sleep(1);
                ret = ECAT_McGetGroupState(DeviceNo,GroupNo, &State);
            }while(State == MC_GS_STOPPING) //Stopping

            if(State == MC_GS_STANDBY) //Standby
                printf("Group move stop successfully!\n");
            else if(State == MC_GS_ERRORSTOP) //ErrorStop
            {
                printf("Group error stop\n");
            }
        }
    }
```


7.8.30. ECAT_McGroupQuickStop

Description:

Stop the motion of a group immediately.

Syntax:

int32_t ECAT_McGroupQuickStop(uint16_t DeviceNo, uint16_t GroupNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
nt32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint32_t State;
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;

...
ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_DISABLED) //Standby
{
    //Command 1
    GroupPos[0] = 10.0;
    GroupPos[1] = 20.0;
    GroupVel = 5;
    ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }
    //Command 2
    GroupPos[0] = 30.0;
    GroupPos[1] = 50.0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineRel(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
    {
        printf("Failed to add group move line command:%d\n", ret);
    }

    sleep(1000);
    ret = ECAT_McGroupQuickStop(DeviceNo, GroupNo);
    if(ret < 0)
    {
        printf("Failed to stop group move:%d\n", ret);
```



```
            return;
        }
        else
        {
            do
            {
                sleep(1);
                ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
            }while(State == MC_GS_STOPPING) //Stopping

            if(State == MC_GS_STANDBY) //Standby
                printf("Group move stop successfully!\n");
            else if(State == MC_GS_ERRORSTOP) //ErrorStop
            {
                printf("Group error stop\n");
            }
        }
    }
```


7.8.31. ECAT_McSetGroupHold

Description:

The group state becomes **MC_GS_HOLD** and the motion kernel will stop loading new commands after current command is done. After disable the holding, the motion kernel will load a new command from command buffer and execute commands sequentially.

Notice: The PVT motion command and other group motion commands cannot be used together.

Syntax:

int32_t ECAT_McSetGroupHold(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Status	uint16_t	IN	Do "hold command" or not 0: disable hold state 1: hold

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

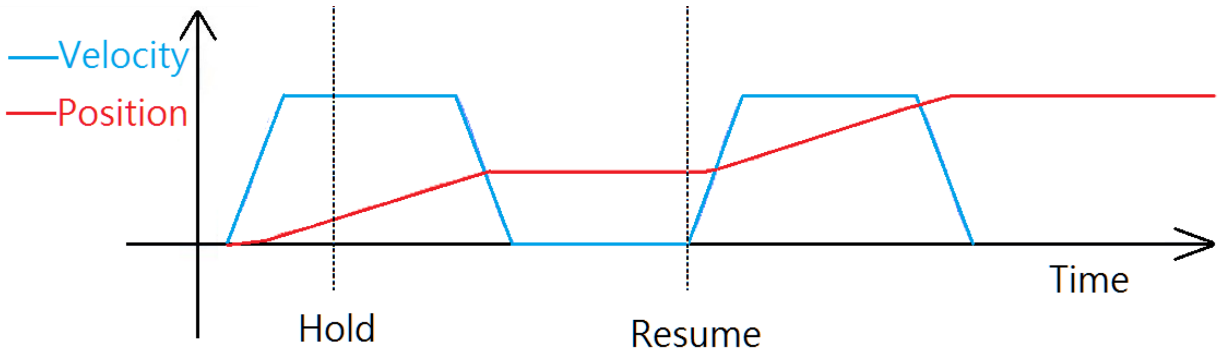
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint32_t State;
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
    printf("Failed to set group command mode:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    ret = ECAT_McSetGroupHold(DeviceNo, GroupNo, 1 ); // hold
    if(ret < 0)
    {
        printf("Failed to set group hold:%d\n",ret);
    }

    //Command 1
    GroupPos[0] = 5.0;
    GroupVel = 10;
```



```
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
        printf("Failed to add group move line command:%d\n",ret);
    //Command 2
    GroupPos[0] = 10.0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
    if(ret < 0)
        printf("Failed to add group move line command:%d\n",ret);
    usleep(200000); //sleep 200 ms

    ret = ECAT_McSetGroupHold(DeviceNo, GroupNo, 1 ); //Hold
    if(ret < 0)
    {
        printf("Failed to set group hold:%d\n",ret);
    }
    usleep(800000); //sleep 800 ms

    ret = ECAT_McSetGroupHold(DeviceNo, GroupNo, 0 ); //Resume
    if(ret < 0)
    {
        printf("Failed to set group resume:%d\n",ret);
    }
    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```



Velocity
Position
Time
Hold
Resume

7.8.32. ECAT_McSetGroupPause

Description:

The group state becomes MC_GS_PAUSE and the motion kernel will pause the current group motion with deceleration immediately. The current command is just partially done, and some remaining part is held. After the pause state becomes disabled, the motion kernel will execute the remaining part of the unfinished command and other commands in the command buffer sequentially.

Syntax:

int32_t ECAT_McSetGroupPause(uint16_t DeviceNo, uint16_t GroupNo, uint16_t Status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Status	uint16_t	IN	To pause or not 0: disable the pause 1: enable the pause

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

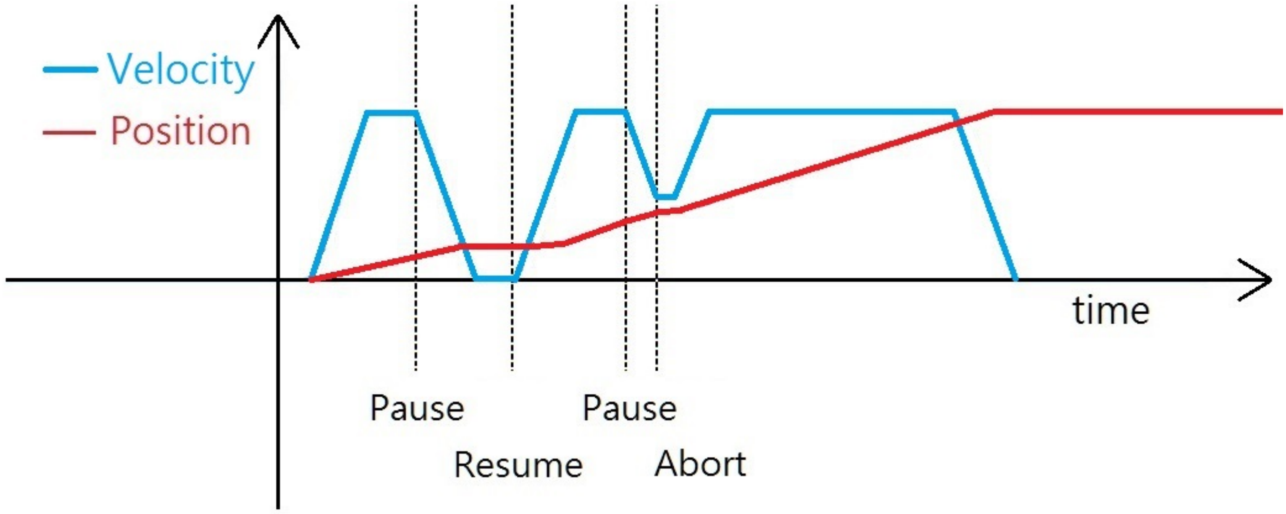
Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint32_t State;
double GroupPos[MC_AXIS_NO_MAX];
double GroupVel;
uint16_t CmdMode = MS_GRP_CM_ABORTING; //0: Aborting, 1: Buffered, 2: Blending

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	GroupPos[0] = 5.0;
	GroupVel = 10;
	ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel);
	if(ret < 0)
		printf("Failed to add group move line command:%d\n",ret);
	usleep(200000); //sleep 200 ms
	ret = ECAT_McSetGroupPause(DeviceNo, GroupNo, 1 ); //pause
	if(ret < 0)
```



```
    {
        printf("Failed to set group pause:%d\n",ret);
    }
    usleep(200000); //sleep 200 ms
    ret = ECAT_McSetGroupPause (DeviceNo, GroupNo, 0 ); //resume
    if(ret < 0)
        printf("Failed to set group resume:%d\n",ret);
    usleep(200000); //sleep 200 ms
    ret = ECAT_McSetGroupPause(DeviceNo, GroupNo, 1 ); //pause
    if(ret < 0)
    {
        printf("Failed to set group pause:%d\n",ret);
    }
    usleep(50000); //sleep 50ms

    GroupPos[0] = 10.0;
    GroupVel = 10;
    ret = ECAT_McGroupMoveLineAbs(DeviceNo, GroupNo, GroupPos, GroupVel); //Abort
    if(ret < 0)
        printf("Failed to add group move line command:%d\n",ret);

    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


Velocity
Position
time
Pause
Resume
Pause
Abort

7.8.33. ECAT_McAddPathData

Description:

Add a Path data to the queue.

Syntax:

int32_t ECAT_McAddPathData(uint16_t DeviceNo, uint16_t PathDataNo, uint32_t CmdType, uint8_t AbsMove, double EndPos[], double AuxPos[], double Args[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PathDataNo	uint16_t	IN	Queue number
CmdType	uint32_t	IN	Command type(Defined in Table 7.10)
AbsMove	uint8_t	IN	Absolute motion setting 0: Relative 1: Absolute
EndPos	double []	IN	End position
AuxPos	double []	IN	Auxiliary position
Args	double []	IN	Parameters

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.10: Path Data command type

Macro Definition	Value	Description
MC_PATH_CMD_TYPE_MOVE_LINE	1	Linear interpolation motion.
MC_PATH_CMD_TYPE_MOVE_CIRC_CP_ANGLE	2	2D circular interpolation motion by providing the center position and an angle.
MC_PATH_CMD_TYPE_MOVE_CIRC_CP_EP	3	2D circular interpolation motion by providing the center position and the end position.
MC_PATH_CMD_TYPE_MOVE_CIRC_BP_EP	4	2D circular interpolation motion by providing a border position and the end position.
MC_PATH_CMD_TYPE_MOVE_3D_CIRC_CP_ANGLE	5	3D circular interpolation motion by providing the center position and an angle.
MC_PATH_CMD_TYPE_MOVE_3D_CIRC_CP_EP	6	3D circular interpolation motion by providing the center position and the end position.
MC_PATH_CMD_TYPE_MOVE_3D_CIRC_BP_EP	7	3D circular interpolation motion by providing a border position and the end position.
MC_PATH_CMD_TYPE_MOVE_HELICAL	8	Helical interpolation motion.
MC_PATH_CMD_TYPE_MOVE_3D_HELICAL	9	3D helical interpolation

		motion.
MC_PATH_CMD_TYPE_MOVE_CONICAL_HELIX	10	Conical helix interpolation motion.
MC_PATH_CMD_TYPE_MOVE_3D_CONICAL_HELIX	11	3D Conical helix interpolation motion.
MC_PATH_CMD_TYPE_SET_ACCDEC_TIME	12	Set acceleration time
MC_PATH_CMD_TYPE_SET_ACCDEC_TYPE	13	Set the type of acceleration
MC_PATH_CMD_TYPE_SET_CMD_MODE	14	Set the blend mode
MC_PATH_CMD_TYPE_SET_BLEND_PERCENT	15	Set the percentage of blending
MC_PATH_CMD_TYPE_DWELL	16	Wait for the dwell time.
MC_PATH_CMD_TYPE_SET_DO	17	Output DO
MC_PATH_CMD_TYPE_SET_AO_VOLT	18	Output AO volt

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t PathDataNo = 0;
uint8_t AbsMove;
double      EndPos[MC_AXIS_NO_MAX];
double      AuxPos[3];
double    Args[MC_PATH_DATA_ARGS_MAX];

/**************************Move Line**************************/
EndPos[0] = 10;
EndPos[1] = 10;
Args[0] = 4; //Velocity
AbsMove = 1;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_LINE,
                                        AbsMove, EndPos, NULL, Args);
if(ret != 0)
```



```
    printf("Failed to add path data:%d\n",ret);

/***************************Move Circular (CP, ANGLE)***************************/
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
Args[0] = 4; //Velocity
Args[1] = 315; //Angle
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_CIRC_CP_ANGLE,
AbsMove, NULL, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);

/***************************Move Circular (CP, EP)***************************/
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
EndPos[0] = 8.535533; //End Position
EndPos[1] = 3.535533; //End Position
Args[0] = 4; //Velocity
Args[1] = 1; //Dir
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_CIRC_CP_EP,
                                        AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);

/***************************Move Circular (BP, EP)***************************/
AuxPos[0] = 5; //Border Position
AuxPos[1] = 5; //Border Position
EndPos[0] = 8.535533; //End Position
EndPos[1] = 3.535533; //End Position
Args[0] = 4; //Velocity
Args[1] = 0; //Dir
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_CIRC_BP_EP,
                                        AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);
```



```
/****************************Move 3D Circular (CP, ANGLE)****************************/
AuxPos[0] = 3.5355; //Center Position
AuxPos[1] = 3.5355; //Center Position
AuxPos[2] = 0.0; //Center Position
EndPos[0] = -0.7071; //Normal vector
EndPos[1] = 0.7071; //Normal vector
EndPos[2] = 0; //Normal vector
Args[0] = 4; //Velocity
Args[1] = 315; //Angle
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo,
MC_PATH_CMD_TYPE_MOVE_3D_CIRC_CP_ANGLE, AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);

/****************************Move 3D Circular (CP, EP)****************************/
AuxPos[0] = 3.5355; //Center Position
AuxPos[1] = 3.5355; //Center Position
AuxPos[2] = 0.0; //Center Position
EndPos[0] = 1.03552; //End Position
EndPos[1] = 1.03552; //End Position
EndPos[2] = -3.53547; //End Position
Args[0] = 4; //Velocity
Args[1] = 0; //Dir
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_3D_CIRC_CP_EP,
AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);

/****************************Move 3D Circular (CP, EP)****************************/
AuxPos[0] = 3.5355; //Center Position
AuxPos[1] = 3.5355; //Center Position
AuxPos[2] = 0.0; //Center Position
EndPos[0] = 1.03552; //End Position
EndPos[1] = 1.03552; //End Position
EndPos[2] = -3.53547; //End Position
```

```
Args[0] = 4; //Velocity
Args[1] = 0; //Dir
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_3D_CIRC_CP_EP,
AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/**************************Move 3D Circular (BP, EP)**************************/
AuxPos[0] = 1.036; //Border Position
AuxPos[1] = 1.036; //Border Position
AuxPos[2] = 3.5355; //Border Position
EndPos[0] = 6.035; //End Position
EndPos[1] = 6.035; //End Position
EndPos[2] = -3.53547; //End Position
Args[0] = 4; //Velocity
Args[1] = 1; //Dir
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_3D_CIRC_BP_EP,
AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/**************************Move Helical**************************/
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
Args[0] = 4; //Velocity
Args[1] = 720; //Angle
Args[2] = 5; //Pitch
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_HELICAL,
						AbsMove, NULL, AuxPos, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/**************************Move 3D Helical**************************/
AuxPos[0] = 3.5355; //Center Position
AuxPos[1] = 3.5355; //Center Position
```

```
AuxPos[2] = 0.0; //Center Position
EndPos[0] = -0.7071; //Normal vector
EndPos[1] = 0.7071; //Normal vector
EndPos[2] = 0; //Normal vector
Args[0] = 4; //Velocity
Args[1] = 720; //Angle
Args[2] = 5; //Pitch
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_3D_HELICAL,
                                        AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
      printf("Failed to add path data:%d\n",ret);

/**************************Move Conical Helix**************************/
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
Args[0] = 4; //Velocity
Args[1] = 720; //Angle
Args[2] = 5; //Pitch
Args[3] = 10; //End Radius
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_CONICAL_HELIX,
AbsMove, NULL, AuxPos, Args);
if(ret != 0)
      printf("Failed to add path data:%d\n",ret);

/**************************Move 3D Conical Helix**************************/
AuxPos[0] = 3.5355; //Center Position
AuxPos[1] = 3.5355; //Center Position
AuxPos[2] = 0.0; //Center Position
EndPos[0] = -0.7071; //Normal vector
EndPos[1] = 0.7071; //Normal vector
EndPos[2] = 0; //Normal vector
Args[0] = 4; //Velocity
Args[1] = 720; //Angle
Args[2] = 5; //Pitch
Args[3] = 10; //End Radius
AbsMove = 0;
```



```
ret = ECAT_McAddPathData(DeviceNo, PathDataNo,
MC_PATH_CMD_TYPE_MOVE_3D_CONICAL_HELIX, AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/***************************Set Acc Time**************************/
rgs[0] = 900; //ms
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_SET_ACCDEC_TIME,
                                        0, NULL, NULL, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/***************************Set Acc Type**************************/
Args[0] = 2; // 1:T-Curve, 2:S-Curve
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_SET_ACCDEC_TYPE,
                                        0, NULL, NULL, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/***************************Set Cmd Mode**************************/
Args[0] = MS_GRP_CM_BLENDING; //MS_GRP_CM_BUFFERED or MS_GRP_CM_BLENDING
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_SET_CMD_MODE,
                                        0, NULL, NULL, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/***************************Set Bledn Percent**************************/
Args[0] = 50; //50%
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_SET_BLEND_PERCENT,
                                        0, NULL, NULL, Args);
if(ret != 0)
	printf("Failed to add path data:%d\n",ret);

/***************************Execute Dwell**************************/
Args[0] = 2000; //Cycle time tick
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_DWELL,
                                        0, NULL, NULL, Args);
if(ret != 0)
```

```
        printf("Failed to add path data:%d\n",ret);

/***************************Output DO***************************/
Args[0] = 3; //SlaveNo
Args[1] = 1; //BitNo
Args[2] = 0; //Do Value
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_SET_DO,
                                            0, NULL, NULL, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);

/***************************Output AO***************************/
Args[0] = 4; //SlaveNo
Args[1] = 1; //ChannelNo
Args[2] = 7.5; //Volt
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_SET_AO_VOLT,
                                            0, NULL, NULL, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);
```


7.8.34. ECAT_McSetPathData

Description:

Modify the specified index Path data.

Syntax:

int32_t ECAT_McSetPathData(uint16_t DeviceNo, uint16_t PathDataNo, uint16_t DataIndex, uint32_t CmdType, uint8_t AbsMove, double EndPos[], double AuxPos[], double Args[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PathDataNo	uint16_t	IN	Queue number
DataIndex	uint16_t	IN	Data index
CmdType	uint32_t	IN	Command type(Defined in Table 7.10)
AbsMove	uint8_t	IN	Absolute motion setting 0: Relative 1: Absolute
EndPos	double []	IN	End position
AuxPos	double []	IN	Auxiliary position
Args	double []	IN	Parameters

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t PathDataNo = 0;
uint8_t AbsMove;
double      EndPos[MC_AXIS_NO_MAX];
double      AuxPos[3];
double   Args[MC_PATH_DATA_ARGS_MAX];

/***************************Move Line***************************/
//data index 0
EndPos[0] = 10;
EndPos[1] = 10;
Args[0] = 4; //Velocity
AbsMove = 1;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_LINE,
                                             AbsMove, EndPos, NULL, Args);
if(ret != 0)
   printf("Failed to add path data:%d\n",ret);

/***************************Move Circular ***************************/
//data index 1
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
Args[0] = 4; //Velocity
Args[1] = 315; //Angle
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_CIRC_CP_ANGLE,
AbsMove, NULL, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);


//modify data index 1
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
```



```
EndPos[0] = 8.535533; //End Position
EndPos[1] = 3.535533; //End Position
Args[0] = 4; //Velocity
Args[1] = 1; //Dir
AbsMove = 0;
ret = ECAT_McSetPathData(DeviceNo, PathDataNo, 1, MC_PATH_CMD_TYPE_MOVE_CIRC_CP_EP,
                         AbsMove, EndPos, AuxPos, Args);
if(ret != 0)
        printf("Failed to set path data:%d\n",ret);
```


7.8.35. ECAT_McGetPathData

Description:

Get the specified index Path data.

Syntax:

int32_t ECAT_McGetPathData(uint16_t DeviceNo, uint16_t PathDataNo, uint16_t DataIndex, uint32_t *CmdType, uint8_t *AbsMove, double EndPos[], double AuxPos[], double Args[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PathDataNo	uint16_t	IN	Queue number
DataIndex	uint16_t	IN	Data index
CmdType	uint32_t *	OUT	Command type(Defined in Table 7.10)
AbsMove	uint8_t *	OUT	Absolute motion setting 0: Relative 1: Absolute
EndPos	double []	OUT	End position
AuxPos	double []	OUT	Auxiliary position
Args	double []	OUT	Parameters

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t PathDataNo = 0;
uint8_t AbsMove;
double      EndPos[MC_AXIS_NO_MAX];
double      AuxPos[3];
double    Args[MC_PATH_DATA_ARGS_MAX];
uint32_t CmdType;
uint8_t AbsMove;
/**************************Move Line**************************/
//data index 0
EndPos[0] = 10;
EndPos[1] = 10;
Args[0] = 4; //Velocity
AbsMove = 1;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_LINE,
                                        AbsMove, EndPos, NULL, Args);
if(ret != 0)
   printf("Failed to add path data:%d\n",ret);

ret = ECAT_McGetPathData(DeviceNo, PathDataNo, 0, &CmdType, &AbsMove, EndPos, AuxPos, Args);
if(ret != 0) {
        printf("Failed to get path data:%d\n",ret);
} else {
        printf("Cmd Type:%u\n", CmdType);
        printf("Abs. Move:%u\n", AbsMove);
        printf("EndPos[0]:%u\n", EndPos[0]);
        printf("EndPos[1]:%u\n", EndPos[1]);
        printf("Args[0]:%u\n", Args[0]);
}
```

7.8.36. ECAT_McClearPathData

Description:

Clear the path data in the queue.

Syntax:

int32_t ECAT_McClearPathData(uint16_t DeviceNo, uint16_t PathDataNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PathDataNo	uint16_t	IN	Queue number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t PathDataNo = 0;
uint8_t AbsMove;
double      EndPos[MC_AXIS_NO_MAX];
double      AuxPos[3];
double    Args[MC_PATH_DATA_ARGS_MAX];
/***************************Move Line***************************/
//data index 0
EndPos[0] = 10;
EndPos[1] = 10;
Args[0] = 4; //Velocity
AbsMove = 1;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_LINE,
                                                AbsMove, EndPos, NULL, Args);
if(ret != 0)
   printf("Failed to add path data:%d\n",ret);

ret = McClearPathData(DeviceNo, PathDataNo);
if(ret != 0) {
       printf("Failed to clear path data:%d\n",ret);
}
```

7.8.37. ECAT_McGetPathDataSize

Description:

Get the number of Path data in the queue.

Syntax:

int32_t ECAT_McGetPathDataSize(uint16_t DeviceNo, uint16_t PathDataNo, uint16_t *Size)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PathDataNo	uint16_t	IN	Queue number
Size	uint16_t *	OUT	Number of Path data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t PathDataNo = 0;
uint8_t AbsMove;
double      EndPos[MC_AXIS_NO_MAX];
double      AuxPos[3];
double    Args[MC_PATH_DATA_ARGS_MAX];
uint16_t Size;

/***************************Move Line***************************/
//data index 0
EndPos[0] = 10;
EndPos[1] = 10;
Args[0] = 4; //Velocity
AbsMove = 1;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_LINE,
                                        AbsMove, EndPos, NULL, Args);
if(ret != 0)
   printf("Failed to add path data:%d\n",ret);

ret = ECAT_McGetPathDataSize(DeviceNo, PathDataNo, &Size);
if(ret != 0) {
        printf("Failed to get path data size:%d\n",ret);
} else {
        printf("path data size:%u\n", Size);
}
```


7.8.38. ECAT_McGroupMovePath

Description:

Start Path Motion Control.

Syntax:

int32_t ECAT_McGroupMovePath(uint16_t DeviceNo, uint16_t GroupNo, uint16_t PathDataNo, uint8_t Restart, uint16_t DataIndex, uint8_t Repeat)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PathDataNo	uint16_t	IN	Queue number
Restart	uint8_t	IN	Restart 0: If DataIndex is 0, it will be executed from the last stop index value. If DataIndex is not 0, it will be executed from the specified index value. 1: Execute from index 0
DataIndex	uint16_t	IN	Data index
Repeat	uint8_t	IN	Repeat

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t PathDataNo = 0;
uint8_t AbsMove;
double      EndPos[MC_AXIS_NO_MAX];
double      AuxPos[3];
double    Args[MC_PATH_DATA_ARGS_MAX];

/***************************Move Line***************************/
EndPos[0] = 10;
EndPos[1] = 10;
Args[0] = 4; //Velocity
AbsMove = 1;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_LINE,
                                        AbsMove, EndPos, NULL, Args);
if(ret != 0)
   printf("Failed to add path data:%d\n",ret);

/***************************Move Circular (CP, ANGLE)***************************/
AuxPos[0] = 5; //Center Position
AuxPos[1] = 0; //Center Position
Args[0] = 4; //Velocity
Args[1] = 315; //Angle
AbsMove = 0;
ret = ECAT_McAddPathData(DeviceNo, PathDataNo, MC_PATH_CMD_TYPE_MOVE_CIRC_CP_ANGLE,
AbsMove, NULL, AuxPos, Args);
if(ret != 0)
        printf("Failed to add path data:%d\n",ret);

/***************************Group Move Path***************************/
ret = ECAT_McGroupMovePath(DeviceNo, GroupNo, PathDataNo, 1, 0, 1);
if(ret != 0)
        printf("Group move path failed:%d\n",ret);
```


7.8.39. ECAT_McGroupMoveLineAbsAdv

Description:

Start an absolute linear interpolation motion of a group.

Syntax:

int32_t ECAT_McGroupMoveLineAbsAdv(uint16_t DeviceNo, uint16_t GroupNo, double EndPos[], double StartVel, double ReqVel, double FinalVel, double Accel, double Decel, uint8_t AccDecMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
EndPos	Double *	IN	Position array of a group Each array element is the absolute position of an axis. (Unit: user unit)
StartVel	double	IN	Start velocity (Unit: user unit/s)
ReqVel	double	IN	Target velocity (Unit: user unit/s)
FinalVel	double	IN	Final velocity (Unit: user unit/s)
Accel	double	IN	Acceleration rate ($\text{user unit}/s^2$) or acceleration time (second)
Decel	double	IN	Deceleration rate ($\text{user unit}/s^2$) or deceleration time (second)
AccDecMode	uint8_t	IN	Acceleration and deceleration input mode: 0: acceleration and deceleration rate ($\text{user unit}/s^2$) 1: acceleration and deceleration time (second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

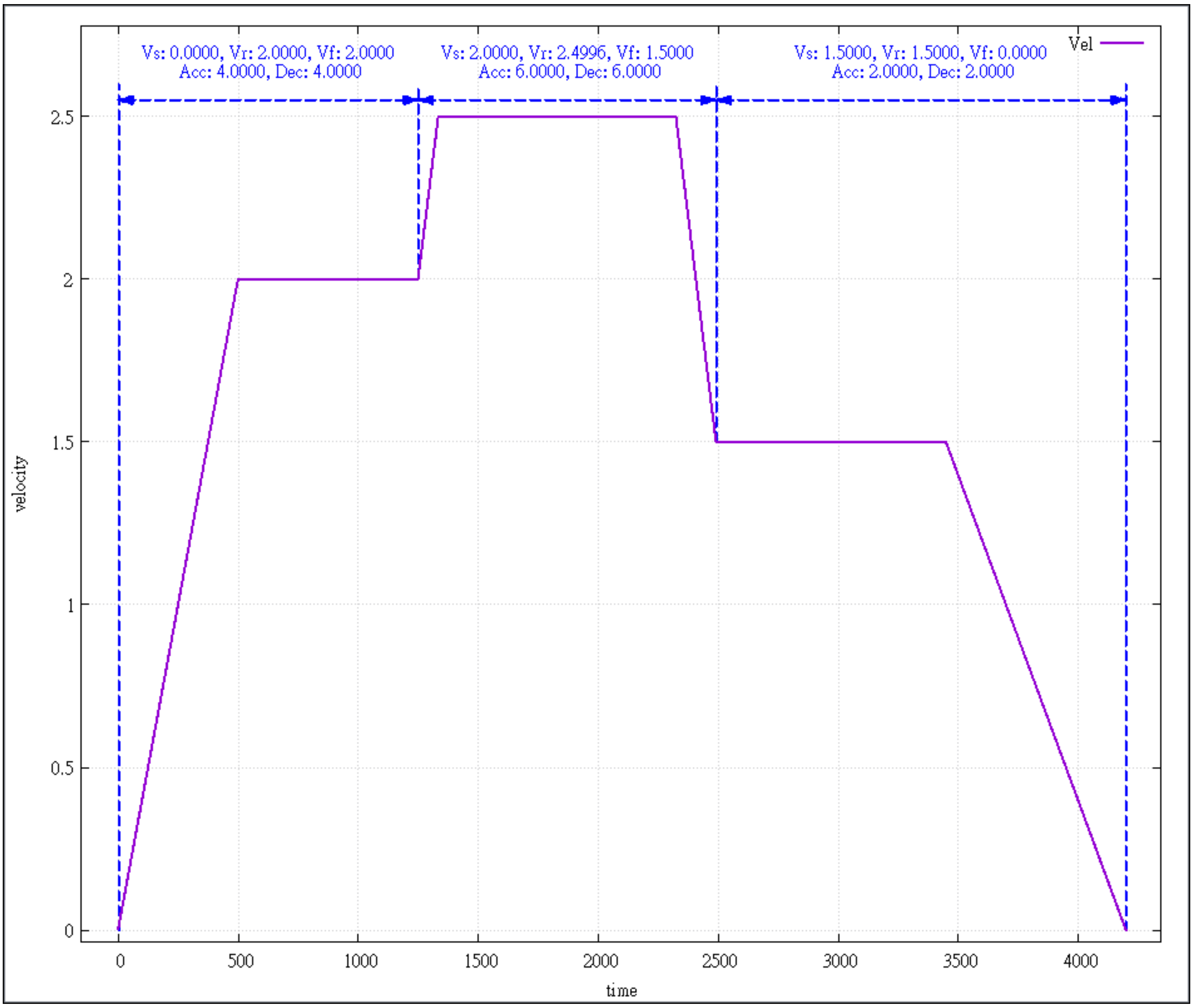
```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
double start_vel;
double req_vel;
double final_vel;
double accel;
double decel;
double end_pos[MC_AXIS_NO_MAX];

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
    printf("Failed to add axis to group:%d\n", ret);
    return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
    //Command 1
```



```
    start_vel = 0;
    req_vels = 2;
    final_vel = 2;
    accel = 4;
    decel = 4;
   end_pos[0] = 1.5;
   end_pos[1] = 1.5;

    ret = ECAT_McGroupMoveLineAbsAdv(DeviceNo, GroupNo, end_pos,
                        start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
           printf("Failed to add group move line command:%d\n", ret);

    //Command 2
    start_vel = 2;
    req_vels = 2.5;
    final_vel = 1.5;
    accel = 6;
    decel = 6;
   end_pos[0] = 3.5;
   end_pos[1] = 3.5;

    ret = ECAT_McGroupMoveLineAbsAdv(DeviceNo, GroupNo, end_pos,
                        start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
           printf("Failed to add group move line command:%d\n", ret);

    //Command 3
    start_vel = 1.5;
    req_vels = 1.5;
    final_vel = 0;
    accel = 2;
    decel = 2;
   end_pos[0] = 5;
   end_pos[1] = 5;

    ret = ECAT_McGroupMoveLineAbsAdv(DeviceNo, GroupNo, end_pos,
                        start_vel, req_vel, final_vel, accel, decel, 0);
```



```
    if (ret != 0)
        printf("Failed to add group move line command:%d\n", ret);


    do
    {
        sleep(1);
        ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

    }while(State == MC_GS_MOVING) //Moving

    if(State == MC_GS_STANDBY) //Standby
        printf("Group move line successfully!\n");
    else if(State == MC_GS_ERRORSTOP) //ErrorStop
    {
        printf("Group error stop\n");
    }
}
```


Vs: 0.0000, Vr: 2.0000, Vf: 2.0000
Acc: 4.0000, Dec: 4.0000
Vs: 2.0000, Vr: 2.4996, Vf: 1.5000
Acc: 6.0000, Dec: 6.0000
Vs: 1.5000, Vr: 1.5000, Vf: 0.0000
Acc: 2.0000, Dec: 2.0000
Vel
velocity
time
0
0.5
1
1.5
2
2.5
0
500
1000
1500
2000
2500
3000
3500
4000

7.8.40. ECAT_McGroupMoveLineRelAdv

Description:

Start a relative linear interpolation motion of a group.

Syntax:

int32_t ECAT_McGroupMoveLineRelAdv(uint16_t DeviceNo, uint16_t GroupNo, double EndPos[], double StartVel, double ReqVel, double FinalVel, double Accel, double Decel, uint8_t AccDecMode)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
EndPos	Double *	IN	Distance array of a group Each array element is the relative position of an axis. (Unit: user unit)
StartVel	double	IN	Start velocity (Unit: $\mathrm{user\ unit/s}$)
ReqVel	double	IN	Target velocity (Unit: $\mathrm{user\ unit/s}$)
FinalVel	double	IN	Final velocity (Unit: $\mathrm{user\ unit/s}$)
Accel	double	IN	Acceleration rate ($\mathrm{user\ unit}/s^2$) or acceleration time (second)
Decel	double	IN	Deceleration rate ($\mathrm{user\ unit}/s^2$) or deceleration time (second)
AccDecMode	uint8_t	IN	Acceleration and deceleration input mode: 0: acceleration and deceleration rate ($\mathrm{user\ unit}/s^2$) 1: acceleration and deceleration time (second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

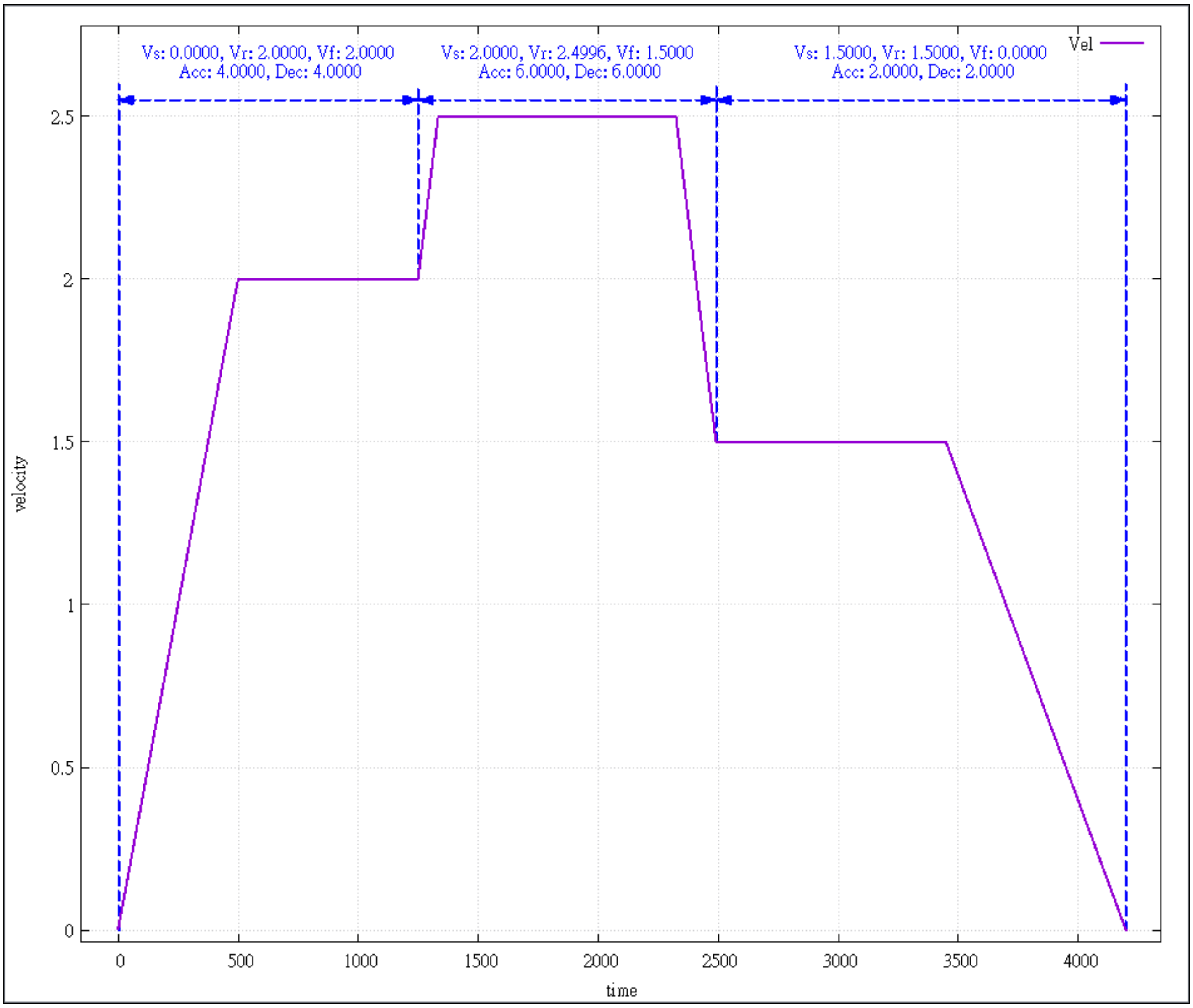
```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
double start_vel;
double req_vel;
double final_vel;
double accel;
double decel;
double end_pos[MC_AXIS_NO_MAX];

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	 start_vel = 0;
	 req_vels = 2;
	 final_vel = 2;
```



```
    accel = 4;
    decel = 4;
    end_pos[0] = 1.5;
    end_pos[1] = 1.5;

    ret = ECAT_McGroupMoveLineAbsAdv(DeviceNo, GroupNo, end_pos,
                        start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
        printf("Failed to add group move line command:%d\n", ret);

    //Command 2
    start_vel = 2;
    req_vels = 2.5;
    final_vel = 1.5;
    accel = 6;
    decel = 6;
    end_pos[0] = 3;
    end_pos[1] = 3;

    ret = ECAT_McGroupMoveLineRelAdv(DeviceNo, GroupNo, end_pos,
                        start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
        printf("Failed to add group move line command:%d\n", ret);

    //Command 3
    start_vel = 1.5;
    req_vels = 1.5;
    final_vel = 0;
    accel = 2;
    decel = 2;
    end_pos[0] = 1.5;
    end_pos[1] = 1.5;

    ret = ECAT_McGroupMoveLineRelAdv(DeviceNo, GroupNo, end_pos,
                        start_vel, req_vel, final_vel, accel, decel, 0);
    if (ret != 0)
        printf("Failed to add group move line command:%d\n", ret);
```



```
        do
        {
            sleep(1);
            ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

        }while(State == MC_GS_MOVING) //Moving

        if(State == MC_GS_STANDBY) //Standby
            printf("Group move line successfully!\n");
        else if(State == MC_GS_ERRORSTOP) //ErrorStop
        {
            printf("Group error stop\n");
        }
    }
```



Vs: 0.0000, Vr: 2.0000, Vf: 2.0000
Acc: 4.0000, Dec: 4.0000
Vs: 2.0000, Vr: 2.4996, Vf: 1.5000
Acc: 6.0000, Dec: 6.0000
Vs: 1.5000, Vr: 1.5000, Vf: 0.0000
Acc: 2.0000, Dec: 2.0000
Vel
velocity
time
0
0.5
1
1.5
2
2.5
0
500
1000
1500
2000
2500
3000
3500
4000

7.8.41. ECAT_McGroupMoveShaker

Description:

Start a relative sine wave motion of a group.

Note:(1) Can be used with some group commands

(2) Blending or buffer mode is not supported, it can be used in blending or buffer mode, but will abort relative sine wave movement in progress.

Y = Amp * sin(2 * pi * Freq * t + phase)

t = 0 to Time

Syntax:

int32_t ECAT_McGroupMoveShaker(uint16_t DeviceNo, uint16_t GroupNo, double Amp, double phase[], double Freq, double Time);

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Amp	double	IN	amplitude (Unit:user unit)
phase	double[]	IN	phase (Unit:degree)
Freq	double	IN	Frequency(Unit:hz)
Time	double	IN	Moving time (Unit:second)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

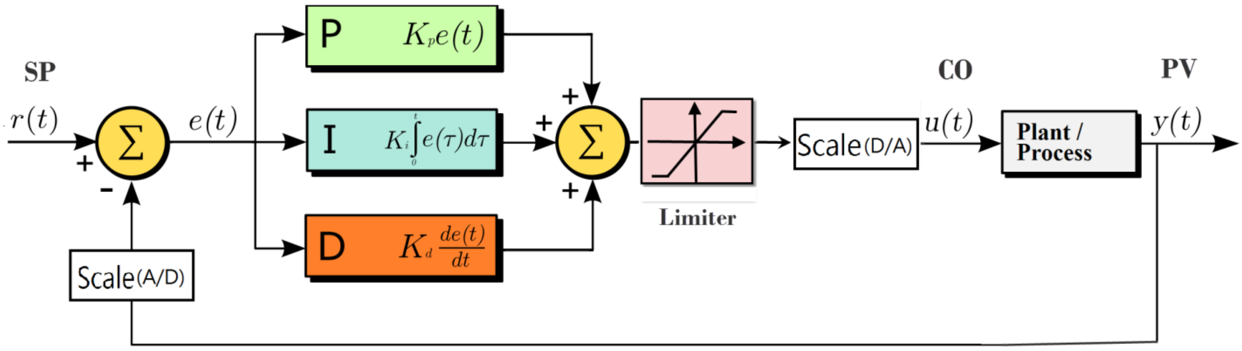
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t AxisNo;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BUFFERED; //0: Aborting, 1: Buffered, 2: Blending
double Amp;
double phase[MC_AXIS_NO_MAX];
double Freq;
double Time;

AxisNo = 0;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

AxisNo = 1;
ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, AxisNo);
if(ret < 0)
{
	printf("Failed to add axis to group:%d\n", ret);
	return;
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
```



```
if(State == MC_GS_STANDBY) //Standby
{
	//Command 1
	Amp = 0.001;
	phase[0] =180;
	Freq = 20;
	Time = 1;
	ret = ECAT_McGroupMoveShaker(DeviceNo, GroupNo, Amp, phase, Freq, Time);
	if(ret < 0)
	{
		printf("Failed to add group move shaker command:%d\n", ret);
	}

	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move line successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```


7.9. PID Controller



SP: SetPoint

CO: Controller Output

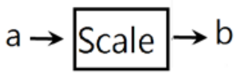
PV: Process Variable

e(t): SP-PV

Simulate Plant Model:

$$G(s) = \frac{1}{s+1}$$

Scale:



b = a* ScaleGain + ScaleOffset

7.9.1. ECAT_PidGetSetPointValue

Description:

Get the Set Point Value.

Syntax:

int32_t ECAT_PidGetSetPointValue(uint16_t DeviceNo, uint32_t PidNo, double* SetPointValue)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SetPointValue	double*	OUT	Set Point Value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_ PidSetStatus (DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);

ret = ECAT_PidGetSetPointValue(DeviceNo, PidNo, &SetPointValue);
if(ret != 0)
{
    printf("Failed to get Pid Set Point Value:%d\n", ret);
}
else
{
    printf("Pid Set Point Value %d\n", SetPointValue);
}
```


7.9.2. ECAT_PidSetSetPointValue

Description:

Set the Set Point Value.

Syntax:

int32_t ECAT_PidSetSetPointValue(uint16_t DeviceNo, uint32_t PidNo, double SetPointValue)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SetPointValue	double	IN	Set Point Value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0)
{
	printf("Failed to set Pid Set Point Value:%d\n", ret);
}
```


7.9.3. ECAT_PidGetProcessVariable

Description:

Get the Process Variable.

Syntax:

int32_t ECAT_PidGetProcessVariable(uint16_t DeviceNo, uint32_t PidNo, double* ProcessVariable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
ProcessVariable	double*	OUT	Process Variable (or Process Value)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);

ret = ECAT_PidGetProcessVariable(DeviceNo, PidNo, &SetPointValue);
if(ret != 0)
{
	printf("Failed to get Pid Set Point Value:%d\n", ret);
}
else
{
	printf("Pid Set Point Value %d\n", SetPointValue);
}
```

7.9.4. ECAT_PidGetSampleTime

Description:

Get the sampling time.

Syntax:

int32_t ECAT_PidGetSampleTime(uint16_t DeviceNo, uint32_t PidNo, uint32_t* Interval)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
PidNo	uint32_t	IN	PID Controller number
Interval	int32_t*	Output	Sampling time Unit: EtherCAT Cycle Time

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
int32_t Interval = 0;

ret = ECAT_PidGetSampleTime(DeviceNo, PidNo, &Interval);
if(ret != 0)
{
	printf("Failed to Get Pid Controller:%d\n", ret);
}
else
{
	printf("Pid Interval %d\n", Interval);
}
```


7.9.5. ECAT_PidSetSampleTime

Description:

Set the sampling time.

Syntax:

int32_t ECAT_PidSetSampleTime(uint16_t DeviceNo, uint32_t PidNo, uint32_t Interval)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
Interval	int32_t	IN	Sampling time Unit: EtherCAT Cycle Time

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
int32_t Interval = 1;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0)
{
	printf("Failed to set Pid Controller:%d\n", ret);
}

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0)printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);
```


7.9.6. ECAT_PidGetStatus

Description:

Get the controller status. It can be enabled or disabled.

Syntax:

int32_t ECAT_PidGetStatus(uint16_t DeviceNo, uint32_t PidNo, uint8_t *status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
status	uint8_t*	Output	Status 0: disabled 1: enabled

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
uint8_t Status= 0;

ret = ECAT_PidGetStatus(DeviceNo, PidNo, &Status);
if(ret != 0)
{
	printf("Failed to Get Pid Status:%d\n", ret);
}
else
{
	printf("Pid Status Value %d\n", Status);
}
```


7.9.7. ECAT_PidSetStatus

Description:

Set PID Controller Status.

Note: Changing the status from **Enabled** to **Disabled** will not clear the output of the control output module. Users can set control output to whatever they like by using function *ECAT_SetSlaveRxPdoData* if PID Controller Status is disabled. However, if the status is changed from **Disabled** to **Enabled, it** will set the output of the control output module to 0; then the controller start to work.

Syntax:

int32_t ECAT_PidSetStatus(uint16_t DeviceNo, uint32_t PidNo, uint8_t status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
status	uint8_t	IN	Status 0: disabled 1: enabled

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0)
{
    printf("Failed to Set Pid Status:%d\n", ret);
}
```


7.9.8. ECAT_PidGetSimulateMode

Description:

Get simulation status. Use it to know whether the system is set for simulation or not.

Syntax:

int32_t ECAT_PidGetSimulateMode(uint16_t DeviceNo, uint32_t PidNo, uint8_t *status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
status	uint8_t*	Output	Status 0: disabled 1: enabled

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
uint8_t Status= 0;

ret = ECAT_PidGetSimulateMode(DeviceNo, PidNo, &Status);
if(ret != 0)
{
	printf("Failed to Get Pid Simulate:%d\n", ret);
}
else
{
	printf("Pid Simulate %d\n", Status);
}
```

7.9.9. ECAT_PidSetSimulateMode

Description:

Set simulation status. Use it to set whether the system is set for simulation or not.

Note: Changing the status from **Disable** to En**able simulation** will clear the output of the control output module which is used for this PID controller. Users can set control output value by using function *ECAT_SetSlaveRxPdoData* if simulation is disabled.

Syntax:

int32_t ECAT_PidSetSimulateMode(uint16_t DeviceNo, uint32_t PidNo, uint8_t status)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
status	uint8_t	IN	Status 0: Disable simulation 1: Enable simulation

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0)
{
	printf("Failed to Set Pid Simulate:%d\n", ret);
}

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);
```


7.9.10. ECAT_PidGetParameter

Description:

Get the control parameters of a PID Controller.

Syntax:

int32_t ECAT_PidGetParameter(uint16_t DeviceNo, uint32_t PidNo, double *kp, double *ki, double *kd)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number (0 ~ 9)
kp	double *	Output	Proportional control gain
ki	double *	Output	Integral control gain
kd	double *	Output	Derivative control gain

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double kp= 0;
double ki= 0;
double kd= 0;
ret = ECAT_PidGetParameter(DeviceNo, PidNo, &kp, &ki, &kd)
if(ret != 0)
{
    printf("Failed to Get Pid Parameter:%d\n", ret);
}
else
{
    printf("Pid Parameter : kp:%f , ki:%f , kd:%f \n", kp, ki, kd);
}
```


7.9.11. ECAT_PidSetParameter

Description:

Set the control parameters of a PID Controller.

Syntax:

int32_t ECAT_PidSetParameter(uint16_t DeviceNo, uint32_t PidNo, double kp, double ki, double kd)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number (0 ~ 9)
kp	double	IN	Proportional control gain
ki	double	IN	Integral control gain
kd	double	IN	Derivative control gain

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0)
{
	printf("Failed to Set Pid Parameter:%d\n", ret);
}

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);
```

7.9.12. ECAT_PidGetProcessVariableModule

Description:

A Process Variable in a PID control loop is measured by an analog input channel in a module. In order to convert an analog input value to a physical value, users need to set scaling parameters. **SlaveNo**, **OffsetByte** and **Bitlength** parameters are used for the assignment of the module and its analog input channel. **ScaleGain** and **ScaleOffset** paramters are used for data conversion. This function can get the settings of these parameters.

Syntax:

int32_t ECAT_PidGetProcessVariableModule(uint16_t DeviceNo, uint32_t PidNo, uint16_t* SlaveNo, uint16_t* OffsetByte, uint16_t* Bitlength, double* ScaleGain, double* ScaleOffset)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SlaveNo	uint16*	OUT	Slave number
OffsetByte	uint16*	OUT	Byte offset
Bitlength	uint16*	OUT	Data Size, Unit: bit
ScaleGain	double*	OUT	Input Gain
ScaleOffset	double*	OUT	Input Offset

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
uint16_t SlaveNo = 0;
uint16_t Offset = 0;
uint16_t Bitsize = 16;
double Scalegain = 1;
double Scaleoffset = 0;

ret=ECAT_PidGetProcessVariableModule(DeviceNo, PidNo, &SlaveNo, &Offset, &Bitsize, &Scalegain,
&Scaleoffset);
if(ret != 0)
{
	printf("Failed to Get Pid Input:%d\n", ret);
}
```

7.9.13. ECAT_PidSetProcessVariableModule

Description:

A Process Variable in a PID control loop is measured by an analog input channel in a module. In order to convert an analog input value to a physical value, users need to set scaling parameters. **SlaveNo**, **OffsetByte** and **Bitlength** paramters are used for the assignment of the module and its analog input channel. **ScaleGain** and **ScaleOffset** paramters are used for data conversion. This function can set these settings.

Syntax:

int32_t ECAT_PidSetProcessVariableModule(uint16_t DeviceNo, uint32_t PidNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t Bitlength,double ScaleGain,double ScaleOffset)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SlaveNo	uint16	IN	Slave number
OffsetByte	uint16	IN	Byte offset
Bitlength	uint16	IN	Data Size, Unit: bit
ScaleGain	double	IN	Input Gain
ScaleOffset	double	IN	Input Offset

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
uint16_t SlaveNo_input = 0;
uint16_t Offset_input = 0;
uint16_t Bitsize_input = 16;
double Scalegain_input = 1;
double Scaleoffset_input = 0;
uint16_t SlaveNo_output = 0;
uint16_t Offset_output = 2;
uint16_t Bitsize_output = 16;
double Scalegain_output = 1;
double Scaleoffset_output = 0;
double Max_Value = 0;
double Min_Value = 0;
int32_t Input = 5;
uint8_t Simulate= 0;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;

ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret=ECAT_PidSetProcessVariableModule(DeviceNo, PidNo, SlaveNo_input, Offset_input, Bitsize_input,
Scalegain_input, Scaleoffset_input);
if(ret != 0)
```



```
{
    printf("Failed to Set Pid Input:%d\n", ret);
}

ret= ECAT_PidSetControlOutputModule(DeviceNo, PidNo, SlaveNo_output, Offset_output, Bitsize_output,
Scalegain_output, Scaleoffset_output, Max_Value, Min_Value);
if(ret != 0) printf("Failed to Set Pid Output:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0)printf("Failed to Set Pid Status:%d\n", ret);
```

7.9.14. ECAT_PidGetControlOutputModule

Description:

A Control Output in a PID control loop is sent to an analog output channel in an AO module. In order to convert a physical value to an analog output value, users need to set scaling parameters. **SlaveNo**, **OffsetByte** and **Bitlength** parameters are used for assignment of the module and its analog output channel. **ScaleGain** and **ScaleOffset** parameters are used for data conversion. **Output_Max_Value** and **Output_Min_Value** parameters are used to limit the control output value. This function can get these settings.

Syntax:

int32_t ECAT_PidGetControlOutputModule(uint16_t DeviceNo, uint32_t PidNo, uint16_t* SlaveNo, uint16_t* OffsetByte, uint16_t* Bitlength, double* ScaleGain, double* ScaleOffset, double* Output_Max_Value, double* Output_Min_Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SlaveNo	uint16*	OUT	Slave number
OffsetByte	uint16*	OUT	Byte offset
Bitlength	uint16*	OUT	Data Size, Unit: bit
ScaleGain	double *	OUT	Output Gain
ScaleOffset	double *	OUT	Output Offset
Output_Max_Value	double *	OUT	Output Maximum Value
Output_Min_Value	double *	OUT	Output Maximum Value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
uint16_t SlaveNo = 0;
uint16_t Offset = 0;
uint16_t Bitsize = 16;
double Scalegain = 1;
double Scaleoffset = 0;
double Max_Value = 0;
double Min_Value = 0;

ret=ECAT_PidGetControlOutputModule(DeviceNo, PidNo, &SlaveNo, &Offset, &Bitsize, &Scalegain,
&Scaleoffset, &Max_Value, &Min_Value);
if(ret != 0)
{
    printf("Failed to Get Pid Output:%d\n", ret);
}
```


7.9.15. ECAT_PidSetControlOutputModule

Description:

A Control Output in a PID control loop is sent to an analog output channel in an AO module. In order to convert a physical value to an analog output value, users need to set scaling parameters. **SlaveNo**, **OffsetByte** and **Bitlength** parameters are used for assignment of the module and its analog output channel. **ScaleGain** and **ScaleOffset** parameters are used for data conversion. **Output_Max_Value** and **Output_Min_Value** parameters are used to limit the control output value. This function can set these settings.

Syntax:

int32_t ECAT_PidSetControlOutputModule(uint16_t DeviceNo, uint32_t PidNo, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t Bitlength, double ScaleGain, double ScaleOffset, double Output_Max_Value, double Output_Min_Value)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SlaveNo	uint16	IN	Slave number
OffsetByte	uint16	IN	Byte offset
Bitlength	uint16	IN	Data Size, Unit: bit
ScaleGain	double	IN	Output Gain
ScaleOffset	double	IN	Output Offset
Output_Max_Value	double	IN	Output Maximum Value
Output_Min_Value	double	IN	Output Maximum Value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
uint16_t SlaveNo_input = 0;
uint16_t Offset_input = 0;
uint16_t Bitsize_input = 16;
double Scalegain_input = 1;
double Scaleoffset_input = 0;
uint16_t SlaveNo_output = 0;
uint16_t Offset_output = 2;
uint16_t Bitsize_output = 16;
double Scalegain_output = 1;
double Scaleoffset_output = 0;
double Max_Value = 0;
double Min_Value = 0;
int32_t Input = 5;
uint8_t Simulate= 0;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;

ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret=ECAT_PidSetProcessVariableModule(DeviceNo, PidNo, SlaveNo_input, Offset_input, Bitsize_input,
Scalegain_input, Scaleoffset_input);
if(ret != 0) printf("Failed to Set Pid Input:%d\n", ret);
```



```
ret=ECAT_PidSetControlOutputModule(DeviceNo, PidNo, SlaveNo_output, Offset_output, Bitsize_output, Scalegain_output, Scaleoffset_output, Max_Value, Min_Value);
if(ret != 0)
{
	printf("Failed to Set Pid Output:%d\n", ret);
}
ret = ECAT_ PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);
```


7.9.16. ECAT_PidGetControlOutputValue

Description:

Get Control Output Value in a PID control loop.

Syntax:

int32_t ECAT_PidGetControlOutputValue(uint16_t DeviceNo, uint32_t PidNo, double* Output)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
Output	double*	OUT	Control Output Value

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double Value= 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidGetControlOutputValue(DeviceNo, PidNo, &Value);
if(ret != 0)
{
	printf("Failed to Get Pid Output Value:%d\n", ret);
}
else
{
	printf("Pid OutputValue :%f \n", Value);
}
```

7.9.17. ECAT_PidGetSimulateFeedback

Description:

If the simulation is enabled for a PID control loop, this function can get the Control Output Value of this loop.

Syntax:

int32_t ECAT_PidGetSimulateFeedback(uint16_t DeviceNo, uint32_t PidNo, double* Feedback)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number
PidNo	uint32_t	IN	PID Controller number
Feedback	double*	Output	Control Output Value in a PID control loop with a simulation model as the process.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double Feedback = 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidGetSimulateFeedback(DeviceNo, PidNo, &Feedback);
if(ret != 0)
{
    printf("Failed to Get Pid Simulate Feedback:%d\n", ret);
}
else
{
    printf("Pid Simulate Feedback:%f \n", Feedback);
}
```


7.9.18. ECAT_PidGet_Sp_Err_Op_Pv

Description:

Get the Set Point Value, Error, Control Output, and Process Variable of a PID control system. Users can use this function to get these values back efficiently.

Syntax:

int32_t ECAT_PidGet_Sp_Err_Op_Pv(uint16_t DeviceNo, uint32_t PidNo, double *SetPointValue, double *Error, double *OutputValue, double *ProcessVariable)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
PidNo	uint32_t	IN	PID Controller number
SetPointValue	double*	OUT	Set Point Value (SP)
Error	double*	OUT	Error (= SP-PV)
OutputValue	double*	OUT	Control Output Value (CO)
ProcessVariable	double*	OUT	ProcessVariable (PV)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t PidNo = 0;
double Error= 0;
double ProcessVariable= 0;
double OutputValue= 0;
double SetPointValue = 5;
uint8_t Simulate= 1;
int32_t Interval = 1;
double kp = 1;
double ki = 1;
double kd = 0;
uint8_t enable = 1;
ret = ECAT_PidSetSampleTime(DeviceNo, PidNo, Interval);
if(ret != 0) printf("Failed to set Pid Controller:%d\n", ret);

ret = ECAT_PidSetSimulateMode(DeviceNo, PidNo, Simulate);
if(ret != 0) printf("Failed to get Pid Simulate:%d\n", ret);

ret = ECAT_PidSetParameter(DeviceNo, PidNo, kp, ki, kd)
if(ret != 0) printf("Failed to Set Pid Parameter:%d\n", ret);

ret = ECAT_PidSetStatus(DeviceNo, PidNo, enable);
if(ret != 0) printf("Failed to Set Pid Status:%d\n", ret);

ret = ECAT_PidSetSetPointValue(DeviceNo, PidNo, SetPointValue);
if(ret != 0) printf("Failed to set Pid Set Point Value:%d\n", ret);

ret = ECAT_PidGet_Sp_Err_Op_Pv(DeviceNo, PidNo, &SetPointValue, &Error, &OutputValue,
&ProcessVariable);
if(ret != 0)
{
    printf("Failed to Get Pid Sp_Err_Op_Pv:%d\n", ret);
}
else
```



```
{
      printf("Pid Set Point Value :%f \n", Setpoint);
      printf("Pid Error :%f \n", Error);
      printf("Pid OutputValue :%f \n", OutputValue);
      printf("Pid ProcessVariable:%f \n", ProcessVariable);
}
```

7.10. Stewart Platform

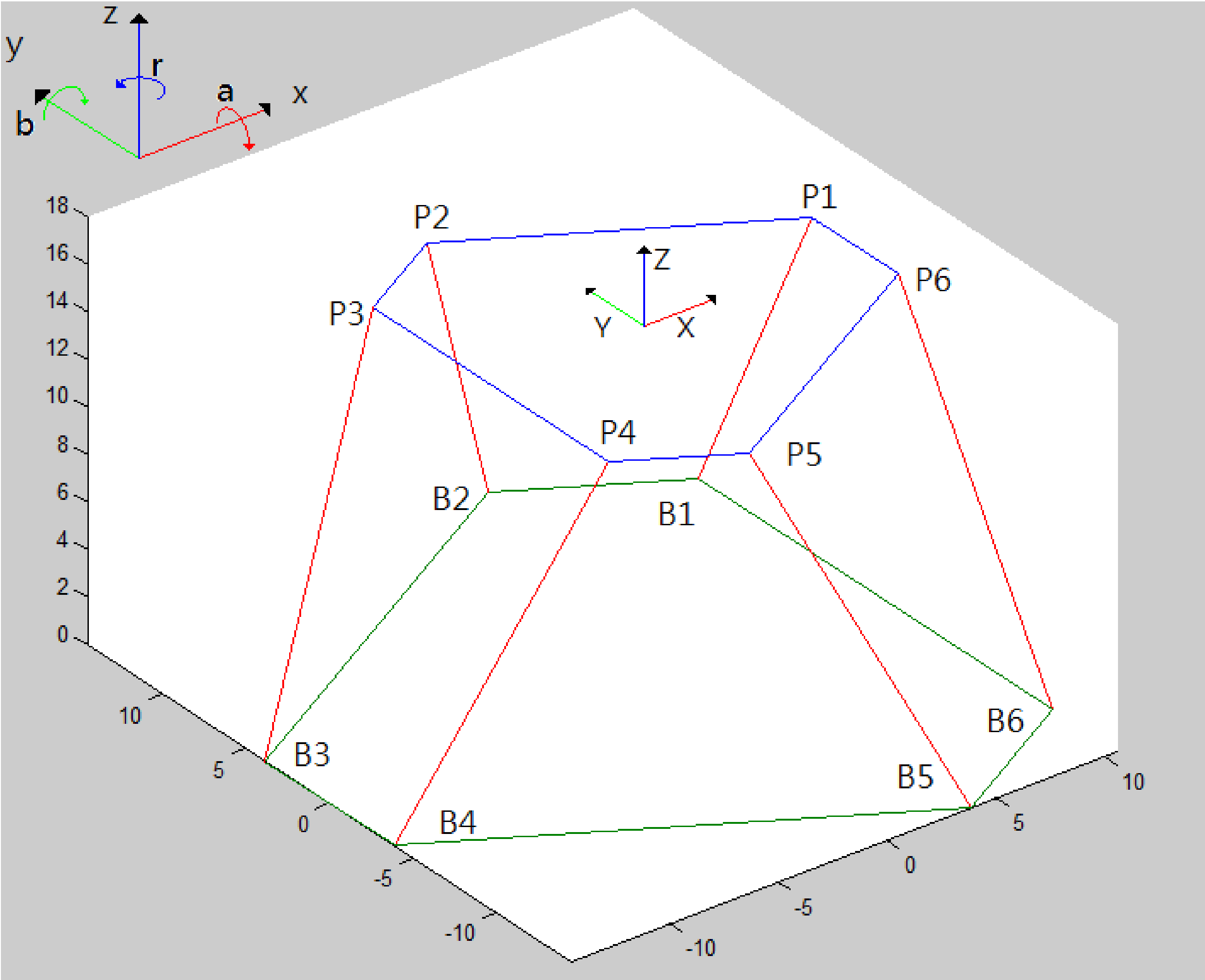
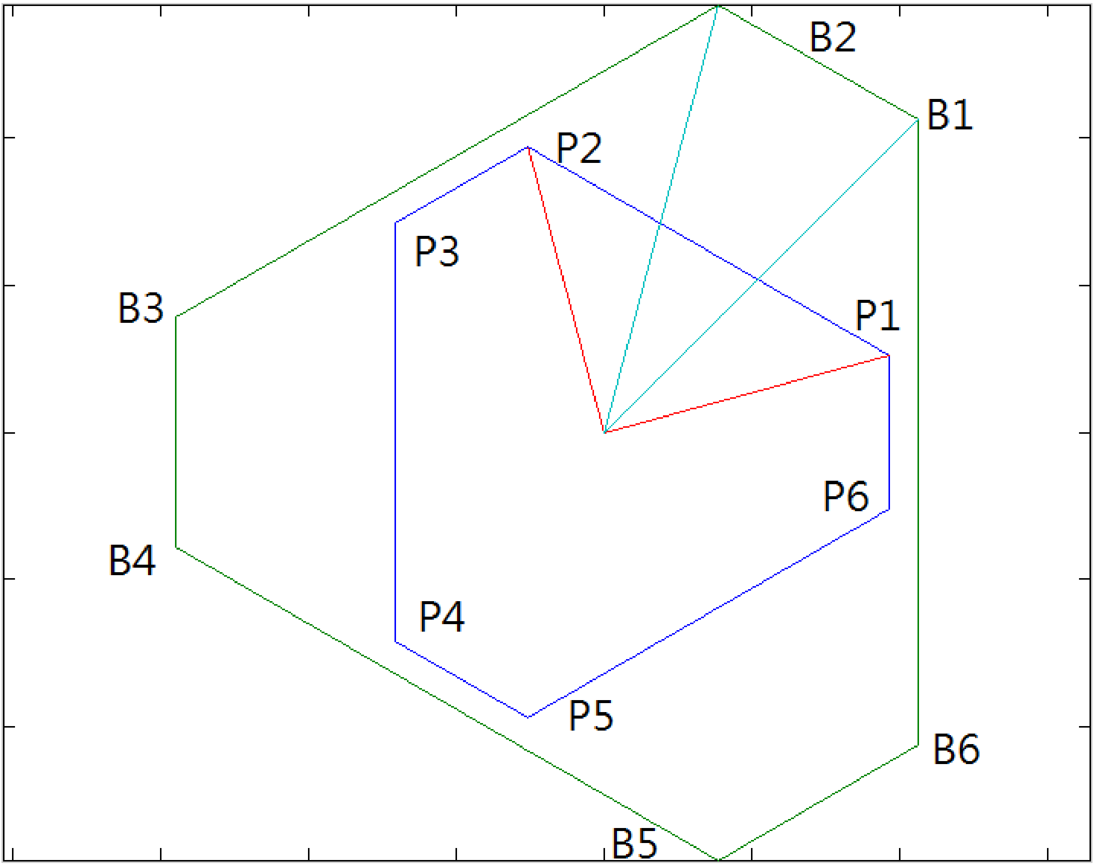
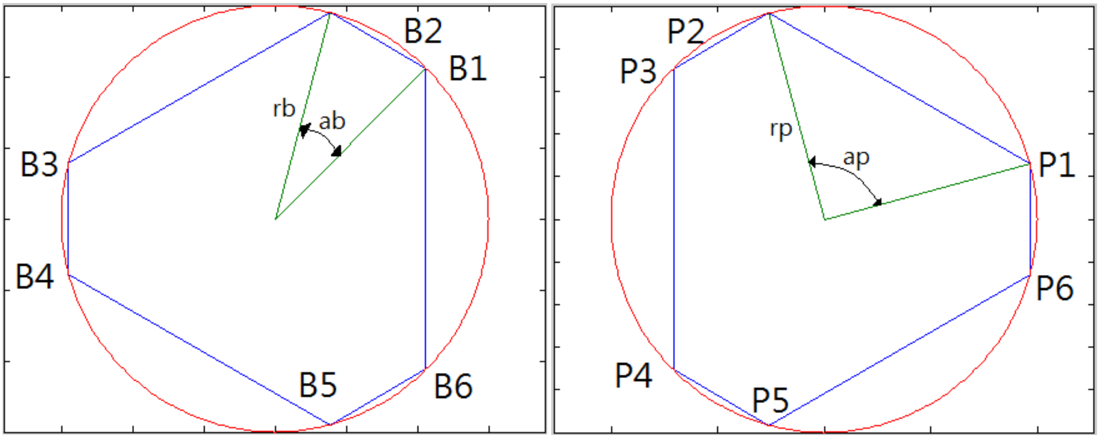


Figure 7.2

Top platform: the plane is formed by 6 Knots, P1 ~ P6

Base platform: the plane is formed by 6 Knots, B1 ~ B6





rb: Radius of the base platform

ab: The angle between B1, the center point of the base platform, and B2

rp: Radius of the top platform

ap: The angle between P1, the center point of the top platform, and P2

7.10.1. ECAT_McSetStewartPlatform_M1

Description:

Set geometric parameters for a Stewart platform (method 1).

Syntax:

int32_t ECAT_McSetStewartPlatform_M1(uint16_t DeviceNo, double radiusB, double angleB, double radiusP, double angleP, double RodLength, double Max_RodLength)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
radiusB	double	IN	Radius of the base platform. Unit: mm
angleB	double	IN	The angle formed by B1, the center point of the base platform, and B2 Unit: degree
radiusP	double	IN	Radius of the top platform, Unit: mm
angleP	double	IN	The angle formed by P1, the center point of the top platform, and P2 Unit: degree
RodLength	double	IN	Minimum length of rod connecting base and top platforms. Unit: mm
Max_RodLength	double	IN	Maximum length of rod connecting base and top platforms. Unit: mm

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
double radiusB = 15;
double angleB = 30;
double radiusP = 10;
double angleP = 90;
double RodLength = 15;
double Max_RodLength = 30;

ret = ECAT_McSetStewartPlatform_M1(DeviceNo, radiusB, angleB, radiusP, angleP, RodLength,
Max_RodLength);
if(ret < 0)
{
	printf("Failed to Set Stewart Platform:%d\n", ret);
	return;
}
```

7.10.2. ECAT_McSetStewartPlatform_M1

Description:

Get geometric parameters of a Stewart platform (method 1).

Syntax:

int32_t ECAT_McGetStewartPlatform_M1(uint16_t DeviceNo, double* radiusB, double* angleB, double* radiusP, double* angleP, double* RodLength, double* Max_RodLength)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
radiusB	double*	OUT	Radius of the base platform. Unit: mm
angleB	double*	OUT	The angle formed by B1, the center point of the base platform, and B2 Unit: degree
radiusP	double*	OUT	Radius of the top platform, Unit: mm
angleP	double*	OUT	The angle formed by P1, the center point of the top platform, and P2 Unit: degree
RodLength	double*	OUT	The minimum length of rod connecting base and top platforms. Unit: mm
Max_RodLength	double*	OUT	The maximum length of rod connecting base and top platforms. Unit: mm

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
double radiusB = 0;
double angleB = 0;
double radiusP = 0;
double angleP = 0;
double RodLength = 0;
double Max_RodLength = 0;

ret = ECAT_McGetStewartPlatform_M1(DeviceNo, &radiusB, &angleB, &radiusP, &angleP, &RodLength,
&Max_RodLength);
if(ret < 0)
{
    printf("Failed to Get Stewart Platform:%d\n", ret);
    return;
}
```


7.10.3. ECAT_McSetStewartPlatform_M2

Description:

Set geometric parameters of a Stewart platform (method 2).

Syntax:

int32_t ECAT_McSetStewartPlatform_M2(uint16_t DeviceNo, double Bx[], double By[], double Px[], double Py[], double Z0, double RodLength[], double Max_RodLength[])

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Bx	double[]	IN	An array contains 6 elements. Each value is the X Coordinate of Bi, i = 1~6, Unit: mm
By	double[]	IN	An array contains 6 elements. Each value is the Y Coordinate of Bi, i = 1~6, Unit: mm
Px	double[]	IN	An array contains 6 elements. Each value is the X Coordinate of Pi, i = 1~6, Unit: mm
Py	double[]	IN	An array contains 6 elements. Each value is the Y Coordinate of Pi, i = 1~6, Unit: mm
Z0	double	IN	The vertical height of the top platform relative to the base platform. Unit: mm
RodLength	double[]	IN	The minimum length of rod connecting base and top platform. Unit: mm
Max_RodLength	double[]	IN	The maximum length of rod connecting base and top platform, Unit: mm

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
double Bx[6]= {10.6066,   3.8823,   -14.4889,   -14.4889,   3.8823,   10.6066};
double By[6]= {10.6066,   14.4889,   3.8823,   -3.8823,   -14.4889,   -10.6066};
double Px[6] = {9.6593,   -2.5882,   -7.0711,   -7.0711,   -2.5882,   9.6593};
double Py[6] = {2.5882,   9.6593,   7.0711,   -7.0711,   -9.6593,   -2.5882};
double Z0 = 14.1421;
double RodLength[6] = {15,   15,   15,   15,   15,   15 };
double Max_RodLength[6] = {30,   30,   30,   30,   30,   30};

ret = ECAT_McSetStewartPlatform_M2(DeviceNo, Bx, By, Px, Py, Z0, RodLength, Max_RodLength);
if(ret < 0)
{
    printf("Failed to Set Stewart Platform:%d\n", ret);
    return;
}
```


7.10.4. ECAT_McGetStewartPlatform_M2

Description:

Get geometric parameters for a Stewart platform (method 2).

Syntax:

int32_t ECAT_McGetStewartPlatform_M2(uint16_t DeviceNo, double* Bx, double* By, double* Px, double* Py, double* Z0, double* RodLength, double* Max_RodLength)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Bx	double*	OUT	An array contains 6 elements. Each value is the X coordinate value of Bi, i = 1~6, Unit: mm
By	double*	OUT	An array contains 6 elements. Each value is the Y coordinate value of Bi, i = 1~6, Unit: mm
Px	double*	OUT	An array contains 6 elements. Each value is the X coordinate value of Pi, i = 1~6, Unit: mm
Py	double*	OUT	An array contains 6 elements. Each value is the Y coordinate value of Pi, i = 1~6, Unit: mm
Z0	double*	OUT	The initial distance between the center of base platform and the center of top platform. Unit: mm
RodLength	double*	OUT	The minimum length of rod connecting the base platform and the top platform. Unit: mm
Max_RodLength	double*	OUT	The maximum length of rod connecting

			the base platform and the top platform, Unit: mm

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
double Bx[6]= {0};
double By[6]= {0};
double Px[6] = {0};
double Py[6] = {0};
double Z0 = 0;
double RodLength[6] = {0};
double Max_RodLength[6] = {0};

ret = ECAT_McGetStewartPlatform_M2(DeviceNo, &Bx, &By, &Px, &Py, &Z0, &RodLength,
Max_RodLength);
if(ret < 0)
{
    printf("Failed to Get Stewart Platform:%d\n", ret);
    return;
}
```

7.10.5. ECAT_McStwartPlatformMoveAbs_PT

Description:

Start an absolute linear interpolation motion by providing world coordinate space positions and time for executing this motion command. This is a group motion command. The pose includes the 6-axis world coordinate space positions. A long-distance linear motion or circular motion can be approximated by many of these short-distance commands. ECAT-M801 has a 3000-depth command buffer. Users can send commands continuously to this card. If the command mode is Blending, this card will smoothly execute every desired motion command.

Note: At first, this card will process pose command obtain the targeted joint space positions by processing the inverse kinematics. Then a 6-axis linear interpolation motion in joint space is implemented for this motion. Actually, the linear interpolation is not implemented in the world coordinate system. Only continuous short-distance commands can approach nearly linear commands.

Syntax:

int32_t ECAT_McStwartPlatformMoveAbs_PT(uint16_t DeviceNo, uint16_t GroupNo, double Pose[], double* Pos, double Time)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
GroupNo	uint16_t	IN	Group number
Pose	double[]	IN	Requested pose in world coordinate system of the Stewart platform x: the displacement along X-axis. Unit: mm y: the displacement along Y-axis. Unit: mm z: the displacement along Z-axis. Unit: mm

			a: the rotating angle around the X-axis. Unit: degree b: the rotating angle around the Y-axis. Unit: degree r : the rotating angle around the Z-axis. Unit: degree Please refer to Figure 7.2 for the direction definitions for displacement and rotation.
Pos	double*	OUT	This array contains the targeting 6-axis joint space positions. Each element in this array is an absolute position. Unit: user unit
Time	double	IN	Time Unit: second

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t GroupNo = 0;
uint16_t i;
uint32_t State;
uint16_t CmdMode = MS_GRP_CM_BLENDING; //0: Aborting, 1: Buffered, 2: Blending
double StewartPlatformPose[6]; //x   y   z   a   b   r
double Pos[6]; //position of axis0~axis5
double GroupTime;
double radiusB = 15;
double angleB = 30;
double radiusP = 10;
double angleP = 90;
double RodLength = 15;
double Max_RodLength = 30;

ret = ECAT_McSetStewartPlatform_M1(DeviceNo, radiusB, angleB, radiusP, angleP, RodLength,
Max_RodLength);
if(ret < 0)
{
    printf("Failed to Set Stewart Platform:%d\n", ret);
    return;
}

for(i=0;i<6;i++)//6-axis Stewart Platform
{
    ret = ECAT_McAddAxisToGroup(DeviceNo, GroupNo, i);
    if(ret < 0)
    {
        printf("Failed to add axis to group:%d\n", ret);
        return;
    }
}

ret = ECAT_McSetGroupCmdMode(DeviceNo, GroupNo, CmdMode);
```



```
if(ret < 0)
{
	printf("Failed to set group command mode:%d\n", ret);
	return;
}

ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);
if(State == MC_GS_STANDBY) //Standby
{
	StewartPlatformPose [0] = 0; // x
	StewartPlatformPose [1] = 0; // y
	StewartPlatformPose [2] = 1; // z
	StewartPlatformPose [3] = 0; // a
	StewartPlatformPose [4] = 0; // b
	StewartPlatformPose [5] = 0; // r
	GroupTime = 1;
	ret = ECAT_McStwartPlatformMoveAbs_PT(DeviceNo, GroupNo, StewartPlatformPose, &Pos,
GroupTime);
	if(ret < 0)
	{
		printf("Failed to add group move line command:%d\n", ret);
	}
	do
	{
		sleep(1);
		ret = ECAT_McGetGroupState(DeviceNo, GroupNo, &State);

	}while(State == MC_GS_MOVING) //Moving

	if(State == MC_GS_STANDBY) //Standby
		printf("Group move line successfully!\n");
	else if(State == MC_GS_ERRORSTOP) //ErrorStop
	{
		printf("Group error stop\n");
	}
}
```


7.11. Motion Data Recorder

7.11.1. ECAT_McSetMotionRecord

Description:

This function can start or stop an ECAT-M801 to record the position and/or velocity of axes. Inside the ECAT-M801, the program can save a record for each cycle time. Up to 100,000 records can be saved.

Note: This function will not clear record count to 0. Users can clear record count with function *ECAT_McClearMotionRecord*.

Syntax:

int32_t ECAT_McSetMotionRecord(uint16_t DeviceNo, uint16_t state)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
state	uint16_t	IN	1: Start recording data 0: Stop recording data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
ret = ECAT_McSetMotionRecord(DeviceNo, 1);
if(ret < 0)
{
	printf("Failed to Set Motion Record:%d\n", ret);
}
else
{
	printf("Set Motion Record successfully! \n");
}
```

7.11.2. ECAT_McGetMotionRecordState

Description:

Get the recording status.

Syntax:

int32_t ECAT_McGetMotionRecordState(uint16_t DeviceNo, uint16_t *state, uint32_t *count)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
state	uint16_t*	OUT	Recording or not 1: Recording 0: Not recording
count	uint32_t*	OUT	Count of recorded data

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t state;
uint32_t cnt;
ret = ECAT_McGetMotionRecordState(DeviceNo, &state, &cnt);
if(ret < 0)
{
	printf("Failed to Get Motion Record State: %d\n", ret);
}
else
{
	printf("State: %u , Count: %u \n", state, cnt);
}
```


7.11.3. ECAT_McClearMotionRecord

Description:

Clear the counting index to 0. If recording is enabled, the counting number is started from the current counting index instead of always counting from 0.

Syntax:

int32_t ECAT_McClearMotionRecord(uint16_t DeviceNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
ret = ECAT_McClearMotionRecord(DeviceNo);
if(ret < 0)
{
    printf("Failed to Clear Motion Record:%d\n", ret);
}
```

7.11.4. ECAT_McSetMotionRecordParam

Description:

Set parameters for deciding which two out of four values are going to be recorded. Please refer to Table 7.11, the candidated four values are Actual Position, Actual Velocity, Command Position, and Command Velocity.

Syntax:

int32_t ECAT_McSetMotionRecordParam(uint16_t DeviceNo, uint16_t Value1, uint16_t Value2)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value1	uint16_t	IN	The first motion parameter for recording (Refer to Table 7.11)
Value2	uint16_t	IN	The second motion parameter for recording (Refer to Table 7.11)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Table 7.11 Motion parameters for recording

Macro Definition	Value	Description
MC_RECORD_POSITION	0	Actual Position of Axis (Unit: user unit)
MC_RECORD_VELOCITY	1	Actual Velocity of Axis (Unit: user unit/second)
MC_RECORD_COMMAND_POSITION	2	Command Position of Axis (Unit: user unit)
MC_RECORD_COMMAND_VELOCITY	3	Command Velocity of Axis (Unit: user unit/second)

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t Value1= MC_RECORD_POSITION;
uint16_t Value2= MC_RECORD_VELOCITY;

ret = ECAT_McSetMotionRecordParam(DeviceNo, Value1, Value2);
if(ret < 0)
{
	printf("Failed to set motion record parameters:%d\n", ret);
}
ret = ECAT_McSetMotionRecord(DeviceNo, 1);
if(ret < 0)
	printf("Failed to Set Motion Record:%d\n", ret);
```


7.11.5. ECAT_McGetMotionRecordParam

Description:

Get the settings of the recorded parameters.

Syntax:

int32_t ECAT_McGetMotionRecordParam(uint16_t DeviceNo, uint16_t *Value1, uint16_t *Value2)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
Value1	uint16_t*	OUT	The first motion parameter for recording (Refer to Table 7.11)
Value2	uint16_t*	OUT	The second motion parameter for recording (Refer to Table 7.11)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t *Value1;
uint16_t *Value2;

ret = ECAT_McGetMotionRecordParam(DeviceNo, &Value1, &Value2);
if(ret < 0)
{
	printf("Failed to get motion record parameters:%d\n", ret);
}
else
{
	printf("Value1:%u , Value2:%u \n", Value1, Value2);
}
```


7.11.6. ECAT_McGetMotionRecordValue

Description:

Get parameter values of an assigned axis at an assigned index number.

Note: When the AxisNo is set to 65535, values of all axes at the assigned index number are returned by Value1and Value2 pointers.

Syntax:

int32_t ECAT_McGetMotionRecordValue(uint16_t DeviceNo, uint32_t CountNo, uint16_t AxisNo, float *Value1, float *Value2)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
CountNo	uint32_t	IN	Count Number (an index number)
AxisNo	uint16_t	IN	Axis Number
Value1	float*	OUT	Value of the first parameter recorded at the specified Count Number
Value2	float*	OUT	Value of the second parameter recorded at the specified Count Number

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t CountNo= 0;
uint16_t AxisNo = 0;
uint16_t state;
uint32_t cnt;
int i;
uint16_t Param1= MC_RECORD_POSITION;
uint16_t Param2= MC_RECORD_VELOCITY;
float Value1;
float Value2;

ret = ECAT_McSetMotionRecordParam(DeviceNo, Param1, Param2);
if(ret < 0)
    printf("Failed to set motion record parameters:%d\n", ret);
ret = ECAT_McSetMotionRecord(DeviceNo,1); // start record
if(ret < 0)
    printf("Failed to Set Motion Record:%d\n", ret);

Sleep(1000); //wait for record something…

ret = ECAT_McSetMotionRecord(DeviceNo, 0); // stop record
if(ret < 0)
    printf("Failed to Set Motion Record:%d\n", ret);

ret = ECAT_McGetMotionRecordState(DeviceNo, &state, &cnt); // get record count
if(ret < 0)
    printf("Failed to Get Motion Record State:%d\n", ret);
for(i=0;i< cnt;i++)
{
    ret = ECAT_McGetMotionRecordValue(DeviceNo, i , AxisNo, &Value1, &Value2);
    if(ret < 0)
    {
        printf("Failed to get motion record value:%d\n", ret);
    }
```

```
        else
        {
                printf("Axis Value1:%f , Value2:%f \n", Value1, Value2);
        }
}
ret = ECAT_McClearMotionRecord(DeviceNo);
if(ret < 0)
        printf("Failed to Clear Motion Record:%d\n", ret);

}
```

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t CountNo= 0;
uint16_t AxisNo = 65535;
uint16_t state;
uint32_t cnt;
int i;
uint16_t Param1= MC_RECORD_POSITION;
uint16_t Param2= MC_RECORD_VELOCITY;
float Value1[MC_AXIS_NO_MAX];
float Value2[MC_AXIS_NO_MAX];

ret = ECAT_McSetMotionRecordParam(DeviceNo, Param1, Param2);
if(ret < 0)
        printf("Failed to set motion record parameters:%d\n", ret);
ret = ECAT_McSetMotionRecord(DeviceNo,1); // start record
if(ret < 0)
        printf("Failed to Set Motion Record:%d\n", ret);

Sleep(1000); //wait for record something…

ret = ECAT_McSetMotionRecord(DeviceNo, 0); // stop record
if(ret < 0)
```



```
        printf("Failed to Set Motion Record:%d\n", ret);

    ret = ECAT_McGetMotionRecordState(DeviceNo, &state, &cnt); // get record count
    if(ret < 0)
        printf("Failed to Get Motion Record State:%d\n", ret);
    for( i=0; i< cnt; i++)
    {
        ret = ECAT_McGetMotionRecordValue(DeviceNo, i , AxisNo, Value1, Value2);
        if(ret < 0)
        {
            printf("Failed to get motion record value:%d\n", ret);
        }
        else
        {
            for( j=0; j< MC_AXIS_NO_MAX; j++)
            {
                printf("Axis Value1:%f , Value2:%f \n", Value1[ j ] , Value2[ j ]);
            }
        }
    }
    ret = ECAT_McClearMotionRecord(DeviceNo);
    if(ret < 0)
        printf("Failed to Clear Motion Record:%d\n", ret);

}
```

7.11.7. ECAT_McGetMotionRecordValueEx

Description:

Get parameter values of an axis starting from an assigned index number. This function is able to get more records than *ECAT_McGetMotionRecordValue*. This function can get up to 64 records each time rather than only one record by *ECAT_McGetMotionRecordValue*.

Syntax:

int32_t ECAT_McGetMotionRecordValueEx(uint16_t DeviceNo, uint32_t CountNo, uint16_t Count, uint16_t AxisNo, float *Value1, float *Value2, uint16_t *ActualCount)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
CountNo	uint32_t	IN	Starting Count Number
Count	uint16_t	IN	Quantity of records to get, Max: 64
AxisNo	uint16_t	IN	Axis Number
Value1	float*	OUT	Array values of the first parameter recorded starting from the specified Count Number
Value2	float*	OUT	Array values of the second parameter recorded starting from the specified Count Number
ActualCount	uint16_t*	OUT	Actual quantity of records gotten

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint32_t CountNo= 0;
uint16_t AxisNo = 0;
uint16_t state;
uint32_t cnt;
int I,j;
uint16_t Param1= MC_RECORD_POSITION;
uint16_t Param2= MC_RECORD_VELOCITY;
float Value1[RECORDDATA_GET_COUNT_MAX];
float Value2[RECORDDATA_GET_COUNT_MAX];
uint16_t *ActualGetCount;

ret = ECAT_McSetMotionRecordParam(DeviceNo, Param1, Param2);
if(ret < 0)
    printf("Failed to set motion record parameters:%d\n", ret);
ret = ECAT_McSetMotionRecord(DeviceNo,1); // start record
if(ret < 0)
    printf("Failed to Set Motion Record:%d\n", ret);

Sleep(1000); //wait for record something…

ret = ECAT_McSetMotionRecord(DeviceNo, 0); // stop record
if(ret < 0)
    printf("Failed to Set Motion Record:%d\n", ret);

ret = ECAT_McGetMotionRecordState(DeviceNo, &state, &cnt); // get record count
if(ret < 0)
    printf("Failed to Get Motion Record State:%d\n", ret);
for(i=0; i< cnt; i+= RECORDDATA_GET_COUNT_MAX)
{
    ret = ECAT_McGetMotionRecordValueEx(DeviceNo, i , RECORDDATA_GET_COUNT_MAX, AxisNo,
Value1, Value2, &ActualGetCount);
    if(ret < 0)
    {
```

```
            printf("Failed to get motion record value:%d\n", ret);
        }
        else
        {
            for(j=0; j< ActualGetCount; j++)
            {
                printf("Axis Value1:%f , Value2:%f \n", Value1[ j], Value2[ j]);
            }
        }
    }
    ret = ECAT_McClearMotionRecord(DeviceNo);
    if(ret < 0)
        printf("Failed to Clear Motion Record:%d\n", ret);

}
```


7.12. Event

The way to check for state changes in the control card on the PC is to read the data back for inspection. But this way will consume a lot of CPU time of the PC. In order to reduce the burden on the PC and speed up the response of the system, there is a method for providing an event notification to the PC in the ECAT-M801. The programmer sets the conditions for the event in advance, and then allows the program to enter a wait state. While waiting, the program (or thread) does not occupy the CPU resources of the PC. The system will wake up the waiting program after specified event occurs.

Currently, the conditions for triggering events have position comparison, single DI changes, multiple DI changes, and motion status checks. Up to 32 trigger events can be set. Basically, the trigger condition is automatically disabled (disabled). If the event trigger is going to be used again, it must be set to enabled again in the event processing program.

ECAT_SetTimer API is actually a timer event; but this event is somewhat different from the events mentioned above. Once a timer event is enabled, it will continue to fire periodically, no need to reset it again. However, the events here must be set again in order to be used continuously.

An event can be used in the program to set or enable another event of different properties when the triggered event is processing. This allows a system to perform a series of complex actions.

7.12.1. ECAT_EvEnableEvent

Description:

Enable an event.

Note: After an event is triggered, it will become disabled.

Syntax:

```
int32_t ECAT_EvEnableEvent(uint16_t DeviceNo, uint16_t EventID)
```

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
{
	printf("Failed to enable event:%d\n", ret);
}
else
{
	printf("Enable event successfully!\n");
}
```


7.12.2. ECAT_EvDisableEvent

Description:

Disable an event.

Syntax:

int32_t ECAT_EvDisableEvent(uint16_t DeviceNo, uint16_t EventID)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
ret = ECAT_EvDisableEvent(DeviceNo, EventID);
if(ret < 0)
{
	printf("Failed to disable event:%d\n", ret);
}
else
{
	printf("Disable event successfully!\n");
}
```


7.12.3. ECAT_WaitforEvent

Description:

Program is blocked until the specified event is triggered or time out occurs.

Syntax:

int32_t ECAT_WaitforEvent(uint16_t DeviceNo, uint32_t TimeOut, uint32_t *TriggeredEvent)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
TimeOut	uint16_t	IN	TimeOut , Unit: ms
TriggeredEvent	uint32_t*	IN	Events are triggered Note: There may be multiple events triggered at the same time.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID0 = 0;
uint16_t EventID1 = 1;
uint32_t Value= 0;
ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
    printf("Failed to wait event:%d\n", ret);
}
else
{
    if(((Value>>(int(EventID0))) & (0x01)) == 1) //EventID 0 triggered
    {
        // do something…
    }
    if(((Value>>(int(EventID1))) & (0x01)) == 1) //EventID 1 triggered
    {
        // do something…
    }

}
```

7.12.4. ECAT_EvSetComparePositionParameters

Description:

Set event parameters for a position comparison event.

Syntax:

int32_t ECAT_EvSetComparePositionParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t AxisNo, uint16_t Operator, double ComparePosition)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
AxisNo	uint16_t	IN	Axis number
Operator	uint16_t	IN	Operator number (defined below)
ComparePosition	double	IN	Real position for the comparison

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Operator number:

Macro Definition	Value	Description
GREATER_THAN	0	position greater than compare position
GREATER_THAN_OR_EQUAL_TO	1	position greater than or equal to compare position
LESS_THAN	2	position less than compare position
LESS_THAN_OR_EQUAL_TO	3	position less than or equal to compare position

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t AxisNo = 0;
uint16_t Operator = GREATER_THAN;
double ComparePosition = 100;
uint32_t Value;

ret = ECAT_EvSetComparePositionParameters(DeviceNo, EventID, AxisNo, Operator, ComparePosition);
if(ret < 0)
{
    printf("Failed to set compare position parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
    printf("Failed to enable event:%d\n", ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
   printf("Failed to wait event:%d\n", ret);
}
else
{
    if(((Value>>(int(EventID))) & (0x01)) == 1)
    {
        // do something…
    }
}
```


7.12.5. ECAT_EvSetCompareCmdPositionParameters

Description:

Set event parameters for a command position comparison event.

Syntax:

int32_t ECAT_EvSetCompareCmdPositionParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t AxisNo, uint16_t Operator, double ComparePosition)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
AxisNo	uint16_t	IN	Axis number
Operator	uint16_t	IN	Operator number (defined below)
ComparePosition	double	IN	Real position for the comparison

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Operator number:

Macro Definition	Value	Description
GREATER_THAN	0	position greater than compare position
GREATER_THAN_OR_EQUAL_TO	1	position greater than or equal to compare position
LESS_THAN	2	position less than compare position
LESS_THAN_OR_EQUAL_TO	3	position less than or equal to compare position

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t AxisNo = 0;
uint16_t Operator = GREATER_THAN;
double ComparePosition = 100;
uint32_t Value;

ret = ECAT_EvSetCompareCmdPositionParameters(DeviceNo, EventID, AxisNo, Operator,
ComparePosition);
if(ret < 0)
{
    printf("Failed to set compare command position parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
    printf("Failed to enable event:%d\n", ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
    printf("Failed to wait event:%d\n", ret);
}
else
{
    if(((Value>>(int(EventID))) & (0x01)) == 1)
    {
        // do something…
    }
}
```


7.12.6. ECAT_EvSetCompareDIBitParameters

Description:

Set event parameters for a DI-BIT comparison event.

Syntax:

int32_t ECAT_EvSetCompareDIBitParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t SlaveNo, uint16_t BitNo, uint32_t CompareValue)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
SlaveNo	uint16_t	IN	Slave number
BitNo	uint16_t	IN	bit number
CompareValue	uint32_t	IN	Compare Value Event is triggered according to following definition. 0: DI bit value from 1 to 0 (falling edge) 1: DI bit value from 0 to 1 (rising edge) 2: DI bit value from 1 to 0 or from 0 to 1 (both falling and rising edges)

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t SlaveNo = 0;
uint16_t BitNo = 0;
uint32_t CompareValue = 1;
uint32_t Value;

ret = ECAT_EvSetCompareDIBitParameters(DeviceNo, EventID, SlaveNo, BitNo, CompareValue);
if(ret < 0)
{
	printf("Failed to set compare DI Bit parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
	printf("Failed to enable event:%d\n", ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
    printf("Failed to wait event:%d\n", ret);
}
else
{
	if(((Value>>(int(EventID))) & (0x01)) == 1)
	{
		// do something…
	}
}
```


7.12.7. ECAT_EvSetCompareDIParameters

Description:

Set event parameters for multiple DI comparison event.

Syntax:

int32_t ECAT_EvSetCompareDIParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t SlaveNo, uint16_t OffsetByte, uint32_t CompareValue, uint32_t Mask)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint16_t	IN	Byte offset
CompareValue	uint32_t	IN	Compare Value Event is triggered while the specified DI value is changed from not this **CompareValue** to this value.
Mask	uint32_t	IN	Mask of DI value for comparison The real DI value for comparison is defined as (DI & Mask).

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t SlaveNo = 0;
uint16_t OffsetByte = 0;
uint32_t CompareValue = 1;
uint32_t Mask = 1;
uint32_t Value;

ret = ECAT_EvSetCompareDIParameters(DeviceNo, EventID, SlaveNo, OffsetByte, CompareValue, Mask);
if(ret < 0)
{
    printf("Failed to set compare DI parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
    printf("Failed to enable event:%d\n", ret);
ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
   printf("Failed to wait event:%d\n", ret);
}
else
{
    if(((Value>>(int(EventID))) & (0x01)) == 1)
    {
        // do something…
    }
}
```

7.12.8. ECAT_EvSetCompareAxisStateParameters

Description:

Set event parameters as for checking an Axis state.

Syntax:

int32_t ECAT_EvSetCompareAxisStateParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t AxisNo, uint32_t CompareState)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
AxisNo	uint16_t	IN	Axis number
CompareState	uint32_t	IN	Compare Axis State Please refer to Table 7.12 for axis state definitions.

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t AxisNo = 0;
uint32_t CompareState = MC_AS_STANDSTILL;
uint32_t Value;

ret = ECAT_EvSetCompareAxisStateParameters(DeviceNo, EventID, AxisNo, CompareState);
if(ret < 0)
{
    printf("Failed to set compare status parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
    printf("Failed to enable event:%d\n", ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
   printf("Failed to wait event:%d\n", ret);
}
else
{
    if(((Value>>(int(EventID))) & (0x01)) == 1)
    {
        // do something…
    }
}
```


7.12.1. ECAT_EvSetMotionCompleteParameters

Description:

Set event parameters as for checking an Axis motion done.

Syntax:

int32_t ECAT_EvSetMotionCompleteParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t AxisNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
AxisNo	uint16_t	IN	Axis number

Return:

0: Success.

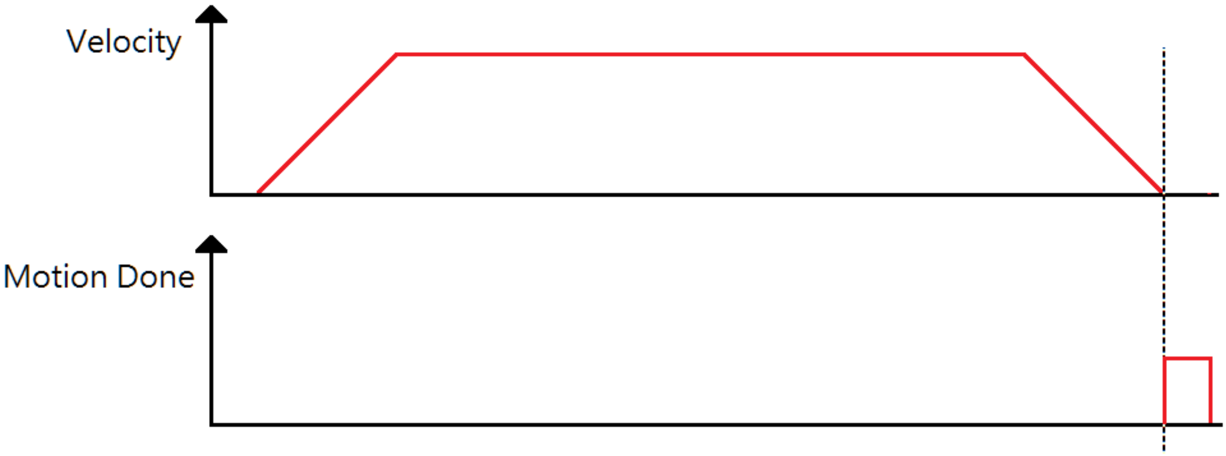
Others: Refer to Appendix "Error Codes".

Example:

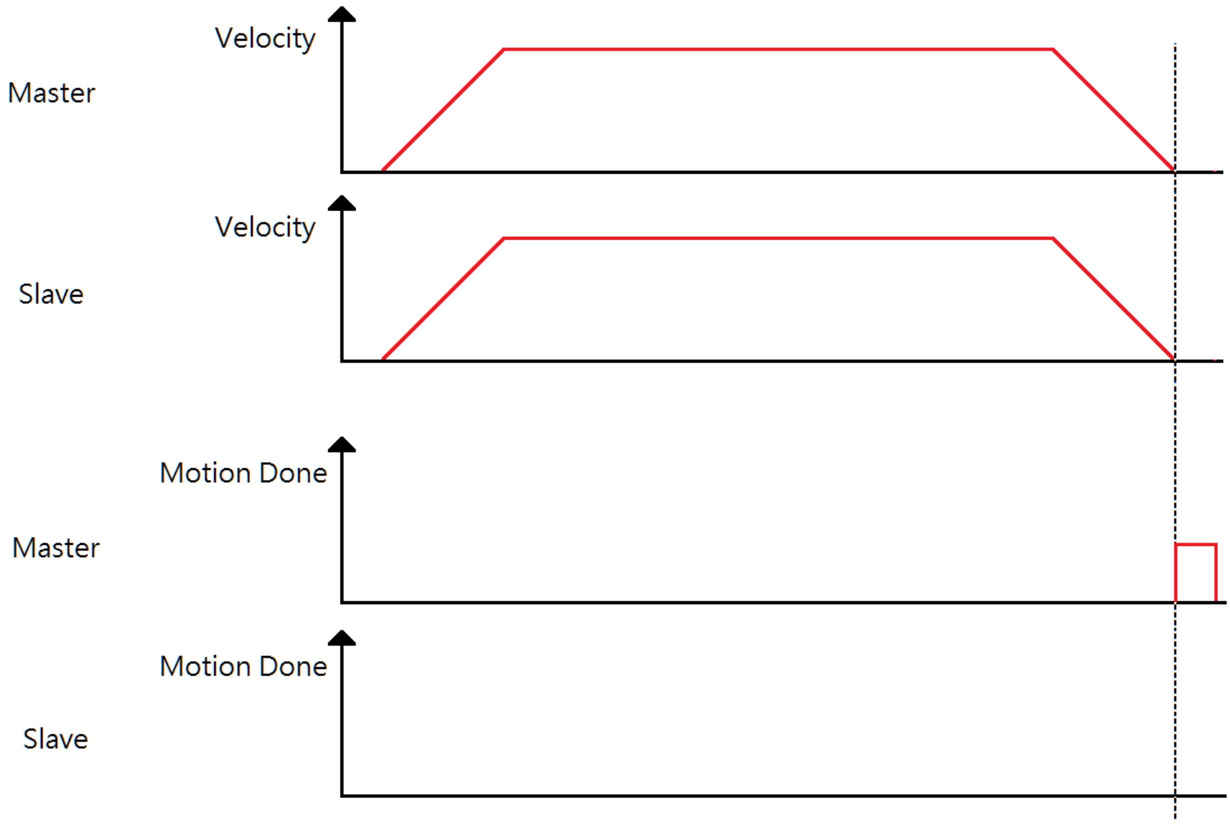
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t AxisNo = 0;
uint32_t Value;

ret = ECAT_EvSetCompareAxisStateParameters(DeviceNo, EventID, AxisNo);
if(ret < 0)
{
        printf("Failed to set motion complete parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
        printf("Failed to enable event:%d\n", ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
      printf("Failed to wait event:%d\n", ret);
}
else
{
        if(((Value>>(int(EventID))) & (0x01)) == 1)
        {
                // do something…
        }
}
```

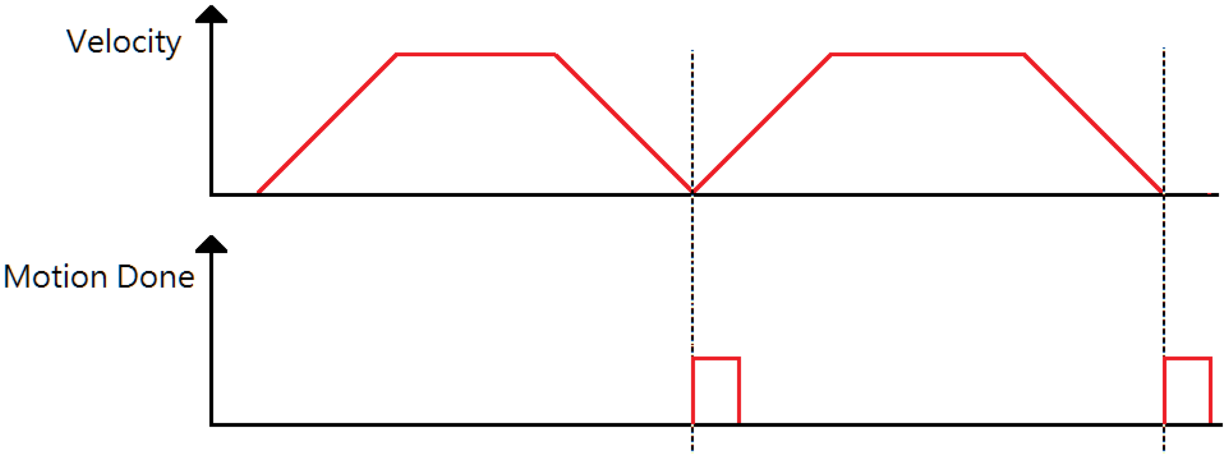
Single Axis motion:



gear/ cam/ gantry:



Single axis motion: buffer mode


Velocity
Motion Done

7.12.1. ECAT_EvSetMotionCompleteParameters_Grp

Description:

Set event parameters as for checking a Group motion done.

Syntax:

int32_t ECAT_EvSetMotionCompleteParameters_Grp(uint16_t DeviceNo, uint16_t EventID, uint16_t GrpNo)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
GrpNo	uint16_t	IN	Group number

Return:

0: Success.

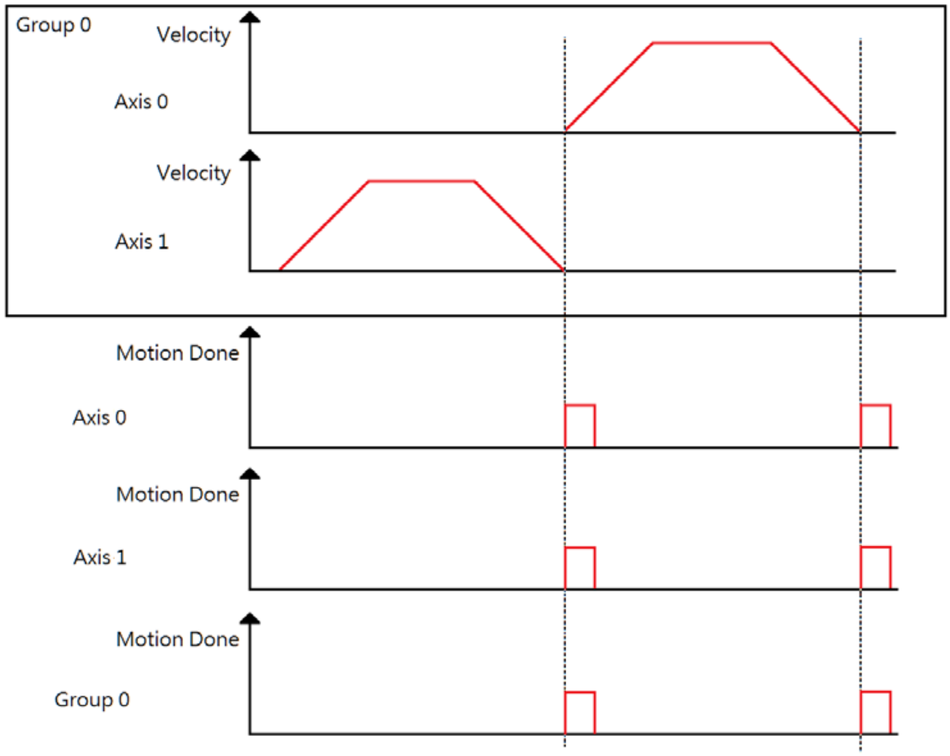
Others: Refer to Appendix "Error Codes".

Example:

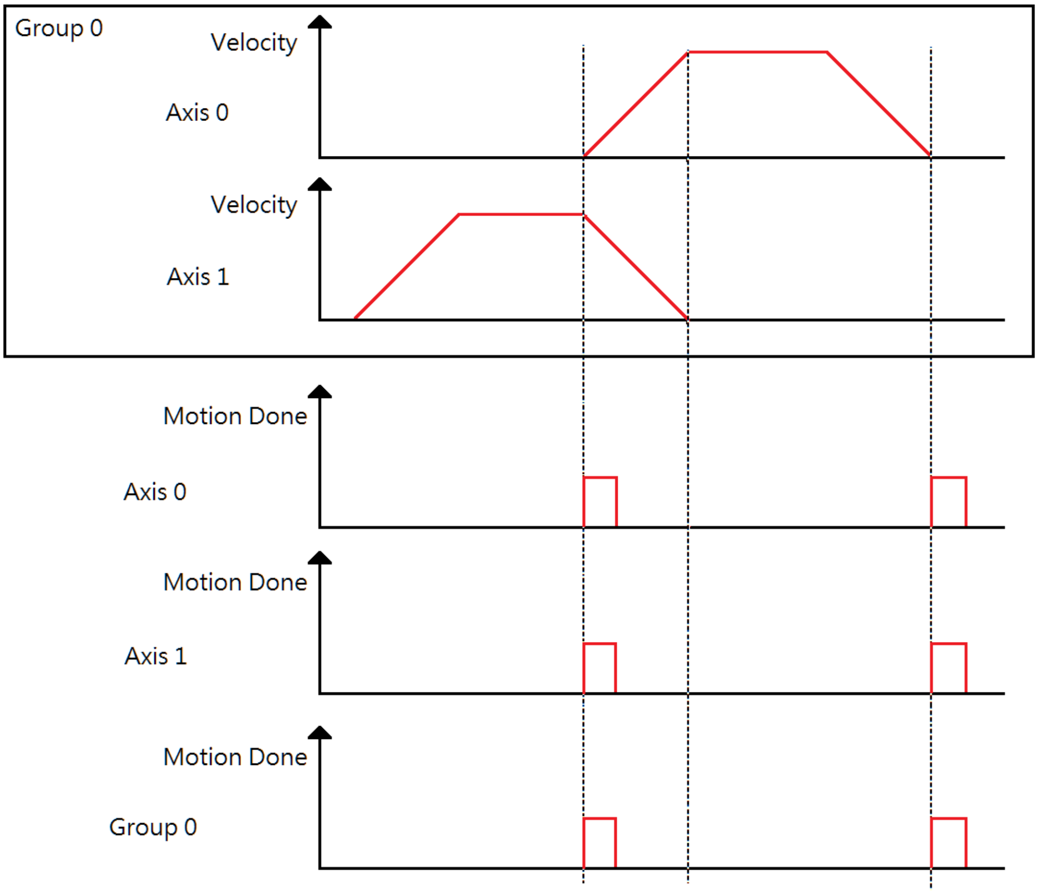
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t GroupNo = 0;
uint32_t Value;

ret = ECAT_EvSetMotionCompleteParameters_Grp(DeviceNo, EventID, GroupNo);
if(ret < 0)
{
        printf("Failed to set motion complete parameters:%d\n",ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
        printf("Failed to enable event:%d\n",ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
      printf("Failed to wait event:%d\n",ret);
}
else
{
        if(((Value>>(int(EventID))) & (0x01)) == 1)
        {
                // do something…
        }
}
```

Group motion: Buffer mode



Group motion: Blending mode


Group 0
Velocity
Axis 0
Velocity
Axis 1
Motion Done
Axis 0
Motion Done
Axis 1
Motion Done
Group 0

7.12.2. ECAT_EvSetCompareAxisVelStateParameters

Description:

Set event parameters as for checking an Axis velocity state.

Syntax:

int32_t ECAT_EvSetCompareAxisStateParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t AxisNo, uint32_t CompareState)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
AxisNo	uint16_t	IN	Axis number
CompareState	uint32_t	IN	Compare Axis velocity State

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Axis velocity State

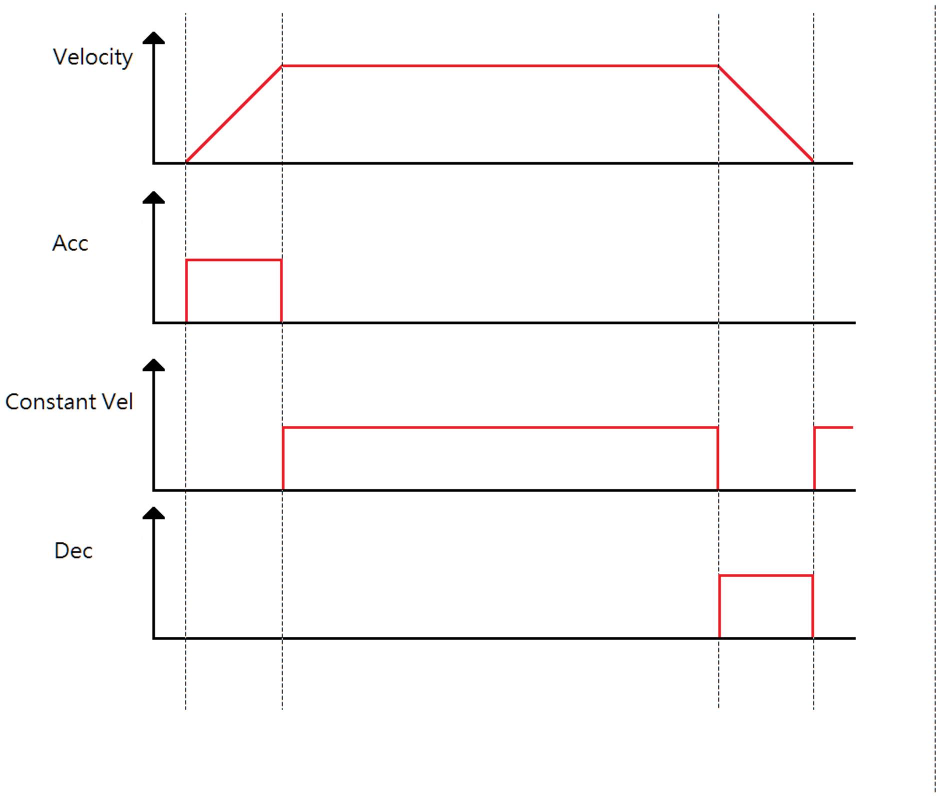
Macro Definition	Value	Description
MC_AS_CONSTANT_VEL	0	Constant velocity section
MC_AS_ACC	1	Acceleration section
MC_AS_DEC	2	Deceleration section

Example:

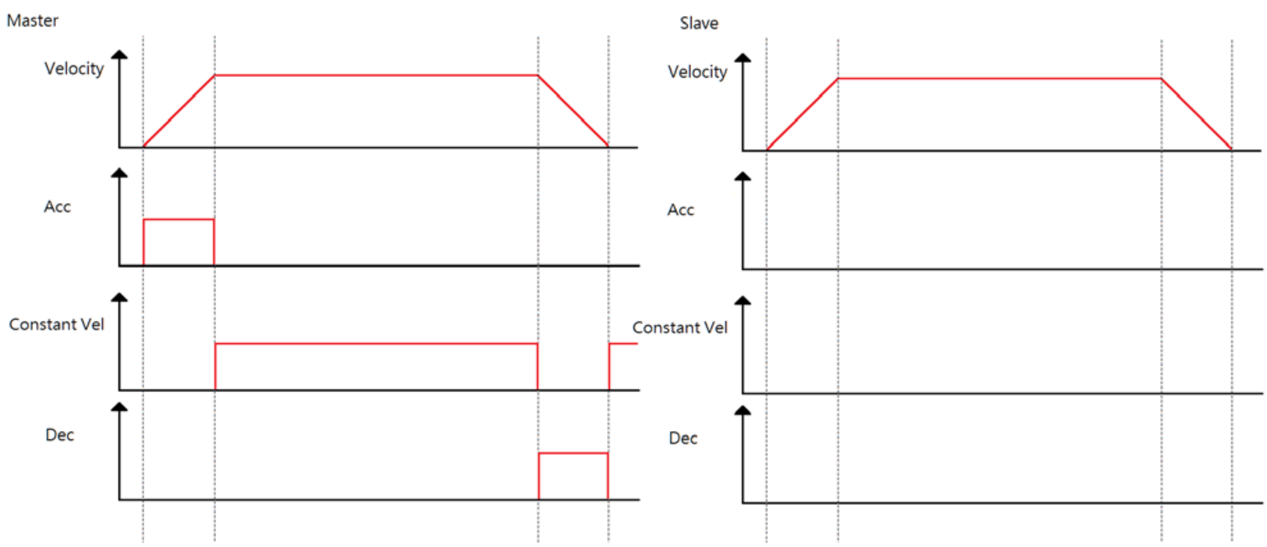
[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t AxisNo = 0;
uint32_t CompareState = MC_AS_STANDSTILL;
uint32_t Value;

ret = ECAT_EvSetCompareAxisStateParameters(DeviceNo, EventID, AxisNo, CompareState);
if(ret < 0)
{
        printf("Failed to set compare status parameters:%d\n", ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
        printf("Failed to enable event:%d\n", ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
      printf("Failed to wait event:%d\n", ret);
}
else
{
        if(((Value>>(int(EventID))) & (0x01)) == 1)
        {
                // do something…
        }
}
```

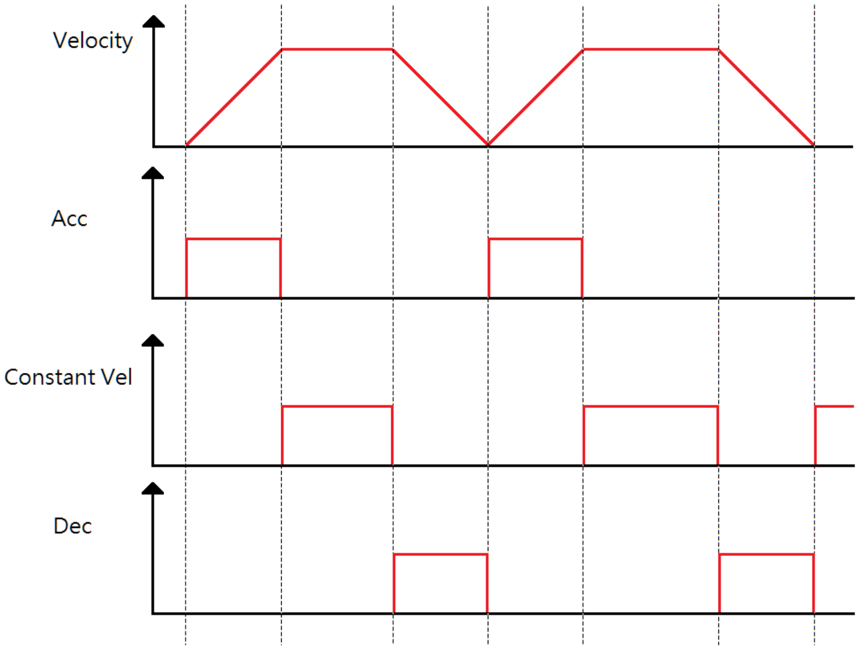
Single Axis:



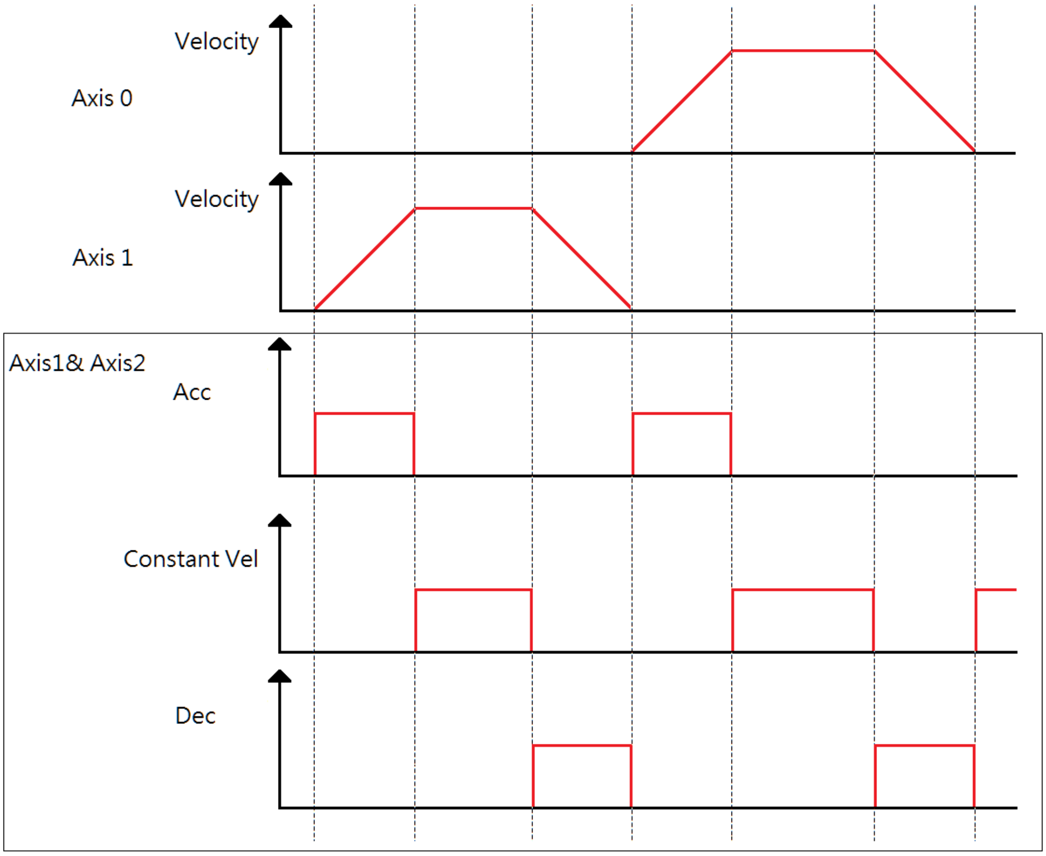
Single Axis: Gear/ Cam/ Gantry



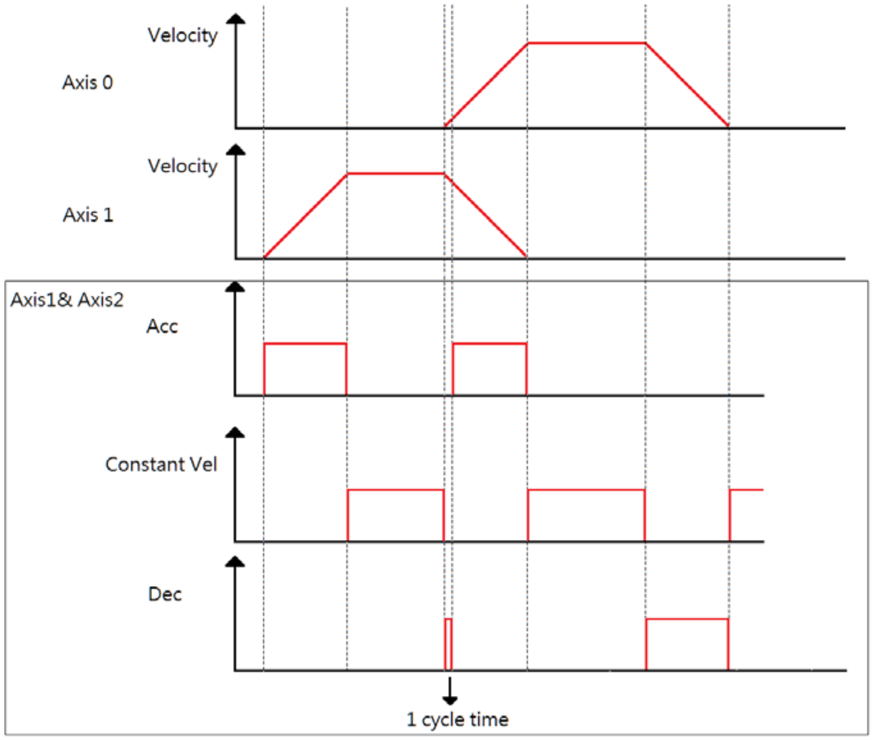
Single Axis: Buffer



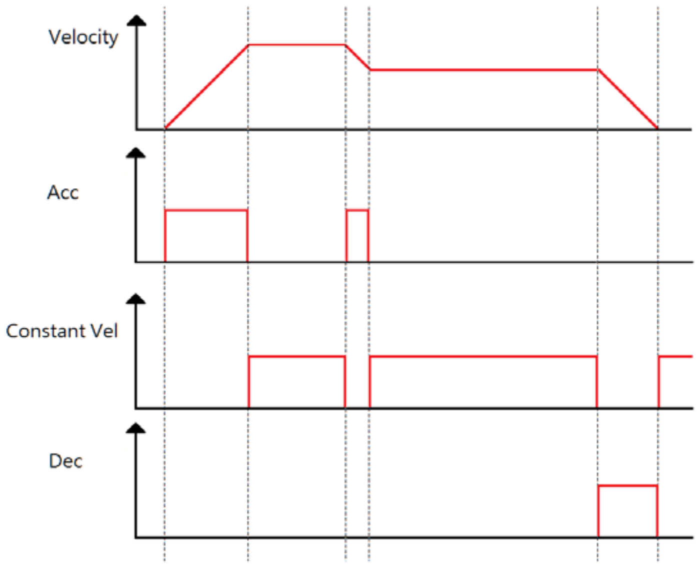
Group: Buffer



Group: Blending



Group: Abort



7.12.3. ECAT_EvSetCompareAiParameters

Description:

Set event parameters for Ai comparison event.

Get TxPDO data of a slave by using **OffsetByte** and **DataSize**.

Compare Value to "**CompareValue**" after Scaling (Value = int(TxPDO data) * **ScaleGain** + **ScaleOffset**).

Syntax:

int32_t ECAT_ EvSetCompareAiParameters(uint16_t DeviceNo, uint16_t EventID, uint16_t Operator, uint16_t SlaveNo, uint16_t OffsetByte, uint16_t DataSize, double ScaleGain, double ScaleOffset, double CompareValue)

Parameters:

Name	Type	IN or OUT	Description
DeviceNo	uint16_t	IN	Device number (Card ID)
EventID	uint16_t	IN	Event ID. It can be 0 ~ 31.
Operator	uint16_t	IN	Operator number (defined as **錯誤! 找不到參照來源。**)
SlaveNo	uint16_t	IN	Slave number
OffsetByte	uint32_t	IN	Byte offset
DataSize	uint32_t	IN	Size of data (RW_PDO_DATA_SIZE_MAX macro is the maximum size of the data. It is 512.)
ScaleGain	uint32_t	IN	Scale Gain
ScaleOffset	uint32_t	IN	Scale Offset
CompareValue	uint32_t	IN	value for the comparison

Return:

0: Success.

Others: Refer to Appendix "Error Codes".

Example:

[C/C++]

```
int32_t ret;
uint16_t DeviceNo = 0;
uint16_t EventID = 0;
uint16_t Operator = GREATER_THAN;
uint16_t SlaveNo = 0;
uint16_t OffsetByte = 0;
uint16_t DataSize = 2; //2 bytes
double ScaleGain = 10.0 / 0x7FFF;
double ScaleOffset = 0;
double CompareValue = 3.3;
uint32_t Value;
ret = ECAT_EvSetCompareAiParameters(DeviceNo, EventID, Operator, SlaveNo, OffsetByte, DataSize,
ScaleGain, ScaleOffset, CompareValue);
if(ret < 0)
{
    printf("Failed to set compare Ai parameters:%d\n",ret);
}
ret = ECAT_EvEnableEvent(DeviceNo, EventID);
if(ret < 0)
    printf("Failed to enable event:%d\n",ret);

ret = ECAT_WaitforEvent(DeviceNo, INFINITE, &Value); // blocks until event triggered or failed or timeout.//
It is recommended to put it in the thread
if(ret != 0)
{
   printf("Failed to wait event:%d\n",ret);
}
else
{
    if(((Value>>(int(EventID))) & (0x01)) == 1)
    {
        // do something…
    }
}
```


8. Appendix

8.1. Error Codes

Error ID	Error Code	Description
ECAT_ERR_REQUEST_MASTER	-1001	Failed to request master
ECAT_ERR_ETHERNET_LINK_DOWN	-1002	Ethernet network link status is down
ECAT_ERR_SLAVES_STATE	-1003	Not all slaves are in state OPERATIONAL
ECAT_ERR_WORKING_COUNTER	-1004	Working counter mismatch
ECAT_ERR_SLAVE_CNT_EXCEEDED	-1005	Connected slave count exceeds maximum support slave count
ECAT_ERR_CREATE_DOMAIN	-1006	Failed to create domain data
ECAT_ERR_ALLOCATE_SLAVE_DATA	-1007	Failed to allocate slave data
ECAT_ERR_CONFIG_SLAVE	-1008	Failed to configure slaves
ECAT_ERR_NETWORK_MISMATCH	-1009	Currently connected bus topology does not match configured one
ECAT_ERR_MASTER_ACTIVATE	-1010	Failed to activate master
ECAT_ERR_GET_PROCESS_DATA	-1011	Failed to get domain process data
ECAT_ERR_CONFIG_CYCLIC_TASK	-1012	Failed to configure cyclic task
ECAT_ERR_RUN_CYCLIC_TASK	-1013	Failed to run cyclic task
ECAT_ERR_INVALID_SLAVE_TYPE	-1014	Invalid slave type
ECAT_ERR_SAME_SLAVE_NO	-1015	Same slave number
ECAT_ERR_INVALID_SLAVE_NO	-1016	Invalid slave number
ECAT_ERR_INVALID_PARAM	-1017	Invalid parameter
ECAT_ERR_INVALID_DATA_SIZE	-1018	Invalid size of data
ECAT_ERR_SDO_REQUEST_BUSY	-1019	SDO request is being processed
ECAT_ERR_SDO_REQUEST_ERROR	-1020	SDO request processing failed
ECAT_ERR_ALLOCATE_PDO_QUEUE	-1021	Failed to allocate PDO queue data
ECAT_ERR_INVALID_OFFSET	-1022	Invalid data offset
ECAT_ERR_INIT_MOTION	-1023	Failed to initialize motion
ECAT_ERR_GET_SLAVE_INFO	-1024	Failed to get slave information
ECAT_ERR_OPEN_FILE	-1025	Failed to open file
ECAT_ERR_WRITE_FILE	-1026	Failed to write data to file
ECAT_ERR_READ_FILE	-1027	Failed to read data from file
ECAT_ERR_FUNC_NOT_SUPPORT	-1028	Function is not supported
ECAT_ERR_INVALID_CHANNEL	-1029	Invalid channel parameter
ECAT_ERR_EMG_HAPPENED	-1030	Emergency happened

ECAT_ERR_INVALID_PID_NO	-1031	Invalid PID number
ECAT_ERR_TIMER_NOT_ACTIVATED	-1032	Timer is not activated
ECAT_ERR_ALL_EVENT_CREATE	-1033	All event created
ECAT_ERR_EVENT_NOT_CREATE	-1034	Event is not created
ECAT_ERR_INVALID_EVENTID	-1035	Invalid event id
ECAT_ERR_INVALID_FILTER_TYPE	-1036	Invalid filter type
ECAT_ERR_SLAVES_ALIAS	-1037	repeating alias or alias == 0
ECAT_ERR_SLAVES_ALIAS_NOT_EXIST	-1038	alias is not exist
ECAT_ERR_OPTASK	-1039	Master are in state OPERATIONAL
ECAT_ERR_MC_NOT_ENABLE_DC	-1100	Not enable DC
ECAT_ERR_MC_TIME_OUT	-1101	Call motion function time out
ECAT_ERR_MC_AXIS_CNT_EXCEEDED	-1102	Initialized axis count exceeds maximum support axis count
ECAT_ERR_MC_NOT_INITIALIZED	-1103	Motion is not initialized
ECAT_ERR_MC_INVALID_AXIS_NO	-1104	Invalid axis number
ECAT_ERR_MC_NOT_AXIS_SERVO_ON	-1105	Axis is not servo-on
ECAT_ERR_MC_INVALID_AXIS_STATE	-1106	Invalid axis state
ECAT_ERR_MC_DRIVE_FAULT	-1107	Drive fault
ECAT_ERR_MC_DRIVE_WARNING	-1108	Drive warning
ECAT_ERR_MC_INVALID_PARAM	-1109	Invalid motion parameter
ECAT_ERR_MC_HOMING	-1110	An error occurs when the homing
ECAT_ERR_MC_LIMIT_ACTIVE	-1111	Limit switch is active
ECAT_ERR_MC_INVALID_ACC_TIME	-1112	Invalid acceleration time
ECAT_ERR_MC_INVALID_GROUP_NO	-1113	Invalid group number
ECAT_ERR_MC_INVALID_GROUP_STATE	-1114	Invalid group state
ECAT_ERR_MC_AXIS_WAS_IN_GROUP	-1115	Axis is already in group
ECAT_ERR_MC_AXIS_IN_OTHER_GROUP	-1116	Axis is already in other group
ECAT_ERR_MC_GROUP_CMD_ALLOCATE	-1117	Failed to allocate group command
ECAT_ERR_MC_GROUP_CMD_BUFFER_OVERFLOW	-1118	Group command is overflow
ECAT_ERR_MC_INVALID_AXIS_SYNC_MODE	-1119	Invalid axis synchronization mode
ECAT_ERR_MC_INVALID_PROFILE_NO	-1120	Invalid profile number
ECAT_ERR_MC_INVALID_GROUP_MOVE_CMD	-1121	Invalid group command
ECAT_ERR_MC_GROUP_CMD_MODE_NOT_SUPPORT	-1122	The function does not support the current group command mode
ECAT_ERR_MC_INVALID_ACC_DEC_TYPE	-1123	Invalid acceleration type parameter
ECAT_ERR_MC_INVALID_VEL	-1124	Invalid velocity parameter
ECAT_ERR_MC_INVALID_ANGLE	-1125	Invalid angle parameter

ECAT_ERR_MC_INVALID_RADIUS	-1126	Invalid radius parameter
ECAT_ERR_MC_INVALID_END_POS	-1127	Invalid end position parameter
ECAT_ERR_MC_INVALID_ECAM_TABLE_NO	-1128	Invalid E-CAM table number
ECAT_ERR_MC_INVALID_NORMAL_VECTOR	-1129	Invalid normal vector parameter
ECAT_ERR_MC_NOT_SETUP	-1130	Not setup
ECAT_ERR_MC_GREATER_THAN_MAX_RODLENGTH	-1131	Calculated value is greater than maximum rod length
ECAT_ERR_MC_LESS_THAN_RODLENGTH	-1132	Calculated value is less than rod length
ECAT_ERR_MC_GREATER_THAN_RECORD_COUNT	-1133	Exceed maximum record count
ECAT_ERR_MC_SOFTWARE_LIMIT_ACTIVATE	-1134	Software limit is active
ECAT_ERR_MC_GANTRY_POS_EXCESSIVE_DEVIATION	-1135	Position excessive deviation of gantry control
ECAT_ERR_MC_GROUP_NO_NOT_SUPPORT	-1136	Group number not support
ECAT_ERR_MC_INVALID_MOVE_CMD	-1137	Invalid move command
ECAT_ERR_MC_QUEUE_IS_FULL	-1138	Queue is full
ECAT_ERR_IPC_INVALID_DEVICE_NO	-1201	Invalid device number
ECAT_ERR_IPC_DEVICE_IS_OPEN	-1202	Device is open
ECAT_ERR_IPC_DEVICE_NOT_OPEN	-1203	Device is not open
ECAT_ERR_IPC_CREATE_HANDLE	-1204	Failed to create IPC handle
ECAT_ERR_IPC_BUSY	-1205	IPC is busy
ECAT_ERR_IPC_TIME_OUT	-1206	IPC is time out
ECAT_ERR_IPC_INVALID_CMD	-1207	Invalid IPC command
ECAT_ERR_IPC_WRITE_SHM	-1208	Failed to write data to shard memory
ECAT_ERR_IPC_READ_SHM	-1209	Failed to read data from shard memory
ECAT_ERR_IPC_RUN_DOWN_UP_LOAD	-1210	Failed to process download / upload data
ECAT_ERR_IPC_INVALID_SHM	-1211	Invalid shard memory
ECAT_ERR_IPC_DEVICE_NOT_READY	-1212	Device is not ready
ECAT_ERR_DRV_GET_INFO	-1301	Failed to get driver information
ECAT_ERR_DRV_CREATE_HANDLE	-1302	Failed to create driver handle
ECAT_ERR_DRV_IOCTL	-1303	Call driver IO control error
ECAT_ERR_DRV_DEVICE_NOT_FOUND	-1304	Device not found

8.2. SDO Abort messages

Abort code	Description
0x05030000	Toggle bit not changed
0x05040000	SDO protocol timeout
0x05040001	Client/Server command specifier not valid or unknown
0x05040005	Out of memory
0x06010000	Unsupported access to an object
0x06010001	Attempt to read a write-only object
0x06010002	Attempt to write a read-only object
0x06020000	This object does not exist in the object directory
0x06040041	The object cannot be mapped into the PDO
0x06040042	The number and length of the objects to be mapped would exceed the PDO length
0x06040043	General parameter incompatibility reason
0x06040047	General internal incompatibility in device
0x06060000	Access failure due to a hardware error
0x06070010	Data type does not match, length of service parameter does not match
0x06070012	Data type does not match, length of service parameter too high
0x06070013	Data type does not match, length of service parameter too low
0x06090011	Sub-index does not exist
0x06090030	Value range of parameter exceeded
0x06090031	Value of parameter written too high
0x06090032	Value of parameter written too low
0x06090036	Maximum value is less than minimum value
0x08000000	General error
0x08000020	Data cannot be transferred or stored to the application
0x08000021	Data cannot be transferred or stored to the application because of local control
0x08000022	Data cannot be transferred or stored to the application because of the present device state
0x08000023	Object dictionary dynamic generation fails or no object dictionary is present

8.3. Revision History

This chapter provides revision history information to this document

The table below shows the revision history.

Revision	Date	Description
1.0	2018	Initial issue