Classification	Win-GRAF Engl						
Author	Spike Huang	Version	1.0.0	Date	Jan. 2016	Page	1/6

How to Use the Win-GRAF PAC to Connect the Modbus TCP Slave Device that Has Two IP Addresses (Redundancy Settings)?

This section will list the way to create the redundant "Modbus Master Request", when one IP of the Modbus TCP Slave devices is disconnected, the other IP can still normally to be read/written data. In addition, the user can refer the FAQ-009 and FAQ-011 to know how to enable the Win-GRAF PAC as the Modbus RTU/ASCII Master or Modbus TCP/UDP Master.



Follow The Steps:

1. Click the "Open MODBUS:", and then click the menu bar "Tools" > "Export".

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Classification	Win-GRAF Engl						
Author	Spike Huang	Version	1.0.0	Date	Jan. 2016	Page	3 / 6

4. Browse a suitable path (default in C:\Win-GRAF\Projects) and named for the file (e.g., Master_2.xml), and then click "Save" button. Finally, click "Finish" to export the settings.

另存新檔		? [
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Classification	Win-GRAF Eng	lish FAQ-()12						
Author	Spike Huang	Version	1.0.0	Date	Jan. 2016	Page	4 / 6		
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Author	Spike I	luan	g	Version	1.0.0		Date	Jan.	2016	Page	5/6	
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Classification	Classification Win-GRAF English FAQ-012										
Author	Spike Huang	Version	1.0.0	Date	Jan.	2016	Page	6/6			
10. Click "Finish'	' to finish the im Import Assistant Import is complete.	nport actio	n.			Finish					
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